





Medicated Gel
Clinically Proven
to Relieve
Arthritis Pain



NEW NDC 0067-8152-01 ORIGINAL PRESCRIPTION STRENGTH

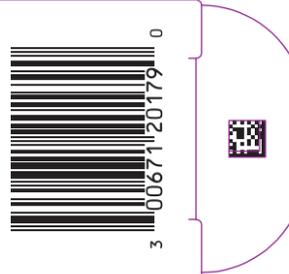
Voltaren **gsk**

ARTHRTIS PAIN

diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever
For Daily Treatment of Arthritis Pain
Anti-Inflammatory

NET WT 0.7 oz (20 g)

For external use only
This package size is intended to start or continue arthritis pain relief.



2D = 036774

Use Enclosed Dosing Card to Measure a Dose

Voltaren ARTHRTIS PAIN
diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

Dosing Card (NOT ACTUAL SIZE)
Read product User Guide before use
Not for immediate pain relief

Upper body dose 2.25 inches long (2 grams)

Lower body dose 4.5 inches long (4 grams)

How to Use

- For arthritis pain only
- Use 4 times a day
- May take up to 7 days to work for your arthritis pain
- For use on no more than 2 body areas
- Use up to 21 days unless directed by your doctor

1-855-297-3031 Made in Canada

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Warren, NJ 07059
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Tamper evident statement: Do not use if safety seal on tube nozzle is broken or missing.

A036774

EXP. / LOT

20 gm Extended Carton Label

2D = 036774

NDC 0067-8152-01

Voltaren
ARTHRITIS PAIN
 diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

NET WT 0.7 oz (20 g)

To open tube: Unscrew cap and press the indent on the top of the cap onto the star-shaped seal on the tube. Firmly turn the cap to remove the safety seal.
 This tube does not contain full product information. Retain outer carton, dosing card, and User Guide for full product uses, directions and warnings.
 Tamper evident statement: Do not use if safety seal on tube nozzle is broken or missing.

Warnings
For external use only
Allergy alert: Diclofenac may cause a severe allergic reaction, especially in people allergic to aspirin. Symptoms may include:
 • hives • asthma (wheezing) • skin reddening
 • blisters • facial swelling • shock
 • rash
 If an allergic reaction occurs, stop use and seek medical help right away.
Liver warning: This product contains diclofenac. Liver damage may occur if you apply:
 • more or for a longer time than directed
 • when using other drugs containing diclofenac
Stomach bleeding warning: This product contains an NSAID, which may cause severe stomach bleeding. The chance is small but higher if you:
 • are age 60 or older
 • have had stomach ulcers or bleeding problems
 • take a blood thinning (anticoagulant) or steroid drug
 • take other drugs containing prescription or nonprescription NSAIDs (aspirin, ibuprofen, naproxen, or others)
 • have 3 or more alcoholic drinks every day while using this product
 • apply more or for longer than directed
Heart attack and stroke warning: NSAIDs, except aspirin, increase the risk of heart attack, heart failure, and stroke. These can be fatal. The risk is higher if you use more than directed or for longer than directed.
If pregnant or breast-feeding, ask a health professional before use. It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery.
Keep out of reach of children.
 • Store at 20-25°C (68-77°F). Keep from freezing.
Questions or comments? 1-855-297-3031
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gsk
 EXP. / LOT
 A044670

2D = 044670

DRUG FACT FORMATTING: STANDARD		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
HEADINGS	5 pt.	Helvetica Cond Bold Otd
SUBHEADS	5 pt.	Helvetica Cond Bold
BODY TEXT	5 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	100%	
LEADING	5 pt.	
HARBLINES	0.5 pt.	
CHARACTERS/INCH	<39	
BULLETS	5 pt.	

Voltaren **ARTHRITIS PAIN**
diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

Upper body dose 2.25 inches long (2 grams)

Lower body dose 4.5 inches long (4 grams)

Dosing Card

Read product User Guide before use
Not for immediate pain relief

A044671



2D code= 044671

Drug Facts (continued)

Read the enclosed **User Guide** for complete instructions:

- use only as directed
- do not use more than directed or for longer than directed
- apply only to clean, dry skin that does not have any cuts, open wounds, infections or rashes
- do not apply in same area as any other product.
- do not apply with external heat such as heating pad
- do not apply a bandage over the treated area
- store ENCLOSED DOSING CARD with your Voltaren Arthritis Pain. The dosing card is re-usable.

Other information

- store at 20-25°C (68-77°F). Keep from freezing.

PNL8

Drug Facts

Active ingredient
Diclofenac sodium (NSAID) 1% (equivalent to 0.93% diclofenac) Arthritis pain reliever
*nonsteroidal anti-inflammatory drug

Purpose
Arthritis pain reliever

Uses

- for the temporary relief of arthritis pain **ONLY** in the following areas:
 - hand, wrist, elbow (upper body areas)
 - foot, ankle, knee (lower body areas)
- this product may take up to 7 days to work for arthritis pain; it is not for immediate relief. If no pain relief in 7 days, stop use.

PNL1

Drug Facts (continued)

Warnings

For external use only

Allergy alert: Diclofenac may cause a severe allergic reaction, especially in people allergic to aspirin.

Symptoms may include:

- hives
- asthma (wheezing)
- skin reddening
- blisters
- facial swelling
- shock
- rash

If an allergic reaction occurs, stop use and seek medical help right away.

