

**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

*APPLICATION NUMBER:*

**21-357**

**21-358**

**CHEMISTRY REVIEW(S)**

**NDA 21-357**

**Multihance (gadobenate dimeglumine) Injection**

**CHEMISTRY DIVISION DIRECTOR REVIEW**

Applicant: Bracco Diagnostics Inc.

Indication: Magnetic resonance imaging contrast agent for CNS in adults —

Presentation: Clear colorless solution in a single use vial 529 mg/mL in 5, 10, 15, 20 mL

EER Status: Acceptable 22-FEB-2004

Consults: DMETS – MultiHance acceptable – 19-NOV-2004  
DDMAC - unacceptable  
Microbiology – recommended for AP – 5-JAN-2001

Multihance (gadobenate dimeglumine) is a gadolinium complex of a derivatized EDTA [BOPTA](as the meglumine salt). It is an NME.

Multihance is indicated for intravenous use in magnetic resonance imaging (MRI) of the Central Nervous System in adults to visualize lesions with abnormal blood brain barrier or abnormal vascularity of the brain, spine, and associated tissues.

Labeling was reviewed and was found acceptable with the minor revision in the dosage and administration section to indicate that administration "...as a rapid bolus intravenous injection." Note that the Tradename in the most recent labeling (immediate container and PI) is "Multihance", in contrast to all previous versions which was "MultiHance". This tradename was accepted by DMETS but was rejected by DDMAC because it suggests that the product has some unique effectiveness or composition – the Division has rejected this concern and accepts the proposed tradename. Immediate container labels are acceptable.

Due to handling difficulties of the gadobenate dimeglumine drug substance the

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Manufacturing controls are considered adequate, as

are the finished product specifications and test procedures (Note – the final review dated 26-FEB-2004 found all deficiency comments adequately responded to – these deficiencies largely related to the finished product release and stability tests, acceptance criteria and procedures and methods validation).

Stability data through 24 months is acceptable to support a 24 month expiry,

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**Over-All Conclusion**

From a CMC perspective an approval action is recommended.

Eric P Duffy, PhD  
Director, DNDC II/ONDC

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/s/

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Eric Duffy  
11/23/04 03:11:25 PM  
CHEMIST

**Review of Chemistry, Manufacturing, and Controls**

**NDA 21-357**

**MultiHance<sup>®</sup>**

**Bracco Diagnostics Inc.**

**by**

**Chemistry Reviewer: David A. Place, PhD**

**Division of New Drug Chemistry II – HFD-820**

**for**

**Clinical Review Division: HFD-160**

**Division of Medical Imaging and Radiopharmaceutical Drug Products**

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# Chemistry Review Data Sheet

1. NDA 21-357

2. REVIEW # 2

3. REVIEW DATE: 25-FEB-2004

4. REVIEWER: David A. Place, PhD, HFD-820

5. PREVIOUS DOCUMENTS:

<u>Previous Documents</u>	<u>Document Date</u>
Original	28-FEB-2001

6. SUBMISSION(S) BEING REVIEWED:

<u>Submission(s) Reviewed</u>	<u>Document Date</u>
Resubmission	10-OCT-2003
Amendment	16-JAN-2004

7. NAME & ADDRESS OF APPLICANT:

Name: Bracco Diagnostics Inc  
Address: PO Box 5225, Princeton, NJ 06134  
Representative: Melanie Benson mbenson@diag.bracco.com  
Telephone: (609) 514-2254

8. DRUG PRODUCT NAME/CODE/TYPE:

- a) Proprietary Name: MultiHance<sup>®</sup>
- b) Non-Proprietary Name: Gadobenate dimeglumine
- c) Code Name/# (ONDC only): B19036/7
- d) Chem. Type/Submission Priority (ONDC only):
  - Chem. Type: 1
  - Submission Priority: S

9. LEGAL BASIS FOR SUBMISSION: Not Applicable to NDAs

10. PHARMACOLOGICAL CATEGORY/INDICATION: Magnetic Resonance Imaging Contrast Agent: Indicated for the detection, \_\_\_\_\_ during magnetic resonance imaging in adults.

