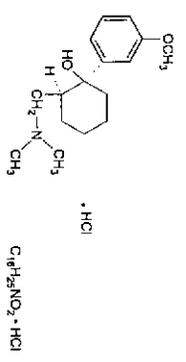


SAMPLE N75960

**TRAMADOL TABLETS**

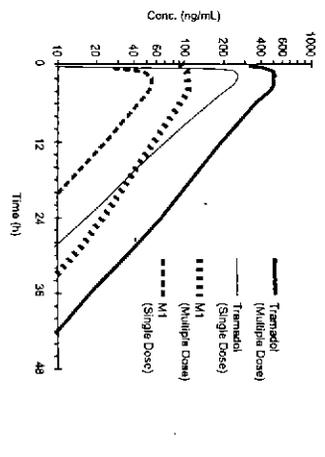
Revised — June 2002

**DESCRIPTION:**  
Tramadol hydrochloride (Tramadol hydrochloride tablets) is a centrally acting analgesic. The chemical name for tramadol hydrochloride is (1S,2S-(1S,2S-dimethylamino) methyl-4-(3-ethoxyphenyl) cyclohexanol hydrochloride; its structural formula is:



The molecular weight of tramadol hydrochloride is 299.8. Tramadol hydrochloride is a white, bitter, crystalline and odorous powder. It is readily soluble in water and ethanol and has a pKa of 9.41. The octanol/water log partition coefficient (logP) is 1.35 at pH 7. Tramadol hydrochloride tablets, for oral administration, contain 50 mg of tramadol hydrochloride and are white in color. In addition, each tablet contains the following inactive ingredients: colloidal silicon dioxide, croscollonite, hydroxypropyl methylcellulose, magnesium stearate, microcrystalline cellulose, polyethylene glycol, titanium dioxide, and lactose.

**CLINICAL PHARMACOLOGY:**  
Pharmacodynamics: Tramadol hydrochloride is a centrally acting synthetic opioid analgesic. Although its mode of action is not completely understood, tramadol acts as a weak  $\mu$ -opioid receptor agonist and also acts as a weak  $\alpha_2$ -adrenoceptor agonist. Tramadol hydrochloride has no effect on heart rate, arterial blood pressure, or respiratory depression and sedation.  
Pharmacokinetics: The analgesic activity of tramadol hydrochloride is due to both parent drug and the M1 metabolite (see CLINICAL PHARMACOLOGY, Pharmacokinetics). Tramadol is administered as a racemate and both the [S] and [R] forms of both tramadol and M1 are detected in the circulation. Tramadol is well absorbed orally with an absolute bioavailability of 75%. Tramadol has a volume of distribution of approximately 2.7 L/kg and is only 20% bound to plasma proteins. Tramadol is extensively metabolized to M1 and M7. The elimination half-life of tramadol is approximately 2.5 hours. The elimination half-life of M1 is dependent upon CYP2D6 and is such as to support inhibition, which may affect the therapeutic response (see PRECAUTIONS - Drug Interactions). Tramadol and its metabolites are excreted primarily in the urine with observed plasma half-lives of 6.3 and 7.4 hours for tramadol and M1, respectively. Linear pharmacokinetics have been observed following multiple doses of 50 and 100 mg to steady-state.  
Absorption: Plasma tramadol is rapidly and almost completely absorbed after oral administration. The mean absolute bioavailability of 100 mg oral dose is approximately 75%. The mean peak plasma concentration of tramadol is observed at 1.5 to 2 hours and the mean plasma concentration of M1 is observed at 2 to 3 hours following a 100 mg oral dose. Both tramadol and M1 are excreted in the urine following single and multiple doses although small differences (~10%) exist in the absolute amount of each constituent per event. Steady-state plasma concentrations of both tramadol and M1 are achieved within two days with q.i.d. dosing. There is evidence of self-induction (see Figure 1 and Table 1 below).  
Figure 1: Mean Tramadol and M1 Plasma Concentration Profiles after a Single 100 mg Oral Dose and after Twenty-Nine 100 mg Q.i.d. Doses of Tramadol HCl (open circles).



