

**CENTER FOR DRUG EVALUATION AND RESEARCH**

**Approval Package for:**

***APPLICATION NUMBER:***

**12-827/S032&S033**

***Trade Name:*** Robinul & Robinul Forte Tablets

***Generic Name:*** (glycopyrrolate)

***Sponsor:*** A.H. Robins Company

***Approval Date:*** November 7, 1983

# CENTER FOR DRUG EVALUATION AND RESEARCH

*APPLICATION NUMBER:*  
**12-827/S032 & 33**

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**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

*APPLICATION NUMBER:*  
**NDA 12-827/S032&33**

**APPROVAL LETTER**

NOV - 7 1983

NDA 12-827/S-032  
/S-033

A.H. Robins Company  
Attention: William S. White  
1211 Sherwood Avenue  
Richmond, Virginia 23220

Dear Mr. White:

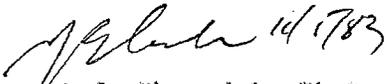
Please refer to your supplemental new drug applications of December 2, 1982 submitted under section 505(b) of the Federal Food, Drug, and Cosmetic Act for Rebinul and Rebinul Forte (glycopyrrolate) Tablets.

We also acknowledge receipt of your additional communications dated August 1, 1983.

The supplemental applications provide for new formulations for the 1 mg and 2 mg tablets and the USP dissolution test.

We have completed the review of these supplemental applications and they are approved. Our letter of December 17, 1975 detailed the conditions relating to the approval of these applications.

Sincerely yours,

  
Stewart J. Ehrreich, Ph.D.  
Deputy Director  
Division of Cardio-Renal Drug Products  
Office of Drug Research and Review  
National Center for Drugs and Biologics

cc: RIC-DO  
Original NDA 12-827/S-033  
HFN-110  
HFN-110/CSO  
HFN-616  
HFN-110/RWolters/10/28/83  
sh/11/2/83/2431c  
R/D init: SEhrreich/10/31/83  
APPROVAL



11/4/83

16.1

NOV 7 1983

NDA 12-827/S-032  
/S-033

A.M. Robins Company  
Attention: William S. White  
1211 Sherwood Avenue  
Richmond, Virginia 23220

Dear Mr. White:

Please refer to your supplemental new drug applications of December 2, 1982 submitted under section 505(b) of the Federal Food, Drug, and Cosmetic Act for Robinul and Robinul Forte (glycopyrrolate) Tablets.

We also acknowledge receipt of your additional communications dated August 7, 1983.

The supplemental applications provide for new formulations for the 1 mg and 2 mg tablets and the USP dissolution test.

We have completed the review of these supplemental applications and they are approved. Our letter of December 17, 1975 detailed the conditions relating to the approval of these applications.

Sincerely yours,

Stewart J. Ehrreich, Ph.D.  
Deputy Director  
Division of Cardio-Renal Drug Products  
Office of Drug Research and Review  
National Center for Drugs and Biologics

cc: RIC-DO  
Original NDA 12-827/S-032  
HFN-110  
HFN-110/CSO  
HFN-616  
HFN-110/RWolters/10/28/83  
sh/11/2/83/2431c  
R/D init: SEhrreich/10/31/83  
APPROVAL

*RWolters*  
11/4/83

**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

*APPLICATION NUMBER:*  
**NDA 12-827/S032&33**

**APPROVABLE LETTER**

MAY 13 1983

NDA 12-827/S-032/S-033

A.H. Robins Company  
Attention: William S. White  
1211 Sherwood Avenue  
Richmond, Virginia 23220

Dear Mr. White:

Please refer to your supplemental new drug applications of December 2, 1982 submitted under section 505(b) of the Federal Food, Drug, and Cosmetic Act for Robinul and Robinul Forte (glycopyrrolate) Tablets.

We also acknowledge receipt of your additional communications dated December 16, 1982.

The supplemental applications provide for new formulations for the 1 mg and 2 mg tablets and the USP dissolution test.

We have completed the review of these supplemental applications. Before we are able to reach a final conclusion, however, the following information is necessary:

Before the in-vivo bioavailability requirement can be waived, you must submit a dissolution study using the USP XX, 3rd supplement procedure, comparing ~~X~~ tablets of the old and new formulations. Submit the individual results along with the statistical analysis.

b(4)

Further action on these supplemental applications will await our receipt and review of your response to this request.

