

**CENTER FOR DRUG EVALUATION AND RESEARCH**

**APPLICATION NUMBER: 020807**

**CHEMISTRY REVIEW(S)**

*Linear*

DIVISION OF METABOLISM AND ENDOCRINE DRUG PRODUCTS - HFD-510  
DIVISION OF GASTROENTEROLOGY AND COAGULATION PRODUCTS-HFD-180

Review of Chemistry, Manufacturing and Controls

DEC 23 1997

**NDA #:** 20-807

**CHEMISTRY REVIEW:** # 2

**DATE REVIEWED:** 12-22-97

| <u>SUBMISSION TYPE</u> | <u>DOCUMENT DATE</u> | <u>CDER DATE</u> | <u>ASSIGNED DATE</u> |
|------------------------|----------------------|------------------|----------------------|
| ORIGINAL               | Dec 31, 1996         | Jan 02, 1997     | Jan 07, 1997         |
| AMENDMENT              | Oct 02, 1997         | Oct 03, 1997     | Oct 14, 1997         |
| AMENDMENT              | Nov 21, 1997         | Nov 24, 1997     | Dec 01, 1997         |
| AMENDMENT              | Dec 08, 1997         | Dec 09, 1997     | Dec 01, 1997         |

**NAME & ADDRESS OF APPLICANT:**

Behringwerke AG, Marburg, FRG

U.S. Agent:

ClinTrials Research Inc.  
P.O. Box 13991  
Research triangle Park, NC 27709

**DRUG PRODUCT NAME**

Proprietary:

Refludan®

Nonproprietary/Established/USAN:

Lepirudin

Code Name/#:

HBW 023, r-hirudin

Chem.Type/Ther.Class:

Type 1 Anticoagulant

**ANDA Suitability Petition / DESI / Patent Status:**

US Patent Number 5,180,668 covers the drug substance lepirudin and its therapeutic use as an anticoagulant. Expiration date: Jan 19,2010. Type of patent: Drug. Patent owner: Hoeschst AG, Frankfurt/ Main, Germany. US representative of the patent owner: Hoechst Marion Russel Inc., 10236 Marion park Drive. Kansas city, MO 64137-1405.

**PHARMACOLOGICAL CATEGORY/INDICATION:**

Anticoagulation in adult patients with heparin-associated thrombocytopenia (HAT) Type II and thromboembolic disease

**DOSAGE FORM:**

Sterile powder for injection or infusion

**STRENGTHS:**

50 mg vial)

**ROUTE OF ADMINISTRATION:**

Intravenous injection or infusion

**DISPENSED:**

Rx  OTC

**CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:**

[Leu<sup>1</sup>, Thr<sup>2</sup>]-63-desulfohirudin

C<sub>287</sub>H<sub>440</sub>N<sub>80</sub>O<sub>111</sub>S<sub>8</sub>

Average Molecular mass: 6,979.53 g/mol

See structural formula attached.

APPEARS THIS WAY  
ON ORIGINAL

**SUPPORTING DOCUMENTS:**

**RELATED DOCUMENTS (if applicable):**

**Comments:**

This constitutes a full response to the AI letter. The company partially responded in Amendments dated October 2, 1997 and Nov 21, 1997, both are reviewed here.

APPEARS THIS WAY  
ON ORIGINAL

The Microbiology questions addressed by the company were sent to the Microbiology Division for consult and the microbiologists review recommends the approval from the standpoint of product quality microbiology. For specific comments refer to the attached review by Dr. Hughes dated Nov 25, 1997.

In July 14, 1997 the company submitted an information amendment providing for a change in ownership of NDA 20-807, Refludan from Behringwerke AG, Marburg Germany to Hoechst Marion Roussel Deutschland GmbH (HMR, Germany, Frankfurt, Germany and to identify ClinTrials Research, Inc., research Triangle Park, NC as HMR Germany's US agent for this NDA. This change in ownership is a result of a global restructuring by Hoechst AG and agreement to merge between Hoechst AG and Behringwerke AG. The effective date is August 15, 1997.

HMR, Germany stipulates that only changes following from this change of ownership are in the area of organization and that it will continue to manufacture Refludan (lepirudin) for injection using the same equipment, manufacturing procedures and methods, specifications and facilities as described in the original application.

An information amendment was submitted Aug 13, 1997 requesting categorical exclusion from Environmental Assessment and withdrawal of pending Environmental Assessment. They attest that the estimated concentration of lepirudin at the point of entry into the aquatic environment will be below 1 part per billion. They wave their claim for exclusion if a Fonsi was signed on or before August 28, 1997.

APPEARS THIS WAY  
ON ORIGINAL

CONCLUSIONS & RECOMMENDATIONS:

The CMC additional information provided by the company in this response to the approvable letter are adequate. From the standpoint of chemistry, this application can now be approved. Response from the Microbiology section sent for consultation indicates that the NDA is recommended for approval from the standpoint of product quality microbiology. The company should provide the updated validation methods and the list of samples needed for validation of each of the analytical methods as was indicated to them previously.

/S/

William K. Berlin, Ph.D.  
Review Chemist, HFD-510

/S/

Maria Elena Ysem, MSc  
Review Chemist, HFD-180

12/23/97

APPEARS THIS WAY  
ON ORIGINAL

/S/

Stephen Moore, Ph.D.  
Chemistry Team Leader, HFD-510

12-23-97

APPEARS THIS WAY  
ON ORIGINAL

cc:  
Org. NDA 20-807  
HFD-180/Division File  
HFD-180/MYsem  
HFD-510/WBerlin  
HFD-180/JDubeau  
HFD-510/S.Moore

Zoller

DIVISION OF METABOLISM AND ENDOCRINE DRUG PRODUCTS - HFD-510  
DIVISION OF GASTROENTEROLOGY AND COAGULATION DRUG PRODUCTS - HFD-180

Review of Chemistry, Manufacturing and Controls

NDA : 20-807

CHEMISTRY REVIEW : #1

DATE REVIEWED: 04-23-97

APR 30 1997

| <u>SUBMISSION TYPE</u> | <u>DOCUMENT DATE</u> | <u>CDER DATE</u> | <u>ASSIGNED DATE</u> |
|------------------------|----------------------|------------------|----------------------|
| ORIGINAL               | Dec 31, 1996         | Jan 02, 1997     | Jan 07, 1997         |

NAME & ADDRESS OF APPLICANT: Behringwerke AG, Marburg, FRG

U.S. Agent: ClinTrials Research Inc.  
P.O. Box 13991  
Research Triangle Park, NC 27709

DRUG PRODUCT NAME

|   |                      |
|---|----------------------|
| <u>Proprietary:</u>                     | Refludan®            |
| <u>Nonproprietary/Established/USAN:</u> | Lepirudin            |
| <u>Code Name/#:</u>                     | HBW 023, r-hirudin   |
| <u>Chem.Type/Ther.Class:</u>            | Type 1 Anticoagulant |

APPEARS THIS WAY  
ON ORIGINAL

ANDA Suitability Petition / DESI / Patent Status:

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PHARMACOLOGICAL CATEGORY/INDICATION:

Anticoagulation in adult patients with heparin-associated thrombocytopenia (HAT) Type II and thromboembolic disease.

|                                 |   |
|---------------------------------|---|
| <u>DOSAGE FORM:</u>             | Sterile powder for injection or infusion.                           |
| <u>STRENGTHS:</u>               | 50 mg vial  |
| <u>ROUTE OF ADMINISTRATION:</u> | Intravenous injection or infusion.                                  |
| <u>DISPENSED:</u>               | <input checked="" type="checkbox"/> Rx <input type="checkbox"/> OTC |

APPEARS THIS WAY  
ON ORIGINAL

CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:

[Leu<sup>1</sup>, Thr<sup>2</sup>]-63-desulfohirudin

C<sub>287</sub>H<sub>440</sub>N<sub>80</sub>O<sub>111</sub>S<sub>8</sub>

Average Molecular mass: 6,979.53 g/mol

See structural formula attached

APPEARS THIS WAY  
ON ORIGINAL

SUPPORTING DOCUMENTS:

RELATED DOCUMENTS (if applicable):

**CONSULTS:**

This NDA was consulted to the Division of Metabolic and Endocrine Drug Products, HFD- 510, for the CMC review to be done jointly with Division of Gastrointestinal and Coagulation Drug Products. HFD-180.

The Environmental Assessment was sent for review to the Environmental Assessment division, on 2/10/1997, since Lepirudin is a New Molecular Entity. The deficiencies will be incorporated to in the letter to the company.

The Microbiology section was sent for review to the Microbiology Division on 02//97.

Stability data was consulted to the Division of Biometrics, HFD-720, for verification of the Expiry date.

A request for Trademark Review was submitted to the Labeling and Nomenclature Committee, on 2/7/97. The Labeling and Nomenclature Committee noted five look-alike/sound alike conflicts: Relafen, Rifadin, Rifampicin, Diflucan and Fludara, but the Committee feels there is a low potential for confusion. The word sterile is no longer used by USP in monograph titles. The appropriate established name for this product should be "lepirudin for injection" to be in conformance with USP parenteral nomenclature.

