# CENTER FOR DRUG EVALUATION AND RESEARCH

**APPLICATION NUMBER:** 

205053Orig1s000

**CHEMISTRY REVIEW(S)** 





## **NDA 205053**

Noxafil<sup>™</sup> (posaconazole) Delayed-Release Tablets, 100 mg

Merck & Co.

Mark R. Seggel
ONDQA
Division of Pre-Marketing Assessment II

for the Division of Anti-Infective Products





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### Chemistry Review Data Sheet

## **Chemistry Review Data Sheet**

1. NDA 205053

2. REVIEW #: 1

3. REVIEW DATE: 13-OCT-2013

4. REVIEWER: Mark R. Seggel

5. PREVIOUS DOCUMENTS:

| Previous Documents | Document Date |  |
|--------------------|---------------|--|
| Not Applicable     | -             |  |

### 6. SUBMISSION(S) BEING REVIEWED:

| Submission(s) Reviewed (eCTD)  | Document Date |
|--|---------------|
| Original (0000)  | 25-JAN-2013   |
| Amendment (0001); manufacturing site information and readiness         | 15-FEB-2013   |
| Amendment (0003); acknowledge delayed-release dosage form, labeling    | 30-APR-2013   |
| Amendment (0004); response to information request re: API              | 08-MAY-2013   |
| Amendment (0006); primary stability data update                        | 15-MAY-2013   |
| Amendment (0009); in vitro alcohol dose dumping study                  | 13-JUN-2013   |
| Amendment (0010); response to information request                      | 27-JUN-2013   |
| Amendment (0012); updated Module 3                                     | 26-JUL-2013   |
| Amendment (0015); dissolution test                                     | 10-SEP-2013   |
| Amendment (0016); dissolution test acceptance criterion; manufacturing | 27-SEP-2013   |
| process  |               |
| Amendment (0017); revised container label                              | 02-OCT-2013   |

### 7. NAME & ADDRESS OF APPLICANT:

| Name:              | Merck, Sharp & Dohme Corp. (Merck & Co.)  |
|--------------------|---|
|                    | 2015 Galloping Hill Road<br>Kenilworth, NJ 07033  |
| Representative(s): | Barbara Gunther, MA, MBA<br>Associate Director and Liaison Global Regulatory<br>Affairs |



### Chemistry Review Data Sheet

Telephone: (908) 740-4892

- 8. DRUG PRODUCT NAME/CODE/TYPE:
  - a) Proprietary Name: Noxafil<sup>TM</sup>
  - b) Non-Proprietary Name (USAN): Posaconazole
  - c) Code Name/#: SCH-56592, MK-5592
  - d) CAS Registry Number: 171228-49-2
  - e) Chem. Type/Submission Priority:
    - i. Chem. Type: 3
    - ii. Submission Priority: S
- 9. LEGAL BASIS FOR SUBMISSION: 505(b)(1)
- 10. PHARMACOL. CATEGORY: Antifungal, systemic
- 11. DOSAGE FORM: Tablets, delayed-release
- 12. STRENGTH/POTENCY: 100 mg
- 13. ROUTE OF ADMINISTRATION: Oral
- 14. Rx/OTC DISPENSED: X Rx OTC
- 15. SPOTS (SPECIAL PRODUCTS ON-LINE TRACKING SYSTEM)

  \_\_\_\_SPOTS product Form Completed
- X Not a SPOTS product
- 16. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT

IUPAC Name: 4-[4-[4-[4-[(3R,5R)-5-(2,4-difluorophenyl)tetrahydro-5-(1H-1,2,4-triazol-1-ylmethyl)-3-furanyl]methoxy]phenyl]-1-piperazinyl]phenyl]-2-[(1S,2S)-1-ethyl-2-hydroxy-propyl]-2,4-dihydro-3H-1,2,4-triazol-3-one

IUPAC Name (Alternate): 4-4-[4-(4-[(3R,5R)-5-(2,4-difluorophenyl)-5-(1H-1,2,4 triazol-1-yl-methyl)tetrahydro-3-furanyl]methoxyphenyl)piperazino]phenyl-1-[(1S,2S)-1-ethyl-2- hydroxyl-propyl]-4,5-dihydro-1H-1,2,4-triazol-5-one



### Chemistry Review Data Sheet

CAS Index Name: D-threo-pentitol, 2,5-anhydro-1,3,4-trideoxy-2-C-(2,4-difluorophenyl)-4-[[4-[4-[4-[1-[(1S,2S)-1-ethyl-2-hydroxypropyl]-1,5-dihydro-5-oxo-4H-1,2,4-triazol-4-yl]phenyl]-1-piperazinyl]phenoxy]methyl]-1-(1H-1,2,4-triazol-1-yl)

Molecular Formula: C<sub>37</sub>H<sub>42</sub>F<sub>2</sub>N<sub>8</sub>O<sub>4</sub>