APPROVED

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Table 1

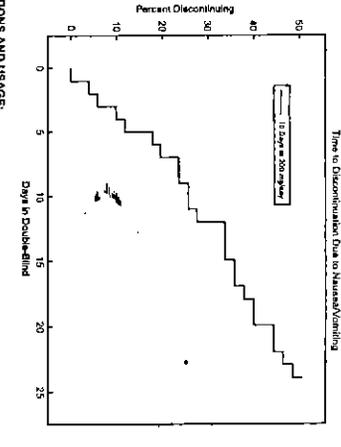
Mean (SD) Pharmacokinetic Parameters of Respective Tramadol and M1 Metabolites

Population	Parent Drug	Peak Conc. (ng/mL)	Time to Peak (hrs)	Clearance <sup>a</sup> (mL/min/kg)	t <sub>1/2</sub> (hrs)
Healthy Adult <sup>b</sup>	Tramadol	592 (20)	2.3 (6)	5.98 (25)	6.7 (15)
Healthy Adult	M1	110 (29)	2.1 (46)	c	7.9 (14)
Healthy Adult	M7	308 (25)	1.6 (63)	8.50 (21)	5.6 (20)
Geriatric <sup>c</sup> (75 yrs)	Tramadol	55.0 (38)	3.0 (51)	c	6.1 (16)
Geriatric <sup>c</sup> (75 yrs)	M1	208 (31)	2.1 (19)	6.69 (25)	7.0 (24)
Healthy Infused <sup>d</sup>	Tramadol	217 (11)	1.9 (16)	4.23 (56)	13.3 (11)
SD (SE)	M1	18.4 (12)	8.8 (29)	c	18.5 (15)
Renal Impaired <sup>e</sup>	Tramadol	c	c	4.23 (54)	10.6 (17)
Cl <sub>CR</sub> 10-30 mL/min	M1	c	c	c	11.5 (40)
Cl <sub>CR</sub> 30-50 mL/min	M1	c	c	3.33 (17)	11.0 (28)
Renal Impaired <sup>e</sup>	M1	c	c	3.33 (17)	11.0 (28)
Cl <sub>CR</sub> < 10 mL/min	M1	c	c	3.33 (17)	11.0 (28)
100 mg SD IV	M1	c	c	3.33 (17)	11.0 (28)

<sup>a</sup> SD = single dose, MD = multiple dose, q.i.d. = four times a day.  
<sup>b</sup> n = 12.  
<sup>c</sup> n = 6.  
<sup>d</sup> n = 6.  
<sup>e</sup> n = 6.