**REMARKS/COMMENTS:**

This application is submitted for the approval of lepirudin for anticoagulation in adult patients with heparin associated thrombocytopenia (HAT) type II and thromboembolic disease. HAT type II is a rare disease, occurring in approximately 54,000-180,000 patients in the US annually.

Naturally occurring hirudin (and the recombinant Lepirudin) inactivates thrombin by blocking the substrate (fibrinogen) binding following the formation of a 1:1 stoichiometric non-covalent complex. Lepirudin activity has been standardized as a function of thrombin activity, expressed in international WHO units according to the following: one anti-thrombin unit (ATU) of lepirudin is the amount required to neutralize 1U (WHO preparation 89/588) of thrombin at 37°C. Lepirudin is a recombinant protein, whose structure is based on the naturally occurring thrombin inhibitor hirudin. Lepirudin is produced in yeast cells which are transfected with an expression vector containing the hirudin gene. Lepirudin is composed of 65 amino acids and has a molecular weight of approximately 7000 Daltons. The biosynthetic molecule is identical to hirudin except for the substitution of leucine for isoleucine at the N-terminal end of the molecules and the absence of a sulfate group on the tyrosine at position 63.

**CONCLUSIONS & RECOMMENDATIONS:**

From a chemistry viewpoint, this application can be approved, pending satisfactory response to minor chemistry deficiencies and satisfactory EER, which is pending.

Chemistry comments are detailed in the draft letter. Issue an information request letter.

**/S/**

4/30/97

\_\_\_\_\_  
William K. Berlin, Ph.D.

**/S/**

4/30/97

Maria E. Ysern, Msc  
Review Chemist, HFD-180

**APPEARS THIS WAY  
ON ORIGINAL**

**/S/**

4/30/97

Stephen Moore, Ph.D.  
Chemistry Team Leader, HFD-510

cc:

Org. NDA 20-807  
HFD-180/Division File  
HFD-180/MYsern  
HFD-510/WBerlin  
HFD-180/JDubeau/MFolkendt  
HFD-510/S. Moore  
HFD-820/JGibbs  
HFD-180/EDuffy

R/D Init by: SMOORE

**Filename:** Original.001

MY/dob F/T 4/30/97/WP: c:\wpfiles\chem\N\20807001.1my

**APPEARS THIS WAY  
ON ORIGINAL**

**STATISTICAL REVIEW AND EVALUATION  
STABILITY STUDY**

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Date: MAY 28 1997

NDA# 20-807  
Applicant: ClinTrials Research, Inc.  
Name of Drug: Refludan (lepirudin) Sterile Powder for Injection or Infusion  
Statistical Reviewer: Moh-Jee Ng (HFD-715)  
Chemist: Maria Ysem (HFD-180)  
Date received by reviewer: April 1, 1997  
Data received by reviewer: May 5, 1997  
Volumes Reviewed: 13.176; 1 SAS data set diskette; May 12, 1997

**Summary**

- . The sponsor proposed a 24-month expiry date based on 24-month data for Refludan stored at temperatures +10°C and +25°C.
- . The proposed 24-month expiration date is supported by these data using both the sponsor's analysis and verified by this review.

**APPEARS THIS WAY  
ON ORIGINAL**

**I. Introduction**

The sponsor submitted the results of the stability report on Refludan finished product. In this stability study, the storage temperatures were +10°C and +25°C. Three variable tests were performed 1) content, (2) related proteins and 3) potency. The three batches were 616 114 011, 616 116 011 and 616 120 011, and the test intervals were 0, 1, 3, 6, 9, 12, 18 and 24 months.

The data were provided by the sponsor on a 3.5 floppy diskette. The statistical method used by the sponsor is in accordance with the FDA's 'Guidelines for Submitting Documentation for the Stability of Human Drugs and Biologics' (February 1987). The sponsor used the FDA program.

**II Sponsor's Results and Reviewer's Comments**

**APPEARS THIS WAY  
ON ORIGINAL**

Sponsor's analysis of covariance results are presented separately for the storage temperatures of +10°C and +25°C.

Table 1 and 2 below summarized the sponsor's results for storage temperature of +10°C and +25°C, respectively. The results support the sponsor proposal for an expiration period of 24 months. The sponsor's results have been verified by this reviewer.

Table 1  
The stability of finished product at +10°C

| Parameter        | Label Claim | Specification Limits | Confidence Limit Approach | Batch | Regression Lines    | Model Selection | Expiration Date |
|------------------|-------------|----------------------|---------------------------|-------|---------------------|-----------------|-----------------|
| Content          | 50 mg       |                      | Lower 95% CL              | 114   | $Y=102.3690-0.076X$ | S*              | 84              |
|                  |             |                      |                           | 116   | $Y=101.0191-0.076X$ |                 | 84              |
|                  |             |                      |                           | 120   | $Y=97.8940-0.076X$  |                 | 64              |
| Potency          | 800,000 ATU |                      | 2-sided 95% CL            | All   |                     |                 | 82              |
| Related Proteins | -           |                      | Upper 95% CL              | 114   | $Y=2.9205+0.04063X$ | S*              | 65              |
|                  |             |                      |                           | 116   | $Y=2.3393+0.04063X$ |                 | 77              |
|                  |             |                      |                           | 120   | $Y=2.8856+0.04063X$ |                 | 66              |

S\*: Separate intercepts and common slope

LS\*: common intercept and common slope

Table 2  
The stability of finished product at +25°C

| Parameter        | Label Claim | Specification Limits | Confidence Limit Approach | Batch | Regression Lines     | Model Selection | Expiration Date |
|------------------|-------------|----------------------|---------------------------|-------|----------------------|-----------------|-----------------|
| Content          | 50 mg       |                      | Lower 95% CL              | 114   | $Y=100.6713-0.0928X$ | S*              | 74              |
|                  |             |                      |                           | 116   | $Y=99.5713-0.0928X$  |                 | 67              |
|                  |             |                      |                           | 120   | $Y=97.1713-0.0928X$  |                 | 50              |
| Potency          | 800,000 ATU |                      | 2-sided 95% CL            | All   |                      |                 | 81              |
| Related Proteins | -           |                      | Upper 95% CL              | 114   | $Y=2.9859+0.0899X$   | S*              | 30              |
|                  |             |                      |                           | 116   | $Y=2.4134+0.0899X$   |                 | 36              |
|                  |             |                      |                           | 120   | $Y=2.9984+0.0899X$   |                 | 30              |

S\*: Separate intercepts and common slope

LS\*: common intercept and common slope

APPEARS THIS WAY  
ON ORIGINAL

### III Conclusion

The sponsor proposed a 24-month expiry date based on 24-month data for Refludan stored at temperatures +10°C and +25°C is supported by these data using both the sponsor's analysis and verified by this reviewer.

APPEARS THIS WAY  
ON ORIGINAL

Moh-Jee Ng  
/S/

Operation/Research Analyst

Concur: Dr. Huque  
for Dr. Smith  
Dr. Nevius

/S/  
/S/ 5/28/97  
/S/ 5/28/97

APPEARS THIS WAY  
ON ORIGINAL

cc:

Orig. NDA 20-807

HFD-180/ Division Files

HFD-180/ Dr. Talarico

HFD-180/ Mr. Folkendt

HFD-180/ Dr. Ysern

HFD-720/ Dr. Smith

HFD-720/ Dr. Huque

HFD-715/ Division File, Chron

HFD-715/ Dr. Nevius, Ms. Ng

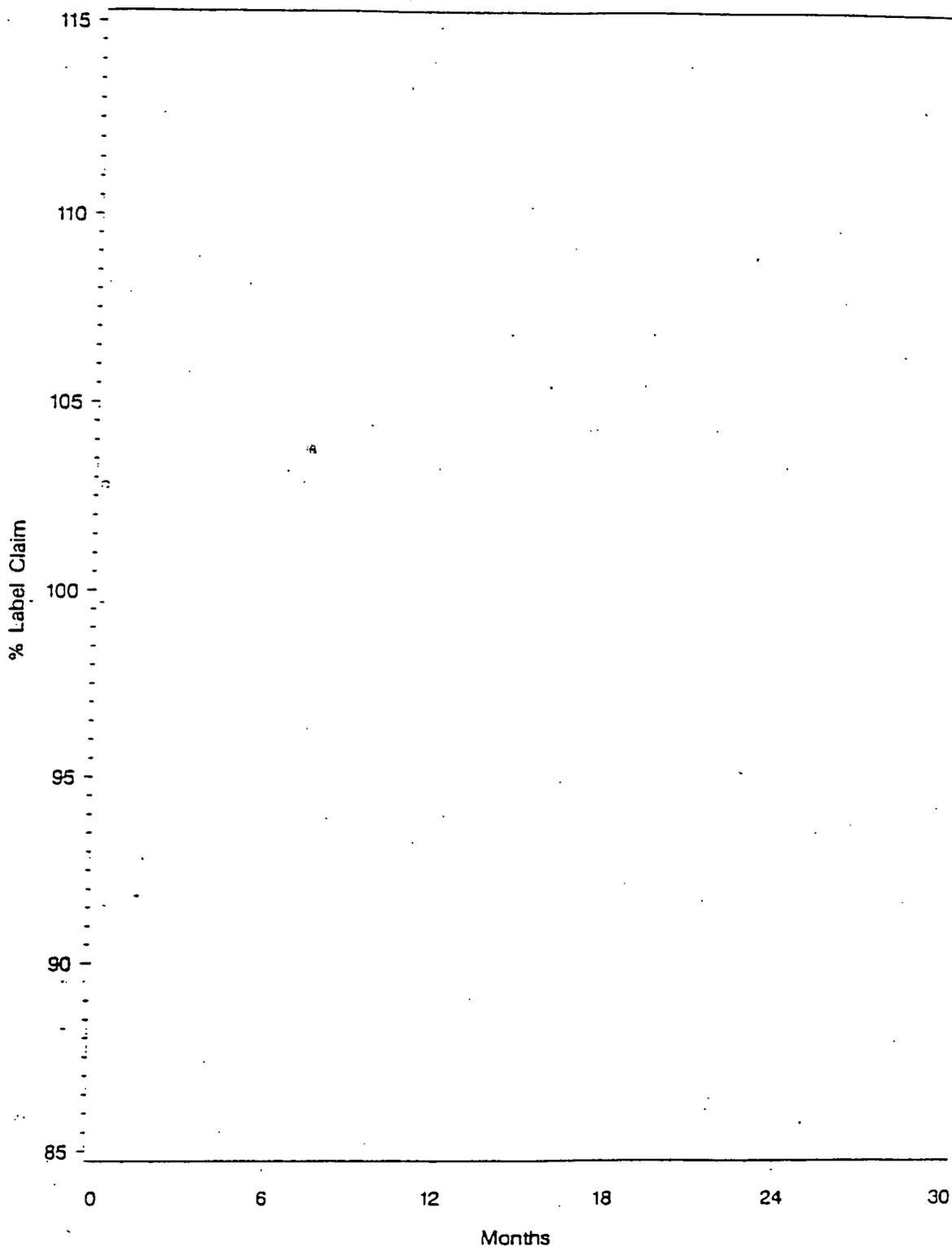
APPEARS THIS WAY  
ON ORIGINAL

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ON ORIGINAL

Content of finished product  
Behringwerke AG

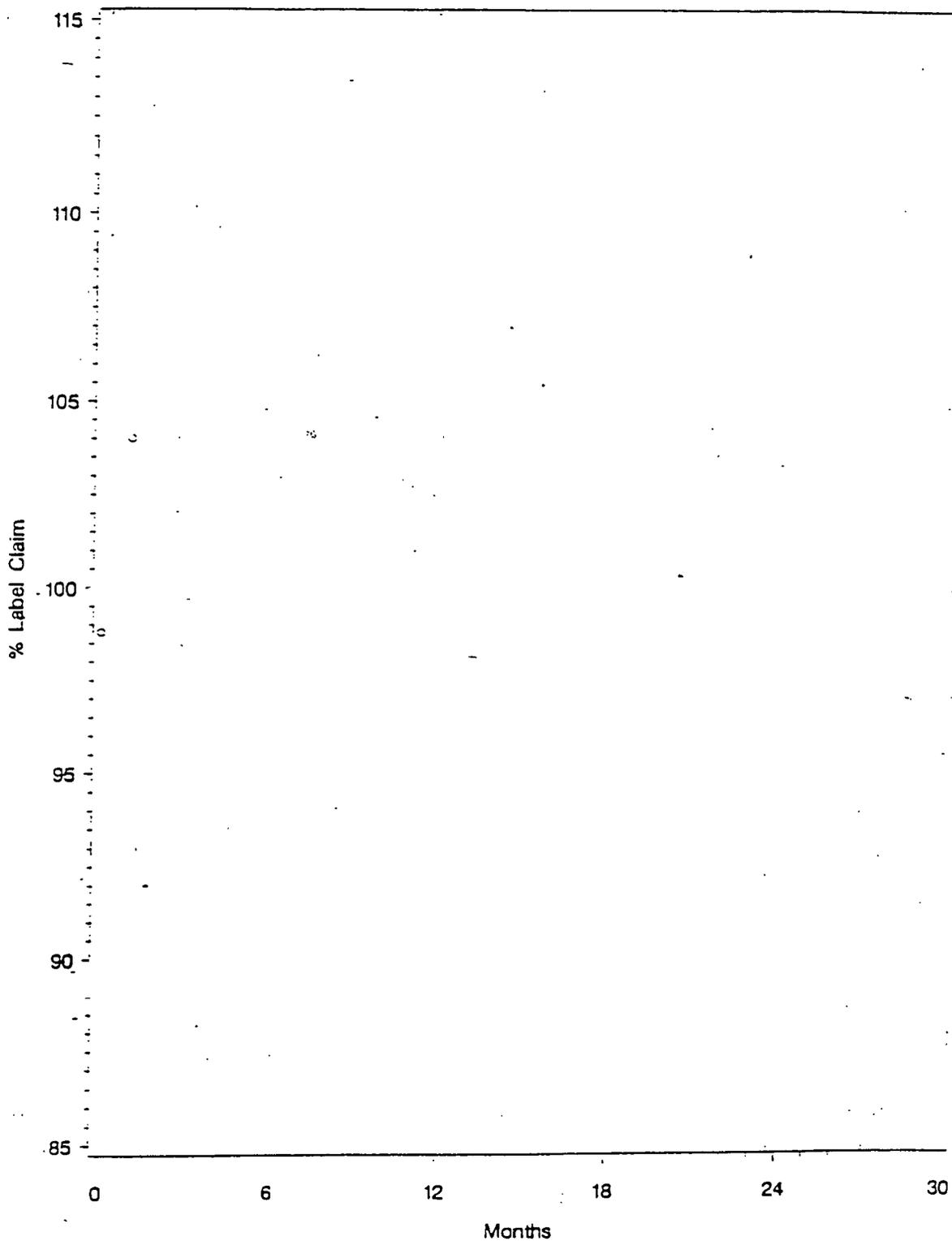
r-Hirudin 10 deg Celsius  
BATCH = 114



PLOT    ○ ○ ○ Observations                      — Regression line  
          - - - - - Lower confidence limit

Content of finished product  
Behringwerke AG

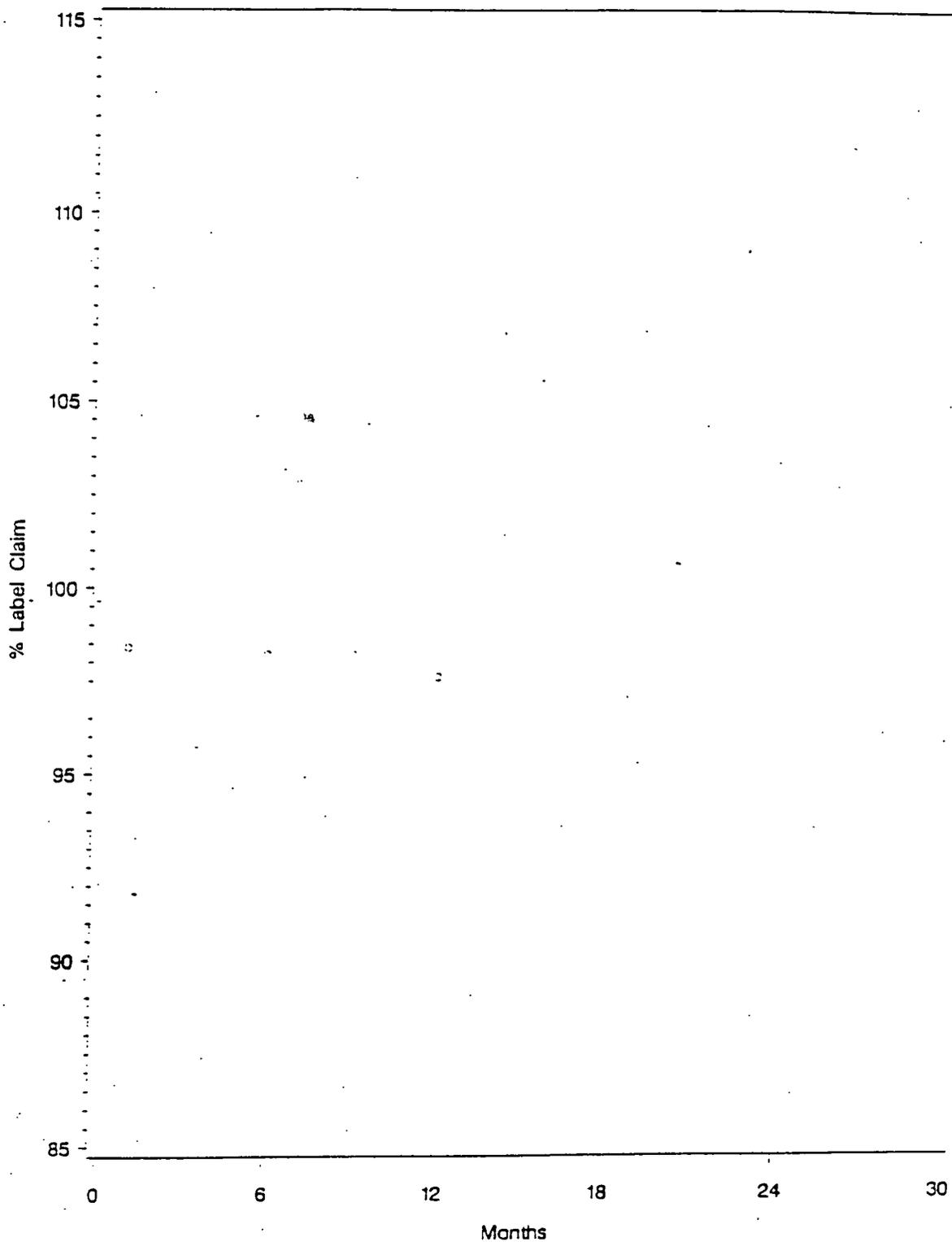
r-Hirudin 10 deg Celsius  
BATCH=116



PLOT    ○ ○ ○ Observations    — Regression line  
         - - - - - Lower confidence limit

