

**CENTER FOR DRUG EVALUATION AND
RESEARCH**

APPLICATION NUMBER:

211215Orig1s000

NON-CLINICAL REVIEW(S)

**DEPARTMENT OF HEALTH AND HUMAN SERVICES
PUBLIC HEALTH SERVICE
FOOD AND DRUG ADMINISTRATION
CENTER FOR DRUG EVALUATION AND RESEARCH**

PHARMACOLOGY/TOXICOLOGY NDA REVIEW AND EVALUATION

Application number: NDA 211215
Supporting document/s: 001, 002
Applicant's letter date: September 26, 2018
CDER stamp date: September 27, 2018; December 28, 2018; January 18, 2019
Product: Bivalirudin injection ready to use
Indication: Anticoagulant in percutaneous transluminal coronary angioplasty and percutaneous coronary intervention
Applicant: Maia Pharmaceuticals, Inc
Review Division: Division of Cardiovascular and Renal Products
Reviewer: Elizabeth Hausner DVM
Supervisor/Team Leader: Xuan Chi MD, PhD
Division Director: Norman Stockbridge MD, PhD
Project Manager: Bridget Kane, MS

Template Version: September 1, 2010 (Modified by DCRP: Nov. 30, 2016)

Disclaimer

Except as specifically identified, all data and information discussed below and necessary for approval of N211215 are owned by Maia Pharmaceuticals, Inc. or are data for which has Maia Pharmaceuticals, Inc. obtained a written right of reference.

Any information or data necessary for approval of NDA211215 that Maia Pharmaceuticals, Inc. does not own or have a written right to reference constitutes one of the following: (1) published literature, or (2) a prior FDA finding of safety or effectiveness for a listed drug, as reflected in the drug's approved labeling. Any data or information described or referenced below from reviews or publicly available summaries of a previously approved application is for descriptive purposes only and is not relied upon for approval of NDA211215.

TABLE OF CONTENTS

| | |
|---|-----------|
| 1 EXECUTIVE SUMMARY | 3 |
| 1.1 INTRODUCTION (AND CLINICAL RATIONALE) | 3 |
| 1.2 BRIEF DISCUSSION OF NONCLINICAL FINDINGS | 3 |
| 1.3 RECOMMENDATIONS..... | 3 |
| <u>1.3.1 Approvability</u> | <u>3</u> |
| <u>1.3.2 Additional NonClinical Recommendations</u> | <u>3</u> |
| <u>1.3.3 Labeling.....</u> | <u>3</u> |
| 2 DRUG INFORMATION | 4 |
| 2.1 DRUG | 4 |
| 2.2 RELEVANT INDs, NDAs, BLAs AND DMFs | 4 |
| 2.3 DRUG FORMULATION..... | 4 |
| 2.4 COMMENTS ON NOVEL EXCIPIENTS | 5 |
| 2.5 COMMENTS ON IMPURITIES/DEGRADANTS OF CONCERN | 6 |
| 2.6 PROPOSED CLINICAL POPULATION AND DOSING REGIMEN | 6 |
| 2.7 REGULATORY BACKGROUND | 6 |
| 3 STUDIES NOT REVIEWED | 6 |
| 4 PHARMACOLOGY | 6 |
| 4.1 PRIMARY PHARMACOLOGY..... | 6 |
| 4.2 SECONDARY PHARMACOLOGY | 7 |
| 4.3 SAFETY PHARMACOLOGY..... | 7 |
| 5 PHARMACOKINETICS/ADME/TOXICOKINETICS | 7 |
| 5.1 PK/ADME..... | 7 |
| 5.2 TOXICOKINETICS..... | 9 |
| 6 GENERAL TOXICOLOGY | 11 |
| 6.2 REPEAT-DOSE TOXICITY | 11 |
| 9 REPRODUCTIVE AND DEVELOPMENTAL TOXICOLOGY..... | 27 |
| 10 SPECIAL TOXICOLOGY STUDIES | 27 |
| 10.1 IN VITRO COMPARISON OF HEMOLYSIS INDUCED BY TEST AND REFERENCE FORMULATIONS OF BIVALIRUDIN FOR INJECTION IN HUMAN WHOLE BLOOD | 27 |
| 29 | |
| 11 INTEGRATED SUMMARY AND SAFETY EVALUATION | 29 |
| 12 REFERENCES | 30 |
| 13 APPENDIX/ATTACHMENTS..... | 31 |

(Note: All tables and figures are those of the reviewer unless stated otherwise.)

1 Executive Summary

1.1 Introduction (and Clinical Rationale)

Maia Pharmaceuticals has submitted a new drug application for bivalirudin injection, 5 mg/ml as a 505(b)(2) application. This relies on the findings of safety and efficacy for the listed drug Angiomax(bivalirudin) for injection, approved as NDA 020873. The reference drug is a lyophilized drug product that must be reconstituted for use and then diluted for injection. The proposed drug is a ready to use (RTU) formulation.

1.2 Brief Discussion of Nonclinical Findings

The continuous infusion study using bivalirudin subject to accelerated degradation produced no findings of toxicological significance. The in vitro hemolysis study did not show appreciable differences in hemolysis of human blood when compared to Angiomax.

1.3 Recommendations

1.3.1 Approvability

From the nonclinical perspective, this can be approved.

1.3.2 Additional NonClinical Recommendations

None.

1.3.3 Labeling

The nonclinical sections of the label appear to be the same as the reference label drug. Section 8.1 appears to have been updated to the new format.

2 Drug Information

| | |
|--------------------------------------|---|
| CAS Registry Number (Optional) | 12870-60-0 |
| Generic Name | bivalirudin |
| Code Name | bivalirudin |
| Chemical Name | D-Phenylalanyl-L-prolyl-L-arginyl-L-prolyl-glycyl-glycyl-glycyl-glycyl-L-asparaginyl-glycyl-L-aspartyl-L-phenylalanyl-L-glutamyl-L-glutamyl-L-isoleucyl-L-prolyl-L-glutamyl-L-glutamyl-L-tyrosyl-L-leucine, trifluoroacetate salt |
| Molecular Formula/Molecular Weight | C ₉₈ H ₁₃₈ N ₂₄ O ₃₃ (free base) 2179.0 g/mol (monoisotopic mass) |
| Structure or Biochemical Description | |
| Pharmacologic Class | Anti-coagulant via direct thrombin inhibition |

2.1 Drug

The drug is a 20 amino acid peptide analog of hirudin. This consists of the hirudin active site-binding domain and the fibrinogen-binding domain linked by four glycine residues. Both binding sites must be present for the peptide to have activity.

2.2 Relevant INDs, NDAs, BLAs and DMFs

Reference label drug: NDA 20873

DMFs: (b) (4)

2.3 Drug Formulation

Table 5: Comparison of Inactive Ingredients: Listed Drug versus MAIA Product

| Listed Drug (ANGIOMAX (bivalirudin) for Injection, 5 mg/mL) | | MAIA Product (Bivalirudin Injection, 5 mg/mL) | |
|---|-------------------------------|---|---------------------|
| Ingredient | Amount/vial | Ingredient | Amount/50 mL |
| | | Sodium Acetate trihydrate, USP | 40 mg |
| Mannitol, USP | 125 mg | Polyethylene Glycol 400, NF | 5000 mg |
| Sodium Hydroxide, NF | Q.S to pH 5-6 | Glacial Acetic Acid, USP or Sodium hydroxide NF | Q.S to pH 5.25±0.25 |
| Water for Injection, USP | Removed during lyophilization | Water for Injection, USP | Q.S to 50 mL |

2.4 Comments on Novel Excipients

There are no novel ingredients in the formulation. The Division of Hematology and Oncology Products agreed that no additional studies were needed to support the levels of inactive ingredients in the proposed formulation. DCRP also agreed with this position in meeting minutes from the pIND126394, dated July 24, 2018.