Molecular Weight: 700.78

CAS: 171228-49-2 WHO Number: 7713

### 17. RELATED/SUPPORTING DOCUMENTS

### A. DMFs:

| DMF#    | TYPE | HOLDER | ITEM<br>REFERENCED | CODE <sup>1</sup> | STATUS <sup>2</sup> | DATE REVIEW COMPLETED | COMMENTS |
|---------|------|--------|--------------------|-------------------|---------------------|-----------------------|----------|
| (b) (4) | III  |        | (b) (4)            | 4                 | N/A                 |                       |          |
|         |      |        |                    |                   |                     |                       |          |
|         | III  |        |                    | 4                 | N/A                 |                       |          |
|         |      |        |                    |                   |                     |                       |          |
|         | III  |        |                    | 4                 | N/A                 |                       |          |
|         | 777  |        |                    | 4                 | NT/A                |                       |          |
|         | III  |        |                    | 4                 | N/A                 |                       |          |
| 1.      | III  |        |                    | 4                 | N/A                 |                       |          |

<sup>&</sup>lt;sup>1</sup>Action codes for DMF Table:

1 - DMF Reviewed.

Other codes indicate why the DMF was not reviewed, as follows:

- 2-Type 1 DMF
- 3 Reviewed previously and no revision since last review
- 4 Sufficient information in application
- 5 Authority to reference not granted
- 6 DMF not available
- 7 Other (explain under "Comments")

### **B. Other Documents:**

| DOCUMENT     | APPLICATION | ON NUMBE | R            |         | CRIPTION |  |
|--------------|-------------|----------|--------------|---------|----------|--|
| Original IND | IND         | (b) (4)  | Posaconazole | (b) (4) | Tablets  |  |

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<sup>&</sup>lt;sup>2</sup> Adequate, Inadequate, or N/A (There is enough data in the application, therefore the DMF did not need to be reviewed)



### Chemistry Review Data Sheet

| Original IND | IND (b) (4) | Posaconazole Oral Suspension and Tablets  |
|--------------|-------------|---|
| Original IND | IND (b) (4) | (b) (4)   |
| Original NDA | NDA (b) (4) | (b) (4)   |
| Original NDA | NDA 22-003  | Noxafil (posaconazole) Oral Suspension, 40 mg/mL.<br>Submitted 21-DEC-2005; for the prophylaxis of invasive<br>fungal infections; AP 15-SEP-2006.   |
| Original NDA | NDA 22-027  | Noxafil (posaconazole) Oral Suspension, 40 mg/mL.<br>Administratively split from NDA 22-003; indicated for the<br>treatment of oropharyngeal candidiasis (OPC) and<br>refractory OPC; AP 20-OCT-2006. |

Note: Posaconazole drug substance and oral suspension CMC were originally submitted and reviewed under NDA therefore drug substance CMC is now by cross-reference to NDA 22-003.

### 18. STATUS

| CONSULTS/ CMC<br>RELATED REVIEWS | RECOMMENDATION               | DATE        | REVIEWER              |
|----------------------------------|------------------------------|-------------|-----------------------|
| Biometrics                       | Not applicable               |             |                       |
| EES                              | Acceptable                   | 04-OCT-2013 | T.Sharp, OC/OMPQ      |
| Pharm/Tox                        | Approval                     | 09-OCT-2013 | O. McMaster, DAIP     |
| Methods Validation               | Not applicable               |             |                       |
| DMEPA                            | Labeling revisions           | 27-SEP-2013 | Alek Winiarski, DMEPA |
|                                  | recommended.                 |             |                       |
| EA                               | Adequate per this review     |             |                       |
| Product Quality                  | Not applicable               |             |                       |
| Microbiology                     |                              |             |                       |
| ONDQA                            | Recommends Approval based    | 30-SEP-2013 | M. Seggel             |
| Biopharmaceutics                 | on revised dissolution test  |             |                       |
|                                  | meth and acceptance criteria |             |                       |

### 19.GOAL DATES

**GRMP Goal**: 28-OCT-2013 **PDUFA Goal**: 25-NOV-2013





**Executive Summary Section** 

## The Chemistry Review for NDA 205053

### The Executive Summary

### I. Recommendations

### A. Recommendation and Conclusion on Approvability

As amended, this new drug application for posaconazole delayed-release tablets, contains chemistry, manufacturing and controls (CMC) data and information in sufficient detail to assure the identity, strength, purity, and quality of the drug product. Drug substance CMC is up-to-date, and is adequately documented in NDA 22-003.

The dissolution test and acceptance criteria for the delayed-release product have been revised, and are suitable for assuring the requisite product performance (see ONDQA Biopharmaceutics Review dated September 30, 2013).

The package insert and container label have been revised to reflect the correct dosage form, delayed-release tablets. The product description and storage statements, and other CMC-related information, are factually correct and complete. The Office of Compliance has issued an overall recommendation of Acceptable for this application on October 4, 2013.

Therefore, from the CMC perspective, NDA 205053 for posaconazole delayed-release tablets is recommended for approval.