Content of finished product  
Behringwerke AG

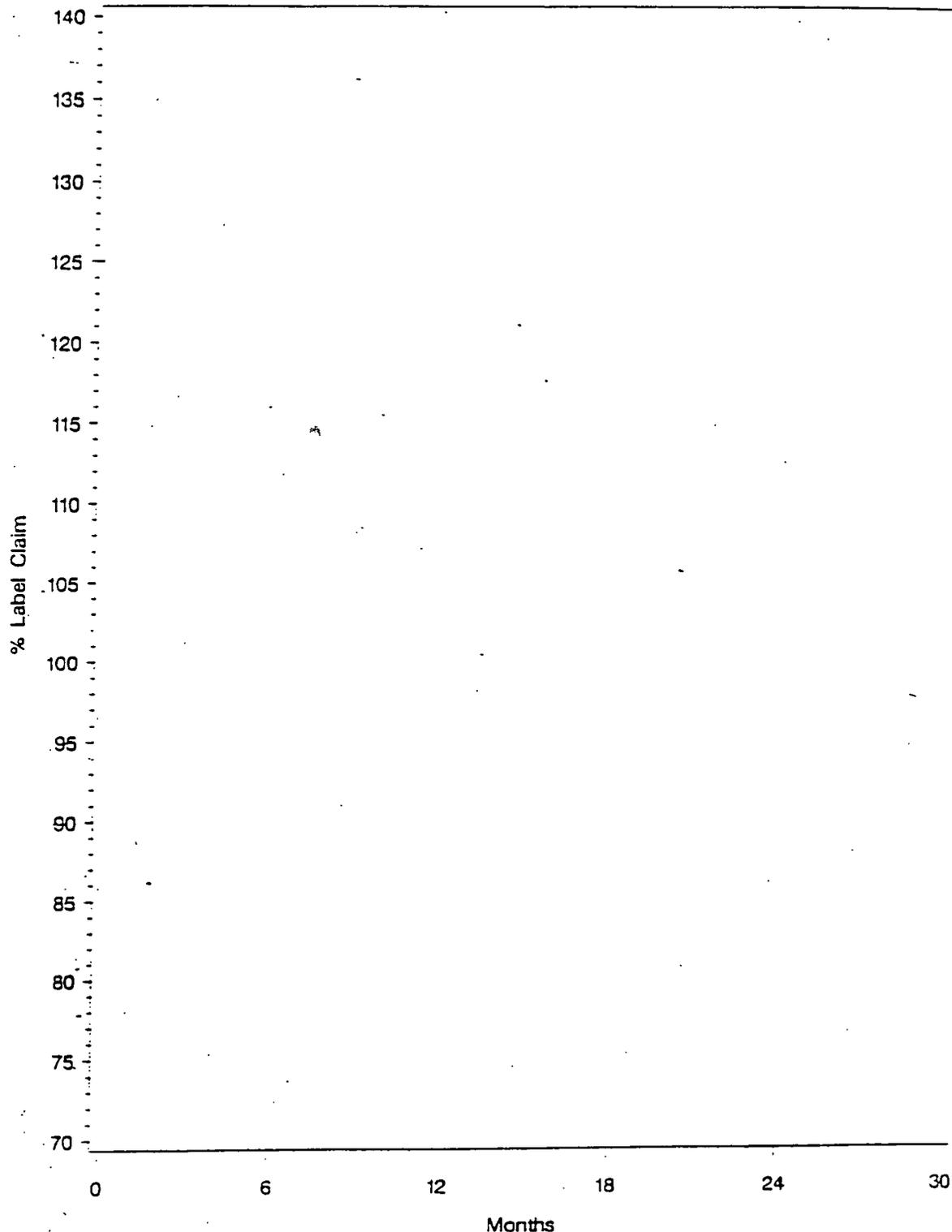
r - Hirudin 10 deg Celsius  
BATCH = 120



|      |       |                        |      |                 |
|------|-------|------------------------|------|-----------------|
| PLOT | ○ ○ ○ | Observations           | ———— | Regression line |
|      | ----- | Lower confidence limit |      |                 |

Potency of finished product  
Behringwerke AG

r - Hirudin 10 deg Celsius  
BATCH = All

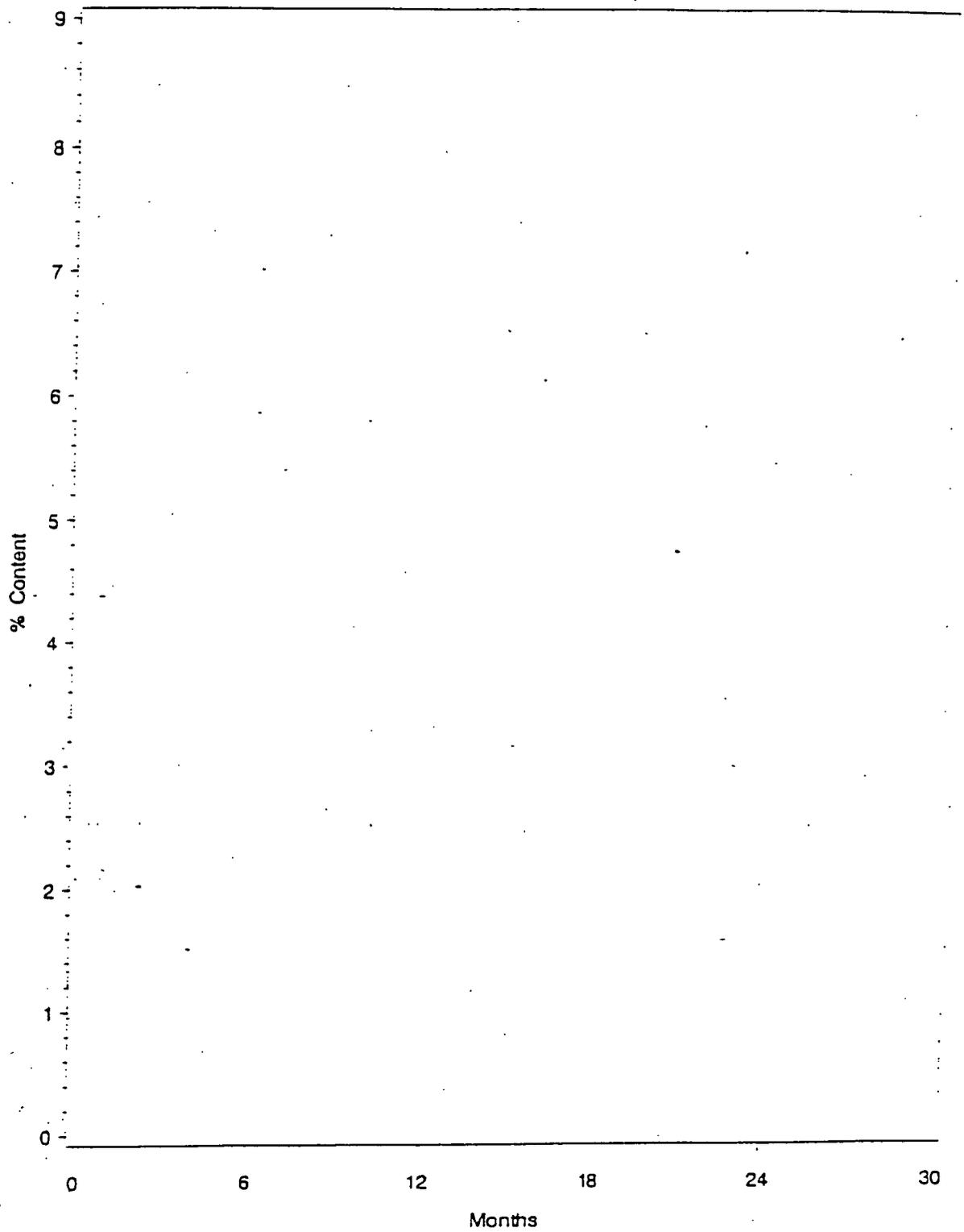


PLOT    ○ ○ ○ Observations                      — Regression line  
          - - - - - Lower confidence limit                      - - - - - Upper confidence limit