3. Consistent with prior guidance from DHP at the Pre-IND meeting, does the Agency agree that there are no novel inactive ingredients in MAIA's formulations? (Sponsor Question 5)

FDA Preliminary Response:

Yes, we agree.

Discussion at the Meeting:

No further discussion.

4. Consistent with prior guidance from DHP at the Pre-IND meeting, does the Agency agree that no additional studies are needed to support the levels of the inactive ingredients used in MAIA's formulation? (Sponsor Question 6)

FDA Preliminary Response:

Yes, we agree.

Discussion at the Meeting:

No further discussion.

FDA Preliminary Response:

The meeting document refers to an evaluation of the activity of the degradation fragments. We request that you submit this information as well as the hemolysis and toxicology study reports listed under Module 4 of Attachment 2.

However, a question was raised by another review discipline as to adequate justification for the safety of the proposed level of PEG400. This is the subject of SDN 002.

2.5 Comments on Impurities/Degradants of Concern

Related Substances of Bivalirudin Specified in the Drug Substance Specification and/or the USP-PF Monograph



2.6 Proposed Clinical Population and Dosing Regimen

Patients undergoing percutaneous coronary intervention. Dosing regimen is 0.75mg/kg intravenous bolus dose followed by 1.75 mg/kg/hour intravenous infusion for the duration of the procedure. The duration of the infusion may be extended to 4 hours in patients with ST segment elevation myocardial infarction (STEMI) (b) (4)

2.7 Regulatory Background

In June , 2015, the sponsor discussed their proposed development plans with DHOT (minutes dated June 30, 2015). This pre-IND was transferred to the Division of Cardiovascular and Renal Products on April 23, 2018 as a bivalirudin product with similar indications was approved under the 505(b)(2) pathway in December 2017 in DCRP.

The authorized generic for the listed drug (Sandoz bivalirudin for injection) was used as the comparator substance in the nonclinical studies with the Agency's concurrence.

3 Studies Not Reviewed

Not applicable.

4 Pharmacology

4.1 Primary Pharmacology

Bivalirudin is an anticoagulant with reversible, direct thrombin activity. Bivalirudin binds both the catalytic site of thrombin and the fibrinogen-binding site. It has also been noted that bivalirudin can bind both soluble(free) and clot-bound (fibrin-bound) thrombin. Both binding domains must be present for the peptide to retain its activity.

4.2 Secondary Pharmacology

Not applicable.

4.3 Safety Pharmacology

Not applicable.

5 Pharmacokinetics/ADME/Toxicokinetics**5.1 PK/ADME**

Bivalirudin undergoes degradation through three main pathways:

1. succinimide formation and deamidation at Asn⁹ (Asparagine)
2. Succinimide formation and hydrolysis at Asp¹¹ (aspartic acid)
3. intramolecular aminolysis (hydrolysis) at the Pro²-Arg³ bond

(b) (4) degradants from these pathways:
(b) (4)

[Asp⁹]-bivalirudin

[1-11]-bivalirudin

[12-20]-bivalirudin

Within the body, bivalirudin is catabolized extensively. Approximately 20% of full length bivalirudin and some degradants are excreted in the urine. The primary route of removal is by catabolism. The initial in vivo degradation is hydrolysis of the N-terminal dipeptide, (b) (4)

Bivalirudin is also slowly hydrolyzed by thrombin and other circulating proteases at the Arg³-Pro⁴ bond. The primary metabolite of this is [4-20]-bivalirudin, which is reportedly not active due to loss of affinity for the catalytic activity site of thrombin. Up to 61 potential catabolites have been identified and are presumed to be small fragments or amino acids of bivalirudin. In vivo, the ultimate fate of bivalirudin is breakdown into individual amino acids which are recycled to the body pool (Warkentin and Koster, 2005). As described in the EMEA's Scientific Discussion of Angiox (2005):

The differences in the fate of the ³H in the N-terminal dipeptide and the ¹⁴C in the rest of the molecule, suggest that the parent compound is metabolised early and extensively. The similarity of the data

whether the ¹⁴C is placed in the glycine spacer only or evenly distributed along the 18-amino acid C-terminal portion indicates that the initial reaction is the hydrolysis of the N-terminal dipeptide. This is supported by the clear separation of the ³H and ¹⁴C activity by iso-electric focusing of urine from a rat treated with bivalirudin with the ¹⁴C label in the glycine spacer. Bivalirudin is stable in citrated plasma from rat, cynomolgus monkey and man *in vitro* and, therefore, proteolysis must occur at an extravascular site. Published data for other small peptides suggest that this could be the kidney. A study in which the N-terminal dipeptide was administered indicated that this is metabolised in the kidneys.

The ¹⁴C label was initially cleared from plasma in parallel with the ³H label, but was widely distributed to tissues with prolonged maintenance of a low plasma level. There was an uptake into skeletal muscle and skin and a later appearance in the small intestine. These findings are consistent with breakdown of the peptide by non-specific proteinases with the fragments entering the amino acid pool.

Excretion of the breakdown products of bivalirudin is almost exclusively in the urine in rat and cynomolgus monkey. Excretion of ³H activity was rapid, almost all within the first 4 h. Low recovery of ¹⁴C is consistent with incorporation of the amino acids from the C-terminal peptide into newly synthesised protein.

Sponsor’s summary of major degradants and activity

Table 1: Degradation Fragments of Bivalirudin*

| Common Name | Site of Degradation | Degradation Mechanism | Thrombin Inhibition Activity** (%) |
|-------------|---------------------|-----------------------|------------------------------------|
| (b) (4) | | | |