11. DOSAGE FORM: Sterile solution for injection, presented in 5, 10, 15, and 20 mL vials.

12. STRENGTH/POTENCY: 0.5 M, equiv. to 529 mg gadobenate dimeglumine/mL

13. ROUTE OF ADMINISTRATION: IV

14. • /OTC DISPENSED:  X  • • \_\_\_\_\_ OTC

**15. SPOTS (Special Products On-Line Tracking System)**

SPOTS product – Form Completed

Not a SPOTS product

**16. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA AND WEIGHT:**

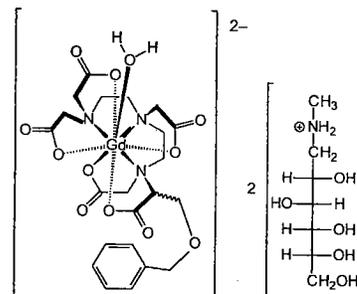
Chemical Name(s): (4*RS*)-[4-carboxy-5,8,11-tris(carboxymethyl)-1-phenyl-2-oxa-5,8,11-triazatridecan-13-oato(5-)]gadolinate(2-) dihydrogen, compound with 1-deoxy-1-(methylamino)-D-glucitol (1:2)

Or GdBOTPA dimeglumine

CAS Registry No. 127000-20-8

Molecular Formula: C<sub>36</sub>H<sub>62</sub>GdN<sub>5</sub>O<sub>21</sub> (anhydrous)

Molecular Weight: 1058.



**17. RELATED/SUPPORTING DOCUMENTS:**

**A. DMFs:**

DMF #	Type	Holder	Item Referenced	Code <sup>a</sup>	Status <sup>b</sup>	Date Review Completed	Comments
—	III	_____	_____	3	Adequate	9-SEP-2000	N/A
				3	Adequate	2-APR-1997	N/A
				3	Adequate	27-NOV-2001	N/A

**a** Action codes for DMF Table:

1 – DMF Reviewed.

Other codes indicate why the DMF was not reviewed, as follows:

2 – Type 1 DMF

3 – Reviewed previously and no revision since last review

4 – Sufficient information in application

5 – Authority to reference not granted

6 – DMF not available

7 – Other (explain under "Comments")

**b** Adequate, Inadequate, or N/A (There is enough data in the application, therefore the DMF did not need to be reviewed)

**B. Other Documents:**

DOCUMENT	APPLICATION NUMBER	DESCRIPTION
N/A		

**Patent:** US patent No. 4,916,246

**Exclusivity:** Five years requested.

**18. STATUS:**

**ONDC:**

CONSULTS/ CMC Related Reviews	RECOMMENDATION	DATE	REVIEWER
Biometrics			
EES	Acceptable	24-FEB-2004	OC
Pharm/Tox			
Biopharm			
LNC	USAN Approved	N/A	
Methods Validation	To be requested		
OPDRA	Acceptable		
EA	Categorical Exclusion Satisfactory	25-JAN-2002	David Place
Microbiology	Acceptable	05-JAN-2001	Stephen Langille

**OGD:**

CONSULTS/ CMC Related Reviews	RECOMMENDATION	DATE	REVIEWER
Microbiology	N/A		
EES	N/A		
Methods Validation	N/A		
Labeling	N/A		
Bioequivalence	N/A		
EA	N/A		
Radiopharmaceutical	N/A		

**19. ORDER OF REVIEW (OGD Only): *Not Applicable***

The application submission(s) covered by this review was taken in the date order of receipt.  Yes  
 No If no, explain reason(s) below:

**Appears This Way  
On Original**

# Chemistry Review for NDA 21-357

## Executive Summary

### I. Recommendations

- A. Recommendation and Conclusion on Approvability  
The chemistry section is recommended for "Approval"
- B. Recommendation on Phase 4 (Post-Marketing) Commitments, Agreements, and/or Risk Management Steps, if Approvable
- 

### II. Summary of Chemistry Assessments

#### A. Description of the Drug Product(s) and Drug Substance(s)

MultiHance<sup>®</sup> is a sterile/pyrogen-free solution for intravenous injection containing 0.5 M gadobenate dimeglumine, to be used as a contrast agent for magnetic resonance imaging (MRI). In its single-use presentation, the product will be available in four vial fill sizes: 5, 20, 15, and 20mL.

Gadobenate dimeglumine (USAN)

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The methods used for the manufacture of gadobenate dimeglumine also are designed to minimize process impurities and related substances. Temperature and duration of the reaction are carefully controlled to this end. In-process controls during production of MultiHance are also utilized, and the methods adequately assay the purity of the preparation prior to final dosage form packaging.