Sincerely yours,

*Stewart J. Ehrreich* 5/14/83  
Stewart J. Ehrreich, Ph.D.  
Deputy Director

Division of Cardio-Renal Drug Products  
Office of New Drug Evaluation  
National Center for Drugs and Biologics

cc: BLT-DO  
Original NDA  
HFN-110  
HFN-110/CSO  
HFN-110/RJWalters  
sh/5/3/83;5/4/83/5806B

*RJWalters*  
5/14/83

REVIEW WAITING

r/d: JFLangston/4/27/83

*J Langston*  
5/14/83

**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

*APPLICATION NUMBER:*  
**NDA 12-827/S032&33**

**CHEMISTRY REVIEW(S)**

<b>CHEMIST'S REVIEW</b> <small>(If necessary, continue any item on 8" x 10 1/2" paper. Key continuation to item by number.)</small>		1. ORGANIZATION HFN-110	2. NDA NUMBER 12-827
3. NAME AND ADDRESS OF APPLICANT (City and State) A.H. Robins Company 1211 Sherwood Avenue Richmond, Virginia 23220		NOV 7 1983	4. DATE NDA APPROVED
6. NAME OF DRUG Robinul Robinul Forte	7. NONPROPRIETARY NAME Glycopyrrolate	8. SUPPLEMENT NUMBER DATE S-032 12-2-82 S-033 12-2-82	
9. PURPOSE OF SUPPLEMENT New formulations for the 1 mg and 2 mg tablets and the new USP dissolution specifications and procedure. The amendment included comparative dissolution data.		10. AMENDMENT DATE(s) 8-1-83	
12. PHARMACOLOGICAL CATEGORY Anticholinergic		11. OTHER DATE (Report, etc.)	
14. DOSAGE FORM Tablet		15. HOW DISPENSED <input checked="" type="checkbox"/> RX <input type="checkbox"/> OTC	
17. POTENCY(ies) 1 mg and 2 mg		18. DRUG REQUIRES <input type="checkbox"/> NDA <input type="checkbox"/> ANDA	
19. CHEMICAL NAME USP XX		20. RECORDS AND REPORTS CURRENT REVIEWED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
21. CHEMICAL FORMULA			
22. REMARKS Data comparing <del>X</del> tablets of the old and new formulations was submitted. For Robinul the dissolution data demonstrates that approximately <del>X</del> % more glycopyrrolate is release from the tablet formulated with the new components and between <del>X</del> and <del>X</del> % is released from Robinul Forte. The data clearly demonstrates that the new formulation will release glycopyrrolate faster.			
23. CONCLUSIONS Approve supplement.			
24. REVIEWER			
NAME R.J. Wolters		SIGNATURE <i>RJ Wolters</i> 11/4/83	DATE COMPLETED 10-28-83
DISTRIBUTION		<input checked="" type="checkbox"/> ORIGINAL JACKET	<input type="checkbox"/> DUPLICATE JACKET <input type="checkbox"/> REVIEWER

<b>CHEMIST'S REVIEW</b> <i>(If necessary, continue any item on 8" x 10 1/2" paper. Key, continuation to item by number.)</i>		1. ORGANIZATION HFN-110	2. NDA NUMBER 12-827
3. NAME AND ADDRESS OF APPLICANT (City and State) A.H. Robins Company 1211 Sherwood Avenue Richmond, Virginia 23220		4. AF NUMBER 6-375	
		5. SUPPLEMENT (S) NUMBER(S)      DATE(S)	
6. NAME OF DRUG Robinul Robinul Forte	7. NONPROPRIETARY NAME Glycopyrrolate	S-032 S-033	12-2-82 12-2-82
8. SUPPLEMENT(S) PROVIDES FOR: New formulations for the 1 mg and 2 mg tablets and the new USP dissolution specification and procedure. The amendments included the Uniformity of dosage unit for weight variation specification at the in-process stage as per the USP 3rd supplement.		9. AMENDMENTS AND OTHER (Reports, etc.) DATES December 16, 1982	
10. PHARMACOLOGICAL CATEGORY Anticholinergic	11. HOW DISPENSED <input checked="" type="checkbox"/> RX <input type="checkbox"/> OTC	12. RELATED IND/NDA/DMF(S)	
13. DOSAGE FORM (S) 1 mg and 2 mg	14. POTENCY (ies)		
15. CHEMICAL NAME AND STRUCTURE USP XX		16. RECORDS AND REPORTS CURRENT <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO REVIEWED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
17. COMMENTS The main changes were the addition of more _____ and addition of _____ _____ The total weight did not change. Stability—The protocol provides for testing of test batches at _____, _____ weeks; RT, _____ weeks, _____ and _____ years; _____ °C, _____ and _____ weeks; _____ and _____ weeks; _____ (HDPE and blister) _____ and _____ weeks. Production batches _____ and _____ years, _____ dissolution _____ weeks, _____ and _____ years. Data were submitted at RT _____ in _____ glass bottles _____ years and HDPE and _____ weeks, _____ weeks, _____ % RH; _____ °C and RT for _____ years. The three year expiration date is acceptable based on the above data and the data on the old formulation which demonstrated the stability of glycopyrrolate for up to _____ years. b(4)			
18. CONCLUSIONS AND RECOMMENDATIONS Request a dissolution study comparing the old and new formulations.			
19. REVIEWER NAME: R.J. Wolters      SIGNATURE: <i>R.J. Wolters</i> DATE COMPLETED: 5/9/83			
DISTRIBUTION <input checked="" type="checkbox"/> ORIGINAL JACKET <input type="checkbox"/> REVIEWER <input type="checkbox"/> DIVISION FILE			