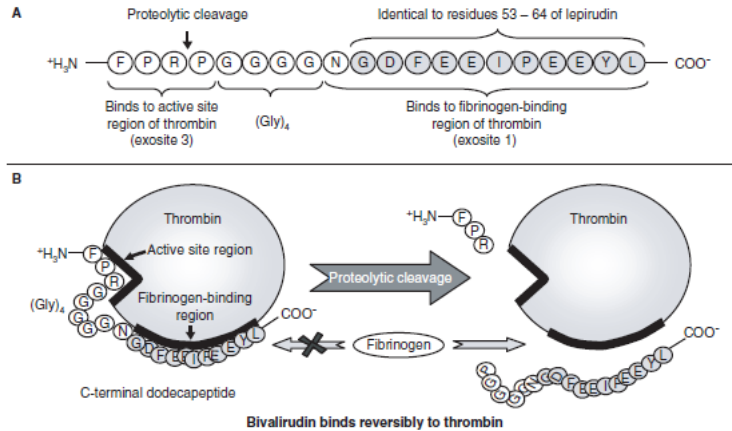


Figure 1. The structure of bivalirudin. **A)** Bivalirudin is comprised of 20 amino acids, with an N- (amino-) terminal D-Phe-Pro-Arg-Pro (F-P-R-P) region that binds with high affinity to the active site region (exosite 3) of thrombin; a (gly)₄ (G4) "spacer" region; and a C- (carboxy-) terminal Asn-Gly-Asp-Phe-Glu-Glu-Ile-Pro-Glu-Glu-Tyr-Leu dodecapeptide (N-G-D-F-E-E-I-P-E-E-Y-L) that binds to the fibrinogen-binding region (exosite 1) of thrombin. The eleven C-terminal amino acids (shaded circles) correspond exactly to the 53 – 64 amino acid sequence of lepirudin. Highly-specific, noncompetitive binding between bivalirudin and thrombin results. The heparin-binding region (exosite 2) of thrombin is not shown. However, proteases, such as thrombin cleave the Arg3-Pro4 of bivalirudin, leading to loss of antithrombin activity. **B)** Initially, there is bivalent binding of bivalirudin to thrombin, as shown. Following cleavage at Arg3-Pro4, the N-terminal sequence of bivalirudin no longer binds to thrombin, leaving the residual C-terminal dodecapeptide with greatly-reduced binding affinity for thrombin exosite 1. Thus, the bivalirudin remnant transforms to a competitive inhibitor of thrombin. Other substrates (e.g., fibrinogen) can compete with, and displace, bivalirudin, thus allowing thrombin to resume its prohaemostatic functions.
 D: Asp, aspartic acid; E: Glu, glutamic acid; F: Phe, phenylalanine; G: Gly, glycine; I: Ile, isoleucine; L: Leu, leucine; N: Asn, asparagine; P: Pro, proline; R: Arg, arginine; Y: Tyr, tyrosine.
 Reprinted with permission from BARTHOLOMEW JR: Bivalirudin for the treatment of heparin-induced thrombocytopenia. In: *Heparin-Induced Thrombocytopenia (3rd edn)*. Warkentin TE, Greinacher A (Eds), Marcel Dekker, New York, US (2004). Copyright Taylor and Francis, Boca Raton, Florida.

5.2 Toxicokinetics

Validation of method BTM-2218-RO for determination of bivalirudin in rat plasma (sodium citrate) by LC-MS-MS.

Sodium citrate rat plasma was the matrix. The internal standard used was (b) (4). Bivalirudin and the internal standard were extracted from rat plasma using a protein precipitate technique. (b) (4)

The linearity was reported as r² of 0.9954 over a dynamic range of 50-25000ng/ml (LLOQ 50 ng/ml). Average recovery of the analyte was 93.5% and of the internal standard 96.0%. Sponsor's summary of results

| | | |
|---------------------------------------|--|---------------|
| QC Inter-run precision range (%CV) | 9.8 | 4.0 to 8.7 |
| QC Inter-run accuracy range (%Bias) | -1.6 | -11.1 to -6.0 |
| QC sample short-term stability | 6.5 hours at room temperature | |
| Processed sample stability | 118.5 hours at room temperature | |
| Reinjection reproducibility | 63.5 hours at room temperature | |
| QC sample freeze/thaw stability | 4 freeze (-20 °C)/thaw cycles 4 freeze (-70 °C)/thaw cycles | |
| QC sample long-term storage stability | 34 days at -20 °C and -70 °C | |
| Dilution integrity | 190000 ng/mL diluted 10-fold | |

The limit of blank was not listed but from the description, blank selectivity is similar.

| | |
|--|--|
| Matrix Effect | IS-normalized Matrix factor = 0.98 ± 0.11 at 150 ng/mL with %CV = 11.2% IS-normalized Matrix factor = 1.04 ± 0.04 at 19000 ng/mL with %CV = 3.8% |
| 2% Hemolyzed QC precision range (%CV) | 1.6 to 6.6 |
| 2% Hemolyzed QC accuracy range (%Bias) | -4.7 to 2.7 |
| Blank Selectivity | The selectivity evaluation met the acceptance criteria: five out of the six matrix lots had no significant baseline interference ($\geq 20.0\%$ of the lower limit of quantitation, LLOQ for bivalirudin or $\geq 5.0\%$ of the mean IS peak area of the accepted calibration standards and QC samples) was detected at the retention times of the analyte or the IS in any of the rat plasma lots. |
| Whole Blood Stability | 120 minutes in an ice-water bath (0-4 °C) and room temperature |
| Batch Size | 126 samples |
| Carryover Evaluation | All of the double blank samples that were evaluated for carryover met the acceptance criteria (analyte peak areas were $< 20.0\%$ of the lower limit of quantitation, LLOQ for bivalirudin and IS peak areas were $< 5.0\%$ of the mean IS peak area of the accepted calibration standards and QC samples). |
| Interference from Analyte on IS | There was no significant interference detected from the analyte on the internal standard. |

Freeze thaw cycles: samples were considered stable if the mean of the obtained concentrations at each level was within $\pm 15\%$ of the nominal concentrations and the %CV was no more than 15%.

At -20C, the %CV was 12.9% and the % bias was -13%

Where %CV (precision) was defined as $[SD/(\text{mean measured concentration})] \times 100$ and % bias (accuracy) was defined as $[(\text{mean measured concentration}) - \text{nominal concentration}] / \text{nominal concentration} \times 100$.

At -70C, the %bias is -14.7% and %CV is 6.0.

6 General Toxicology

6.2 Repeat-Dose Toxicity

14-day continuous infusion study in rats

(b) (4) study number: BS92RH
 (b) (4) location: (b) (4)

Maia reference number: MAIA-BVN-17-TOX-002

GLP: yes

Test article: lot number AJZ603, purity 85.9%. Note, an expiration date was not assigned to the test material because it was intentionally degraded beyond what is considered acceptable for release. This was done to test the toxicity of the degradants. The test article was evaluated at the start, middle and end of the study and demonstrated to be stable. The dose formulation concentration verification analysis was performed and confirmed the dose formulations.

Note: the lot of bivalirudin injection used here in the hemolysis study (lotAJZ603) was manufactured using the clinical manufacturing process and was formulated the same as the clinical material:

- aqueous solution containing 5 mg/ml of bivalirudin (equivalent to average of 5.5 mg bivalirudin trifluoroacetate)
- in 0.8 mg/ml sodium acetate(trihydrate)
- 100 mg/ml polyethylene glycol 400
- pH 5.0 – pH 5.5

Comparator drug: authorized generic Bivalirudin marketed by Sandoz, Inc.

The summary of the exposure to drug and impurities, based on this report, is:

| | | | |
|--|---------|---------|---------|
| Dose of bivalirudin (mg/kg/day) | 36 | 100 | 258 |
| Dose of collective impurities (mg/kg/day) contained within drug dose | (b) (4) | (b) (4) | (b) (4) |

Sprague Dawley CD® rats, 10/sex/group, 10-11 weeks at start of dosing.

| Group | Treatment | Number of animals | | | |
|-------|---|-------------------|--------|-----------------------|--------|
| | | Main study | | TK study ^b | |
| | | Male | Female | Male | Female |
| 1 | Control | 10 | 10 | 6 | 6 |
| 2 | Placebo for MAIA Bivalirudin Injection | 10 | 10 | 6 | 6 |
| 3 | MAIA Bivalirudin Injection | 10 | 10 | 6 | 6 |
| 4 | MAIA Bivalirudin Injection | 10 | 10 | 6 | 6 |
| 5 | MAIA Bivalirudin Injection | 10 | 10 | 6 | 6 |
| 6 | Sandoz Bivalirudin for Injection ^e | 10 | 10 | 6 | 6 |

^a Doses represent active ingredient
^bTK animals used for toxicokinetic blood sampling only.