Figure 5

Related proteins in finished product  
Behringwerke AG

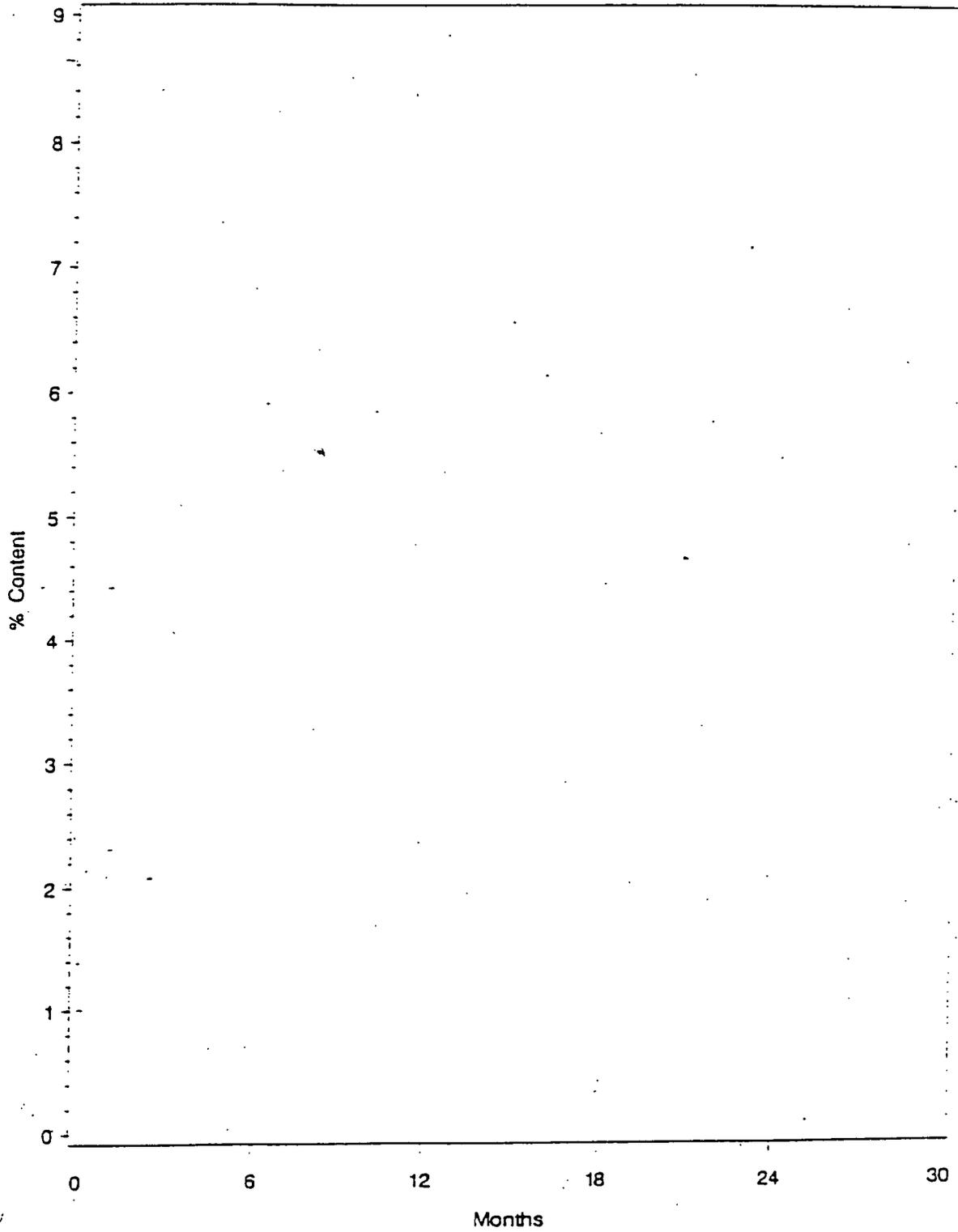
r-Hirudin 10 deg Celsius  
BATCH = 114



PLOT    ○ ○ ○ Observations    — Regression line  
          - - - - - Upper confidence limit

Related proteins in finished product  
Behringwerke AG

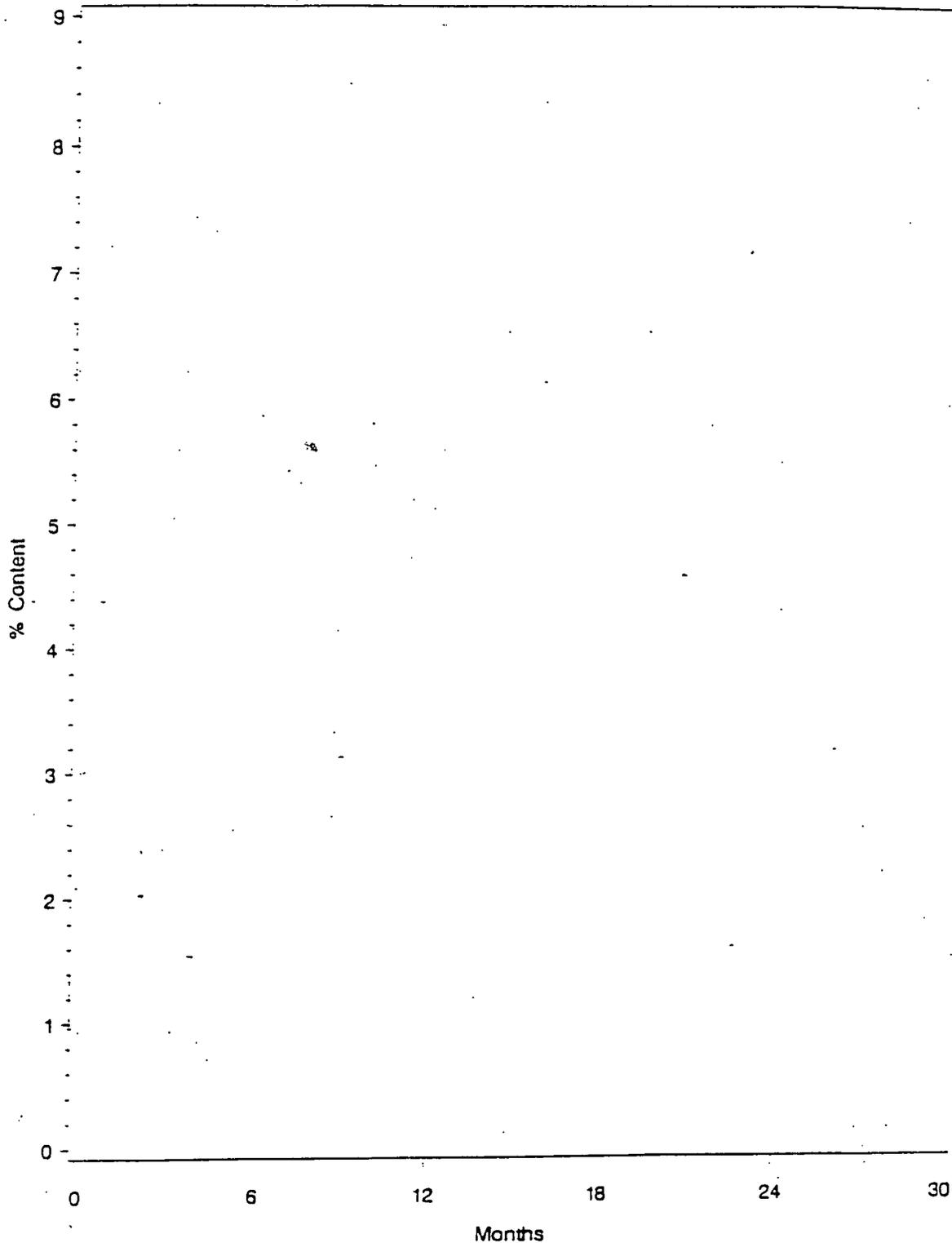
r-Hirudin 10 deg Celsius  
BATCH = 116



PLOT    ○ ○ ○ Observations    — Regression line  
         - - - - - Upper confidence limit