## B. Recommendation on Phase 4 (Post-Marketing) Commitments, Agreements, and/or Risk Management Steps, if Approvable

There are no special post-marketing commitments or agreements related to posaconazole delayed-release tablets CMC.

### II. Summary of Chemistry Assessments

### A. Description of the Drug Product(s) and Drug Substance(s)

Posaconazole is a synthetic, small molecule inhibitor of the fungal enzyme lanosterol 14α-demethylase. Posaconazole is a weakly basic compound and has extremely low solubility in an aqueous solution with pH higher than 4, but is relatively soluble in an





## **Executive Summary Section**

| aqueous solution with pH (b)(4) In pH (b)(4) phosphate buffer with amorphous posaconazole is approximately  Thus, posaconazole is considered a BCS Class 2 (low solubility-high permeability) compound.  Drug substance chemistry, manufacturing and controls are currently filed under NDA 22-003 (posaconazole oral suspension, 40 mg/mL). The synthesis and characterization of posaconazole  |
|--|
| are documented therein. The specification for posaconazole, which assures the identity, strength, quality, and purity of the drug substance used in the manufacture of the oral suspension is also suitable for posaconazole used in the manufacture of posaconazole delayed-release tablets.  |
| The drug product, posaconazole delayed-release tablets, 100 mg, was developed to overcome the limitations of posaconazole oral suspension (i.e., low and variable absorption, the need to administer the oral suspension "with a full meal or with a liquid nutritional supplement or an acidic carbonated beverage (e.g., ginger ale) in patients who cannot eat a full meal"). The tablet consists of a "" (b)(4), along with other tableting and stabilizing excipients, and a non-functional film coating. By limiting the dissolution of posaconazole in the acidic stomach environment, the uncontrolled precipitation in the small intestine is eliminated. Solubility in the near neutral pH environment of the intestine is enhanced by dissolution of amorphous posaconazole to form a supersaturated solution. Thus, the quality target product profile (QTPP) includes a pharmacokinetic profile consisting of a reduced food effect and enhanced bioavailability. Accordingly, one of the critical quality attributes (CQAs) of the drug product is its dissolution profile. The QTPP includes other requirements such as control of impurities and degradants below ICH qualified levels and a shelf-life of at least 24 months at room temperature in an HDPE bottle. Other CQAs derived from the QTPP include assay, dose uniformity, degradants, and pharmaceutical elegance. |
| Each capsule-shaped (oblong) posaconazole delayed-release tablet contains  100 mg posaconazole  Other excipients in the tablet include microcrystalline cellulose sodium  (b)(4) silicon dioxide (b)(4) silicon dioxide (b)(4) and magnesium stearate are debossed on one side with "100", and have a non-functional Opadry II yellow film coating.  Tablets are packaged in 60-count HDPE bottles with child-resistant closures.  |
| . In posaconazole delayed-release tablets, it serves to stabilize posaconazole in an amorphous state and to provide pH-controlled delayed-release.   |





### **Executive Summary Section**



Merck considers this a 'traditional' application from the QbD perspective since it does not provide for flexible regulatory approaches (e.g., design space or real time release testing). However, "enhanced approaches" (e.g., risk assessment, process-understanding) were applied to product and process development. The result is a robust process, with control strategies in place at each stage (unit operation).



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### **Executive Summary Section**

Overall, the defined product manufacturing processes and controls provide assurance of consistent batch-to-batch quality.

The drug product specification provides additional assurance that the finished product has the requisite identity, strength, quality, purity, potency, and bioavailability. The regulatory specification includes two complementary tests for identification, and tests for appearance, assay, individual and total degradation products, content uniformity, and moisture content. A dissolution test appropriate for a delayed-release dosage forms ensures the desired product performance (see ONDQA Biopharmaceutics review). While the specification does not include a test for solid state form of the active ingredient sufficient information has been provided to demonstrate that during manufacturing and on stability is low risk. However, the applicant has agreed to perform testing on process validation batches at release and on stability.

Overall, the control manufacturing process and the drug product specification will ensure that the drug product has the overall quality necessary for safe and effective treatment of patients.

The stability of the drug product under long term (25°C/60% RH) and accelerated (40°C/75% RH). Twelve-month long term data on three primary stability batches and 24-36 month long term data from supporting stability batches shows very little change in drug product quality. No significant changes were observed under accelerated conditions. Overall, the data support a 24-month expiration dating period. This will be confirmed during on-going stability studies.

### B. Description of How the Drug Product is Intended to be Used

Noxafil (posaconazole) delayed-release tablets and oral suspension are indicated for prophylaxis of invasive *Aspergillus* and *Candida* infections in patients, 13 years of age and older, who are at high risk of developing these infections due to being severely immunocompromised, such as hematopoietic stem cell transplant (HSCT) recipients with graft-versus-host disease (GVHD) or those with hematologic malignancies with prolonged neutropenia from chemotherapy.