Liver warning: This product contains diclofenac. Liver damage may occur if you apply

- more or for a longer time than directed
- when using other drugs containing diclofenac

PNL2

Drug Facts (continued)

Not for strains, sprains, bruises or sports injuries. This product has not been shown to work for these types of injuries.

Daily	Per Dose
For your arthritis pain: <ul style="list-style-type: none"> • Use 4 times per day every day • Do not use on more than 2 body areas at the same time 	Use ENCLOSED DOSING CARD to measure a dose <ul style="list-style-type: none"> • For each upper body area (hand, wrist, or elbow) – Squeeze out 2.25 inches (2 grams) • For each lower body area (foot, ankle or knee) – Squeeze out 4.5 inches (4 grams)

PNL7

Drug Facts (continued)

- feel faint
- have bloody or black stools
- vomit blood
- have stomach pain that does not get better
- you have symptoms of heart problems or stroke:
 - chest pain
 - trouble breathing
 - leg swelling
 - weakness in one part or side of body
 - slurred speech

if pregnant or breast-feeding, ask a health professional before use. It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery.

Keep out of reach of children. If swallowed, get medical help or contact a Poison Control Center right away.

Directions

Use up to 21 days unless directed by your doctor

PNL6

Drug Facts (continued)

Stomach bleeding warning: This product contains an NSAID, which may cause severe stomach bleeding. The chance is small but higher if you

- are age 60 or older
- have had stomach ulcers or bleeding problems
- take a blood thinning (anticoagulant) or steroid drug
- take other drugs containing prescription or nonprescription NSAIDs (aspirin, ibuprofen, naproxen, or others)
- have 3 or more alcoholic drinks every day while using this product
- apply more or for longer than directed

Heart attack and stroke warning: NSAIDs, except aspirin, increase the risk of heart attack, heart failure, and stroke. These can be fatal. The risk is higher if you use more than directed or for longer than directed.

PNL3

Drug Facts (continued)

Do not use

- if you have ever had an allergic reaction to any other pain reliever or to a fever reducer
- for strains, sprains, bruises or sports injuries. This product has not been shown to work for these types of injuries.
- right before or after heart surgery
- on more than 2 body areas at the same time
- in the eyes, nose or mouth

Ask a doctor before use if

- you have problems or serious side effects from taking pain relievers or fever reducers
- stomach bleeding warning applies to you
- you have a history of stomach problems, such as heartburn
- you have high blood pressure, heart disease, liver cirrhosis, kidney disease, asthma, or had a stroke
- you are taking a diuretic
- you are under age 18 years. It is not known if this drug works or is safe in children under age 18 years.

PNL4

Drug Facts (continued)

Ask a doctor or pharmacist before use if you are

- under a doctor's care for any serious condition
- taking any other drug

When using this product

- avoid contact with eyes, nose, or mouth
- if eye contact occurs, rinse thoroughly with water

Stop use and ask a doctor if

- pain gets worse or lasts more than 21 days
- redness or swelling is present in the painful area
- fever occurs
- skin irritation occurs
- any new symptoms appear. These could be signs of a serious condition.
- you experience any of the following signs of stomach bleeding:

PNL5

DRUG FACT FORMATTING: STANDARD		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
DRUG FACTS TITLE	8 pt.	Helvetica Cond Bold Itl
DRUG FACTS CONT.	8 pt.	Helvetica Cond Bold Itl
HEADINGS	8 pt.	Helvetica Cond Bold Itl
SUBHEADS	6 pt.	Helvetica Cond Bold
BODY TEXT	6 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	95%	
LEADING	6.5 pt.	
BARLINES, HAIRLINES	2.5, 0.5 pt.	
CHARACTERS/INCH	<39	
BULLETS	5 pt.	

2D code= 038492

Drug Facts (continued)

- read all product information before using. Keep the dosing card, this carton and accompanying User Guide for important information.

Inactive ingredients carbomer homopolymer Type C, cocoyl caprylocaprate, fragrance, isopropyl alcohol, mineral oil, polyoxyl 20 cetostearyl ether, propylene glycol, purified water, strong ammonia solution

Questions or comments? 1-855-297-3031 www.voltarengel.com

PNL9

Voltaren

ARTHRITIS PAIN

diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

User Guide

How to use Voltaren Arthritis Pain, with answers to frequently asked questions

Quick Start

How to get started right away with Voltaren Arthritis Pain

Understanding Voltaren Arthritis Pain Gel
 Voltaren Arthritis Pain (diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever) is an arthritis pain relief medication that you apply to your skin.

Before You Use Voltaren Arthritis Pain
 Read the Drug Facts Label, which appears on the carton.



Remove the dosing card from the inside of the carton. You should always use the dosing card to measure out the correct dose of Voltaren Arthritis Pain.

The first time you use a tube of Voltaren Arthritis Pain: You will have either one of the caps shown below.



1. Take the cap off the tube. Open the safety seal by firmly pressing the indent on the top of the cap onto the star-shaped seal on the tube.



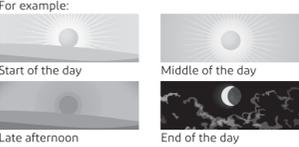
2. Firmly turn the cap to remove the safety seal. Do not open the safety seal with scissors or other sharp objects.



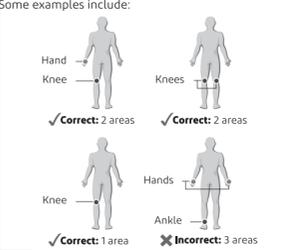
3. After use, put the cap back on the end of the tube.