Treatment groups: 0(0.9% sodium chloride or sodium acetate trihydrate/polyethylene glycol 400/glacial acetic acid to adjust pH/sterile water for injection

36, 100, 258 mg/kg/day MAIA bivalirudin partially degraded to (b) (4)% impurities

258 mg/kg/day Sandoz bivalirudin

Infusion rate: 2.5 ml/kg/hour for all groups, continuously administered for 14 days

Satellite animals were used for toxicokinetics, 3/sex/group/timepoint. Timepoints were 5 minutes and 24 hours post-infusion.

The sponsor notes that studies were conducted under NDA20873 to qualify degradants and synthesis impurities (b) (4). The duration of the present study is based on the duration of the nonclinical studies performed by the Innovator company, The Medicines Company. The duration of the study was also agreed upon with the FDA as part of the pre-IND meeting for pIND 126394.

Dose selection:

The low dose was chosen based on the no observed adverse effect level established for the listed drug, in study P8967-94-13 (NDA20-843(Angiomax for Injection), also a 14-day intravenous toxicity study. The mid-dose was based on the maximum daily dose specified for Angiomax for injection in the listed drug package insert (15mg/kg). The high dose of 250 mg/kg was the highest dose used in Study P8967-94-02 (intravenous toxicity of (b) (4) and is 2.5-fold higher than the human equivalent dose using a conversion factor of 6.2.

A question was asked about the level of polyethylene glycol used in the formulation. Therefore, additional detail will be included here.

MAIA Bivalirudin Injection was prepared for administration by dilution with the placebo to achieve the desired concentrations for Groups 3 and 4, or administered as is (undiluted) for Group 5. The comparator article was reconstituted in 5 mL of Sterile Water for Injection and diluted in 45 mL of the control article (0.9% Sodium Chloride Injection) to achieve the label concentration (5 mg/mL); the reconstituted and diluted comparator article was then subsequently diluted to the target concentration (~ 4.3 mg/mL) for Group 6.

The Placebo for MAIA Bivalirudin Injection was prepared by dissolving Polyethylene Glycol 400 NF (100 mg/mL) and Sodium Acetate (trihydrate) USP (0.8 mg/mL) in an initial quantity of Sterile Water for Injection, and adjusting the pH to 5.25 ± 0.10 with Glacial Acetic Acid USP, before diluting to the final concentration with Sterile Water for Injection, q.s (1 mL).

The vehicle for the test article was described as the clinical formulation (b) (4) Relative exposure is summarized in the reviewer’s table below.

| | |
|--|-----------------------------|
| Rat exposure to polyethylene glycol 400(PEG): | |
| $\frac{2.5\text{ml}}{\text{Kg.hr}} \times \frac{100\text{ mg PEG}}{\text{ml}} \times 24\text{ hours} = 6000\text{ mg PEG/kg/24 hours}$ | $2000\text{ mg/kg/8 hours}$ |
| | |
| Human exposure: | 300 mg/kg/8 hours |

Homogeneity, stability, and concentration were determined from samples taken from top, middle, and bottom of each dose formulation.

| Group | Treatment | Dose (mg/kg/day) | Concentration (mg/mL) | Dose (mg/kg/hr) | Infusion Rate (mL/kg/hr) |
|-------|---|------------------|-----------------------|-----------------|--------------------------|
| 1 | Control Article - 0.9% Sodium Chloride Control | 0 | 0 | 0 | 2.5 |
| 2 | Placebo for MAIA Bivalirudin Injection | 0 | 0 | 0 | 2.5 |
| 3 | MAIA Bivalirudin Injection | 36 | 0.60 | 1.5 | 2.5 |
| 4 | MAIA Bivalirudin Injection | 100 | 1.67 | 4.18 | 2.5 |
| 5 | MAIA Bivalirudin Injection | ~258 | ~4.3 | ~10.75 | 2.5 |
| 6 | Comparator Article - Sandoz Bivalirudin for Injection | ~258 | ~4.3 | ~10.75 | 2.5 |

In life observations included behavioral and signs, body weight, food consumption, ophthalmoscopy. At time of euthanasia, blood was collected for hematology, coagulation and clinical chemistry. Urine was obtained also.

At necropsy, gross observations were made, organ weights determined, and tissues collected for histopathology. An adequate list of tissues was reported.

Results

Exposure to impurities

Impurities were evaluated. The Sandoz comparator contained approximately (b) (4) % impurities. The intentionally degraded new material contained approximately (b) (4) % impurities as shown in the sponsor's table below.

| Sample | Assay (mg/mL) | Related Substances (%) | |
|--------|---------------|------------------------|--|
| | | Known Impurities | |
| Day 1 | 4.37 | (b) (4) | |
| Day 7 | 4.32 | | |
| Day 15 | 4.33 | | |

| Sample | Assay (mg/mL) | Related Substances (%) | | Σ RRI | Total (b) (4) |
|--------|---------------|------------------------|--|---------|---------------|
| | | Unknown Impurities | | | |
| Day 1 | 4.37 | (b) (4) | | (b) (4) | (b) (4) |
| Day 7 | 4.32 | | | | |
| Day 15 | 4.33 | | | | |

Limit of Quantitation: (b) (4) %

ND: Not detected

There is a difference in the qualified levels of impurities listed in the table in the body of the report and the table in the Appendix. Both are shown below.

From body of the report:

Text Table 7-1: Degradants and Qualified Levels in MAIA Bivalirudin Injection

| Degradant | Levels in Test Article (%) | | | Qualified Level (%) |
|-----------|----------------------------|-------|--------|---------------------|
| | Day 1 | Day 7 | Day 15 | |
| (b) (4) | | | | |

From the certificate of analysis in the appendix(p.491):

| |
|---------|
| (b) (4) |
|---------|

1 Page(s) has been Withheld in Full as B4 (CCI/TS) immediately following this page

Homogeneity and measured concentrations were within the pre-specified acceptable range of %RSD \pm 10%. The measured concentration for the highest dose was at the edge of the acceptable range.

Text Table 6.1.2-1.: Homogeneity Concentrations

| Group | Nominal Concentration (mg/mL) | Measured Concentration (% of Nominal) | | | %RSD | | | Mean Concentration of 3 Levels (% of Nominal) | Mean %RSD of 3 Levels |
|-------|-------------------------------|---------------------------------------|-------|---------|------|-----|---------|---|-----------------------|
| | | Top | Mid | Bot-tom | Top | Mid | Bot-tom | | |
| 3 | 0.6 | 100.5 | 100.0 | 100.0 | 0.3 | 0.2 | 0.2 | 100.2 | 0.3 |
| 4 | 1.67 | 100.6 | 100.3 | 100.6 | 0.1 | 0.5 | 0.6 | 100.5 | 0.4 |
| 6 | 4.3 | 91.4 | 91.3 | 91.4 | 0.8 | 0.3 | 0.1 | 91.4 | 0.4 |

* For the homogeneity testing, the comparator article was prepared by transferring the contents of the reconstituted vial to 50 mL of control article, and subsequently diluting to 4.3 mg/mL in the control article.