Related proteins in finished product  
Behringwerke AG

r-Hirudin 10 deg Celsius  
BATCH=120

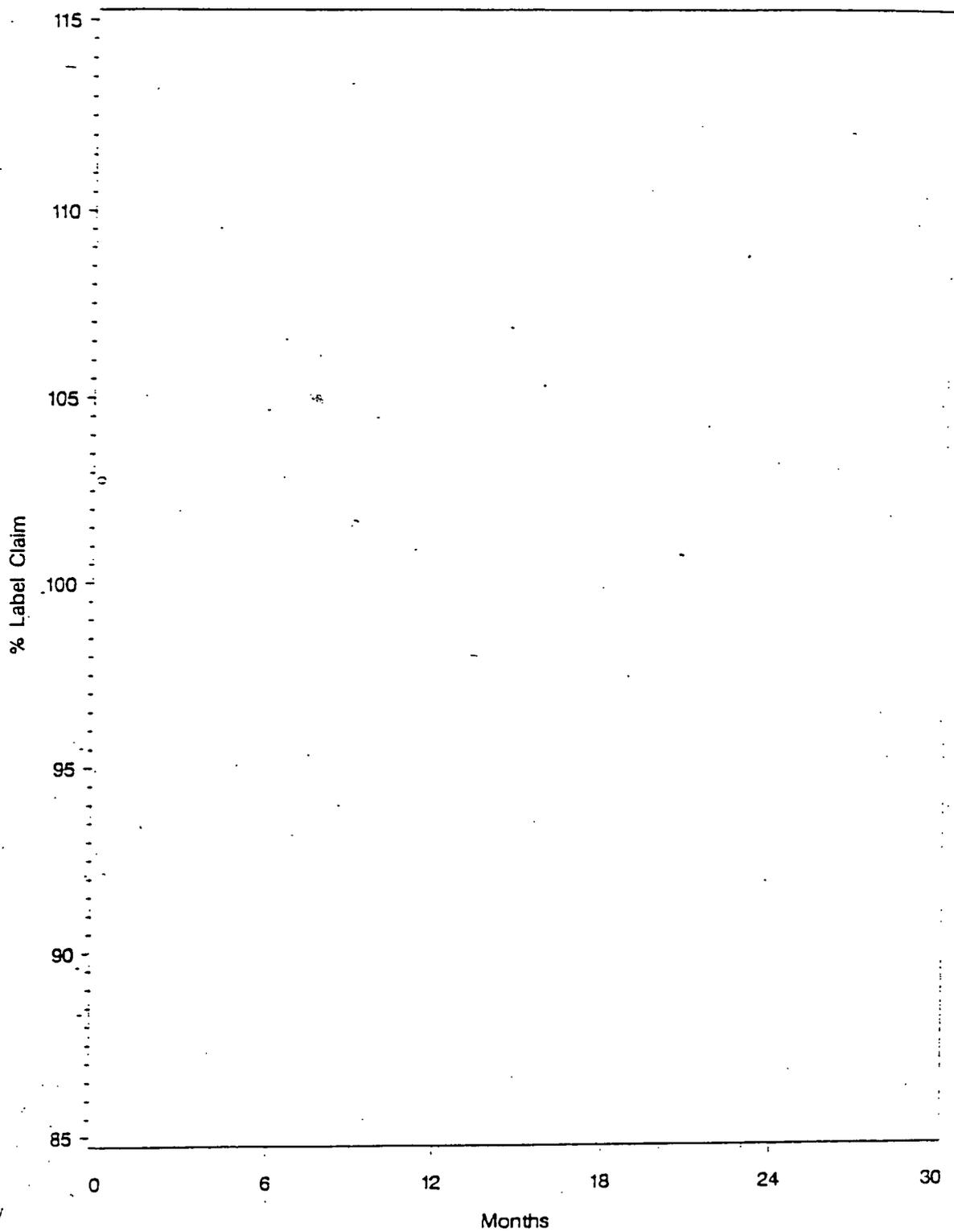


PLOT    ○ ○ ○ Observations                      — Regression line  
          - - - - - Upper confidence limit

Figure 8

Content of finished product  
Behringwerke AG

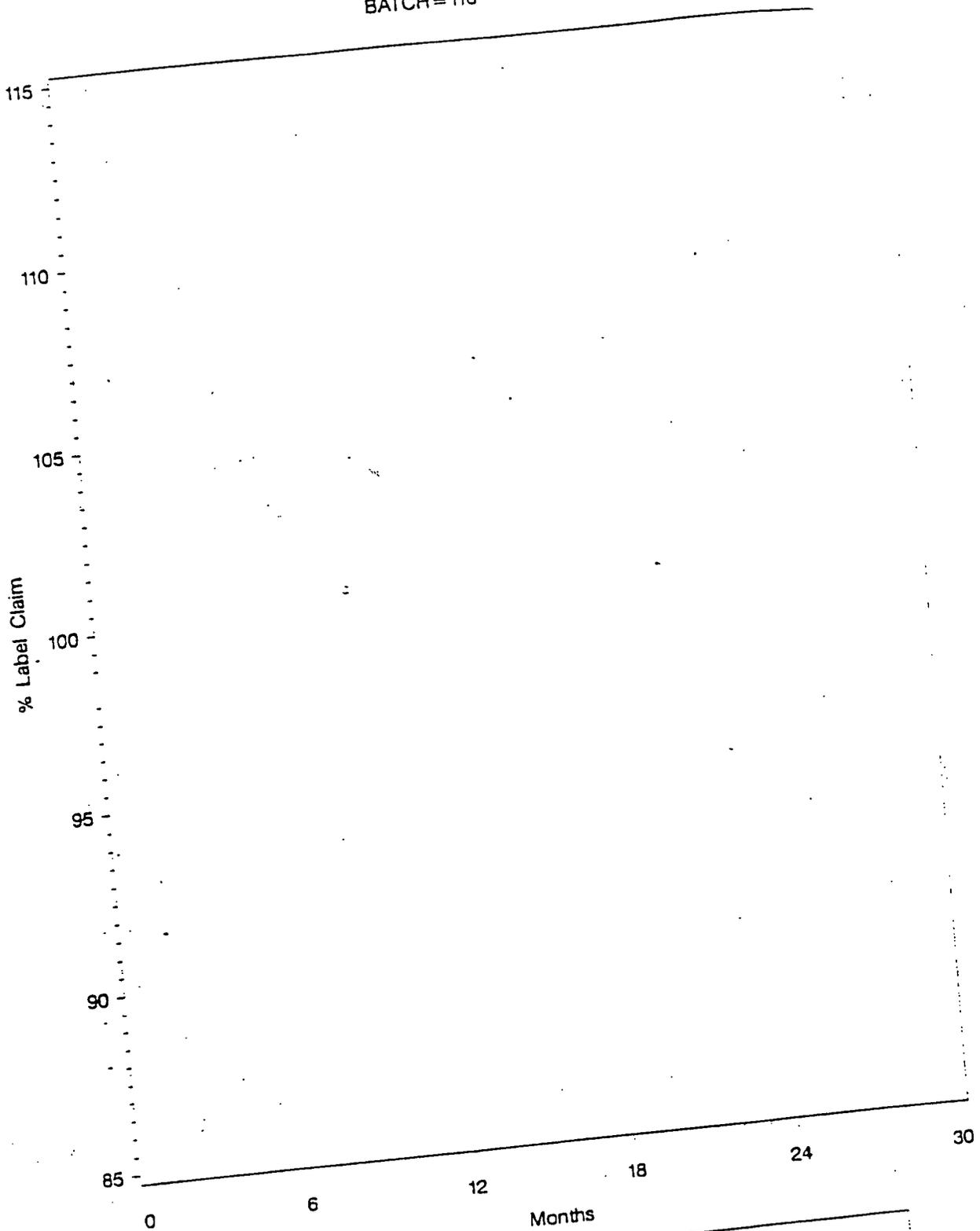
r-Hirudin 25 deg Celsius  
BATCH = 114



PLOT    ○ ○ ○ Observations                      — Regression line  
          - - - - - Lower confidence limit