The proposed dose and administration for posaconazole delayed-release tablets includes a loading dose of 300 mg (three 100 mg tablets) twice a day on the first day, followed by 300 mg (three 100 mg tablets) once daily thereafter for the duration of therapy (based on recovery from neutropenia or immunosuppression). Each 60-count bottle can supply a 19-day treatment course at the recommended dose.





### **Executive Summary Section**

(b) (4)

Posaconazole delayed-release tablets will be labeled for storage at 20-25°C (68-77°F), excursions permitted to 15-30°C (59-86°F) [see USP Controlled Room Temperature]. An expiration dating period of 24 months at 20-25°C has been established.

### C. Basis for Approvability or Not-Approval Recommendation

The applicant has provided sufficient information on raw material controls, manufacturing processes and process controls, and adequate specifications for assuring consistent product quality of the drug substance and drug product. The NDA has also provided sufficient stability information on the drug product to assure strength, quality, purity, potency, and bioavailability of the drug product throughout the expiration dating period of 24 months.

All facilities have acceptable site recommendations (see attached EES report).

All labels have the required information.

#### III. Administrative

### A. Reviewer's Signature

{see electronic signature page}
Mark R. Seggel, Chemistry Reviewer

### **B.** Endorsement Block

{see electronic signature page}

Dorota Matecka, Ph.D., CMC Lead and Secondary Reviewer

{see electronic signature page}

Rapti Madurawe, Ph.D., Branch Chief

#### C. CC Block

{see DARRTS}

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/s/ -----

MARK R SEGGEL 10/25/2013

DOROTA M MATECKA 10/25/2013

RAPTI D MADURAWE 10/25/2013



## NEW DRUG APPLICATION ONDQA REVIEW CMC and Biopharmaceutics



## Initial Quality Assessment (IQA) and Filing Review for Pre-Marketing Applications

### **Review Cover Sheet**

1. NEW DRUG APPLICATION NUMBER: 205053

Submission Date: January 25, 2013 GRMP Goal Date: October 28, 2013 PDUFA Goal Date: November 25, 2013

### 2. PRODUCT PROPERTIES:

| Trade or Proprietary Name:                                  | NOXAFIL®                     |
|---|------------------------------|
| Established or Non-Proprietary<br>Name (USAN) and strength: | Posaconazole tablets, 100 mg |

### 3. NAME:

| Name: | Merck Sharp & Dohme Corp. |
|-------|---------------------------|
|-------|---------------------------|

### 4. SUBMISSION PROPERTIES:

| Review Priority :         | PRIORITY   |
|---------------------------|------------|
| Property (Legal Basis):   | 505 (b)(1) |
| Responsible Organization: | DAIP       |

## **Review Information**

1. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:

Posaconazole: 4-[4-[4-[(3*R*,5*R*)-5- (2,4-difluorophenyl)tetrahydro-5- (1H-1,2,4-triazol-1-ylmethyl)-3-furanyl]methoxy]phenyl]-1-piperazinyl]phenyl]-2-[ (1S,2S)-1-ethyl-2-hydroxypropyl]-2,4-dihydro-3*H*-1,2,4-triazol-3-one

 $C_{37}H_{42}F_2N_8O_4$ MW = 700.8

- 2. INDICATION: (b) (4)
- 3. ROUTE OF ADMINISTRATION: Oral
- 4. STRENGTH/POTENCY: 100 mg
- 5. Rx/OTC DISPENSED:  $\square Rx$   $\square OTC$
- 6. SPOTS (SPECIAL PRODUCTS ON-LINE TRACKING SYSTEM):

Is this a SPOTS product? Yes No Not evaluated at time of IQA.

### 7. RELATED REVIEW DOCUMENTS:

### a. Drug Master Files listed on 356h form:

| DMF<br># | TYPE | HOLDER | ITEM REFERENCED | LOA DATE      | COMMENTS |
|----------|------|--------|-----------------|---------------|----------|
| (b) (4)  | III  |        | (b) (4          | April 7, 2011 |          |
|          |      |        |                 |               |          |
|          | III  |        |                 | May 13, 2010  |          |
|          | III  |        |                 | April 1, 2010 |          |
|          | III  |        |                 | April 1, 2010 |          |
|          | III  |        |                 | May 18, 2012  |          |

### b. Consults Recommended by CMC and Biopharmaceutics

| CONSULT            | YES       | NO          | COMMENTS: (list date of request if already sent) |
|--------------------|-----------|-------------|--|
| Biometrics         |           |             |  |
| Clin Pharm         |           |             |  |
| EES                |           |             | Submitted (February 19, 2013)                    |
| Pharm/Tox          | $\square$ |             | TBD (if needed)                                  |
| Methods Validation | $\square$ |             |  |
| EA                 |           | $\boxtimes$ | Categorical exclusion claim                      |
| New Drug Micro     |           |             | TBD (if needed)                                  |
| CDRH               |           |             |  |
| Other ()           |           |             |  |