Using Voltaren Arthritis Pain
 How often to use Voltaren Arthritis Pain
 Use 4 times a day for best results.



Where to apply Voltaren Arthritis Pain
 Voltaren Arthritis Pain can be used on up to 2 body areas from the following list: a hand, a wrist, an elbow, a foot, an ankle, a knee. Do not use on more than 2 body areas at once.



Measuring the correct amount using the dosing card



For each upper body area (a hand, a wrist, or an elbow): Squeeze gel from the tube equal to the length shown on the upper body section of the dosing card (2.25 inches).



For each lower body area (a foot, an ankle, or a knee): Squeeze gel from the tube equal to the length shown on the lower body section of the dosing card (4.5 inches).

Lost Your Dosing Card? Don't worry!
 Call 1-855-297-3031 to get a free replacement.

Applying Voltaren Arthritis Pain
 Gently rub Voltaren Arthritis Pain into the skin using your hand. Apply 4 times a day for best results. Do not use on more than 2 body areas at once.

Apply only to clean, dry skin that doesn't have any cuts, open wounds, infections or rashes. Do not apply in the same area as any other medicines or products that are applied to the skin.



After You Use Voltaren Arthritis Pain



Wash your hands after applying Voltaren Arthritis Pain. If the treated area is the hands wait up to 1 hour to wash the hands.



Wash the dosing card with water. Store dosing card with your Voltaren Arthritis Pain and keep out of reach of children.



Wait ten minutes before covering the treated areas with clothes or gloves.

Avoid:
 • showering or bathing for at least 1 hour after use
 • exposing the treated area to sunlight or artificial light (such as in tanning booths)
 • use in same area as other products applied to the skin
 • applying a bandage over the treated area
 • eye, nose, or mouth contact
 • if eye contact occurs, rinse thoroughly with water

Facts you need to know
Important information about Voltaren Arthritis Pain

Do not use Voltaren Arthritis Pain...
 • if you have ever had an allergic reaction to any other pain reliever or to a fever reducer
 • for strains, sprains, bruises or sports injuries. This product has not been shown to work for these types of injuries.
 • right before or after heart surgery
 • on more than 2 body areas at the same time
 • in the eyes, nose or mouth

Ask a doctor before use if...
 • you have problems or serious side effects from taking pain relievers or fever reducers
 • stomach bleeding warning applies to you
 • you have a history of stomach problems such as heartburn
 • you have high blood pressure, heart disease, liver cirrhosis, kidney disease, asthma, or had a stroke
 • you are taking a diuretic
 • you are under age 18 years. It is not known if this drug works or is safe in children under age 18 years.

Ask a doctor or pharmacist before use if...
 • you are under a doctor's care for any serious condition
 • you are taking any other drug
 • you are pregnant or breast-feeding

Turn over for more information

It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery.

Warnings to consider before use...
Allergy alert
 Diclofenac may cause a severe allergic reaction, especially in people allergic to aspirin. Symptoms may include:
 • hives • blisters
 • asthma (wheezing) • facial swelling
 • skin reddening • shock
 • rash

If an allergic reaction occurs, stop use and seek medical help right away.

Liver warning
 This product contains diclofenac. Liver damage may occur if you apply
 • more or for a longer time than directed
 • when using other drugs containing diclofenac

Stomach bleeding warning
 This product contains an NSAID, which may cause stomach bleeding. The chance is small but higher if you
 • are age 60 or older
 • have had stomach ulcers or bleeding problems
 • take a blood thinning (anticoagulant) or steroid drug
 • take other drugs containing prescription or nonprescription NSAIDs (aspirin, ibuprofen, naproxen, or others)
 • have 3 or more alcoholic drinks every day while using this product
 • apply more or for longer than directed

Heart attack and stroke warning
 NSAIDs, except aspirin, increase the risk of heart attack, heart failure, and stroke. This can be fatal. The risk is higher if you use more than directed or for longer than directed.

Follow these important guidelines when using Voltaren Arthritis Pain...
 • use only as directed
 • apply only to clean, dry skin that does not have any cuts, open wounds, infections or rashes
 • do not apply in same area as any other product used on the skin
 • do not apply with external heat such as heating pad
 • do not get gel in eyes, nose or mouth
 • store ENCLOSED DOSING CARD with your Voltaren Arthritis Pain. The dosing card is re-usable.

Keep out of reach of children.
 If swallowed, get medical help or contact a Poison Control Center right away.

Stop using Voltaren Arthritis Pain and ask a doctor if...
 • pain gets worse or lasts more than 21 days
 • redness or swelling is present in the painful area
 • fever occurs
 • skin irritation occurs
 • any new symptoms appear. These could be signs of a serious condition.
 • you experience any of the following signs of stomach bleeding:
 • feel faint
 • have bloody or black stools
 • vomit blood
 • have stomach pain that does not get better

• you have symptoms of heart problems or stroke:
 • chest pain
 • trouble breathing
 • leg swelling
 • weakness in one part or side of body
 • slurred speech

Questions and Answers
Answers to questions you may ask about Voltaren Arthritis Pain

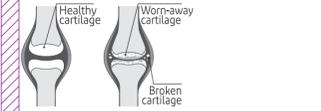
Can I use Voltaren Arthritis Pain for the immediate relief of pain like that associated with sprains, strains, bruises or sports injuries?