Unscheduled mortality was reported for 4 rats in the main study group and 4 rats in the toxicokinetic group.

| Main study | Toxicokinetic study |
|---|--|
| 2 males, 250 mg/kg/day bivalirudin | 1 female found dead day 3 |
| 1 male given 250 mg/kg/day Sandoz comparator | 1 female euthanized day 7 |
| 1 control female: death attributed to gavage accident | 1 female euthanized after failure to collect sample (catheter failure) |
| | 1 male found dead day 14 |

The 2 males given bivalirudin showed black material in the stomach, jejunum, ileum, and colon, consistent with digested blood. Ulceration was not noted in the GI tract. In one of these males, the lungs were discolored red and microscopically were shown to contain increased aggregates of alveolar macrophages with hemoglobin crystals. The dark material in the GI tract and hemoglobin crystals in the lung were consistent with hemorrhage as was pallor of skin and organs, considered to be due to blood loss. Centrilobular necrosis was present in the liver, and was attributed to hypoxia secondary to blood loss.

Clinical signs were reported for all groups of animals, including the controls. These signs included decreased activity, hunching, abnormal color or pallor, piloerection, irregular breathing. The majority of these observations were attributed to the animals who died ahead of schedule.

The causes of death and the clinical signs were considered related to exaggerated pharmacology of the test material.

The ophthalmologist's report stated that the findings were common incidental observations in this species.

Males: Ophthalmoscopy findings

| | Negative control | Vehicle control | MAIA bivalirudin (Dose in mg/kg) | | | Sandoz bivalirudin |
|---------------------|------------------|-----------------|----------------------------------|-----|-----|--------------------|
| | | | 36 | 100 | 250 | 250 |
| # examined | 10 | 10 | 10 | 10 | 8 | 9 |
| Iritis/uveitis | 0 | 0 | 1 | 0 | 0 | 0 |
| Vitreous hemorrhage | 0 | 0 | 0 | 1 | 0 | 1 |

Females: Ophthalmoscopy findings

| | Negative control | Vehicle control | MAIA bivalirudin (Dose in mg/kg) | | | Sandoz bivalirudin |
|-----------------------------|------------------|-----------------|----------------------------------|-----|-----|--------------------|
| | | | 36 | 100 | 250 | 250 |
| # examined | 9 | 10 | 10 | 10 | 10 | 10 |
| Iritis/uveitis | 0 | 0 | 0 | 0 | 0 | 0 |
| Vitreous hemorrhage | 0 | 0 | 0 | 0 | 0 | 0 |
| Posterior capsular cataract | 0 | 0 | 0 | 0 | 1 | 0 |

Body weight: Males

In the first seven days, the high dose group of Maia bivalirudin gained somewhat less than the control and comparator groups. The comparator group gained slightly less weight than the test article groups over the 15 day course of the study. There is no dose-related relationship apparent over the entirety of the study.

| group | | Group /Sex | Change 1-7 | Change 1-14 | Change 1-15 | | |
|----------------------------|----|-----------------|------------|-------------|-------------|------|------|
| Negative control | | Statistics test | Wi | Wi | Wi | | |
| | | 1M Mean | 28 | 64 | 57 | | |
| | | SD | 17.2 | 17.1 | 18.1 | | |
| Vehicle control | | N | 10 | 10 | 10 | | |
| | | 2M Mean | 31 | 64 | 64 | | |
| | | SD | 14.5 | 24.3 | 14.7 | | |
| MAIA Bivalirudin Injection | | N | 10 | 10 | 9 | | |
| | | 36 | 3M Mean | 30 | 60 | 53 | |
| | | 100 | | SD | 8.9 | 13.4 | 14.2 |
| N | 10 | | | 10 | 10 | | |
| Sandoz bivalirudin 258 | | 258 | 4M Mean | 32 | 68 | 61 | |
| | | 100 | | SD | 12.0 | 12.0 | 12.9 |
| | | | | N | 10 | 10 | 10 |
| Sandoz bivalirudin 258 | | 5M Mean | 21 | 67 | 62 | | |
| | | SD | 25.7 | 10.5 | 13.1 | | |
| | | N | 10 | 8 | 8 | | |
| Sandoz bivalirudin 258 | | 6M Mean | 30 | 55 | 51 | | |
| | | SD | 11.6 | 19.6 | 19.5 | | |
| | | N | 10 | 9 | 9 | | |

Bodyweight: females

The drug-treated females gained slightly less than the control groups in the first seven days but were similar to the mean gain reported for the comparator group. Over the 14 days of the study there appears to be a dose-related effect for mean weight gain.

| group | | Group /Sex | Change 1-7 | Change 1-14 | Change 1-15 | |
|----------------------------|-----|------------------------|-------------|-------------|-------------|------|
| Negative control | | Statistics test | Sh | Wi | Wi | |
| | | 1F | Mean | 10 | 26 | 24 |
| | | | SD | 14.5 | 9.8 | 8.9 |
| Vehicle control | | | N | 10 | 9 | |
| | | 2F | Mean | 14 | 31 | 27 |
| | | | SD | 10.0 | 13.6 | 16.6 |
| MAIA Bivalirudin Injection | 36 | | N | 10 | 10 | |
| | | 3F | Mean | 9* | 28 | 23 |
| | | | SD | 4.4 | 6.4 | 5.3 |
| | 100 | | N | 10 | 10 | 10 |
| | | 4F | Mean | 6* | 24 | 20 |
| | | | SD | 10.1 | 9.9 | 8.8 |
| Sandoz bivalirudin 258 | 258 | | N | 10 | 10 | |
| | | 5F | Mean | 7* | 23 | 22 |
| | | | SD | 6.4 | 14.8 | 12.0 |
| | | | N | 10 | 10 | 10 |
| | | 6F | Mean | 6 | 21 | 19 |
| | | | SD | 5.6 | 7.4 | 7.0 |
| | | N | 10 | 10 | 10 | |

Hematology

Both males and females showed slight increase in absolute reticulocyte counts. If more than normal variability, this may reflect blood loss. There were no changes in total white blood cell counts and no apparent changes within the differentials. There were minor fluctuations in the hematology data without a dose-response relationship that may have been reflective of inflammation or infection associated with the catheters.

| | | males | | females | |
|---------------------|------|-----------------------------|------------------------------|-----------------------------|------------------------------|
| | | RBC x10 ⁶ /uL | RETIC x10 ⁹ /L | RBC x10 ⁶ /uL | RETIC x10 ⁹ /L |
| Negative control | Mean | 7.93* | 251.9 | 7.57 | 172.1 |
| | SD | 0.271 | 57.21 | 0.474 | 46.11 |
| | N | 10 | 10 | 7 | 7 |
| Vehicle control | Mean | 8.28 | 282.0 | 8.05 | 185.9 |
| | SD | 0.431 | 65.91 | 0.398 | 36.87 |
| | N | 10 | 10 | 10 | 10 |
| MAIA 36 mg/kg | Mean | 8.34 | 271.3 | 7.75 | 257.7 |
| | SD | 0.329 | 39.70 | 1.074 | 111.21 |
| | N | 9 | 9 | 9 | 9 |
| MAIA 100 mg/kg | Mean | 8.20 | 273.9 | 7.84 | 227.5 |
| | SD | 0.389 | 38.20 | 0.462 | 50.99 |
| | N | 9 | 9 | 8 | 8 |
| MAIA 250 mg/kg | Mean | 8.05 | 305.0 | 7.56 | 251.2* |
| | SD | 0.452 | 26.40 | 0.583 | 73.58 |
| | N | 5 | 5 | 10 | 10 |
| Sandoz 250 mg/kg | Mean | 7.95 | 303.5 | 8.00 | 209.8 |
| | SD | 0.380 | 92.40 | 0.439 | 54.01 |
| | N | 9 | 9 | 9 | 9 |

