

**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

**APPLICATION NUMBER: 21-345**

**CHEMISTRY REVIEW(S)**

## NDA 21-345

### ARIXTRA (fondaparinux sodium Injection), 2.5 mg/0.5 mL

#### CHEMISTRY DIVISION DIRECTOR REVIEW

Applicant: Fonda BV  
[Joint venture Between NV Organon and Sanofi BV]

Indication: Prophylaxis of DVT following hip and knee replacement and hip fracture

Presentations: Pre-filled Syringe w/ needle guard, and vials

EER Status: Acceptable 10/11/2001

Consults: CDRH – acceptable w/ labeling comments 7/19/2001  
Microbiology – acceptable 7/31/20001  
OPDRA – Arixtra OK, Xantidar no acceptable 10/29/2001  
– confirmed 1011/2001

The drug substance is manufactured by Sanofi-Synthelabo Notre Dame Dedondville, France – \_\_\_\_\_ The synthesis is \_\_\_\_\_

The \_\_\_\_\_ was reviewed in 3 cycles, and issues related to characterization, impurities, specifications for intermediates and the drug substance, stability (24 month re-test), clarifying and upgrading manufacturing processes were satisfactorily resolved.

Drug Substance is also manufactured by \_\_\_\_\_

The synthesis processes are identical to that done by Sanofi-Synthelabo. The \_\_\_\_\_ was also reviewed in 3 cycles.

#### Discussion

The process is a synthetic "tour de force". The < drug substances have been demonstrated to be equivalent structurally, and to have the same impurity profile. The specifications for intermediates and the drug substance are adequate, however there may be the need to re-visit some specification after scale-up.

#### Conclusion

Drug substance manufacturing and controls are satisfactory.

The drug product is a solution provided as \_\_\_\_\_ 2.5 mg / 0.5 mL \_\_\_\_\_  
\_\_\_\_\_ fill syringe cartridges with needle guard. Product will be manufactured at Sanofi-Chimie Synthelabo Notre Dame Dedondville, France. All container/closure components were reviewed under DMFs and were found acceptable. The manufacturing process is \_\_\_\_\_

\_\_\_\_\_ The formulation is an aqueous solution with added NaCl  
\_\_\_\_\_ The specification was found to be adequate following tightening of

impurities limits. The firm agreed to consider tightening impurities limits after experience has been gained in commercial production. Based upon structural considerations the firm was asked to assess anti-coagulant activity of certain impurities. Note that one of the impurities for which the limits were tightened was shown to have anti Xa activity. Stability data were provided to support a 24 month expiry.

Manufacturing is acceptable from a sterility assurance perspective.

The container, carton and insert labeling was found to be acceptable following minor revisions.

**Discussion**

The drug product manufacturing is well controlled, and the specification and labeling are acceptable.

**Conclusion**

The drug product manufacturing is acceptable.

