# CENTER FOR DRUG EVALUATION AND RESEARCH 

APPLICATION NUMBER: 22-160

CHEMISTRY REVIEW(S)

## Memorandum

To: Division of Drug Oncology Products (DDOP)<br>Through: Sarah C. Pope, Ph.D., Haripada Sarker, Ph.D.<br>From: Josephine Jee, Chemistry Reviewer<br>Date: 5/14/2009<br>Re: $\quad$ NDA 22-160/0015 - Oxaliplatin Injection - 505(b)(2)

Teva submitted the referenced submission dated 20-MAR-2009 to respond to the Agency's Action (Complete Response) Letter dated 02-MAR-2009. The following Pharmacology/Toxicology deficiency was specified in the 02-MAR-2009 letter:

Your proposed acceptance criteria for $\quad{ }^{\text {(b) (4), }}$ (Impurity A) and the $\quad{ }^{\text {(b) (4) }}$
${ }^{(0)}$ (4) (Impurity B) currently exceed ICH Q3B(R2) for Oxaliplatin Injection drug product. The proposed acceptance criteria for these impurities must be lowered to meet the current ICH Q3B (R2) guidance.
If these impurity specifications exceed the qualification limits, the impurities will need to be qualified preclinically or justifications for their levels should be provided based on appropriate literature citations.

In the current submission, Teva proposes to lower the release and stability acceptance criteria for Impurity A and Impurity B to meet the current ICH Q3B (R2) criteria. The proposed specifications are as follows:

Impurity A NMT
Impurity B NMT
Based on the previous stability data package and the new proposals for acceptance criteria, the Agency can now grant a 12 -month expiration dating period for the drug product (Oxaliplatin Injection). This expiration dating period is consistent with the observed levels for Impurity A and Impurity B, which both occur at levels o $\quad{ }^{(0)}$ (4) at the 12month time point under long term conditions ( $25^{\circ} \mathrm{C} / 60 \% \mathrm{RH}$ ). These levels exceed the proposed specifications at the ${ }^{(b)}(4)$ time point under the same conditions. Refer to the previous Chemistry Review by Josephine Jee, dated 24-FEB-2009 for additional information.

The carton and vial labels are found adequate by CMC and DMEPA. Refer to the 24-FEB2009 Chemistry Review for additional information.

Based on the provided data at $25^{\circ} \mathrm{C} / 60 \% \mathrm{RH}$ of Oxaliplatin Injection, an expiration dating period of 12 months is the maximum that can be granted.

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/s/
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Josephine Jee
5/14/2009 11:12:54 AM
CHEMIST

## Sarah Pope

5/14/2009 11:43:51 AM
CHEMIST

## OFFICIAL MEMORANDUM

To: NDA 22-160
From: Terrance Ocheltree, Ph.D., R.Ph. acting for Sarah C. Pope, Ph.D.
CC: Sarah Pope, Ph.D., Haripada Sarker, Ph.D., Josephine Jee, Amy Tilley, Robert Justice, M.D.

Re: NDA 22-160

Date: 02-MAR-2009

This memorandum serves to update the Chemistry, Manufacturing and Controls (CMC) Review dated 24-FEB-2009. At the time of this review, an official consult review from DMEPA had not yet been received with respect to the container/carton labeling. All other CMC issues were resolved, and there were no additional CMC deficiencies noted.

The requested DMEPA consult review was finalized on $25-$ FEB-2009. The review contained several recommendations regarding to the container/carton labeling. Two of these recommendations were already covered as part of the previous CMC review. These duplicate recommendations included the font size of the dosage form, and a language revision to the dilution statement included in the container/carton labeling. These issues have already been resolved and reviewed as part of the CMC review and therefore, they were not re-conveyed to the Applicant.

The remaining recommendations received from DMEPA were conveyed to the Applicant on 26-FEB-2009, and the Applicant submitted acceptable container/carton labeling that incorporated these revisions on 27-FEB-2009. There are no other outstanding CMC deficiencies for this NDA.

All CMC deficiencies have been resolved for NDA 22-160, and approval is recommended from a CMC perspective.