Clinical Chemistry

Both sexes of rats showed decreases in serum glucose at 100 mg/kg and 250 mg/kg. Both changes were statistically significant at $p < 0.05$ and $p < 0.01$ respectively in males. Only the change at the high dose was statistically significant in the females.

| Dose Group | | Negative Control | Vehicle Control | MAIA Bivalirudin Injection | | | Sandoz Bivalirudin Injection |
|------------------|------|------------------|-----------------|----------------------------|-----|------|------------------------------|
| Dose (mg/kg/day) | | 1 | 2 | 3 | 4 | 5 | 6 |
| | | | | 36 | 100 | ~258 | ~258 |
| Group /Sex | I | GLU mg/dL | Group /Sex | GLU mg/dL | | | |
| 1M | Mean | 88 | 1F | 85 | | | |
| | SD | 10.3 | | 4.5 | | | |
| | N | 10 | | 7 | | | |
| 2M | Mean | 92 | 2F | 84 | | | |
| | SD | 9.4 | | 9.0 | | | |
| | N | 10 | | 9 | | | |
| 3M | Mean | 84 | 3F | 75 | | | |
| | SD | 9.8 | | 10.7 | | | |
| | N | 10 | | 9 | | | |
| 4M | Mean | 80* | 4F | 79 | | | |
| | SD | 14.2 | | 10.8 | | | |
| | N | 10 | | 8 | | | |
| 5M | Mean | 68** | 5F | 73*\$ | | | |
| | SD | 7.6 | | 10.0 | | | |
| | N | 7 | | 9 | | | |
| 6M | Mean | 61 | 6F | 82 | | | |
| | SD | 6.5 | | 7.0 | | | |
| | N | 7 | | 8 | | | |

Appears this way on original

Coagulation

Prothrombin time (PT) and activated partial thromboplastin time (APTT) were unaffected in samples collected 24 hours after dosing. Thrombin time, as expected from the pharmacology, was increased in males. Thrombin time was not increased in females, perhaps indicating a difference in metabolism between male and female rats.

| | | | | | | |
|------------------|------------------|-----------------|----------------------------|-----|------|------------------------------|
| Dose Group | Negative Control | Vehicle Control | MAIA Bivalirudin Injection | | | Sandoz Bivalirudin Injection |
| Dose (mg/kg/day) | 1 | 2 | 3 | 4 | 5 | 6 |
| | | | 36 | 100 | ~258 | ~258 |

| Group /Sex | Occasion Termination | PT Seconds | APTT Seconds | TT Seconds | Group /Sex | Occasion Termination | PT Seconds | APTT Seconds | TT Seconds |
|------------|----------------------|---------------------|---------------------|--------------------|------------|----------------------|-------------------|-------------------|---------------------|
| 1F | Mean SD N | 17.0 0.29 4 | 15.9 1.60 4 | 28.5 2.87 4 | 1M | Mean SD N | 17.8 1.38 8 | 14.1 1.41 8 | 28.5 1.58 8 |
| 2F | Mean SD N | 16.7 0.78 8 | 15.1 1.18 9 | 28.0 2.37 8 | 2M | Mean SD N | 17.4 0.67 9 | 15.4 1.67 9 | 27.9 3.30 9 |
| 3F | Mean SD N | 16.3 1.56 10 | 16.0 1.85 10 | 28.0 2.18 10 | 3M | Mean SD N | 17.0 0.93 7 | 16.6 0.84 7 | 30.9* 2.48 7 |
| 4F | Mean SD N | 17.1 3.92 7 | 14.5 2.31 7 | 27.0 2.57 7 | 4M | Mean SD N | 16.4 0.70 6 | 15.8 0.83 6 | 30.9* 1.24 4 |
| 5F | Mean SD N | 15.2** 0.69 9 | 16.6\$ 1.30 9 | 28.7 1.59 9 | 5M | Mean SD N | 16.3 0.40 4 | 16.8 1.45 4 | 32.3** 1.36 4 |
| 6F | Mean SD N | 15.1 0.69 8 | 18.7 1.59 7 | 31.0 2.54 5 | 6M | Mean SD N | 15.8 0.66 8 | 16.7 2.18 8 | 29.7 1.60 5 |

The sponsor proposed that due to the short half-life, it is common for coagulation parameters to return to normal within an hour after removal of the test article. Therefore, seeing little to no effect 24 hours after stopping the infusion was not unexpected. To determine whether bivalirudin remained active as administered, residual plasma from the 5-minute toxicokinetic samples was analyzed for coagulation parameters.

A second report, 8 pages, contained final coagulation data. For each parameter, PT, APTT, and TT, the bivalirudin injection shows a dose response effect on coagulation with results similar to the effect reported for the comparator compound. The sponsor's summary of results may be seen below.

| Day 15, 5 minute coagulation | | | | | | | |
|------------------------------|------|---------------|-----------------|---------------|---------------|-----------------|---------------|
| Dose group | | males | | | female | | |
| | | PT Seconds | APTT Seconds | TT Seconds | PT Seconds | APTT Seconds | TT Seconds |
| Negative control | Mean | 16.3 | 18.9 | 25.0 | 16.0 | 16.0 | 26.1 |
| | SD | 0.51 | 6.18 | 0.28 | 0.64 | 1.27 | 1.13 |
| | N | 3 | 3 | 2 | 3 | 3 | 2 |
| Vehicle control | Mean | 17.7 | 15.3 | 26.9 | 15.8 | 14.5 | 25.3 |
| | SD | 0.95 | 1.27 | 0.64 | 0.76 | 1.47 | 0.72 |
| | N | 3 | 3 | 3 | 3 | 3 | 3 |
| Maia 36 Mg/kg | Mean | 24.4** | 30.0* | 111.7** | 20.3** | 24.4 | 97.3** |
| | SD | 3.15 | 6.22 | 19.13 | 0.84 | 7.80 | 32.45 |
| | N | 3 | 3 | 3 | 3 | 3 | 3 |
| Maia 100 mg/kg | Mean | 28.3** | 33.0* | 154.4** | 23.3** | 40.0** | 166.6** |
| | SD | 2.76 | 7.03 | 17.68 | 1.90 | 6.96 | 30.90 |
| | N | 3 | 3 | 2 | 3 | 3 | 2 |
| Maia 258 mg/kg | Mean | 55.1** | 63.7** | 206.0** | 39.8** | 57.8** | 242.2** |
| | SD | 8.59 | 9.77 | 1 | 1 | 1 | 1 |
| | N | 3 | 3 | 1 | 1 | 1 | 1 |
| Sandoz 258 mg/kg | Mean | 49.4 | 57.7 | 197.6 | 41.3 | 65.7 | |
| | SD | 0.07 | 9.33 | 16.12 | 1.20 | | |
| | N | 2 | 2 | 2 | 2 | 1 | |

* p<0.05 for Group 2 to 3, 4, 5 and Group 1 to 2 comparisons
 ** p<0.01 for Group 2 to 3, 4, 5 and Group 1 to 2 comparisons
 \$ p<0.05 for Group 5 to 6 comparison
 \$\$ p<0.01 for Group 5 to 6 comparison

Organ weight data

No findings of toxicological significance.

Histopathology

The pathologist listed axillary, mesenteric, medial iliac, mediastinal, thymic, and tracheobronchial lymph nodes as having been examined as well as thymus, Peyer's patches and gut associated lymphoid tissue (GALT) in the standard list of tissues collected. There were no findings of toxicological significance in the data as reported.