No.
 Do not use for strains, sprains, bruises, or sports injuries. This product has not been shown to work for these types of injuries. It's intended only for the temporary relief of arthritis pain.

How quickly will Voltaren Arthritis Pain work for arthritis pain?

Voltaren Arthritis Pain may take up to 7 days to work for your arthritis pain; it is not for immediate relief. With 4 times-a-day use, you may start to feel relief within a few days. You should feel significant pain relief within 7 days of continuous use. If no pain relief in 7 days, stop use.

What is Voltaren Arthritis Pain used for?
 Voltaren Arthritis Pain can be used for the temporary relief of arthritis pain in the hands, wrists, elbows, feet, ankles, and knees. Osteoarthritis (OA) is the most common form of arthritis. It mainly affects a type of tissue called cartilage, which cushions the joints and prevents the bones from rubbing against each other. With OA, cartilage begins to break down and wear away, resulting in joint pain and stiffness. OA occurs more frequently as you get older. Pain develops slowly and can gradually worsen over time.



How does Voltaren Arthritis Pain work?
 Diclofenac sodium, the medicine in Voltaren Arthritis Pain, is a nonsteroidal anti-inflammatory drug (NSAID). NSAIDs are used to treat pain from medical conditions such as arthritis. Voltaren Arthritis Pain works similarly to oral NSAIDs like ibuprofen or naproxen by temporarily blocking the production of pain signaling chemicals called prostaglandins. However, when taking a pill, the medication is distributed to the site of pain through the bloodstream. Compared to oral diclofenac, only 6% of the medicine in Voltaren Arthritis Pain is absorbed in the bloodstream. It works by penetrating through your skin at the application site to deliver arthritis pain relief.

How does over-the-counter Voltaren Arthritis Pain differ from prescription Voltaren Gel?
 Over-the-counter Voltaren Arthritis Pain is the same strength and formula as original full prescription strength Voltaren Gel but is available without a prescription.

Apply Voltaren Arthritis Pain 4 times a day to ensure you get the full effect of the medicine.

Can I apply Voltaren Arthritis Pain to upper and lower body areas at the same time?
Yes.
 You can use Voltaren Arthritis Pain on up to 2 body areas at the same time. The areas can include the foot, ankle, knee, hand, wrist, and elbow.
 Some correct examples include:



Do not use Voltaren Arthritis Pain on more than 2 body areas at once.

Can I apply Voltaren Arthritis Pain without measuring it out on the dosing card first?
No.
 Use the dosing card to make sure you are getting the correct amount of medicine.

Can I use Voltaren Arthritis Pain on my spine, hips, or shoulders?
No.
 The use of Voltaren Arthritis Pain on the spine, hips, and shoulders has not been studied.

Can I take any other pain medications with Voltaren Arthritis Pain?
 Ask your doctor or pharmacist before using Voltaren Arthritis Pain if you are taking any other pain reliever or are planning on taking any other pain reliever, especially prescription or nonprescription NSAIDs (aspirin, ibuprofen, naproxen, or others).

Can I take any other pain medications during the first 7 days I use Voltaren Arthritis Pain?
 Taking other pain medications is generally not recommended. Speak with your doctor or pharmacist before taking other pain medications when using Voltaren Arthritis Pain.

How long can I use Voltaren Arthritis Pain?
 Use Voltaren Arthritis Pain 4 times a day every day for up to 21 days for treatment of arthritis pain or as directed by your doctor.
 Voltaren Arthritis Pain should be part of an overall program for managing your arthritis pain. The program should also include activities such as appropriate movement or exercise, specific lifestyle changes, and weight maintenance. Regular visits and discussions with your doctor can help incorporate Voltaren Arthritis Pain into a complete program to help manage your arthritis pain.

What do I do if I get Voltaren Arthritis Pain in my eyes?
 If eye contact occurs, rinse thoroughly with water and consult a doctor if irritation lasts more than an hour.

How do I clean the dosing card?
 Wash the dosing card with water, and store dosing card and tube out of reach of children.

What if I miss a dose of Voltaren Arthritis Pain?
 Ask your doctor or pharmacist before using Voltaren Arthritis Pain, don't double your dose. Just apply the next dose as scheduled.

How should I store Voltaren Arthritis Pain?
 • Store at 20-25°C (68-77°F).
 • Do not freeze Voltaren Arthritis Pain.
 • Store the dosing card with your Voltaren Arthritis Pain.
 • Keep out of reach of children.

Additional Questions?
 Call the Voltaren Arthritis Pain consumer hotline at 1-855-297-3031.
 www.voltaren.com

DOCUMENT FONT SIZES	
TYPE SIZE/STYLE	
BODY COPY	8 pt. / Diodrum Voltaren Family
MARGE INSETS	Min 7 pt. / Diodrum Voltaren Family & Helvetica Neue Condensed Bold
TITLE COPY	10 pt. / Diodrum Voltaren Family

To open tube: Unscrew cap and press the indent on the top of the cap onto the star-shaped seal on the tube. Firmly turn the cap to remove the safety seal.

This tube does not contain full product information. Retain outer carton, dosing card, and User Guide for full product uses, directions and warnings. Tamper evident statement: Do not use if safety seal on tube nozzle is broken or missing.