cc:BLT-DO  
Orig. NDA  
HFN-110  
HFN-110/CSO  
HFN-110/RJ Wolters  
sh/5/3/83/5806B  
REVIEW WA TING r/d: JFLangston/4/27/83

**CENTER FOR DRUG EVALUATION AND  
RESEARCH**

*APPLICATION NUMBER:*  
**NDA 12-827/S032&33**

**ADMINISTRATIVE and CORRESPONDENCE**  
**DOCUMENTS**





1 Page(s) Withheld

1 Trade Secret / Confidential (b4)

       Draft Labeling (b4)

       Draft Labeling (b5)

       Deliberative Process (b5)

Withheld Track Number: Administrative-12-827  
S032  
S030

NDA 12-827

SEP 13 1983

A.H. Robins Company  
Attention: William S. White  
1211 Sherwood Avenue  
Richmond, Virginia 23220

Dear: Mr. White

We acknowledge receipt of your resubmitted supplemental application for the following:

Name of Drug: Robinul Tablets

NDA Number: 12-827

Supplement Number: S 032, S 033

Date of Resubmitted Supplement: August 1, 1983

Date of Receipt: August 4, 1983

All communications concerning this NDA should be addressed as follows:

National Center for Drugs and Biologics  
Division of Cardio-Renal Drug Products, HFN-110  
Attention: DOCUMENT CONTROL ROOM #16B-30  
5500 Fishers Lane  
Rockville, Maryland 20857

Sincerely yours,

*NAMM 9/12/83*

Natalia A. Morgenstern  
Supervisory Consumer Safety Officer  
Division of Cardio-Renal Drug Products  
Office of Drug Research and Review  
National Center for Drugs and Biologics

cc:

Original NDA  
HFN-110  
HFN-110/CSO *ABrown*  
HFN-110/*JCarter*/9-6-83  
dmu//9-12-83/1181c  
R/D init. *ABrown J. Carter*

RESUBMITTED SUPPLEMENT ACKNOWLEDGEMENT

*ACarter 9/12/83*

William S. White  
Drug Registration Specialist

ORIGINAL

A. H. Robins Company  
1211 Sherwood Avenue  
Richmond, Virginia 23220  
Telephone (804) 257-2502

A-H-ROBINS

NDA SUPPL AMENDMENT

Division of Cardio-Renal Drug  
Products  
HFN 110, Room 16B-30  
National Center for Drugs  
and Biologics  
Food and Drug Administration  
5600 Fishers Lane  
Rockville, MD 20857

~~AF~~  
AF

August 1, 1983

Re: NDA 12-827,S-033  
Robinul Forte Tablets

Gentlemen:

This is an amendment to supplement S-033 to our New Drug Application for Robinul Forte (glycopyrrolate) Tablets. This supplement provides for a reformulation designed to enhance the dissolution characteristics of the product.

Reference is also made to your letter of May 13, 1983, requesting additional information before approving our supplement. As requested, attached are the results of a dissolution study using the procedure in Addendum a to Supplement 3, USP XX, comparing ~~X~~ tablets of the old and new formulations. Individual results along with the statistical results are included. This information should permit a waiver of any in vivo bioavailability requirement.

b(4)

This information is concurrently being submitted to supplement S-032 for Robinul Tablets.

Sincerely,



William S. White

slw



/ Page(s) Withheld

Trade Secret / Confidential (b4)

Draft Labeling (b4)

Draft Labeling (b5)

Deliberative Process (b5)

Withheld Track Number: Administrative- 12-827  
3032  
5033

William S. White  
Drug Registration Specialist

ORIGINAL

A. H. Robins Company  
1211 Sherwood Avenue  
Richmond, Virginia 23220  
Telephone (804) 257-2502

A-H-ROBINS

~~NDA SUPPLEMENT~~

Division of Cardio-Renal Drug  
Products  
HFN 110, Room 16B-30  
National Center for Drugs  
and Biologics  
Food and Drug Administration  
5600 Fishers Lane  
Rockville, MD 20857

Am

August 1, 1983

Re: NDA 12-827,S-032  
Robinul Tablets

Gentlemen:

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b(4)

This information is concurrently being submitted to supplement S-033 for Robinul Forte Tablets.