### c. Other Applications or Submissions to note (if any):

| DOCUMENT<br>NAME | DATE      | APPLICATION<br>NUMBER | DESCRIPTION |
|------------------|-----------|-----------------------|-------------|
| IND              | 8/20/1996 | (b) (4)               | Active      |
| NDA              | 9/15/2006 | 22003                 | Approved    |

### d. Previous Communications with the Applicant to note (if any):

| DOCUMENT NAME                     | Document DATE        | APPLICATION<br>NUMBER | DESCRIPTION  |
|-----------------------------------|----------------------|-----------------------|--|
| CMC meeting preliminary responses | 11/17/2012 in DARRTS | IND (b) (4)           | Preliminary responses for a meeting dated 11/21/2012 |
| CMC meeting minutes               | 12/21/2012 in DARRTS | IND (b) (4)           | Minutes of meeting dated 11/21/2012                  |

## **Overall Conclusions and Recommendations**

| Is the l        | Produc  | t Quality Section of the application fileable from a CMC perspective?   |
|-----------------|---------|---|
| Yes             | No      | CMC Filing Issues   |
| $\boxtimes$     |         |   |
|                 |         |   |
| Are the letter? | ere pot | ential CMC review issues to be forward to the applicant with the 74 day   |
| Yes             | No      | CMC Comment for 74 Day Letter   |
|                 |         | We acknowledge that you cross-reference NDA 22003 for posaconazole drug substance information. However, to facilitate our review please provide the following:  a. A tabulation of the current drug substance specification,  b. A summary of each change made to the manufacture of the posaconazole drug substance since the original approval of NDA 22003 (including a list of approved and pending supplements), and  c. Location (e.g., section number, page number, submission date, etc., as appropriate) of the change information as given above. |
| Is the laperspe |         | t Quality Section of the application fileable from a biopharmaceutics  Biopharmaceutics Filing Issues   |
| $\boxtimes$     |         |   |
| 74 day          | letter? |   |
| Yes             | No      | Biopharmaceutics Comments for 74 Day Letter   |
|                 |         | 1. The proposed regulatory dissolution test is not acceptable. Posaconazole delayed-release tablets should be tested in accordance with USP<711>, Dissolution, Delayed-Release Dosage Forms. Please note that the acid stage is 2 hours long. Buffer should be added immediately after removal of the sample aliquots.  |
|                 |         | Please develop a discriminatory dissolution method in accordance with the USP dissolution monograph. Deviations from the USP method should be justified with supporting data. The dissolution report should include individual (n=12) and mean data, %RSDs, and profiles.  2. As a delayed-release product, the potential impact of alcohol induced dose  |

dumping should be evaluated. Please conduct an in vitro alcohol dose dumping study in 0.1 N HCl dissolution media containing 0%, 5%, 10%, 20% and 40% alcohol. Dissolution data should be generated from 12 dosage units (n=12) at multiple time points to obtain a complete dissolution profile.

The shape of the dissolution profiles should be compared to determine if the delayed release characteristics are maintained. The f2 values assessing the similarity (or lack thereof) between the dissolution profiles should be estimated (using 0% alcohol as the reference). The report with the complete data (i.e., individual, mean, SD, comparison plots, f2 values, etc.) collected during the evaluation of the in vitro alcohol induced dose dumping study should be provided to FDA for review and comments.

- 3. Please note, that as a delayed-release product, the correct established name for the drug product is, 'posaconazole delayed-release tablets'. This should be reflected in all product labeling.
- 4. Please confirm that the dissolution data reported in P.2.3 Manufacturing Process Development were obtained using the originally proposed regulatory method. If not, the specific methods should be indicated. Where only mean values (or plots of mean values) are reported, please provide individual values and %RSD along with the mean results.

## CMC Summary: Critical Issues and Complexities

|   | <b>-</b>   |                  |                          |  |  |
|---|--|------------------|--------------------------|--|--|
| <b>CMC Critical Issues</b>  | or Complexities  |                  |                          |  |  |
| antifungal that blocks<br>membrane, through the<br>accumulation of meth                           | Posaconazole (POS) (SCH 56592, MK-5592) is a potent broad-spectrum triazole antifungal that blocks the synthesis of ergosterol, a key component of the fungal cell membrane, through the inhibition of the enzyme lanosterol 14α-demethylase and accumulation of methylated sterol precursors. POS is active against a wide spectrum of pathogenic yeasts and moulds.  |                  |                          |  |  |
| for prophylaxis of inv<br>oropharyngeal candid<br>and/or fluconazole. The<br>Posaconazole Tablets | Posaconazole has been previously approved as Posaconazole Oral Suspension indicated for prophylaxis of invasive Aspergillus and Candida infections and for the treatment of oropharyngeal candidiasis, including oropharyngeal candidiasis refractory to itraconazole and/or fluconazole. The current NDA provides for a new formulation of posaconazole, Posaconazole Tablets, 100 mg, to be used for the same indications.  Important issues for this NDA are discussed in the Summary section, below. |                  |                          |  |  |
| Does the submission   | contain any of the fol   | lowing elements? |                          |  |  |
| Nanotechnology  | QbD Elements   | PET              | Other, please<br>explain |  |  |
|   | $\boxtimes$  |                  | -                        |  |  |
|   |  |                  |                          |  |  |
| Is a team review reco   | ommended?  |                  |                          |  |  |
| Yes No Suggested expertise for team   |  |                  |                          |  |  |
|   |  |                  |                          |  |  |
| Review Team Assign  |  |                  |                          |  |  |
| Drug Substand   | ee   | N/A              |                          |  |  |