**INDICATIONS AND USAGE:**  
Tramadol hydrochloride tablets are indicated for the management of moderate to moderately severe pain in adults.  
**CONTRAINDICATIONS:**  
Tramadol hydrochloride tablets should not be administered to patients who have previously demonstrated hypersensitivity to tramadol, any other component of this product, or opioids. Tramadol hydrochloride is contraindicated in any situation where opioids are contraindicated, including acute narrow-angle glaucoma and in patients with a known or suspected gastrointestinal obstruction, except for the relief of spasms associated with this condition. Tramadol hydrochloride may worsen central nervous system and respiratory depression in these patients.  
**WARNINGS:**  
Serious Risks: Serious risks have been reported in patients receiving tramadol hydrochloride within the recommended dosage range. Spontaneous post-operative reports indicate that serious risk is increased with doses of tramadol hydrochloride above the recommended range. Concurrent use of tramadol hydrochloride increases the seizure risk in patients taking:  
- Salicylate analgesics/analgesic inhibitors (SSRI antidepressants or monoamines),  
- Tricyclic antidepressants (TCAs), and other ototoxic compounds (e.g., cyclosporin, gentamicin, etc.), or  
- Other opioids.  
Administration of tramadol hydrochloride may enhance the seizure risk in patients taking:  
- MAO inhibitors (use also WARNINGS - Use with MAO Inhibitors),  
- Neuroleptics, or  
- Other drugs that reduce the seizure threshold.  
Risks of convulsions may also increase in patients with epilepsy, those with a history of seizures, or in patients with a recognized risk for seizure (such as head trauma, metabolic disorders, alcohol and drug withdrawal, CNS infection), in tramadol hydrochloride overdose, intravenous administration may increase the risk of seizure.  
**Adverse/Undesired Reactions:** Serious and rarely fatal (anticholinergic) reactions have been reported in patients receiving therapy with tramadol hydrochloride. When these events do occur, it is often following the first dose. Other reported adverse reactions include: pruritus, nausea, constipation, angioedema, acute epinephrine response test (AET) failure, tachycardia, hypotension, and dizziness. In some patients, these reactions may be exacerbated by concurrent use of other drugs that have anticholinergic activity. Tramadol hydrochloride should be used with caution and in reduced dosage when administered to patients receiving CNS depressants such as benzodiazepines, barbiturates, and alcohol. The risk of CNS and respiratory depression in these patients is increased when tramadol hydrochloride is administered with other CNS and respiratory depressants in these patients.  
**Respiratory Depression:** Administer tramadol hydrochloride cautiously in patients at risk for respiratory depression. In these patients alternative non-opioid analgesics should be considered. When large doses of tramadol hydrochloride are administered with sedative medications or alcohol, respiratory depression may result. Respiratory depression should be treated as an overdose. If overdose is to be administered, use cautiously because of respiratory depression (see WARNINGS, Serious Risk and OVERDOSE).  
**Interaction with Central Nervous System (CNS) Depressants:** Tramadol hydrochloride should be used with caution and in reduced dosage when administered to patients receiving CNS depressants such as benzodiazepines, barbiturates, and alcohol. The risk of CNS and respiratory depression in these patients is increased when tramadol hydrochloride is administered with other CNS and respiratory depressants in these patients.  
**Increased Intracranial Pressure or Head Trauma:** Tramadol hydrochloride should be used with caution in patients with increased intracranial pressure or head injury. The respiratory depressant effects of opioids include carbon dioxide retention and secondary elevation of cerebrospinal fluid pressure, and may be markedly exaggerated in the presence of head trauma, increased intracranial pressure, or pre-existing CNS depression. The risk of increased intracranial pressure and secondary elevation of cerebrospinal fluid pressure may be further increased by concomitant use of other CNS depressants. The risk of increased intracranial pressure and secondary elevation of cerebrospinal fluid pressure may be further increased by concomitant use of other CNS depressants. The risk of increased intracranial pressure and secondary elevation of cerebrospinal fluid pressure may be further increased by concomitant use of other CNS depressants.  
**Use in Anesthetized Patients:** Tramadol hydrochloride may inhibit the neural and/or physical actions of general anesthetics and sedatives. Tramadol hydrochloride should be used with caution in patients who are receiving general anesthesia. The risk of respiratory depression and hypotension may be increased when tramadol hydrochloride is administered with other CNS depressants in these patients.  
**Use with MAO Inhibitors and Serotonin Receptor Inhibitors:** Use tramadol hydrochloride with great caution in patients taking monoamine oxidase inhibitors, amine depleters, have shown increased deaths with combined administration. Concurrent use of tramadol hydrochloride with MAO inhibitors or SSRI's increases the risk of adverse effects, including seizure and serotonin syndrome.  
**Withdrawal/Abuse/Dependence:** Withdrawal symptoms may occur if tramadol hydrochloride is discontinued abruptly. See DRUG ABUSE AND DEPENDENCE. These symptoms may include: anxiety, sweating, tremor, pain, nausea, vomiting, diarrhea, upper respiratory symptoms, pharyngitis, and early hallucinations. Clinical experience suggests that withdrawal symptoms may be relieved by tapering the medication.  
**Physical Dependence and Abuse:** Tramadol hydrochloride may induce psychic and physical dependence of the morphine type (i.e., opioid). Tramadol hydrochloride is dependent upon the physical actions of some patients. Some patients may develop physical dependence on other opioids. Dependence and abuse, including drug-seeking behavior and taking high doses to obtain the drug, are not limited to those patients with a history of opioid dependence.  
**Risk of Overdose:** Serious potential consequences of overdose with tramadol hydrochloride are central nervous system depression, respiratory depression and death. In treating an overdose, primary

Figure 2



N 75960

attention should be given to maintaining adequate ventilation along with general supportive treatment. (See OVERDOSEAGE.)