Sincerely,



William S. White

slw



1   Page(s) Withheld

  ✓   Trade Secret / Confidential (b4)

       Draft Labeling (b4)

       Draft Labeling (b5)

       Deliberative Process (b5)

Withheld Track Number: Administrative-12827

5032  
5033

William S. White  
Drug Registration Specialist

ORIGINAL

A. H. Robins Company  
1211 Sherwood Avenue  
Richmond, Virginia 23220  
Telephone (804) 257-2502

NDA NO. 12-827 REF. NO. S-033  
CF

A-H-ROBINS

NDA SUPPL FOR

Division of Cardio-Renal Drug  
Products  
HFD 110, Room 16B-30  
National Center for Drugs and  
Biologics  
Food and Drug Administration  
5600 Fishers Lane  
Rockville, MD 20857

December 2, 1982

Re: NDA 12-827  
(Robinul Forte Tablets)

Gentlemen:

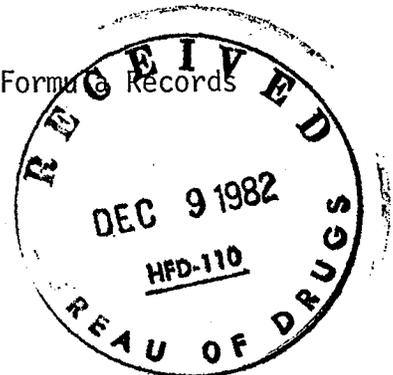
This manufacturing supplement to our approved New Drug Application for Robinul Forte Tablets provides for a reformulation designed to enhance the dissolution characteristics of the product. This reformulation is necessitated by the recent inclusion of a dissolution specification in the official USP monograph for Glycopyrrolate Tablets.

The reformulation permits our product to be in compliance with the new dissolution specification, as indicated by the enclosed dissolution data, and at the same time to retain its present appearance.

Since the reformulated product has improved dissolution characteristics that exceed the specifications established by USP, we hereby request a waiver of any in-vivo bioavailability testing that may be deemed necessary.

Enclosed, in triplicate, are the following:

<u>NDA Part</u>	<u>Description</u>
6	Full List of Articles Used as Components
7	Full Statement of Composition
8(d)	Raw Material Specifications
8(g)	Method of Preparation of Master Formulation Records
8(h)	Manufacturing Instructions



NDA  
Part

Description

8(n)

Finished Product Specifications

(Q.A. Spec. No.4 dated November, 1981) revised to incorporate the dissolution specifications required in the USP monograph for Glycopyrrolate Tablets. The other specifications and test procedures remain the same, as per the USP monograph. Note: The disintegration specification was deleted upon adoption of the dissolution specification.

8(p)

Stability Data, Dissolution Data, and Proposal of Expiration Dating Period

10

Preclinical Investigations

~~(~~  
~~(~~  
Note: (  
(

b(4)

b(4)

Sincerely,



William S. White  
Drug Registration Specialist

rlm

Enclosures

NDA NO. 12-827 REF. NO. S-032  
William S. White  
Drug Registration Specialist

DATA SUPPL FOR CF

A. H. Robins Company  
1211 Sherwood Avenue  
Richmond, Virginia 23220  
Telephone (804) 257-2502

ORIGINAL

**A-H-ROBINS**

Division of Cardio-Renal Drug  
Products  
HFD 110, Room 16B-30  
National Center for Drugs and  
Biologics  
Food and Drug Administration  
5600 Fishers Lane  
Rockville, MD 20857

December 2, 1982

Re: NDA 12-827  
(Robinul Tablets)

Gentlemen:

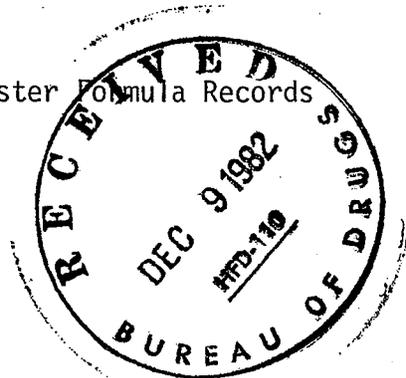
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8(h)	Manufacturing Instructions



NDA  
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Description

8(n)

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8(p)

Stability Data, Dissolution Data, and Proposal of Expiration Dating Period

10

Preclinical Investigations

~~\_\_\_\_\_~~

b(4)

Sincerely,



William S. White  
Drug Registration Specialist

r1m

Enclosures