Content of finished product  
Behringwerke AG

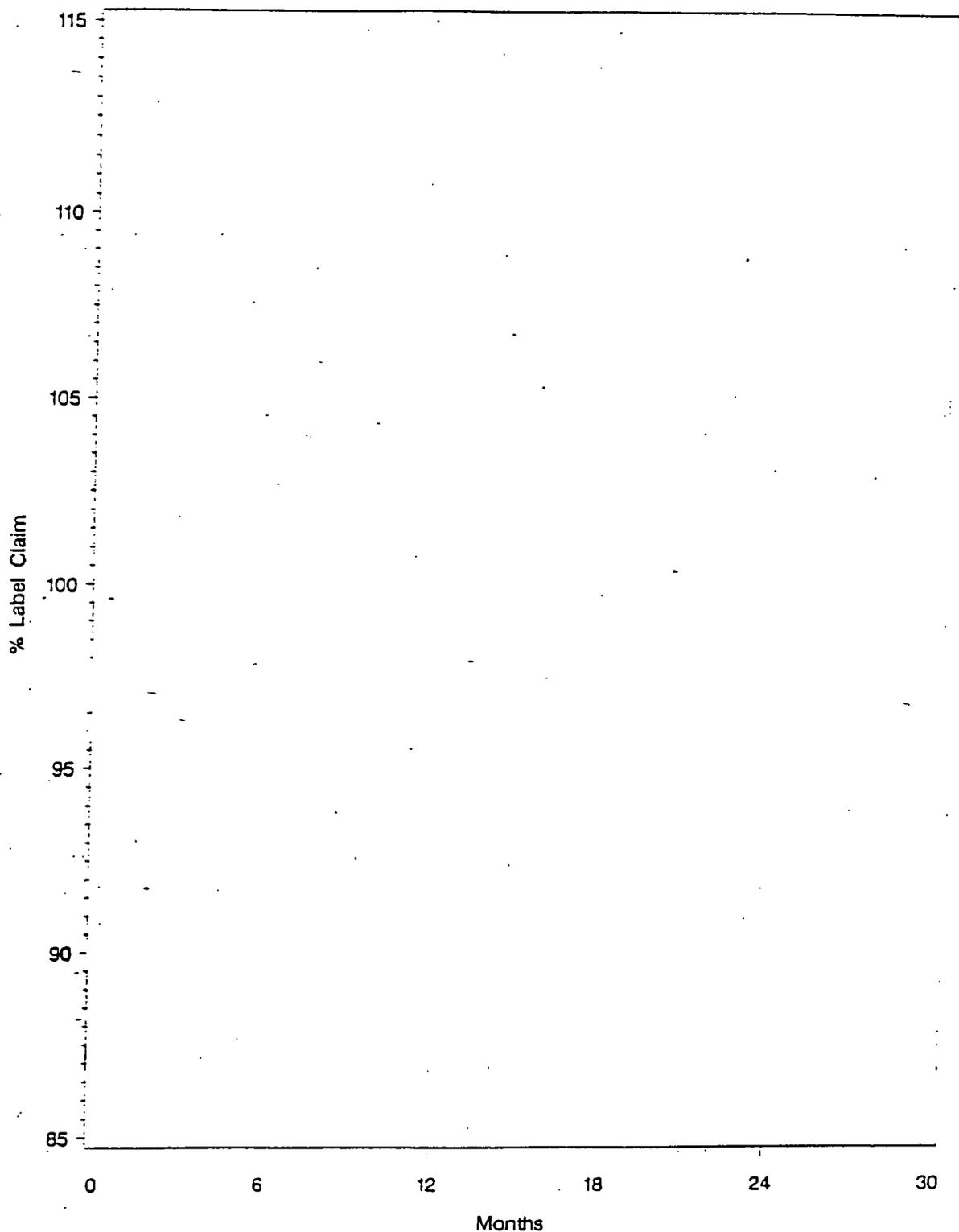
r-Hirudin 25 deg Celsius  
BATCH = 116



PLOT    ○ ○ ○ Observations  
         - - - - - Lower confidence limit  
         ——— Regression line

Content of finished product  
Behringwerke AG

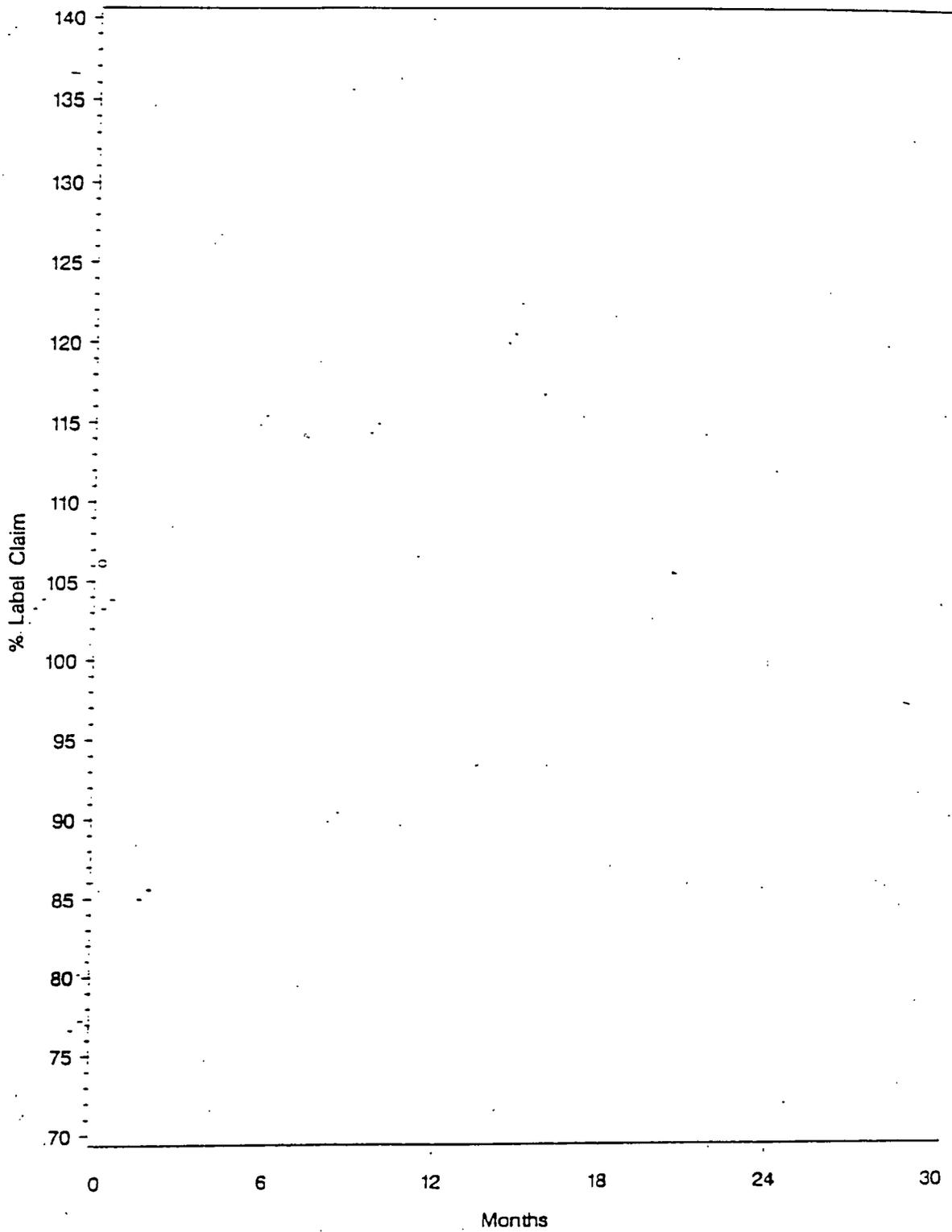
r-Hirudin 25 deg Celsius  
BATCH=120



|      |                              |                   |
|------|------------------------------|-------------------|
| PLOT | ○ ○ ○ Observations           | — Regression line |
|      | ----- Lower confidence limit |                   |

Potency of finished product  
Behringwerke AG

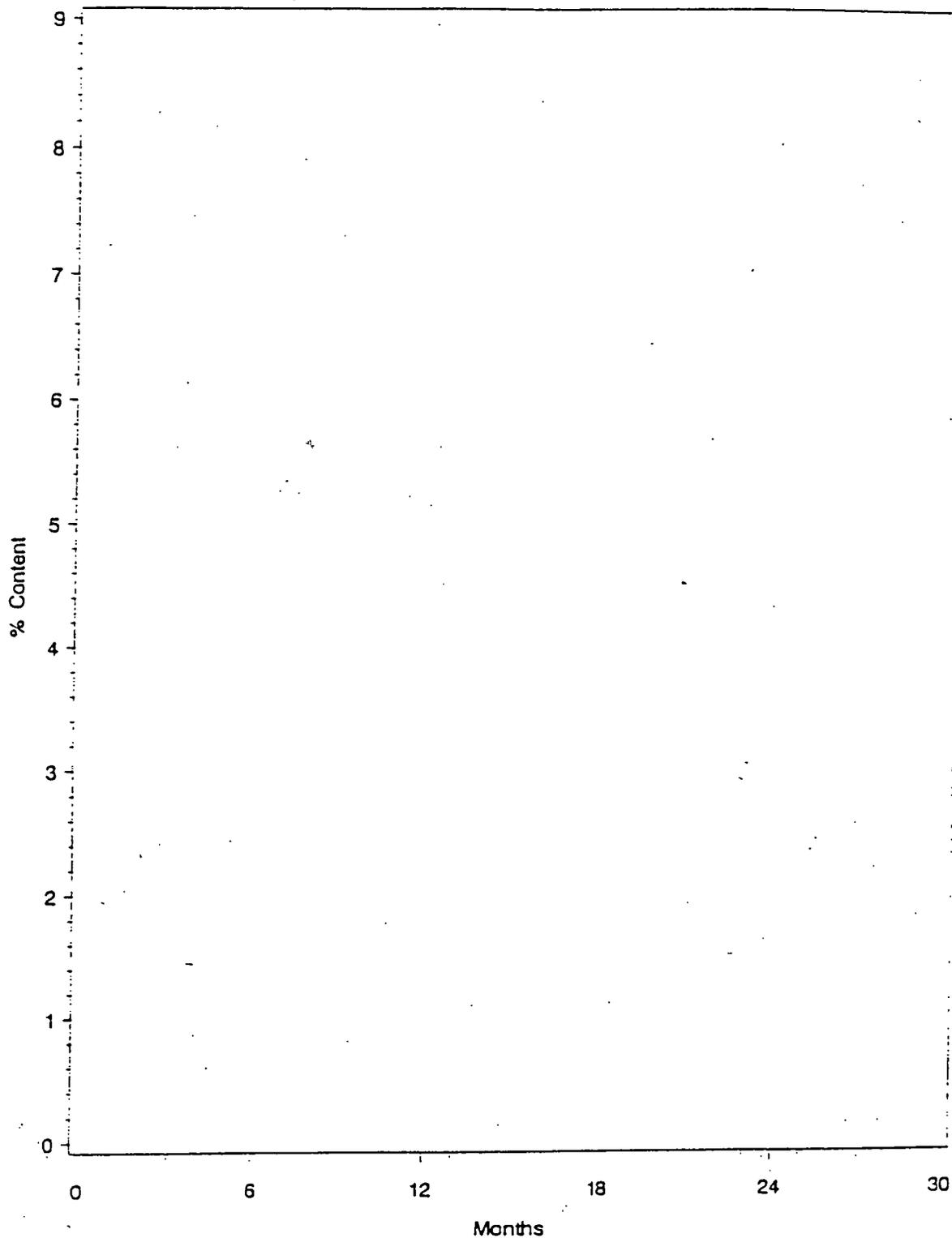
r - Hirudin 25 deg Celsius  
BATCH = All