Summary or Highlights of the Application (not already mentioned in other sections)

Mark Seggel

Mark Seggel

Mark Seggel

Althea Cuff

TBD (if needed)

Changes between Clinical DP and Proposed Commercial DP

**Drug Product** 

ONDQA PM

QbD

Biopharmaceutics

Product Quality Microbiology

| Clinical Tablets   | Commercial Tablets                     |  |  |  |
|--|--|--|--|--|
| Several prototype formulations of the drug   | product were developed (Tablet A, B, C |  |  |  |
| and a Capsule). The formulation proposed for the commercial use is Tablet D (yellow),    |  |  |  |  |
| which was also used in one of the clinical studies and stability studies. Changes in the |  |  |  |  |
| formulations are described below (in the Dr  | ug Product section).                   |  |  |  |

In addition, there are some differences (which do not appear major) between the process used in the manufacture of the Formal Stability Studies (FSS) batches and commercial processes (they are described below).

### **Drug Substance**

Cross reference is made to the approved application for Posaconazole Oral Suspension (NDA 22003) for drug substance information. <u>Comment</u>: No information on the drug substance has been provided in this NDA. Some discussion of physicochemical characteristics of posaconazole has been included in the Pharmaceutical Development section (P.2). However, a current specification for the drug substance should also be included. In addition, it would be helpful to have a list of all changes made in the manufacture of the posaconazole drug substance since its original approval via NDA 22003. A comment regarding this will be included in the 74-day letter.

### **Drug Product**

Posaconazole Oral Suspension demonstrated that posaconazole has a significant food effect in absorption: its exposure in a high fat meal is about four times higher than that in a fasted condition. The current formulation was designed to create a tablet with limited posaconazole release at the low pH of the stomach. Therefore, the proposed tablet formulation contains that is highly soluble at the more neutral pH of the intestine posaconazole in the intestine, which may provide higher absorption and reduced food effect as compared to Posaconazole Oral Suspension.

The new formulation of posaconazole is a film coated (yellow) tablet containing 100 mg of posaconazole drug substance. The applicant stated that the product has been designated as a delayed release tablet in compliance with the USP/NF. The excipients used are all compendial except Opadry Yellow (the qualitative and quantitative composition has been attached below as Appendix 1). <u>Comment</u>: The delayed-release tablet designation will be a review issue from both CMC and biopharmaceutics perspective.

The Pharmaceutical Development section includes a discussion of QTPPs and CQAs for the drug product, risk assessment and control strategy (including PARs) for each unit operation. The applicant stated that this NDA does not contain flexible regulatory approaches, such as design spaces or real time release testing. However, the principle of "enhanced" approaches as described in ICH Q8 through ICH Q11, such as risk assessment

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## FILING REVIEW CHECKLIST

The following parameters are necessary in order to initiate a full review, i.e., complete enough to review but may have deficiencies. On **initial** overview of the NDA application for filing:

|    | A. GENERAL   |             |    |  |  |  |
|----|--|-------------|----|--|--|--|
|    | Parameter  | Yes         | No | Comment  |  |  |
| 1. | Is the CMC section organized adequately?   | $\boxtimes$ |    |  |  |  |
| 2. | Is the CMC section indexed and paginated (including all PDF files) adequately?   |             |    | CMC information submitted per CTD (Modules 2 and 3). |  |  |
| 3. | Are all the pages in the CMC section legible?  | $\boxtimes$ |    |  |  |  |
| 4. | Has all information requested<br>during the IND phase, and at the<br>pre-NDA meetings been<br>included?  | $\boxtimes$ |    |  |  |  |
|    |  |             |    |  |  |  |
|    |  |             |    | LITIES*  |  |  |
|    | Parameter  | Yes         | No | Comment  |  |  |
| 5. | Is a single, comprehensive list of all involved facilities available in one location in the application?   |             |    | Amendment dated February 15, 2013.                   |  |  |
| 6. | For a naturally-derived API only, are the facilities responsible for critical intermediate or crude API manufacturing, or performing upstream steps, specified in the application? If not, has a justification been provided for this omission? This question is not applicable for synthesized API. |             |    | N/A  |  |  |