Warnings
For external use only

Allergy alert: Diclofenac may cause a severe allergic reaction, especially in people allergic to aspirin. Symptoms may include:

- hives
- asthma (wheezing)
- skin reddening
- blisters
- facial swelling
- shock
- rash

If an allergic reaction occurs, stop use and seek medical help right away.

Liver warning: This product contains diclofenac. Liver damage may occur if you apply

- more or for a longer time than directed
- when using other drugs containing diclofenac

Stomach bleeding warning: This product contains an NSAID, which may cause severe stomach bleeding. The chance is small but higher if you

- are age 60 or older
- have had stomach ulcers or bleeding problems
- take a blood thinning (anticoagulant) or steroid drug
- take other drugs containing prescription or nonprescription

NSAIDs (aspirin, ibuprofen, naproxen, or others)

- have 3 or more alcoholic drinks every day while using this product
- apply more or for longer than directed

Heart attack and stroke warning: NSAIDs, except aspirin, increase the risk of heart attack, heart failure, and stroke. ~~These can be fatal. The risk is higher if you use more than directed or for longer than directed.~~

If pregnant or breast-feeding, ask a health professional before use. It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery.

Keep out of reach of children.

- Store at 20-25°C (68-77°F). Keep from freezing.

Questions or comments? 1-855-297-3031

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A044672

EXP. LOT

NDC 0067-8152-02

Voltaren

ARTHRITIS PAIN

diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

NET WT 1.76 oz (50 g)

gsk

2D = 044672

DRUG FACTS FORMATTING: STANDARD		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
HEADINGS	5.25 pt.	Helvetica Cond Bold Obl
SUBHEADS	5.25 pt.	Helvetica Cond Bold
BODY TEXT	5.25 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	100%	
LEADING	5.3 pt.	
HAIRLINES	0.5 pt.	
CHARACTERS/INCH	<37	
BULLETS	5 pt.	

To open tube: Unscrew cap and press the indent on the top of the cap onto the star-shaped seal on the tube. Firmly turn the cap to remove the safety seal.

This tube does not contain full product information.

Retain outer carton, dosing card, and User Guide for full product uses, directions and warnings.

Tamper evident statement: Do not use if safety seal on tube nozzle is broken or missing.

Warnings
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 • hives • asthma (wheezing) • skin reddening
 • blisters • facial swelling • shock • rash
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• have 3 or more alcoholic drinks every day while using this product
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If pregnant or breast-feeding, ask a health professional before use. It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery.
Keep out of reach of children.
 • Store at 20-25°C (68-77°F). Keep from freezing.

Questions or comments? 1-855-297-3031

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NDC 0067-8152-03

Voltaren
ARTHRITIS PAIN
 diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

NET WT 3.53 oz (100 g)

gsk

EXP. LOT

A044675

2D = 044675

DRUG FACT FORMATTING: MODIFIED		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
DRUG FACTS TITLE	N/A	Helvetica Cond Bold Obl
DRUG FACTS CONT.	N/A	Helvetica Cond Bold Obl
HEADINGS	6.75 pt.	Helvetica Cond Bold Obl
SUBHEADS	6.75 pt.	Helvetica Cond Bold
BODY TEXT	6.75 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	83%	
LEADING	7 pt.	
HAIRLINES	.5 pt.	
CHARACTERS/INCH	<39	
BULLETS	6.75 pt.	

To open tube: Unscrew cap and press the indent on the top of the cap onto the star-shaped seal on the tube. Firmly turn the cap to remove the safety seal.

This tube does not contain full product information. Retain outer carton, dosing card, and User Guide for full product uses, directions and warnings.

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 • are age 60 or older
 • have had stomach ulcers or bleeding problems
 • take a blood thinning (anticoagulant) or steroid drug
 • take other drugs containing prescription or nonprescription

NSAIDs (aspirin, ibuprofen, naproxen, or others)
 • have 3 or more alcoholic drinks every day while using this product
 • apply more or for longer than directed
Heart attack and stroke warning: NSAIDs, except aspirin, increase the risk of heart attack, heart failure, and stroke. These can be fatal. The risk is higher if you use more than directed or for longer than directed.

If pregnant or breast-feeding, ask a health professional before use. It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery.

Keep out of reach of children.
 • Store at 20-25°C (68-77°F). Keep from freezing.

Questions or comments? 1-855-297-3031

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NDC 0067-8152-04

Voltaren
ARTHRITIS PAIN
 diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

NET WT 5.29 oz (150 g)

gsk

EXP./LOT

A044674

2D = 044674

DRUG FACT FORMATTING: STANDARD		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
HEADINGS	7.75 pt.	Helvetica Cond Bold Obl
SUBHEADS	7.75 pt.	Helvetica Cond Bold
BODY TEXT	7.75 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	83%	
LEADING	7.85 pt.	
HAIRLINES	0.5 pt.	
CHARACTERS/INCH	<29	
BULLETS	5 pt.	

