

**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

*APPLICATION NUMBER:*

**40303**

**CHEMISTRY REVIEW(S)**

1. CHEMIST'S REVIEW NO. 3
2. ANDA 40-303
3. NAME AND ADDRESS OF APPLICANT  
Endo Pharmaceutical Inc.  
500, Endo Blvd.  
Garden City  
N.Y. 11530
4. LEGAL BASIS for ANDA SUBMISSION  
The RLD is Tylox capsules manufactured by McNeil  
Pharmaceuticals. Patent has expired and no exclusivities  
are pending.
5. SUPPLEMENT(s) None
6. PROPRIETARY NAME None
7. NONPROPRIETARY NAME  
Oxycodone Hydrochloride/Acetaminophen
8. SUPPLEMENT(s) PROVIDE(s) FOR: None
9. AMENDMENTS AND OTHER DATES:  
March 12, 1998 Original submission  
March 20, 1998 Acknowledgement letter  
July 15, 1998 Bio review-waiver granted  
August 26, 1998 Deficiency letter labeling  
October 26, 1998 Labeling amendment  
October 28, 1998 Labeling Approval  
December 15, 1998 New correspondence  
March 30, 1999 Deficiency letter  
May 6, 1999 Amendment  
October 21, 1999 Chemistry review  
November 3, 1999 Facsimile deficiencies  
November 11, 1999 Amendment
10. PHARMACOLOGICAL CATEGORY  
Analgesic & Antipyretic
11. Rx or OTC  
Rx
12. RELATED IND/NDA/DMF(s)

13. **DOSAGE FORM**

Capsule

14. **POTENCY**

5 mg/500 mg

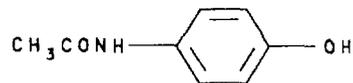
15. **CHEMICAL NAME AND STRUCTURE**

4,5a-Epoxy-14-hydroxy -3 methoxy-17 methylmorphinan-6-one-hydrochloride and 4 hydroxy-acetanilide

**Acetaminophen**

USP  $C_8H_9NO_3$ ;

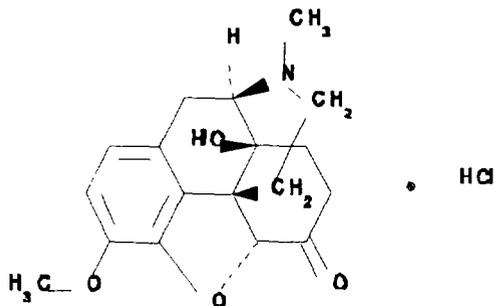
M.W. = 151.16



4'-Hydroxyacetanilide. CAS [103-90-2]

Oxycodone Hydrochloride. Morphinan-6-one, 4,5-epoxy-14-hydroxy-3-methoxy-17-methyl-, hydrochloride, (5a)-.

$C_{18}H_{21}NO_4 \cdot HCl$ . 351.83. 124-90-3. Analgesic (narcotic).



16. RECORDS AND REPORTS

None

17. COMMENTS

The API and the finished drug product are compendial articles in USP 23. The proposed finished drug product tests and specifications are consistent with ANDAs 40-330 and 40-341, therefore, acceptable.

EER acceptable, dated 3/23/99.

18. CONCLUSIONS AND RECOMMENDATIONS:

Recommend approvable letter to issue.

19. REVIEWER:

Edwin Ramos

*/S/*

DATE COMPLETED:

November 29, 1999

*11/29/99*

Redacted 12

pages of trade

secret and/or

confidential

commercial

information

*Chemistry Review #3*

DIVISION REVIEW SUMMARY

ANDA: 40-303

DRUG PRODUCT: Oxycodone Hydrochloride and Acetaminophen

FIRM: Endo Pharmaceuticals

DOSAGE FORM: Capsules

STRENGTHS: 5 mg/500 mg

CONTAINERS:

Unit dose, 100's (150 cc) and 500's (950 cc)

CGMP STATEMENT/EIR UPDATE STATUS:

Acceptable dated 3/23/99.

BIO INFORMATION:

Acceptable dated 7/15/98.

VALIDATION

A method verification was performed and reported to be acceptable dated 6/2/98. Compendial product.

STABILITY

Lot no. LK483 was placed in accelerated (40°C/75%RH) and room temperature stability studies in the smallest and largest of the proposed marketing container configurations including the unit dose. The stability data appended are found to conform to the proposed stability specifications. Based upon the stability data submitted, the proposed 24 months expiration period should be granted.

The container/closure systems are described.

LABELING

Acceptable dated 10/28/98.

STERILIZATION VALIDATION

N/A

SIZE OF BIO/STABILITY BATCHES

Oxycodone Hydrochloride is manufactured by  
DMF DMF was found to be adequate on ~~3/16/99~~. No  
relevant revisions since last review as of 11/29/99. <sup>12/10/99</sup>

Acetaminophen is also manufactured by

DMF DMF was found to be adequate on 3/19/99. No  
relevant revisions since last review as of 11/29/99.

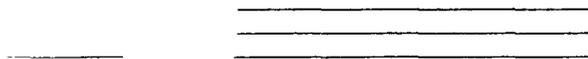
Oxycodone Hydrochloride and Acetaminophen Capsules, 5 mg/500 mg  
demonstration lot no. LK483/ kg capsules.

PROPOSED PRODUCTION BATCH

BBR for the intended production batch size of capsules is included.

kg/

SPECIFICATIONS TO BE APPROVED:



**FINISHED DRUG PRODUCT:**

**Oxycodone HCl and Acetaminophen Capsules USP, 5/500 mg**

Description--A reddish-orange, hard gelatin capsule with white print "E660" on cap and body	
Identification	
Dissolution for Oxycodone Hydrochloride - Meets USP (Q) % in 45 minutes	
Content Uniformity - Meets USP	
Dissolution for Acetaminophen - Meets USP requirements (Q) % in 45 minutes	
Oxycodone Degradants	
Oxymorphone (hydrolysis) NMT	%
10-ketooxycodone (oxidation) NMT	%
Individual unknown NMT	%
Total NMT	%
APAP Degradants	
p-aminophenol (hydrolysis) NMT	%
Individual unknown NMT	%
Total NMT	%
Assay Oxycodone Hydrochloride	%
Assay Acetaminophen	%

**STABILITY:**

Description	A red capsule with white print E660 on cap and body	
Dissolution	Q % in 45 minutes for APAP and Oxycodone HCl	
Assay	% APAP % Oxycodone HCl	
Oxycodone degradants		
Oxymorphone HCl	NMT	%
10-Ketooxycodone HCl	NMT	%
Single unknown	NMT	%
Total	NMT	%
APAP degradants		
p-aminophenol	NMT	%
Single unknown	NMT	%
Total	NMT	%

**RECOMMENDATION:**

Recommend approbale letter to issue for Oxycodone and Acetaminophen Capsules, 5 mg/500 mg.

SIGNATURE:

DATE: November 29, 1999

cc: ANDA # 40-303  
DIVISION FILE  
FIELD COPY

Endorsements:

HFD-640/E.Ramos/

*ISP*

*12/1/99*

HFD-647/G.Smith/

*ISP*

*12/21/99*

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**APPROVAL**