| 7. | Are drug substance manufacturing sites identified on FDA Form 356h or associated continuation sheet? For each site, does the application list:  • Name of facility,  • Full address of facility including street, city, state, country  • FEI number for facility (if previously registered with FDA)  • Full name and title, telephone, fax number and email for on-site contact person.  • Is the manufacturing responsibility and function identified for each facility?, and • DMF number (if applicable)                           |  |  |
|----|---|--|--|
| 8. | Are drug product manufacturing sites are identified on FDA Form 356h or associated continuation sheet. For each site, does the application list:  • Name of facility,  • Full address of facility including street, city, state, country  • FEI number for facility (if previously registered with FDA)  • Full name and title, telephone, fax number and email for on-site contact person.  • Is the manufacturing responsibility and function identified for each facility?, and  • DMF number (if applicable)                        |  |  |
| 9. | Are additional manufacturing, packaging and control/testing laboratory sites are identified on FDA Form 356h or associated continuation sheet. For each site, does the application list:  Name of facility, Full address of facility including street, city, state, country FEI number for facility (if previously registered with FDA) Full name and title, telephone, fax number and email for on-site contact person. Is the manufacturing responsibility and function identified for each facility?, and DMF number (if applicable) |  |  |

| For Tre-Warking Applications  |  |  |  |  |  |  |  |  |
|---|--|--|--|--|--|--|--|--|
| Is a statement provided that all facilities are ready for GMP inspection at the time of |  |  |  |  |  |  |  |  |

facilities are ready for GM 10. inspection at the time of submission? If any information regarding the facilities is omitted, this should be addressed ASAP with the applicant and can be a *potential* filing issue or a *potential* review issue. C. ENVIRONMENTAL ASSESMENT Parameter Yes Comment No Has an environmental assessment 11. report or categorical exclusion  $\times$ been provided? D. MASTER FILES (DMF/MAF) **Parameter** Yes No **Comment** Is information for critical DMF references (i.e., for drug substance and important N/A (cross reference to NDA 22-003) 12. packaging components for nonsolid-oral drug products)

complete?

|     | E. DRUG SUBSTANCE/ACTIVE PHARMACEUTICAL INGREDIENT (DS/API)   |     |    |                                     |  |  |  |  |
|-----|---|-----|----|-------------------------------------|--|--|--|--|
|     | Parameter   | Yes | No | Comment                             |  |  |  |  |
| 13. | Does the section contain a description of the DS manufacturing process?   |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 14. | Does the section contain identification and controls of critical steps and intermediates of the DS in process parameters? |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 15. | Does the section contain information on impurities?   |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 16. | Does the section contain information regarding the characterization of the DS?  |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 17. | Does the section contain controls for the DS?   |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 18. | Has stability data and analysis been provided for the drug substance?   |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 19. | Does the application contain<br>Quality by Design (QbD)<br>information regarding the DS?                                  |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 20. | Does the application contain<br>Process Analytical Technology<br>(PAT) information regarding the<br>DS?                   |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |
| 21. | Does the section contain container and closure information?   |     |    | N/A (cross reference to NDA 22-003) |  |  |  |  |

| F. DRUG PRODUCT (DP) |   |             |                |   |  |  |  |  |
|----------------------|---|-------------|----------------|---|--|--|--|--|
| Parameter            |   |             | Yes No Comment |   |  |  |  |  |
| 22.                  | Does the section contain quality controls of excipients?  | X           |                |   |  |  |  |  |
| 23.                  | Does the section contain information on composition?  | X           |                |   |  |  |  |  |
| 24.                  | Is there a description of manufacturing process and methods for DP production through finishing, including formulation, filling, labeling and packaging?  | ×           |                |   |  |  |  |  |
| 25.                  | Does the section contain identification and controls of critical steps and intermediates of the DP, including analytical procedures and method validation reports for assay and related substances if applicable? | $\boxtimes$ |                |   |  |  |  |  |
| 26.                  | Is there a batch production record and a proposed master batch record?  | X           |                | Provided in section 3.2.R. Regional Information (executed batch record) |  |  |  |  |
| 27.                  | Has an investigational formulations section been provided? Is there adequate linkage between the investigational product and the proposed marketed product?   | $\boxtimes$ |                |   |  |  |  |  |
| 28.                  | Have any Comparability Protocols been requested   |             |                |   |  |  |  |  |
| 29.                  | Does the section contain<br>description of to-be-marketed<br>container/closure system and<br>presentations?   | $\boxtimes$ |                | 120-ml HDPE bottle with a child resistance cap containing 60 tablets    |  |  |  |  |
| 30.                  | Does the section contain controls of the final drug product?  | $\boxtimes$ |                |   |  |  |  |  |
| 31.                  | Has stability data and analysis been provided to support the requested expiration date?   | $\boxtimes$ |                | Stability data submitted in section 3.2.P.8.3                           |  |  |  |  |
| 32.                  | Does the application contain<br>Quality by Design (QbD)<br>information regarding the DP?  | $\boxtimes$ |                | CQAs, PAR, risk assessment analysis                                     |  |  |  |  |
| 33.                  | Does the application contain<br>Process Analytical Technology<br>(PAT) information regarding the<br>DP?   |             | $\boxtimes$    | (b) (4)   |  |  |  |  |