NEW

ORIGINAL PRESCRIPTION STRENGTH

NDC 0067-8153-01

gsk

Voltaren

ARTHRITIS PAIN



diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

**Medicated Gel
Clinically Proven
to Relieve
Arthritis Pain**

- For Daily Treatment of Arthritis Pain
- Anti-Inflammatory

TREATMENT AREAS



Hand

Wrist

Elbow



Foot

Ankle

Knee

Not for use on any other body area
(such as back, hip, or shoulder)



*Cap for 150 g only

For external use only



1000224

NET WT 2 X 150 g + 50 g (350 g) (12.34 oz)

Voltaren

ARTHRITIS PAIN



diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

Use Enclosed Dosing Card to Measure a Dose

Voltaren **ARTHRITIS PAIN** Dosing Card (NOT ACTUAL SIZE)
diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

Read product User Guide before use
Not for immediate pain relief

Upper body dose 2.25 inches long (2 grams)

Lower body dose 4.5 inches long (4 grams)

How to Use

- For arthritis pain only
- Use 4 times a day
- May take up to 7 days to work for your arthritis pain
- For use on no more than 2 body areas
- Use up to 21 days unless directed by your doctor

<p>Drug Facts</p> <p>Active ingredient Diclofenac sodium (NSAID)* 1% (equivalent to 0.93% diclofenac) Arthritis pain reliever *nonsteroidal anti-inflammatory drug</p> <p>Purpose Arthritis pain reliever</p> <p>Uses • For the temporary relief of arthritis pain <u>ONLY</u> in the following areas: • hand, wrist, elbow (upper body areas) • foot, ankle, knee (lower body areas) • this product may take up to 7 days to work for arthritis pain; it is not for immediate relief. If no pain relief in 7 days, stop use.</p> <p>Warnings For external use only Allergy alert: Diclofenac may cause a severe allergic reaction, especially in people allergic to aspirin. Symptoms may include: • hives • asthma (wheezing) • skin reddening • blisters • facial swelling • shock • rash If an allergic reaction occurs, stop use and seek medical help right away. Liver warning: This product contains diclofenac. Liver damage may occur if you apply • more or for a longer time than directed • when using other drugs containing diclofenac Stomach bleeding warning: This product contains an NSAID, which may cause severe stomach bleeding. The chance is small but higher if you • are age 60 or older • have had stomach ulcers or bleeding problems • take a blood thinning (anticoagulant) or steroid drug • take other drugs containing prescription or nonprescription NSAIDs (aspirin, ibuprofen, naproxen, or others) • have 3 or more alcoholic drinks every day while using this product • apply more or for longer than directed Heart attack and stroke warning: NSAIDs, except aspirin, increase the risk of heart attack, heart failure, and stroke. These can be fatal. The risk is higher if you use more than directed or for longer than directed. Do not use • if you have ever had an allergic reaction to any other pain reliever or to a fever reducer • for strains, sprains, bruises or sports injuries. This product has not been shown to work for these types of injuries. • right before or after heart surgery • on more than 2 body areas at the same time • in the eyes, nose or mouth Ask a doctor before use if • you have problems or serious side effects from taking pain relievers or fever reducers • stomach bleeding warning applies to you • you have a history of stomach problems, such as heartburn • you have high blood pressure, heart disease, liver cirrhosis, kidney disease, asthma, or had a stroke • you are taking a diuretic • you are under age 18 years. It is not known if this drug works or is safe in children under age 18 years. Ask a doctor or pharmacist before use if you are • under a doctor's care for any serious condition • taking any other drug</p>		<p>Drug Facts (continued)</p> <p>When using this product • avoid contact with eyes, nose, or mouth • if eye contact occurs, rinse thoroughly with water</p> <p>Stop use and ask a doctor if • pain gets worse or lasts more than 21 days • redness or swelling is present in the painful area • fever occurs • skin irritation occurs • any new symptoms appear. These could be signs of a serious condition. • you experience any of the following signs of stomach bleeding: • feel faint • have bloody or black stools • vomit blood • have stomach pain that does not get better • you have symptoms of heart problems or stroke: • chest pain • trouble breathing • leg swelling • weakness in one part or side of body • slurred speech</p> <p>If pregnant or breast-feeding, ask a health professional before use. It is especially important not to use this product during the last 3 months of pregnancy unless definitely directed to do so by a doctor because it may cause problems in the unborn child or complications during delivery. Keep out of reach of children. If swallowed, get medical help or contact a Poison Control Center right away.</p> <p>Directions Use up to 21 days unless directed by your doctor Not for strains, sprains, bruises or sports injuries. This product has not been shown to work for these types of injuries.</p> <table border="1"> <thead> <tr> <th>Daily</th> <th>Per Dose</th> </tr> </thead> <tbody> <tr> <td> <p>For your arthritis pain:</p> <ul style="list-style-type: none"> • Use 4 times per day every day • Do not use on more than 2 body areas at the same time </td> <td> <p>Use ENCLOSED DOSING CARD to measure a dose</p> <ul style="list-style-type: none"> • For each upper body area (hand, wrist, or elbow) – Squeeze out 2.25 inches (2 grams) • For each lower body area (foot, ankle or knee) – Squeeze out 4.5 inches (4 grams) </td> </tr> </tbody> </table> <p>Read the enclosed User Guide for complete instructions:</p> <ul style="list-style-type: none"> • use only as directed • do not use more than directed or for longer than directed • apply only to clean, dry skin that does not have any cuts, open wounds, infections or rashes • do not apply in same area as any other product • do not apply with external heat such as heating pad • do not apply a bandage over the treated area • store ENCLOSED DOSING CARD with your Voltaren Arthritis Pain. The dosing card is re-usable. <p>Other information • store at 20-25°C (68-77°F). Keep from freezing. • read all product information before using. Keep the dosing card, this carton and accompanying User Guide for important information.</p> <p>Inactive ingredients carbomer homopolymer Type C, cocoyl caprylocaprate, fragrance, isopropyl alcohol, mineral oil, polyoxyl 20 cetostearyl ether, propylene glycol, purified water, strong ammonia solution</p> <p>Questions or comments? 1-855-297-3031 www.voltarengel.com</p>	Daily	Per Dose	<p>For your arthritis pain:</p> <ul style="list-style-type: none"> • Use 4 times per day every day • Do not use on more than 2 body areas at the same time 	<p>Use ENCLOSED DOSING CARD to measure a dose</p> <ul style="list-style-type: none"> • For each upper body area (hand, wrist, or elbow) – Squeeze out 2.25 inches (2 grams) • For each lower body area (foot, ankle or knee) – Squeeze out 4.5 inches (4 grams)
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Tamper evident statement: Do not use if safety seal on tube nozzle is broken or missing.