**PRECAUTIONS:**

**Acute Abdominal Conditions:** The administration of tramadol hydrochloride may complicate the clinical assessment of patients with acute abdominal conditions.

**Use in Renal and Hepatic Disease:** Impaired renal function results in a decreased rate and extent of elimination of tramadol and its active metabolite, M1. In patients with creatinine clearances of less than 30 mL/min, dosage reduction is recommended (See **DOSEAGE AND ADMINISTRATION**). Metabolism of tramadol and M1 is reduced in patients with advanced cirrhosis of the liver. In chronic patients, dosage reduction is recommended (See **DOSEAGE AND ADMINISTRATION**).

**Information for Patients:** Tramadol hydrochloride tablets may impair mental or physical abilities required for the performance of potentially hazardous tasks such as driving a car or operating machinery.

**Tramadol Hydrochloride Tablets:** Tramadol hydrochloride tablets should not be taken with alcohol beverages. Tramadol hydrochloride tablets should be used with caution when taking medications such as tranquilizers.

**Tramadol Hydrochloride Solution:** The physician, if they are pregnant, think they might become pregnant, or are trying to become pregnant (See **PRECAUTIONS**, **Label**, and **Warnings**).

**Drug Interactions:** In *in vitro* studies indicate that tramadol is unlikely to inhibit the CYP2A-mediated metabolism of other drugs when tramadol is administered concomitantly at therapeutic doses. Tramadol does not appear to induce its own metabolism in humans. Since observed metabolic plasma concentrations after multiple oral doses are higher than expected based on single-dose data, tramadol is a mild inducer of several drug metabolism pathways measured *in vitro*.

**Use with Catecholamine:** Patient taking catecholamine may have a significantly reduced analgesic effect of tramadol hydrochloride because catecholamine increases tramadol hydrochloride and because of the severe interaction with tramadol. Concomitant administration of tramadol hydrochloride and catecholamine is not recommended.

**Use with Quinidine:** Tramadol is metabolized to M1 by CYP2D6. Quinidine is a selective inhibitor of that isoenzyme, so that concomitant administration of quinidine and tramadol hydrochloride results in increased concentrations of tramadol and reduced concentrations of M1. The clinical consequences of these findings are unknown. *In vivo* drug interaction studies in human liver microsomes indicate that tramadol has no effect on quinidine metabolism.

**Use with Analgesics of CYP2D6:** *In vitro* drug interaction studies in human liver microsomes indicate that concomitant administration with analgesics of CYP2D6 such as fluoxetine, paroxetine, and amitriptyline could lead to significant changes in tramadol pharmacokinetics; therefore, no alteration of the tramadol hydrochloride dosage regimen is recommended.

**Use with Other Medications:** Interactions with food inhibitors due to interference with absorption mechanisms. Use with *Griseofulvin* and *Warfarin* being strong enzyme inducers. Use with *Methotrexate*, *Valproic Acid*, and *Mitomycin*.

**Use with Opioids and Barbiturates:** Tramadol hydrochloride has been reported to potentiate the effects of opioid therapy and alteration of respiratory effect. Including tramadol hydrochloride has been reported to potentiate the effects of opioid therapy and alteration of respiratory effect. Including tramadol hydrochloride has been reported to potentiate the effects of opioid therapy and alteration of respiratory effect.

**Contraindications:** Myasthenia Gravis, Impaired Myofibrillar Contraction, and Statistically Significant Increase in Acute Mortality in Acute Myocardial Infarction. Tramadol hydrochloride should not be administered to patients with myasthenia gravis or impaired myofibrillar contraction. In a randomized, double-blind, placebo-controlled study, tramadol hydrochloride was found to increase the mortality rate in patients with acute myocardial infarction.

**Warnings:** Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction.

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position was 100 mg of tramadol (10.1% of the maternal dose) and 27 mg of M1.