**Over-All Conclusion**

From a CMC perspective the application is recommended for approval

/S/

12/6/01

Eric P Duffy, PhD  
Director, DNDC II/ONDC

**APPEARS THIS WAY  
ON ORIGINAL**

**DIVISION OF GASTROINTESTINAL AND COAGULATION DRUG PRODUCTS**  
Review of Chemistry, Manufacturing, and Controls

**NDA #:**21-345

**REVIEW #:** 3

**DATE REVIEWED:** 11/01/01

**SUBMISSION TYPE**

Amendment

**DOCUMENT DATE**

August 31, 2001

**CDER DATE**

September 04, 2001

**ASSIGNED DATE**

September 05, 2001

**NAME & ADDRESS OF APPLICANT:**

**DRUG PRODUCT NAME**

Fonda BV

Tripolis 300

Burgerweeshispad 311

1076 HS Amsterdam, The Netherlands

**Proprietary:**

Arixtra<sup>®</sup>

**Established:**

Fondaparinux

**Code Name /#:**

Org31540/SR90107A

**Chem. Type/Ther. Class:**

1/P

**PHARMACOL. CATEGORY/INDICATION:**

Prophylaxis of Deep Venous Thrombosis

**DOSAGE FORM:**

Solution

**STRENGTHS:**

2.5 mg/0.5 mL

**ROUTE OF ADMINISTRATION:**

Injection

**Rx/OTC:**

Rx  OTC

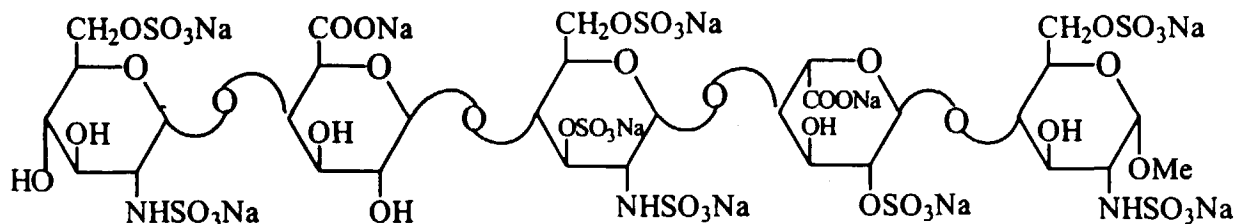
**SPECIAL PRODUCTS:**

Yes  No

**CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA,**

**MOLECULAR WEIGHT:**

$\alpha$ -D-glucopyranoside, methyl O-2-deoxy-6-O-sulfo-2-(sulfoamino)- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)-O- $\beta$ -D-glucopyranuronosyl-(1 $\rightarrow$ 4)-O-2-deoxy-3,6-di-O-sulfo-2-(sulfoamino)- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)-O-2-O-sulfo- $\alpha$ -L-idopyranuronosyl-(1 $\rightarrow$ 4)-2-deoxy-2-(sulfoamino)-, 6-(hydrogen sulfate), decasodium salt.



Molecular Weight: 1728

Molecular Formula: C<sub>31</sub> H<sub>43</sub> N<sub>3</sub> Na<sub>10</sub> O<sub>49</sub> S<sub>8</sub>

**SUPPORTING DMF DOCUMENTS:**

Type/ Number	Subject	Holder	Status	Reviewer and review date	Authorization Letter Date
II —	Drug Substance	—	Adequate	Ali Al-Hakim HFD-180 10/14/01	02/05/2001
II —	Drug substance	Sanofi-Synthelabo	Adequate	Ali Al-Hakim HFD-180 10/14/01	12/04/2001
III —	[ ]	[ ]	Adequate	R.Harapanhalli HFD-160 08/17/00	12/04/2000
III —	[ ]	—	Information regarding — is provided in he NDA	Information is satisfactory	12/05/2000
III —	Stopper; [ ]	—	Adequate	R.Harapanhalli HFD-160 08/23/2000	11/20/2000
III —	[ ]	—	Adequate  Information is provided in the NDA	Veterinary Med. 08/03/2000  Information is satisfactory	12/05/2000  12/05/2000

RELATED DOCUMENTS (if applicable):

IND —

**Consults:**

**Status**

- Biopharmaceutics Adequate
- Microbiology Adequate
- CDRH (Delivery Device) Adequate
- Office of Post-Marketing Drug Risk Assessment  
(Acceptable Proprietary Name: Arixtra ®) Completed
- Establishment Evaluation Reports Acceptable

**REMARKS**

This review deals with amendment dated August 31, 2001 which contains responses to our IR letter sent to the firm on August 15, 2001.

Comments regarding any unresolved chemistry related issues in the label insert will be conveyed to the applicant by the project manager.

**CONCLUSIONS & RECOMMENDATIONS:**

The application may be approved from the Chemistry, Manufacturing and Control point of view.

**APPEARS THIS WAY  
ON ORIGINAL**

\_\_\_\_\_  
Ali Al-Hakim, Review Chemist

\_\_\_\_\_  
Liang Zhou, Chemistry Team Leader

cc:

Org. NDA 21-345  
HFD-180/Division File  
HFD-180/V.Raczkowski  
HFD-180/A.Al-Hakim  
HFD-180/K.Oliver  
HFD-180/Li. Zhou  
HFD-820/Directors

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/s/

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Ali Al-Hakim  
11/1/01 12:02:28 PM  
CHEMIST

Liang Zhou  
11/1/01 01:39:09 PM  
CHEMIST

**APPEARS THIS WAY  
ON ORIGINAL**

**DIVISION OF GASTROINTESTINAL AND COAGULATION DRUG PRODUCTS**  
Review of Chemistry, Manufacturing, and Controls

**NDA #:** 21-345

**REVIEW #:** 2

**DATE REVIEWED:** 08/06/01

**SUBMISSION TYPE**

**DOCUMENT DATE**

**CDER DATE**

**ASSIGNED DATE**

Amendment

July 20, 2001

July 23, 2001

July 23, 2001

**NAME & ADDRESS OF APPLICANT:**  
**DRUG PRODUCT NAME**

Fonda BV

Tripolis 300

Burgerweeshispad 311

1076 HS Amsterdam, The Netherlands

Proprietary:

Arixtra™

Established:

Fondaparinux

Code Name /#:

Org31540/SR90107A

Chem. Type/Ther. Class:

I/P

**PHARMACOL. CATEGORY/INDICATION:**

Prophylaxis of Deep Venous Thrombosis

**DOSAGE FORM:**

Solution

**STRENGTHS:**

2.5 mg/0.5 mL

**ROUTE OF ADMINISTRATION:**

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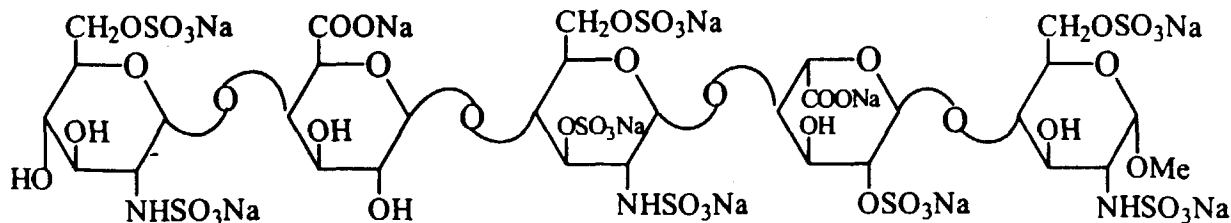
Rx  OTC

**SPECIAL PRODUCTS:**

Yes  No

**CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA,**  
**MOLECULAR WEIGHT:**

$\alpha$ -D-glucopyranoside, methyl O-2-deoxy-6-O-sulfo-2-(sulfoamino)- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)-O- $\beta$ -D-glucopyranuronosyl-(1 $\rightarrow$ 4)-O-2-deoxy-3,6-di-O-sulfo-2-(sulfoamino)- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)-O-2-O-sulfo- $\alpha$ -L-idopyranuronosyl-(1 $\rightarrow$ 4)-2-deoxy-2-(sulfoamino)-, 6-(hydrogen sulfate), decasodium salt.



Molecular Weight: 1728

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**Consults:**

**Status**

- Biopharmaceutics pending
- Microbiology Adequate
- CDRH (Delivery Device) Adequate
- Office of Post-Marketing Drug Risk Assessment Completed  
(4/20/01). The office did not recommend the use of use of the propriety name "Xantidar". However, OPDRA has no objection to the use of the name "Arixtra". Therefore, firm decided to use the name Arixtra as the trade name.  
See OPDRA report dated April 20, 2001.
- Establishment Evaluation Reports. As of July 23, 2001, the following sites are pending:

[ ]

(Summary of the EER report is included at the end of this review)

**APPEARS THIS WAY  
ON ORIGINAL**

**REMARKS**

This review deals with amendment dated 20 July 2001 which contains responses to our IR letter sent to the firm on June 26, 2001.

**CONCLUSIONS & RECOMMENDATIONS:**

Although the NDA holder provided satisfactory responses to most of our queries, however, the application remains approvable because the holder did not provide satisfactory and complete responses to the degradation product issues. These issues are delineated in the draft deficiency letter at the end of this review.

- The EER is still pending for two sites
- DMFs \_\_\_\_\_ are deficient

**APPEARS THIS WAY  
ON ORIGINAL**

\_\_\_\_\_  
Ali Al-Hakim, Review Chemist

\_\_\_\_\_  
Liang Zhou, Chemistry Team Leader

cc:

Org. NDA 21-345  
HFD-180/Division File  
HFD-180/L. Talarico  
HFD-180/A. Al-Hakim  
HFD-180/K. Oliver  
HFD-180/Li. Zhou  
HFD-820/Directors

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/s/

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Ali Al-Hakim  
8/6/01 01:15:38 PM  
CHEMIST