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Terrance Ocheltree
3/2/2009 02:06:38 PM
CHEMIST

# CMC REVIEW OF NDA 22-160 <br> Amendments <br> (25-JUN-2008 \& 29-AUG-2008) 

REVIEW \# 1

# OXALIPLATIN INJECTION, 5 MG/ML $50 \mathrm{mg} / 10 \mathrm{~mL}$ and $100 \mathrm{mg} / 20 \mathrm{~mL}$ 

JOSEPHINE M. JEE CMC REVIEWER

OFFICE OF NEW DRUG QUALITY ASSESSMENT DIVISION OF PREMARKETING ASSESSMENT AND MANUFACTURING SCIENCE (BRANCH V)

FOR THE DIVISION OF DRUG ONCOLOGY PRODUCTS (HFD-150)

## CHEMISTRY REVIEW

## Executive Summary Section

NDA 22-160 . OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ )
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Executive Summary Section

## Chemistry Review Data Sheet


6. SUBMISSION(S) BEING REVIEWED:

Submission(s) Reviewed
NDA 22-160 Amendment/ Sequence 0010 - Complete Response to AP letter and Additional Changes

NDA 22-160/Sequence 006 (Intent to respond to Deficiencies) NDA 22-160/Sequence 009 (Response to CMC deficiencies) NDA 22-160/Sequence 010 (Complete Response to Approvable Letter and Additional Changes)

## Document Date

29-AUG-2008
02-SEP-2008 - Stamped
Date
14-DEC-2007
25-JUN-2008
29-AUG-2008
7. NAME \& ADDRESS OF APPLICANT:

Name: Teva Parenteral Medicines, Inc.
Address: 19 Hughes
Irvine, CA 92618-1902
8. DRUG PRODUCT NAME/CODE/TYPE:

## Oxaliplatin

a) Proprietary Name:
b) Non-Proprietary Name (USAN): International Nonproprietary Name (INN):
c) Code Name/\# (ONDC only): Internal Codes:

None Proposed
Oxaliplatin
Oxaliplatin
None provided.
None provided.

## CHEMISTRY REVIEW

|  |  | CHEMISTRY REVIEW |  |
| :---: | :---: | :---: | :---: |
| Executive Summary Section |  |  |  |
|  | NDA 22-160 | OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ ) | Page 4 of 43 Pages |
| d) | CAS Registry Number: | None provided. |  |
| e) | Laboratory Codes: | None provided. |  |
| f) | Chemical Name (IUPAC): | $S P-4-2)-\left[(1 R, 2 R)\right.$-Cyclohexane-1,2-diamine-к $\left.N, \kappa N^{\prime}\right]$ [ethanedioato(2-)- <br> $\kappa O 1, \kappa O 2$ ]platinum |  |
|  | Alternative names: | None provided. |  |

g) Chem. Type/Submission Priority (ONDC only):

- Chem. Type:
- Submission Priority:

9. LEGAL BASIS FOR SUBMISSION:
10. PHARMACOL. CATEGORY:
11. DOSAGE FORM:
12. STRENGTH/POTENCY:
13. ROUTE OF ADMINISTRATION:

505(b)(2)
S
505(b)(2) - Reference: Eloxatin ${ }^{\circledR}$ (oxaliplatin Injection), approved under NDA 21-759 (Lyophilized form) and NDA 21-492 (Solution form)

Treatment of Advanced Colorectal Cancer
Injection
$5 \mathrm{mg} / \mathrm{mL}$
$10 \mathrm{~mL}(50 \mathrm{mg} / 10 \mathrm{~mL})$, and $20 \mathrm{~mL}(100 \mathrm{mg} / 20 \mathrm{ml})$ vials Intravenously
14. Rx/OTC DISPENSED: __X_Rx __OTC
15. SPOTS (SPECIAL PRODUCTS ON-LINE TRACKING SYSTEM): N/A
16. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:
(SP-4-2)-[(1R,2R)-Cyclohexane-1,2-diamine- $\left.\kappa N, \kappa^{\kappa} N^{\prime}\right]$ [ethanedioato(2-)- $\left.\kappa O 1, \kappa O 2\right]$ platinum


Molecular Formula: $\mathrm{C}_{8} \mathrm{H}_{14} \mathrm{~N}_{2} \mathrm{O}_{4} \mathrm{Pt}$
Molecular Weight: 397.3

## Executive Summary Section

OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ )
Page 5 of 43 Pages
17. RELATED/SUPPORTING DOCUMENTS:
A. DMFs:

| $\begin{gathered} \text { DMF } \\ \# \end{gathered}$ | $\begin{aligned} & \mathbf{T} \\ & \mathbf{Y} \\ & \mathbf{P} \\ & \mathbf{E} \end{aligned}$ | $\begin{aligned} & \text { HOLD } \\ & \text { ER } \end{aligned}$ | ITEM REFEREN CED |  | $\begin{aligned} & \hline \mathbf{C} \\ & \mathrm{O} \\ & \mathrm{D} \\ & \mathbf{E} \end{aligned}$ | $\begin{aligned} & \text { STA } \\ & \text { TUS } \end{aligned}$ | DATE REVIEW COMPLE TED | COMME NTS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \hline \text { DMF } \\ & 19559 \end{aligned}$ | $\begin{aligned} & \hline \mathrm{I} \\ & \mathrm{I} \end{aligned}$ | Sicor de México, S.A. de C.V. | Oxaliplatin DS | (b) (4) | 1 | Adeq uate | $\begin{aligned} & \text { 20-FEB- } \\ & 2009 \end{aligned}$ | Reviewed by J.Jee |
|  | III |  |  |  | 3 | Adequate | $\begin{aligned} & \text { 22-APR- } \\ & 2002 \end{aligned}$ | Review conducted by Yvonne Yang, Ph.D. |
|  | III |  |  |  | 3 | Adequate | $\begin{aligned} & \text { 19-APR- } \\ & 2002 \end{aligned}$ | Review conducted by Yvonne Yang, Ph.D. |
|  | III |  |  |  | 3 | Adequate | 10-OCT-2002 | Review conducted by <br> Elsbeth Chikhale, Ph.D. |