**Precautions:** The safety and efficacy of tramadol hydrochloride in patients under 16 years of age have not been established. The use of tramadol hydrochloride in the pediatric population is not recommended.

**Guidance:** Use in general, dose selection for an elderly patient should be cautious, usually starting at the low end of the dosing range, reflecting the greater frequency of decreased hepatic, renal, or cardiac function and of concomitant disease or other drug therapy. In patients over 75 years of age, daily doses in excess of 300 mg are not recommended (See **CLINICAL PHARMACOLOGY** and **DOSEAGE AND ADMINISTRATION**).

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**Non-steroidal Anti-inflammatory Drugs:** Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction.

**Proprietary:** Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction.

**Adverse Effects:** Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction.

**Contraindications:** Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction. Tramadol hydrochloride should not be administered to patients with acute myocardial infarction.

**Cumulative Incidence of Adverse Reactions for Tramadol Hydrochloride in Chronic Trials**

	Up to 7 Days	Up to 30 Days	Up to 90 Days
Dizziness/Vision	26%	31%	31%
Nausea	24%	34%	40%
Headache	23%	38%	42%
Somnolence	16%	23%	29%
Vertigo	9%	13%	17%
Pruritus	9%	10%	11%
Constipation <sup>1</sup>	7%	11%	14%
Adaptation	7%	11%	12%
Stomatitis	6%	7%	8%
Drymouth	5%	9%	13%
Dysphagia	5%	9%	10%
Dysuria	5%	6%	10%

<sup>1</sup>10% of patients with a composite of constipation, urinary retention, tenesmus, flatulence, abdominal distention, and/or emotional lability.

<sup>2</sup>Incidence 1% to have been 4%, possibly causally related; the following lists adverse reactions that were reported in patients with tramadol hydrochloride abuse:

Body as a Whole: Malaise.

Cardiovascular: Vasodilation.

Central Nervous System: Anxiety, Confusion, Coordination disturbance, Euphoria, Headache, Mydriasis, Nervousness, Sleep disorder.

Contraindications: Abdominal pain, Anorexia, Bradycardia.

arrest and death. (See **WARNINGS**.) Fatalities have been reported in post-marketing in association with both intravenous and intramuscular overdoses, with tramadol hydrochloride. In treating an overdose, primary attention should be given to maintaining adequate ventilation along with general supportive treatment. While relaxation will relieve some, but not all, symptoms caused by overdose of tramadol hydrochloride tablets, the risk of death is also reduced with supportive treatment. In many cases, convulsions following the administration of a dose of tramadol could be suppressed with barbiturates or benzodiazepines. The most common side effect of tramadol is drowsiness because it depresses less than 7% of the renin-angiotensin system. (See **DOSEAGE AND ADMINISTRATION**.)

**DOSEAGE AND ADMINISTRATION:** Tramadol hydrochloride should be administered to patients with moderate to moderately severe chronic pain requiring rapid onset of analgesic effect. The severity of tramadol hydrochloride tablets can be improved by initiating therapy with a titration regimen. The total daily dose may be increased by 50 mg as tolerated every 3 days to reach 300 mg/day (50 mg q.i.d.). After titration, tramadol hydrochloride tablets 50 to 100 mg can be administered as needed for pain relief every 4 to 6 hours not to exceed 400 mg/day.

**For the relief of patients who cannot tolerate oral analgesics:** Tramadol hydrochloride tablets may be administered as needed for pain relief every 4 to 6 hours not to exceed 400 mg/day.

**For the relief of patients who cannot tolerate oral analgesics:** Tramadol hydrochloride tablets may be administered as needed for pain relief every 4 to 6 hours not to exceed 400 mg/day.

**Individualization of Dosing:** Good pain management practice dictates that the dose be individualized according to patient need using the lowest beneficial dose. Studies in adults have shown that starting at the lowest possible dose and titrating upward will result in fewer discontinuations and increased tolerability.