| G. METHODS VALIDATION (MV) |  |             |    |         |  |  |
|----------------------------|--|-------------|----|---------|--|--|
|                            | Parameter                              | Yes         | No | Comment |  |  |
| 34.                        | Is there a methods validation package? | $\boxtimes$ |    |         |  |  |

|     | H. MICROBIOLOGY  |     |    |                             |  |  |  |
|-----|--|-----|----|-----------------------------|--|--|--|
|     | Parameter  | Yes | No | Comment                     |  |  |  |
| 35. | If appropriate, is a separate microbiological section included discussing sterility of the drug product? |     | ⊠  | N/A (not a sterile product) |  |  |  |

|     | I. LABELING   |             |    |                       |  |  |  |  |
|-----|---|-------------|----|-----------------------|--|--|--|--|
|     | Parameter   | Yes         | No | Comment               |  |  |  |  |
| 36. | Has the draft package insert been provided?                   | $\boxtimes$ |    |                       |  |  |  |  |
| 37. | Have the immediate container and carton labels been provided? | X           |    | Bottle label provided |  |  |  |  |
| 38. | Does section contain trade name and established name?         | $\boxtimes$ |    |                       |  |  |  |  |

|     | J. BIOPHARMACEUTICS  |     |    |  |  |  |  |  |  |  |
|-----|--|-----|----|--|--|--|--|--|--|--|
|     | Parameter  | Yes | No | Comment  |  |  |  |  |  |  |
| 39. | Does the application contain dissolution data?   | X   |    |  |  |  |  |  |  |  |
| 40. | Is the dissolution test part of the DP specifications?                                     | X   |    | Proposed: (b) (4)  |  |  |  |  |  |  |
| 41. | Does the application contain the dissolution method development report?                    | X   |    | However, the proposed regulatory method does not appear to be appropriate. |  |  |  |  |  |  |
| 42. | Is there a validation package for<br>the analytical method and<br>dissolution methodology? | X   |    |  |  |  |  |  |  |  |
| 43. | Does the application include a biowaiver request?  |     | X  |  |  |  |  |  |  |  |
| 44. | Does the application include an IVIVC model?   |     | X  |  |  |  |  |  |  |  |
| 45. | Is information such as BCS classification mentioned, and supportive data provided?         | X   |    | (b) (4)  |  |  |  |  |  |  |

|     | 101110  | 11161 | 5   | Applications   |
|-----|---|-------|-----|--|
| 46. | Is there a modified-release claim? If yes, address the following:  (a) Is there information submitted to support the claim in accordance with 320.25(f)?  (b) Does the application include information/data on in vitro alcohol dose-dumping potential? |       |     | Note that one of the pre-NDA questions asked by the applicant was if FDA agreed that the formulation is an immediate release dosage form. The answer was No.  An in vitro alcohol dose dumping study was not reported. |
| 47. | Is information on mixing the product with foods or liquids included?  | X     |     | The tablet formulation of POS was developed to eliminate the limitations of POS oral suspension; (b) (4)   |
| 48. | Is there any in <i>vivo</i> BA or BE information in the submission?   | X     |     | The BA/BE information will be reviewed by the Office of Clinical Pharmacology.   |
| 49. | Is there any Biopharmaceutics requests/comments for the Applicant?  | X     |     | See above.   |
|     | FI  | LING  | CON | CLUSION  |
|     | Parameter   | Yes   | No  | Comment  |
| 50. | ARE THE PRODUCT QUALITY AND BIOPHARMACEUTICS SECTIONS OF THE APPLICATION FILEABLE?  | X     |     |  |
| 51. | If the NDA is not fileable from the product quality perspective, state the reasons and provide filing comments to be sent to the Applicant.   |       |     | Fileable   |
| 52. | If the NDA is not fileable from<br>the biopharmaceutics<br>perspective, state the reasons<br>and provide <b>filing</b> comments to<br>be sent to the Applicant.   |       |     | Fileable   |
| 53. | Are there any potential review issues identified?   | X     |     | See comments above.  |

### REVIEW AND APPROVAL

### See appended electronic signature page}

Dorota Matecka, Ph.D. CMC Lead Division of Pre-Marketing Assessment II, Branch V Office of New Drug Quality Assessment

### {See appended electronic signature page}

Mark Seggel, Ph.D. Biopharmaceutics Reviewer Office of New Drug Quality Assessment

### {See appended electronic signature page}

Sandra Suarez Sharp, Ph.D. Biopharmaceutics Team Lead Office of New Drug Quality Assessment

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/s/

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DOROTA M MATECKA 03/25/2013

MARK R SEGGEL 03/25/2013

SANDRA SUAREZ 03/25/2013

RAPTI D MADURAWE 03/25/2013