Toxicokinetics

The plasma concentrations of bivalirudin were quantifiable at the first sampling time (5 minutes after dosing on day 15) for all animals but one. This animal was a female in the 250 mg/kg/day group.

Only 7 of 23 samples taken at 24 hours contained quantifiable amounts of bivalirudin (Range: 50.5-159 ng/ml). Females showed approximately 25% lower mean C₅ values as compared to males receiving the same dose of MAIA bivalirudin or the Sandoz comparator.

| Bivalirudin dose level (mg/kg/day) | Mean C ₅ (ng/mL) | | C ₅ /D [(ng/mL)/(mg/kg)] | |
|---------------------------------------|-----------------------------|-------------|-------------------------------------|-------------|
| | Day 15 | | Day 15 | |
| | Males | Females | Males | Females |
| 36 (MAIA) | 961 ± 283 | 593 ± 88 | 26.7 | 16.5 |
| 100 (MAIA) | 2500 ± 200 | 1800 ± 300 | 25.0 | 18.0 |
| ~258 (MAIA) | 7240 ± 120 | 5360* | 28.1 | 20.8* |
| ~258 (Sandoz) | 7270** | 6700**, *** | 28.2** | 26.0**, *** |

*Based on one animal.
 **Based on two animals.
 ***Data from animal 6633 are not included in the mean as the value was considered an outlier (the mean is 4467 if animal 6633 is included).

Incurred sample reanalysis was found on page 518. Nine out of the 68 study samples that were analyzed for bivalirudin were selected for ISR.

Table 1. Samples Selected from MAIA Study No. BS92RH for the ISR Evaluation of Method BTM-2218-R0 for Bivalirudin in Rat Plasma

| Sample # | Treatment ID | Subject | Day Nominal | Nominal Time (min) |
|----------|--------------|---------|-------------|--------------------|
| 1 | G3 | 3063 | 15 | 5 |
| 2 | G3 | 3571 | 15 | 5 |
| 3 | G3 | 3575 | 15 | 5 |
| 4 | G4 | 4085 | 15 | 5 |
| 5 | G4 | 4594 | 15 | 5 |
| 6 | G5 | 5102 | 15 | 5 |
| 7 | G5 | 5107 | 15 | 5 |
| 8 | G6 | 6121 | 15 | 5 |
| 9 | G6 | 6631 | 15 | 5 |

ACCEPTANCE CRITERIA OF ISR ANALYSIS

The percent difference (%Diff) of the result of the ISR analysis compared with that of the original analysis will be calculated as follows:

$$\%Diff = (Repeat - Original) / (\text{Mean of Original and Repeat}) \times 100$$

Acceptance Criterion: %Diff of at least 2/3 of all of the ISR samples should be within $\pm 20\%$.

One sample of the nine did not meet acceptance criteria.

Table 8. ISR Results for Bivalirudin

| Sample No. | Animal No. | Treatment Group | Day Nominal | Hour Nominal | Bivalirudin Concentration, ng/mL | | | %Difference |
|------------|------------|-----------------|-------------|--------------|----------------------------------|--------------|-------------|-------------|
| | | | | | Original Value | Repeat Value | Mean Value* | |
| 1 | 3063 | G3 | 15 | 0.08333 | 697 | 650 | 674 | -7.0 |
| 2 | 3571 | G3 | 15 | 0.08333 | 667 | 618 | 643 | -7.6 |
| 3 | 3575 | G3 | 15 | 0.08333 | 616 | 579 | 598 | -6.2 |
| 4 | 4085 | G4 | 15 | 0.08333 | 2730 | 2550 | 2640 | -6.8 |
| 5 | 4594 | G4 | 15 | 0.08333 | 2080 | 2150 | 2120 | 3.3 |
| 6 | 5102 | G5 | 15 | 0.08333 | 7100 | 8960 | 8030 | 23.2 |
| 7 | 5107 | G5 | 15 | 0.08333 | 7300 | 8790 | 8050 | 18.5 |
| 8 | 6121 | G6 | 15 | 0.08333 | 7300 | 6920 | 7110 | -5.3 |
| 9 | 6631 | G6 | 15 | 0.08333 | 6650 | 6710 | 6680 | 0.9 |

ISR: Incurred Sample Reproducibility

*Mean value of original value and the repeat value.

Table 9. Performance of Bivalirudin QC Samples from the ISR Batch Run

| Watson Run ID | QC Low 150 ng/mL | %Bias | QC Mid 5000 ng/mL | %Bias | QC High 19000 ng/mL | %Bias |
|---------------|---------------------|-------|----------------------|-------|------------------------|-------|
| 3 | 151 | 0.7 | 5670 | 13.4 | 19200 | 1.1 |
| | 158 | 5.3 | 5390 | 7.8 | 18200 | -4.2 |

Table 10. Performance of Bivalirudin Calibration Standards from the ISR Batch Run

| Watson Run ID | Std 1 50.0 ng/mL | Std 2 100 ng/mL | Std 3 400 ng/mL | Std 4 2000 ng/mL | Std 5 10000 ng/mL | Std 6 15000 ng/mL | Std 7 20000 ng/mL | Std 8 25000 ng/mL |
|---------------|------------------------|-----------------------|-----------------------|------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| 3 | 50.9 | 55.5* | 342 | 2020 | 9940 | 15300 | 20900 | 26400 |
| %Bias | 1.8 | NA | -14.5 | 1.0 | -0.6 | 2.0 | 4.5 | 5.6 |

*Value was out of acceptance criteria and was excluded from the regression analysis.

Table 11. Calibration Curve Parameters of the ISR Batch Run for Bivalirudin

| Watson Run ID | Slope | Intercept | Coefficient of Determination, R ² |
|---------------|----------|-----------|--|
| 3 | 0.000241 | -0.009290 | 0.9952 |

9 Reproductive and Developmental Toxicology

Reproduction studies have been performed in rats at subcutaneous doses up to 150 mg/kg/day (1.6 times the maximum recommended human dose based on body surface area) and rabbits at subcutaneous doses up to 150 mg/kg/day (3.2 times the maximum recommended human dose based on body surface area). These studies revealed no evidence of impaired fertility or harm to the fetus attributable to bivalirudin. At doses of 500 mg/kg/day given subcutaneously to rats, litter sizes and live fetuses were reduced. Fetal skeletal variations were also reduced. Maternal toxicity was also noted at this dose.

10 Special Toxicology Studies

10.1 In vitro comparison of hemolysis induced by test and reference formulations of bivalirudin for injection in human whole blood

Conducting laboratory and location: [REDACTED] (b) (4)

Study number(s): [REDACTED] (b) (4) # NT46SB, MAIA # MAIA-BVN-17-TOX-003

Experimental start date: October 9, 2017

Drug lot number: AJZ603, 85.9% (4.3mg/ml of bivalirudin containing about [REDACTED] (b) (4)% of degradants)

Vehicle: 0.8mg/ml sodium acetate USP, 100 mg/ml polyethylene glycol 400, glacial acetic acid or sodium hydroxide for pH adjustment to pH5.25±0.25 and water for injection, q. s., to 1 ml.

GLP compliance: Yes

QA statement: Yes

Purpose: To compare the hemolytic potential of a bivalirudin for injection in human (single donor) whole blood and determine if there were detectable differences compared to a formulation of Angiomax.