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§ 552(b)(4) Trade Secret / Confidential

§ 552(b)(5) Deliberative Process

§ 552(b)(5) Draft Labeling

ms

ESTABLISHMENT EVALUATION REQUEST

DETAIL REPORT

Application:	NDA 21357/000	Action Goal:	
Stamp:	27-APR-2001	District Goal:	14-FEB-2004
Regulatory Due:	14-APR-2004	Brand Name:	MULTIHANCE (GAD
			OBENATE
Applicant:	BRACCO	Estab. Name:	DIMEGLUMINE IN
J)			
	5225	Generic Name:	GADOBENATE DIM
EGLUMINE			
	PRINCETON, NJ 08543		INJ
Priority:	1S	Dosage Form:	(INJECTION)
Org Code:	160	Strength:	529 MG/ML

Application Comment: THE CHEMISTRY REVIEWER WOULD APPRECIATE THE OPPORTUNI  
 TY TO ACCOMPANY THE INSPECTION TEAM TO BOTH OF THESE SITES.  
 (on 15-MAY-  
 2001 by D. PLACE (HFD-160) 301-827-7510)

FDA Contacts: J. MOORE (HFD-160) 301-827-7510 , Proje  
 ct Manager  
 w Chemist D. PLACE (HFD-160) 301-827-7510 , Revie  
 Leader E. LEUTZINGER (HFD-160) 301-827-7510 , Team

Overall Recommendation: ACCEPTABLE on 24-FEB-2004 by J. D AMBROGIO (HFD-3  
 22) 301-827-

Establishment: CFN 9611622 FEI 3002806615

ALTANA PHARMA

ROBERT BOSCH STRASSE 8

SINGER, , GM D-78224

DMF No:

AADA:

Responsibilities: FINISHED DOSAGE MANUFACTURER

Profile: SVT

OAI Status: NONE

Tab. Comment: THIS SITE WAS ALSO LISTED IN THE NDA AS \_\_\_\_\_ (on 15-MA  
J01 by D.

PLACE (HFD-160) 301-827-7510)

Milestone Name Creator	Date	Type	Insp. Date	Decision & Reason
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SUBMITTED TO OC PLACED	21-MAY-2001			
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SUBMITTED TO DO EGASM	22-MAY-2001	PS		
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ASSIGNED INSPECTION T EGASM	22-MAY-2001	PS		
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INSPECTION SCHEDULED IRIVERA	02-OCT-2001		16-OCT-2001	
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INSPECTION PERFORMED IRIVERA	17-OCT-2001		17-OCT-2001	
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DO RECOMMENDATION GARCIA M	17-JAN-2002			ACCEPTABLE
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INSPECTION

OC RECOMMENDATION  
GARCIA M

17-JAN-2002

ACCEPTABLE

DISTRICT RECOMMENDATI

SUBMITTED TO OC  
PLACED

23-FEB-2004

SUBMITTED TO DO  
DAMBROGIO J

23-FEB-2004 10D

DO RECOMMENDATION  
ADAMSS

24-FEB-2004

ACCEPTABLE

BASED ON FILE REVIEW

OC RECOMMENDATION  
DAMBROGIO J

24-FEB-2004

ACCEPTABLE

DISTRICT RECOMMENDATI

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OC RECOMMENDATION  
GARCIA M

20-FEB-2002

INSPECTION

ACCEPTABLE

ON

DISTRICT RECOMMENDATI

SUBMITTED TO OC  
PLACED

23-FEB-2004

OC RECOMMENDATION  
DAMBROGIO J

23-FEB-2004

ACCEPTABLE

BASED ON PROFILE

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/s/

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David Place  
2/25/04 10:25:06 AM  
CHEMIST

Eldon Leutzinger  
2/25/04 10:33:27 AM  
CHEMIST

I concur with the conclusions and recommendation for chemistry.



**Over-All Conclusion**

From a CMC perspective an approvable action is recommended.