**In all patients with creatinine clearance less than 30 mL/min,** it is recommended that the dosing interval of tramadol hydrochloride be increased to 12 hours, with a maximum daily dose of 200 mg since only 7% of an administered dose is removed by metabolism. Out-patients can receive their regular dose on the day of dialysis.

**The recommended dose for adult patients with creatinine clearance less than 30 mL/min is 50 mg every 12 hours.**

**In general, dose selection for an elderly patient over 65 years old should be cautious, usually starting at the low end of the dosing range, reflecting the greater frequency of decreased hepatic, renal or cardiac function and of concomitant disease or other drug therapy. For elderly patients over 75 years old, total dose should not exceed 300 mg/day.**

**HOW SUPPLIED:** Tramadol hydrochloride tablets are available as follows:

50 mg — Each uncoated, white, oval film coated tablet imprinted with R and 714 on one side and plain on the other side contains 50 mg of tramadol hydrochloride. Tablets are supplied in

N 75960

**PUREPAC**

1000 Tablets NDC 0228-2714-96

**TRAMADOL  
HYDROCHLORIDE**  
Tablets

APPROVED

50 mg

R<sub>x</sub> only

EACH TABLET CONTAINS:  
Tramadol hydrochloride ..... 50 mg

Dispense in a tight, light-resistant container as defined in the USP.

USUAL DOSAGE: For dosage and other prescribing information, see accompanying product literature.

Store at controlled room temperature, 15° to 30°C (59° to 86°F) [see USP].

PHARMACIST: Container closure is not child-resistant.

Manufactured by:  
PUREPAC PHARMACEUTICAL CO.  
Elizabeth, NJ 07207 USA

Rev. 2/01

Lot No.: SAMPLE



**PUREPAC**

500 Tablets NDC 0228-2714-50

**TRAMADOL  
HYDROCHLORIDE**  
Tablets

APPROVED

50 mg

R<sub>x</sub> only

EACH TABLET CONTAINS:  
Tramadol Hydrochloride ..... 50 mg

Dispense in a tight, light-resistant container as defined in the USP.

USUAL DOSAGE: For dosage and other prescribing information, see accompanying product literature.

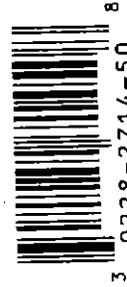
Store at controlled room temperature, 15° to 30°C (59° to 86°F) [see USP].

PHARMACIST: Container closure is not child-resistant.

Manufactured by:  
PUREPAC PHARMACEUTICAL CO.  
Elizabeth, NJ 07207 USA

Rev. 2/01

Lot No.: SAMPLE



**PUREPAC**

100 Tablets NDC 0228-2714-10

**TRAMADOL  
HYDROCHLORIDE**  
Tablets

APPROVED

50 mg

R<sub>x</sub> only

EACH TABLET CONTAINS:  
Tramadol Hydrochloride ..... 50 mg

Dispense in a tight, light-resistant container as defined in the USP.

USUAL DOSAGE: For dosage and other prescribing information, see accompanying product literature.

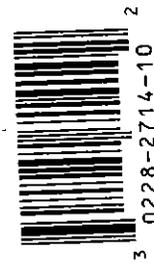
Store at controlled room temperature, 15° to 30°C (59° to 86°F) [see USP].

PHARMACIST: Container closure is not child-resistant.

Manufactured by:  
PUREPAC PHARMACEUTICAL CO.  
Elizabeth, NJ 07207 USA

Rev. 2/01

Lot No.: SAMPLE



**PUREPAC**

100 Tablets NDC 0228-2714-11

**TRAMADOL  
HYDROCHLORIDE**  
Tablets

APPROVED

50 mg

R<sub>x</sub> only

EACH TABLET CONTAINS:  
Tramadol hydrochloride ..... 50 mg

Dispense in a tight, light-resistant container as defined in the USP.

USUAL DOSAGE: For dosage and other prescribing information, see accompanying product literature.

Store at controlled room temperature, 15° to 30°C (59° to 86°F) [see USP].

Manufactured by:  
PUREPAC PHARMACEUTICAL CO.  
Elizabeth, NJ 07207 USA

Rev. 2/01

Lot No.: SAMPLE