The concentration used, in the sponsor's words:

The *in vitro* hemolysis study was conducted using MAIA Bivalirudin Injection (Test Drug) at a concentration of 5 mg/mL. The testing was conducted by mixing whole human blood with drug product at 5 mg/mL in the ratio of 1 mL of blood to 0.75 mL of drug product. Thus, the drug product used "neat", and not diluted prior to use in the study. The final concentration of bivalirudin in the blood-drug product mixture was 2.14 mg/mL ($5 \text{ mg/mL} * 0.75 \text{ mL} / 1.75 \text{ mL} = 2.14 \text{ mg/mL}$).

The goal was to achieve a final bivalirudin concentration that is approximately 2-fold higher than the theoretical *in vivo* worst case after adjusting for blood flow at the point of injection.

| Dosing/Study | Drug Administration Rate | Worst Case Blood Flow Rate | Blood:Product Ratio | Bivalirudin Concentration |
|--|---|----------------------------|---------------------|---------------------------|
| Bolus | 22.5 mL/3 min = 7.5 mL/min | 28 mL/min | 28:7.5 = 1:0.27 | 1.06 mg/mL* |
| Continuous Infusion during PCI | 52.5 mL/hour (0.875 mL/min) | 28 mL/min | 10:0.875 = 1:0.0875 | 0.15 mg/mL* |
| <i>In vitro</i> hemolysis study (NT46SB) | | | 1:0.75 | 2.14 mg/mL |
| Pharmacokinetics | Peak concentration after bolus = $3.2 \pm 0.7 \text{ } \mu\text{M}$ ($7.0 \pm 1.5 \text{ } \mu\text{g/mL}$) | | | |

* Calculated as $(5 \times R_{inj}) / (R_{inj} + Q_v)$

The justification above was discussed with the Agency during the Pre-NDA Meeting and found acceptable by the Agency (see [Nonclinical Question #1 of the Pre-NDA Meeting Minutes](#)).

Blood was mixed with either bivalirudin injection, Angiomax, vehicle or saline. Saponin (1%) was used as the positive control. Tubes were incubated at 37°C for 30 minutes. Each sample was tested in triplicate. Tubes were then centrifuged and the supernatant tested for hemoglobin.

Calculation of hemolytic potential: Hemoglobin (Hb) concentration was determined by the Siemens Advia 120 in g/dl.

$$\% \text{ hemolysis} = \frac{(\text{Hb test sample} \times \text{dilution factor})}{(\text{Hb of donor})} \times 100$$

Sponsor's Summary of Hemolysis Results

| Treatment | Replicate | Tube ID | Corrected Hb | % Hemolysis |
|--|-----------|---------|--------------|-------------|
| Test Item 1:0.750 (Bivalirudin Injection) | 1 | 101 | 0.0 | 0.0 |
| | 2 | 201 | 0.0 | 0.0 |
| | 3 | 301 | 0.0 | 0.0 |
| Reference Item 1:0.750 (ANGIOMAX) | 1 | 102 | 0.0 | 0.0 |
| | 2 | 202 | 0.0 | 0.0 |
| | 3 | 302 | 0.0 | 0.0 |
| Test Item Vehicle 1:0.750 (Bivalirudin Injection Placebo) | 1 | 103 | 0.0 | 0.0 |
| | 2 | 203 | 0.0 | 0.0 |
| | 3 | 303 | 0.0 | 0.0 |
| Negative Control for hemolysis 1 (Saline) | 1 | 104 | 0.0 | 0.0 |
| | 2 | 204 | 0.0 | 0.0 |
| | 3 | 304 | 0.0 | 0.0 |
| Negative Control for hemolysis 2 (Whole blood only) | 1 | 105 | 0.0 | 0.0 |
| | 2 | 205 | 0.0 | 0.0 |
| | 3 | 305 | 0.0 | 0.0 |
| Positive Control for hemolysis (1% saponin) | 1 | 106 | 7.4 | 99.1 |
| | 2 | 206 | 7.5 | 100.4 |
| | 3 | 306 | 7.5 | 100.4 |

11 Integrated Summary and Safety Evaluation

Brief Background / Introduction

Maia Pharmaceuticals has submitted a new drug application for bivalirudin injection, 5 mg/ml as a 505(b)(2) application. This relies on the findings of safety and efficacy for the listed drug Angiomax(bivalirudin) for injection, approved as NDA 020873. The reference drug is a lyophilized drug product that must be reconstituted for use and then diluted for injection. The proposed drug is a ready to use (RTU) formulation.

Pharmacology

The drug is a 20 amino acid peptide analog of hirudin. This consists of the hirudin active site-binding domain and the fibrinogen-binding domain linked by four glycine residues. Both binding sites must be present for the peptide to have activity. Bivalirudin is an anticoagulant with reversible, direct thrombin activity. Bivalirudin binds both the catalytic site of thrombin and the fibrinogen-binding site. It has also been noted that bivalirudin can bind both soluble(free) and clot-bound (fibrin-bound) thrombin.

Toxicology

There were no findings of toxicological significance in the studies presented. The effects in the repeat dose rat study appear to be related to exaggerated pharmacology or technical difficulties with the catheters.

(b) (4)

The use of a lot of bivalirudin subject to accelerated degradation did not produce new toxicity signals when administered continuously for 14 days and compared to the Sandoz product.

Immunogenicity was considered in several ways. The following components suggest that there was no discernible immunogenic reaction from a nonclinical perspective:

1. No effects in the hematology or differential data.
2. No apparent effects in the clinical chemistry (e.g., altered albumin to globulin ratio)
3. Histopathology. The pathologist listed axillary, mesenteric, medial iliac, mediastinal, thymic, and tracheobronchial lymph nodes as having been examined as well as thymus, Peyer's patches and gut associated lymphoid tissue (GALT) in the standard list of tissues collected. There were no findings of toxicological significance in the data as reported.
4. Toxicokinetics. A dose-proportional increase in exposure across dose groups. At the highest dose, the C5 (Concentration at 5 minutes) was very similar to the C5 for the Sandoz comparator drug. The majority of samples collected at 24 hours had no detectable bivalirudin, consistent with the expected short half-life.
5. Pharmacologic activity of the drug was apparent in the prolongation of coagulation parameters. This was determined in the auxiliary coagulation study using residual plasma from the toxicokinetic study, collected at the 5minute time point.
6. Incurred sample reanalysis was within the prespecified parameters for acceptability.

Conclusions

The sponsor performed a repeat dose rat study and in vitro hemolysis with drug substance in which accelerated degradation had been deliberately achieved. This was to simulate a worst case scenario of degradation at the end of the usable shelf-life. The CMC reviewer raised a question about the potential for the degradation products to be immunogenic. Based upon the material presented in the repeat dose rat study with toxicokinetics, there was no discernible difference between the Maia bivalirudin and the Sandoz comparator. From the nonclinical perspective, there was no discernible difference from the comparator Angiomax product in the material provided with respect to any detectable immunogenic response.

12 References

Warkentin TE and A Koster 2005. Bivalirudin: a review. Expert Opinion on Pharmacotherapy 6:8,1349-1371,DOI:10.1517/14656566.6.8.1349.

Human Medicine European public assessment report (EPAR):Angiox
<https://www.ema.europa.eu/en/medicines/human/EPAR/angiox>
(accessed February 7, 2019).

13 Appendix/Attachments

This is a representation of an electronic record that was signed electronically. Following this are manifestations of any and all electronic signatures for this electronic record.

/s/

ELIZABETH A HAUSNER
02/20/2019 03:17:40 PM

XUAN CHI
02/20/2019 03:20:21 PM