Lot:
Exp:



DRUG FACT FORMATTING: STANDARD		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
DRUG FACTS TITLE	12.14 pt.	Helvetica Cond Bold Obi
DRUG FACTS CONT.	10.79 pt.	Helvetica Cond Bold Obi
HEADINGS	10.79 pt.	Helvetica Cond Bold Obi
SUBHEADS	8.09 pt.	Helvetica Cond Bold
BODY TEXT	8.09 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	95%	
LEADING	8.77 pt.	
BARLINES, HAIRLINES	2.5, 0.5 pt.	
CHARACTERS/INCH	<25	
BULLETS	6.79 pt.	



NEW

ORIGINAL PRESCRIPTION STRENGTH

NDC 0067-8152-05

gsk

Voltaren

ARTHRITIS PAIN

diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever



**Medicated Gel
Clinically Proven
to Relieve
Arthritis Pain**

- For Daily Treatment of Arthritis Pain
- Anti-Inflammatory

TREATMENT AREAS



Hand Wrist Elbow



Foot Ankle Knee

Not for use on any other body area
(such as back, hip, or shoulder)



For external use only



834884-450BCF

NET WT 3 X 150 g (450 g) (15.87 oz)

Voltaren

ARTHRITIS PAIN



diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

Use Enclosed Dosing Card to Measure a Dose

Voltaren **ARTHRITIS PAIN** Dosing Card (NOT ACTUAL SIZE)
diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

Read product User Guide before use
Not for immediate pain relief

Upper body dose 2.25 inches long (2 grams)

Lower body dose 4.5 inches long (4 grams)

How to Use

- For arthritis pain only
- Use 4 times a day
- May take up to 7 days to work for your arthritis pain
- For use on no more than 2 body areas
- Use up to 21 days unless directed by your doctor

<p>Drug Facts</p> <p>Active ingredient Diclofenac sodium (NSAID)* 1% (equivalent to 0.93% diclofenac) Arthritis pain reliever *nonsteroidal anti-inflammatory drug</p> <p>Purpose Arthritis pain reliever</p> <p>Uses • For the temporary relief of arthritis pain <u>ONLY</u> in the following areas: • hand, wrist, elbow (upper body areas) • foot, ankle, knee (lower body areas) • this product may take up to 7 days to work for arthritis pain; it is not for immediate relief. If no pain relief in 7 days, stop use.</p> <p>Warnings For external use only Allergy alert: Diclofenac may cause a severe allergic reaction, especially in people allergic to aspirin. Symptoms may include: • hives • asthma (wheezing) • skin reddening • blisters • facial swelling • shock • rash If an allergic reaction occurs, stop use and seek medical help right away. Liver warning: This product contains diclofenac. 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Ask a doctor or pharmacist before use if you are • under a doctor's care for any serious condition • taking any other drug</p>		<p>Drug Facts (continued)</p> <p>When using this product • avoid contact with eyes, nose, or mouth • if eye contact occurs, rinse thoroughly with water</p> <p>Stop use and ask a doctor if • pain gets worse or lasts more than 21 days • redness or swelling is present in the painful area • fever occurs • skin irritation occurs • any new symptoms appear. These could be signs of a serious condition. • you experience any of the following signs of stomach bleeding: • feel faint • have bloody or black stools • vomit blood • have stomach pain that does not get better • you have symptoms of heart problems or stroke: • chest pain • trouble breathing • leg swelling • weakness in one part or side of body • slurred speech</p> <p>If pregnant or breast-feeding, ask a health professional before use. 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©2019 GSK group of companies or its licensor.

Tamper evident statement: Do not use if safety seal on tube nozzle is broken or missing.

Lot:
Exp:

DRUG FACT FORMATTING: STANDARD		
DRUG FACTS TEXT	TYPE SIZE	TYPE STYLE
DRUG FACTS TITLE	12.14 pt.	Helvetica Cond Bold Obi
DRUG FACTS CONT.	10.79 pt.	Helvetica Cond Bold Obi
HEADINGS	10.79 pt.	Helvetica Cond Bold Obi
SUBHEADS	8.09 pt.	Helvetica Cond Bold
BODY TEXT	8.09 pt.	Helvetica Cond
TRACKING	0	
CONDENSATION	95%	
LEADING	8.77 pt.	
BARLINES, HAIRLINES	2.5, 0.5 pt.	
CHARACTERS/INCH	<25	
BULLETS	6.79 pt.	



Before You Use Voltaren Arthritis Pain

Read the Drug Facts Label, which appears on the carton.



Remove the dosing card from the inside of the carton. You should always use the dosing card to measure out the correct dose of Voltaren Arthritis Pain.