Eric P Duffy, PhD  
Director, DNDC II/ONDC

11/14/14

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/s/

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Eric Duffy  
2/21/02 05:00:51 PM  
CHEMIST



**Review of Chemistry, Manufacturing, and Controls**

**NDA 21-357**

**MultiHance<sup>®</sup>**

**Bracco Diagnostics Inc.**

by

**Chemistry Reviewer: David A. Place, PhD**

**Division of New Drug Chemistry II – HFD-820**

for

**Clinical Review Division: HFD-160**

**Division of Medical Imaging and Radiopharmaceutical Drug Products**



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Environmental Assessment .....	47
Methods Validation .....	47
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IV. List Of Deficiencies To Be Communicated .....	56



# Chemistry Review Data Sheet

1. NDA 21-357
2. REVIEW # 1
3. REVIEW DATE: 25-JAN-2002
4. REVIEWER: David A. Place, PhD, HFD-820
5. PREVIOUS DOCUMENTS:

Previous Documents  
N/A

Document Date

6. SUBMISSION(S) BEING REVIEWED:

Submission(s) Reviewed  
Original

Document Date  
28-FEB-2001

7. NAME & ADDRESS OF APPLICANT:

Name: Bracco Diagnostics Inc  
Address: PO Box 5225, Princeton, NJ 06134  
Representative: Melanie Benson mbenson@diag.bracco.com  
Telephone: (609) 514-2254

8. DRUG PRODUCT NAME/CODE/TYPE:

- a) Proprietary Name: MultiHance<sup>®</sup>
- b) Non-Proprietary Name: Gadobenate dimeglumine
- c) Code Name/# (ONDC only): B19036/7
- d) Chem. Type/Submission Priority (ONDC only):
  - Chem. Type: 1
  - Submission Priority: S

9. LEGAL BASIS FOR SUBMISSION: Not Applicable to NDAs

10. PHARMACOLOGICAL CATEGORY/INDICATION: Magnetic Resonance Imaging Contrast Agent: Indicated for the detection, during magnetic resonance imaging in adults.

11. DOSAGE FORM: Sterile solution for injection, presented in 5, 10, 15, and 20 mL vials.

12. STRENGTH/POTENCY: 0.5 M, equiv. to 529 mg gadobenate dimeglumine/mL

13. ROUTE OF ADMINISTRATION: IV

14. R/OTC DISPENSED:  X  R   OTC



**15. SPOTS (Special Products On-Line Tracking System)**

\_\_\_\_\_ SPOTS product – Form Completed

  X   Not a SPOTS product

**16. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:**

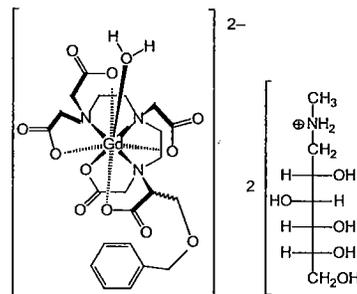
Chemical Name(s): (4*RS*)-[4-carboxy-5,8,11-tris(carboxymethyl)-1-phenyl-2-oxa-5,8,11-triazatridecan-13-oato(5-)]gadolinate(2-) dihydrogen, compound with 1-deoxy-1-(methylamino)-D-glucitol (1:2)

Or GdBOTPA dimeglumine

CAS Registry No. 127000-20-8

Molecular Formula: C<sub>36</sub>H<sub>62</sub>GdN<sub>5</sub>O<sub>21</sub> (anhydrous)

Molecular Weight: 1058. —



**17. RELATED/SUPPORTING DOCUMENTS:**

**A. DMFs:**

DMF #	Type	Holder	Item Referenced	Code <sup>a</sup>	Status <sup>b</sup>	Date Review Completed	Comments
—	III	_____	_____	3	Adequate	9-SEP-2000	N/A
—	III	_____	_____	3	Adequate	2-APR-1997	N/A
—	III	_____	_____	3	Adequate	27-NOV-2001	N/A

a Action codes for DMF Table:

1 – DMF Reviewed.

