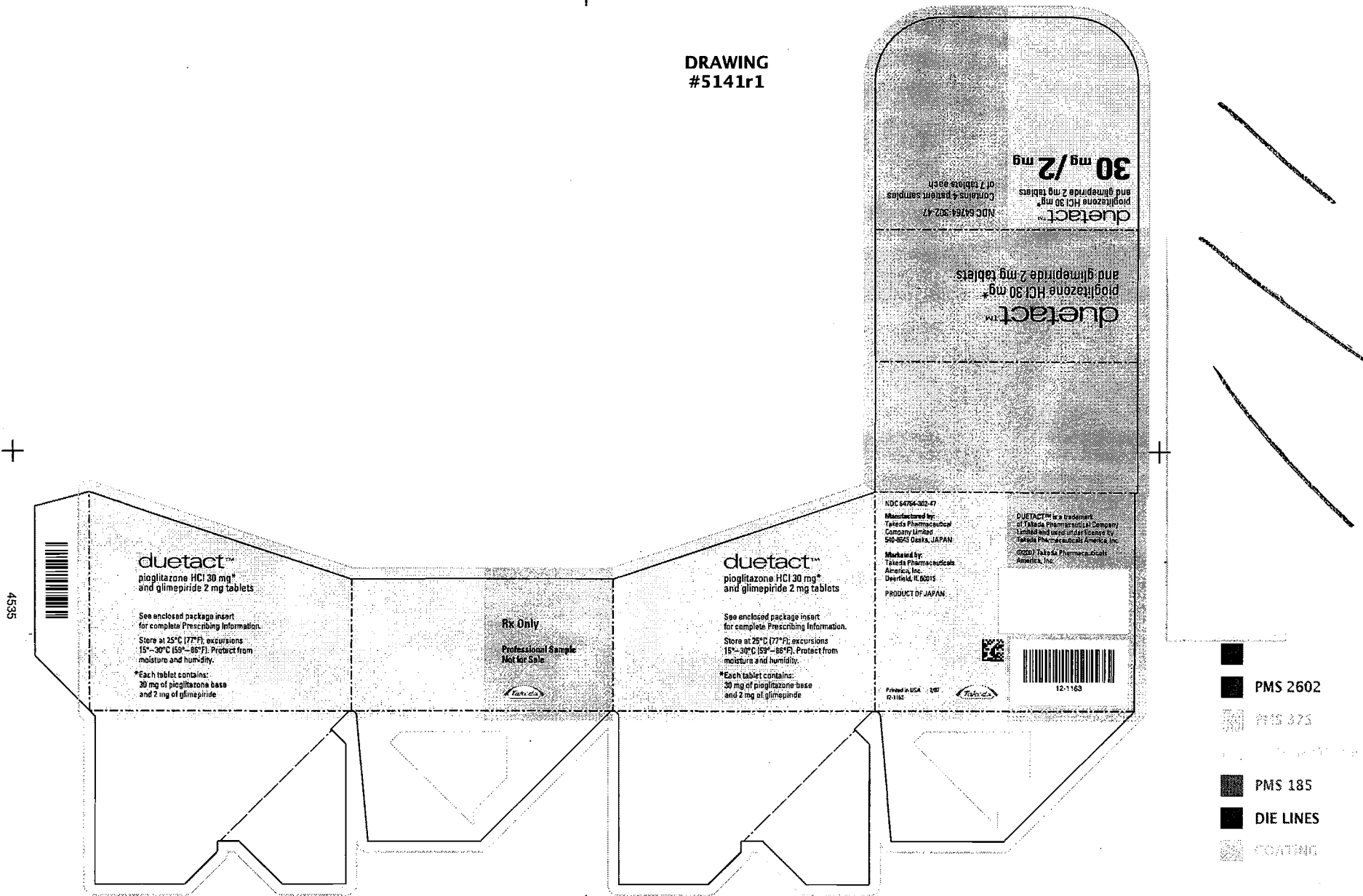





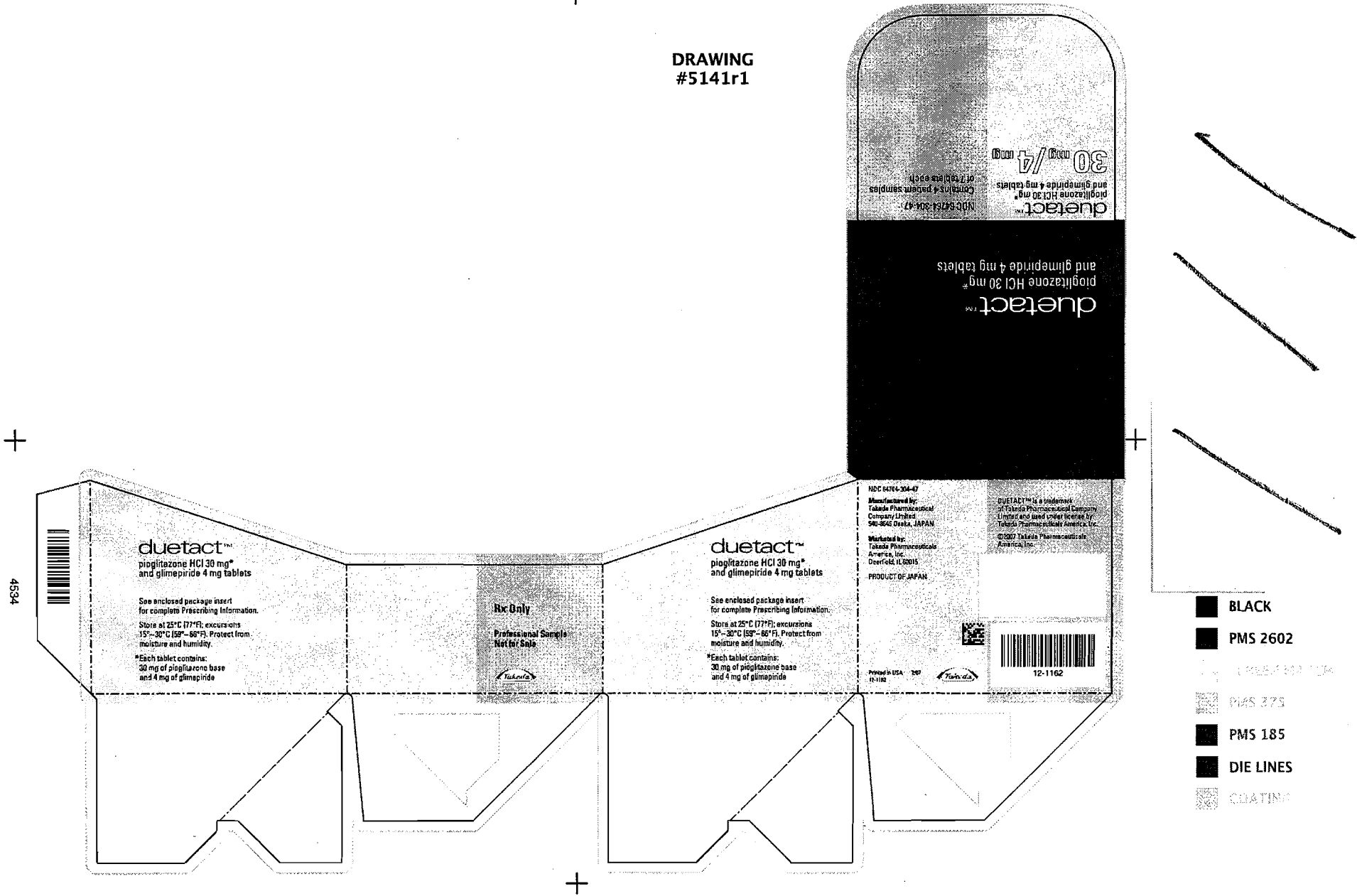


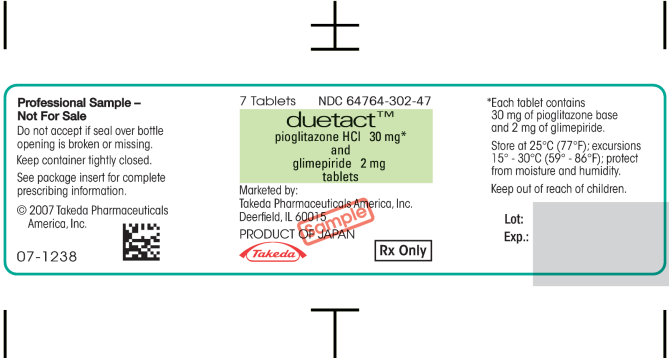
DRAWING  
#5141r1



-  PMS 2602
-  PMS 375
-  PMS 185
-  DIE LINES
-  COATING

DRAWING  
#5141r1





**Professional Sample –  
Not For Sale**

Do not accept if seal over bottle opening is broken or missing. Keep container tightly closed. See package insert for complete prescribing information.