The first time you use a tube of Voltaren Arthritis Pain:

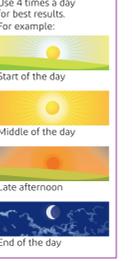
You will have either one of the caps shown below.



3. After use, put the cap back on the end of the tube.

Using Voltaren Arthritis Pain

Use 4 times a day for best results. For example:



How long can I use Voltaren Arthritis Pain?

Use Voltaren Arthritis Pain 4 times a day every day for up to 21 days for treatment of arthritis pain or as directed by your doctor. Voltaren Arthritis Pain should be part of an overall program for managing your arthritis pain. The program should also include activities such as appropriate movement or exercise, specific lifestyle changes, and weight maintenance. Regular visits and discussions with your doctor can help incorporate Voltaren Arthritis Pain into a complete program to help manage your arthritis pain.

How often to use Voltaren Arthritis Pain

Use 4 times a day for best results. For example:

What do I do if I get Voltaren Arthritis Pain in my eyes?

If eye contact occurs, rinse thoroughly with water and consult a doctor if irritation lasts more than an hour.

How do I clean the dosing card?

Wash the dosing card with water, and store dosing card and tube out of reach of children.

What if I miss a dose of Voltaren Arthritis Pain?

If you forget to apply Voltaren Arthritis Pain, don't double your dose. Just apply the next dose as scheduled.

How should I store Voltaren Arthritis Pain?

- Store at 20-25°C (68-77°F).
- Do not freeze Voltaren Arthritis Pain.
- Store the dosing card with your Voltaren Arthritis Pain.
- Keep out of reach of children.

Additional Questions?

Call the Voltaren Arthritis Pain consumer hotline at 1-855-297-3031.

www.voltarenngel.com

Helpful Tip

If you forget to apply Voltaren Arthritis Pain, don't double your dose. Just apply the next dose as scheduled.

2 Quick Start

3 Quick Start

4 Quick Start

5 Quick Start

6 Quick Start

7 Quick Start

8 Quick Start

After You Use Voltaren Arthritis Pain

Wash your hands after applying Voltaren Arthritis Pain. Wash your hands with soap and water for at least 15 seconds. Dry your hands thoroughly.

What is Voltaren Arthritis Pain used for?

Voltaren Arthritis Pain can relieve pain from arthritis, sprains, and strains.

How does Voltaren Arthritis Pain work?

Diclofenac sodium, the active ingredient in Voltaren Arthritis Pain, is a nonsteroidal anti-inflammatory drug (NSAID). NSAIDs are used to treat pain from medical conditions such as arthritis. Voltaren Arthritis Pain works similarly to oral NSAIDs like ibuprofen or naproxen by temporarily blocking the production of pain signaling chemicals called prostaglandins. However, when taking a pill, the medication is distributed to the site of pain through the bloodstream. Compared to oral diclofenac, only 6% of the medicine in Voltaren Arthritis Pain is absorbed in the bloodstream. It works by penetrating through your skin at the application site to deliver arthritis pain relief.

Can I use Voltaren Arthritis Pain with other pain relievers?

Do not use for sprains, strains, bruises or sports injuries.

Answers to Questions you may ask about Voltaren Arthritis Pain

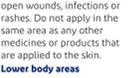
Questions and Answers

Important Information About Voltaren Arthritis Pain

Applying Voltaren Arthritis Pain

Gently rub Voltaren Arthritis Pain into the skin using your hand. Apply 4 times a day for best results. Do not use on more than 2 body areas at once.

Upper body areas



Lower body areas



Elbow

Including sides, inner, and outer

Knee

Including sides, kneecap, and back

Wrist

Including sides, top, and bottom

Ankle

Including sides, front, and back

Hand

Including top, palm, and fingers

Foot

Including sole, top of foot, and toes

2 Quick Start

3 Quick Start

4 Quick Start

5 Quick Start

6 Quick Start

7 Quick Start

8 Quick Start

Contents

Quick Start Page 1
Facts You Need to Know Page 6
Questions and Answers Page 8

User Guide

How to use Voltaren Arthritis Pain, with answers to frequently asked questions

Quick Start

How to get started right away with Voltaren Arthritis Pain

Understanding Voltaren Arthritis Pain Gel

Voltaren Arthritis Pain (diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever) is an arthritis pain relief medication that you apply to your skin. It is intended to be used 4 times a day every day for up to 21 days.

1 Facts You Need to Know

2 Facts You Need to Know

3 Facts You Need to Know

4 Facts You Need to Know

5 Facts You Need to Know

6 Facts You Need to Know

7 Facts You Need to Know

8 Facts You Need to Know

9 Facts You Need to Know

10 Facts You Need to Know

11 Facts You Need to Know

12 Facts You Need to Know

10 Questions and Answers

11 Questions and Answers

12 Questions and Answers

13 Questions and Answers

14 Questions and Answers

15 Questions and Answers



Voltaren

ARTHROSIS PAIN

diclofenac sodium topical gel, 1% (NSAID) - arthritis pain reliever

A044673



Dosing Card

Read product User Guide before use
Not for immediate pain relief

Upper body dose 2.25 inches long (2 grams)

Lower body dose 4.5 inches long (4 grams)

2D code= 044673

This is a representation of an electronic record that was signed electronically. Following this are manifestations of any and all electronic signatures for this electronic record.

/s/

KAREN M MAHONEY
02/14/2020 02:00:14 PM