Other codes indicate why the DMF was not reviewed, as follows:

2 – Type I DMF

3 – Reviewed previously and no revision since last review

4 – Sufficient information in application

5 – Authority to reference not granted

6 – DMF not available

7 – Other (explain under "Comments")

b Adequate, Inadequate, or N/A (There is enough data in the application, therefore the DMF did not need to be reviewed)

**B. Other Documents:**

DOCUMENT	APPLICATION NUMBER	DESCRIPTION
N/A		

**Patent:** US patent No. 4,916,246

**Exclusivity:** Five years requested.



**18. STATUS:**

**ONDC:**

CONSULTS/ CMC Related Reviews	RECOMMENDATION	DATE	REVIEWER
Biometrics			
EES	Pending		
Pharm/Tox			
Biopharm			
LNC	USAN Approved	N/A	
Methods Validation	To be requested after resubmission		
OPDRA	Acceptable		
EA	Categorical Exclusion Satisfactory		David Place
Microbiology	Acceptable	05-JAN-2001	Stephen Langille

**OGD:**

CONSULTS/ CMC Related Reviews	RECOMMENDATION	DATE	REVIEWER
Microbiology	N/A		
EES	N/A		
Methods Validation	N/A		
Labeling	N/A		
Bioequivalence	N/A		
EA	N/A		
Radiopharmaceutical	N/A		

**19. ORDER OF REVIEW (OGD Only): *Not Applicable***

The application submission(s) covered by this review was taken in the date order of receipt.  Yes  
 No If no, explain reason(s) below:

*Appears This Way  
On Original*



# Chemistry Review for NDA 21-357

## Executive Summary

### I. Recommendations

#### A. Recommendation and Conclusion on Approvability

The chemistry section is “Approvable” pending resolution of various deficiencies in the drug product testing and Methods Validation sections. See Deficiency Letter to Applicant.

#### B. Recommendation on Phase 4 (Post-Marketing) Commitments, Agreements, and/or Risk Management Steps, if Approvable

\_\_\_\_\_

### II. Summary of Chemistry Assessments

#### A. Description of the Drug Product(s) and Drug Substance(s)

MultiHance<sup>®</sup> is a sterile/pyrogen-free solution for intravenous injection containing 0.5 M gadobenate dimeglumine, to be used as a contrast agent for magnetic resonance imaging (MRI). In its single-use presentation, the product will be available in four vial fill sizes: 5, 20, 15, and 20mL.

Gadobenate dimeglumine (USAN) \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_ The methods used for the manufacture of gadobenate dimeglumine also are designed to minimize process impurities and related substances. Temperature and duration of the reaction are carefully controlled to this end. In-process controls during production of MultiHance are also utilized, and the methods adequately assay the purity of the preparation prior to final dosage form packaging.



The drug product is tested at release for the following specifications: appearance, visible particles, particulate matter, pH, free gadolinium, integrity testing, identity (TLC), identity (HPLC), identity (IR), impurities (HPLC), gadobenate (gadobenamic acid, HPLC), meglumine, sterility, and endotoxins. The only release specification that appears anomalous is that for pH (6.5–7.5), which does not compare favorably to the in-process specification of . All other specifications are adequate.

Stability specifications are the same as those at time of release. The primary stability batches stored at 25°/60% out to 24 months continue to be well within specifications.

[Redacted signature area]

There are some inconsistencies in this section with those corresponding tests in earlier sections of the NDA that will require clarification or correction.

B. Description of How the Drug Product is Intended to be Used

Single-dose vials of MultiHance containing 0.5 M gadobenate dimeglumine will be administered as an IV bolus prior to performing MRI scanning of the patient. In adults, a dose of 0.1 mmol/Kg

C. Basis for Approvability or Not-Approval Recommendation

The submission contains minor deficiencies and errors, primarily in the Methods Validation section. Therefore, the application is approvable.

III. Administrative

A. Reviewer's Signature

Chemist

David A. Place, PhD

/S/

Date: 25-JAN-2002

B. Endorsement Block Same date as draft review

Chemistry Team Leader Eldon Leutzinger, PhD

Date:

Project Manager James Moore, MPH

Date:

C.

cc: Orig. NDA 21-357  
HFD-160/Division File  
HFD-820/ChemDivDir/EDuffy  
HFD-160/MO/RRaman/RYaes  
HFD-160/Pharm/TKokate  
HFD-160/DivDir/PLove

51 Page(s) Withheld

§ 552(b)(4) Trade Secret / Confidential

§ 552(b)(5) Deliberative Process

§ 552(b)(5) Draft Labeling

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/s/  
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David Place  
1/25/02 03:46:03 PM  
CHEMIST  
Recommended as approvable

Eldon Leutzinger  
1/25/02 03:54:06 PM  
CHEMIST  
I concur with the conclusions and recommendations arrived at  
in the review of NDA 21-357.