Liang Zhou  
8/6/01 01:20:25 PM  
CHEMIST

**APPEARS THIS WAY  
ON ORIGINAL**

**DIVISION OF GASTROINTESTINAL AND COAGULATION DRUG PRODUCTS**  
Review of Chemistry, Manufacturing, and Controls

**NDA #:** 21-345      **REVIEW #:** 1      **DATE REVIEWED:** 06/15/01

<b><u>SUBMISSION TYPE</u></b>	<b><u>DOCUMENT DATE</u></b>	<b><u>CDER DATE</u></b>	<b><u>ASSIGNED DATE</u></b>
ORIGINAL	Feb-15-2001	Feb-15-2001	Feb-15-2001
AMENDMENT	Jan-22- 2001	Jan-24-2001	Jan-24-2001
AMENDMENT	Mar-21-2001	Mar-22-2001	Mar-22-2001
AMENDMENT	Jun-20-2001	June-21-2001	Jun-22-2001

**NAME & ADDRESS OF APPLICANT:**  
**DRUG PRODUCT NAME**

Fonda BV  
\_\_\_\_\_  
Tripolis 300  
Burgerweeshispad 311  
1076 HS Amsterdam, The Netherlands

**Proprietary:**  
**Established:**  
**Code Name /#:**  
**Chem.Type/Ther.Class:**

Arixtra <sup>TM</sup>  
Fondaparinux  
Org31540/SR90107A  
I/P

**PHARMACOL. CATEGORY/INDICATION:**

Prophylaxis of Deep Venous Thrombosis

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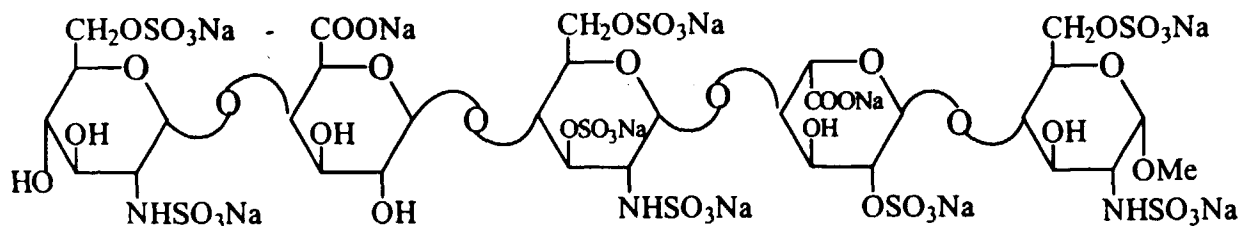
Rx     OTC

**SPECIAL PRODUCTS:**

Yes     No

**CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:**

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III —	[ ]	—	Adequate	R.Harapanhalli HFD-160 08/17/00	12/04/2000
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III —	[ ]	—	Adequate  Information is provided in the NDA	Veterinary Med. 08/03/2000  Information is satisfactory	12/05/2000  12/05/2000

**RELATED DOCUMENTS (if applicable):**

IND —

**Consults:**

	<u>Date Submitted</u>	<u>Status</u>
- Biometrics	February 15, 2001	pending
- Biopharmaceutics	February 15, 2001	pending
- Microbiology	February 15, 2001	pending
- CDRH (Delivery Device)	February 15, 2001	Pending
- Office of Post-Marketing Drug Risk Assessment (OPDRA) The office does not recommend the use of use of the propriety name "Xantidar". However, OPDRA has no objection to the use of the name "Arixtra". See OPDRA report dated April 20, 2001.	February 15, 2001	Completed (4/20/01)
- Establishment Evaluation Report	March 05, 2001	pending.

**Remarks:**

The drug substance is manufactured used — different sites ( — and Sanofi-Chimie), however, the drug product commercial batches are manufactured by Sanofi-chimie site —

NDA 21-345

**CONCLUSIONS & RECOMMENDATIONS:**

The NDA is Approvable from the Chemistry, Manufacturing and Controls point of view. The NDA applicant should provide additional information delineated in the draft deficiency letter

\_\_\_\_\_  
Ali Al-Hakim, Review Chemist

**APPEARS THIS WAY  
ON ORIGINAL**

\_\_\_\_\_  
Linag Zhou, Chemistry Team Leader

cc:

Org. NDA 21-345  
HFD-180/Division File  
HFD-180/A.Al-Hakim  
HFD-180/K.Oliver  
HFD-180/Li. Zhou  
HFD-820/Directors  
R/D Init by:  
\_\_\_\_\_

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Ali Al-Hakim  
6/22/01 04:04:44 PM  
CHEMIST

Liang Zhou  
6/22/01 04:10:05 PM  
CHEMIST  
This is P- Drug.

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