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07-1238



7 Tablets NDC 64764-302-47

**duetact**<sup>™</sup>  
pioglitazone HCl 30 mg\*  
and  
glimperide 2 mg  
tablets

Marketed by:  
Takeda Pharmaceuticals America, Inc.  
Deerfield, IL 60015

PRODUCT OF JAPAN

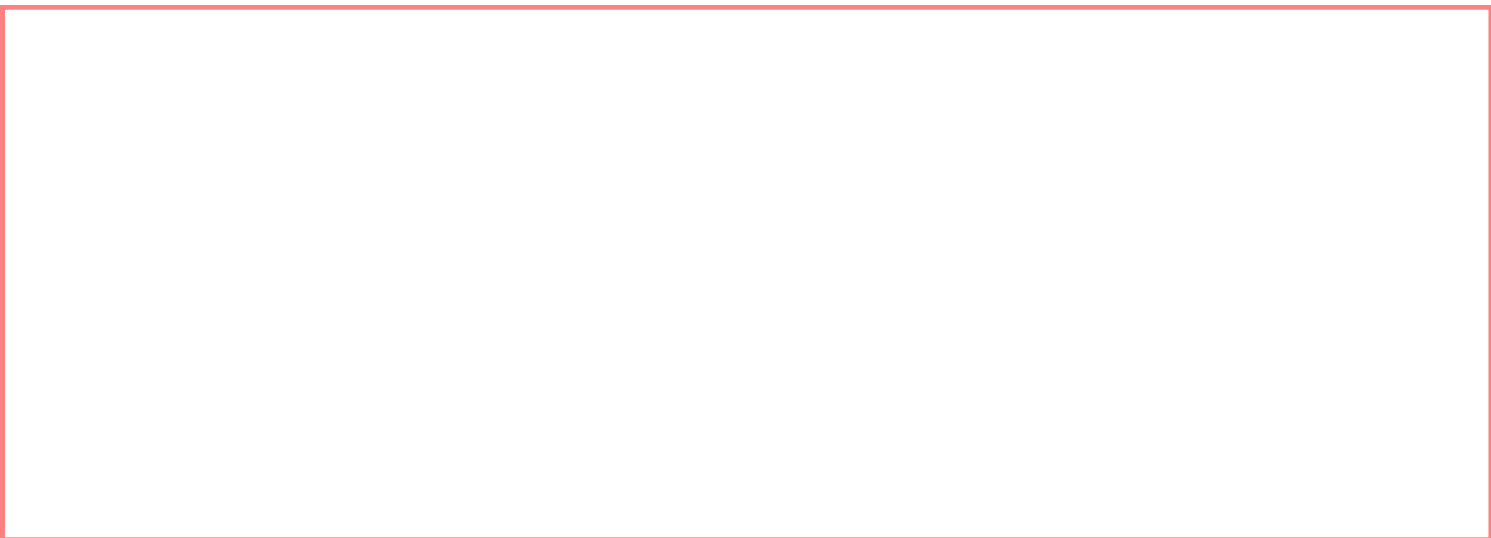
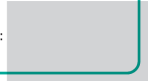


**Rx Only**

\*Each tablet contains 30 mg of pioglitazone base and 2 mg of glimepiride. Store at 25°C (77°F); excursions 15° - 30°C (59° - 86°F); protect from moisture and humidity. Keep out of reach of children.

Lot:

Exp.:



7 Tablets NDC 64764-304-47

**duetact™**  
pioglitazone HCl 30 mg\*  
and  
glimperide 4 mg  
tablets

Marketed by:  
Takeda Pharmaceuticals America, Inc.  
Deerfield, IL 60015  
PRODUCT OF JAPAN

**Rx Only**

**Professional Sample –  
Not For Sale**  
Do not accept if seal over bottle  
opening is broken or missing.  
Keep container tightly closed.  
See package insert for complete  
prescribing information.

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07-1239

\*Each tablet contains  
30 mg of pioglitazone base  
and 4 mg of glimepiride.  
Store at 25°C (77°F); excursions  
15° - 30°C (59° - 86°F); protect  
from moisture and humidity.  
Keep out of reach of children.

Lot: XXXXXXXXXX  
Exp.: XXXXXXXXXX