PLOT    ○ ○ ○ Observations      — Regression line  
         - - - - - Lower confidence limit      - - - - - Upper confidence limit

Related proteins in finished product  
Behringwerke AG

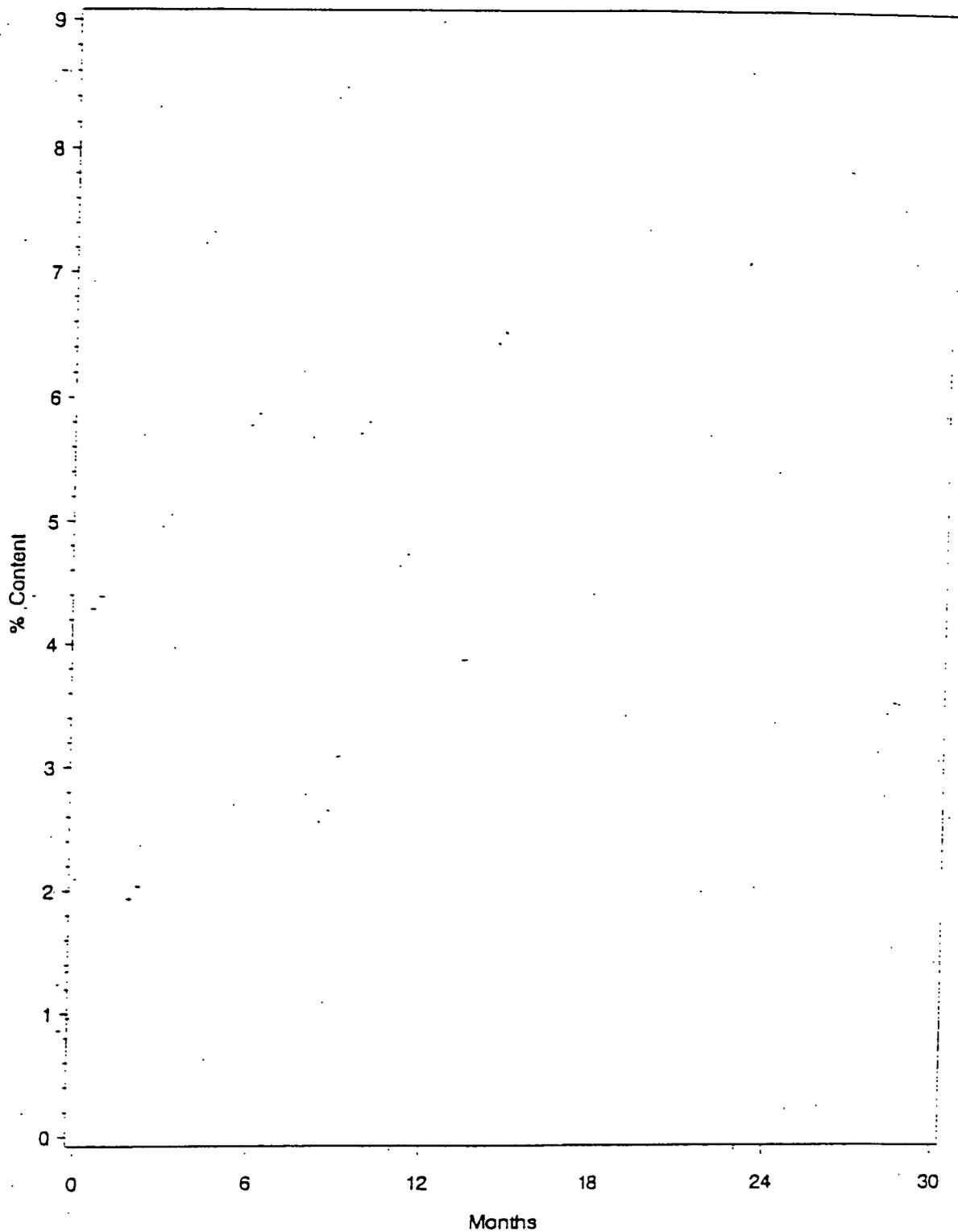
r-Hirudin 25 deg Celsius  
BATCH=114



|      |       |                        |   |                 |
|------|-------|------------------------|---|-----------------|
| PLOT | ○ ○ ○ | Observations           | — | Regression line |
|      | ----- | Upper confidence limit |   |                 |

Related proteins in finished product  
Behringwerke AG

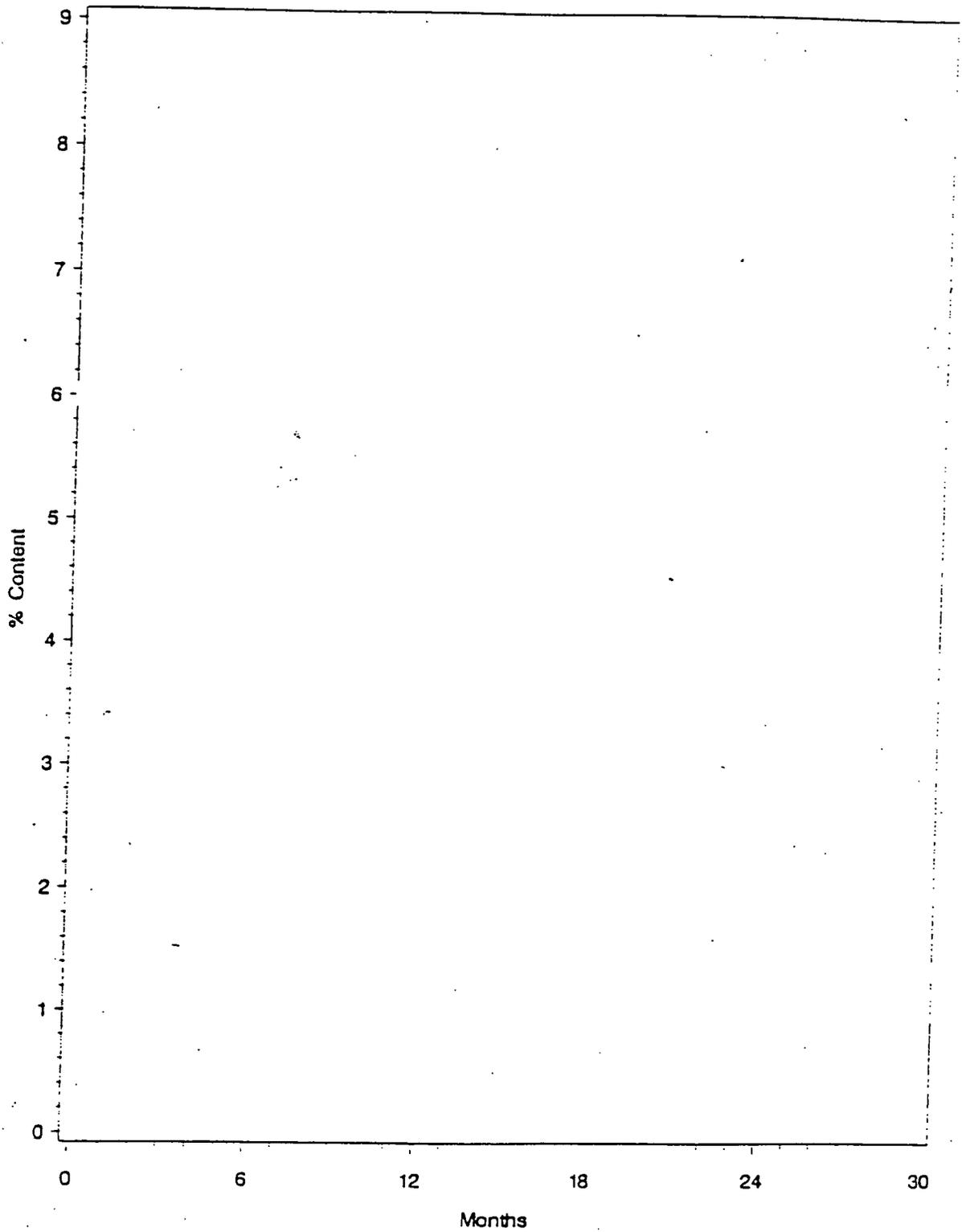
r-Hirudin 25 deg Celsius  
BATCH=116



PLOT    ○ ○ ○ Observations                      ——— Regression line  
          - - - - - Upper confidence limit

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Behringwerke AG

r-Hirudin 25 deg Celsius  
BATCH = 120



|      |           |                        |   |                 |
|------|-----------|------------------------|---|-----------------|
| PLOT | ○ ○ ○     | Observations           | — | Regression line |
|      | - - - - - | Upper confidence limit |   |                 |