${ }^{1}$ Action codes for DMF Table:
1 - DMF Reviewed.
Other codes indicate why the DMF was not reviewed, as follows:
2 -Type 1 DMF
3 - Reviewed previously and no revision since last review
4 - Sufficient information in application
5 - Authority to reference not granted
6 - DMF not available
7 - Other (explain under "Comments")
${ }^{2}$ Adequate, Inadequate, or N/A (There is enough data in the application, therefore the DMF did not need to be reviewed)
Other Documents:

| DOCUMENT | APPLICATION |  |
| :--- | :---: | :---: |
| NUMBER | DESCRIPTION |  |
| IND | None |  |

18. CONSULTS/CMC-RELATED REVIEWS:

| CONSULTS | SUBJECT | DATE <br> FORWARDED | STATUS/ <br> REVIEWER | COMMENTS |
| :--- | :--- | :--- | :--- | :--- |
| Biometrics | N/A |  |  |  |
| EES | Site inspections | 15-DEC-2008 | S. Adams | Overall acceptable recommendation <br> received on 05-FEB-2009. |
| Pharm/Tox | Drug substance, <br> drug product <br> impurity | $09-$ FEB-2007 | Dr. M. Brower | Satisfactory on 05-FEB-2009 |

## CHEMISTRY REVIEW

Executive Summary Section

| NDA 22-160 |  |  |  | OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ ) |  |  |
| :--- | :--- | :--- | :--- | :--- | :---: | :---: |
|  | qualification <br> (organac and <br> inorganic) |  |  |  |  |  |
| Biopharm | N/A Pages |  |  |  |  |  |
| ODS/DMEPA | Carton, Container, <br> and Package Insert | 21-JAN-2009 | Dr. Raichell <br> Brown | Met w/ Drs. Todd Bridges, Raichell <br> Brown, and Hari Sarker and J. Jee - <br> All agreed with comments. Final <br> review still pending as of 24-FEB- <br> 2009. |  |  |
| Methods <br> Validation | To be submitted <br> post-approval |  |  |  |  |  |
| EA | N/A | N/A | J.Jee | Categorical exclusion granted (see <br> attached review). |  |  |
| Microbiology | Consulted to the <br> Office of <br> Microbiology | 01-MAR-2007 | Dr. Bryan Riley | Recommended Approval on 04-DEC- <br> 2007. |  |  |

# The Chemistry Review for NDA 22-160 

## The Executive Summary

## I. Recommendations

A. Recommendation and Conclusion on Approvability

From a Chemistry, Manufacturing and Controls standpoint, this New Drug Application is recommended for approval pending acceptable submission of acceptable carton and container labeling. Also note that the review from DMEPA, OSE is still pending. On 24-FEB-2009, $\begin{array}{lll}\text { applicant agreed to have an } & \text { (b) (4) expiration date for the Oxaliplating Injection as supported }\end{array}$ by their updated stability data and they have provided updated container/carton labeling. The package insert was found acceptable on 17-FEB-2009. Microbiology review recommended approval on 04-DEC-2007. The Office of Compliance recommended an overall acceptable on 05-FEB-2009. The responses to our comments for DMF 19,559 (Oxaliplatin, Sicor de Mexico) were determined to be acceptable on 20-FEB-2009.

SICOR Pharmaceuticals, Inc. requests a waiver for evidence of bioavailability/bioequivalence in accordance with 21 CFR $\S 320.22$ (b)(1). SICOR's drug product meets the required criteria:

1) Oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}$ is a parenteral drug product intended for administration by intravenous infusion.
2) SICOR's proposed drug product has the same active pharmaceutical moiety, dosage form, strength, route of administration, and conditions of use as Sanofi Aventis' Eloxatin ${ }^{\circledR}$ Injection (oxaliplatin injection), previously approved under NDA No. 21-759.
3) The only difference between the proposed drug product and Eloxatin $(8$ Injection is that SICOR's product contains lactose as an excipient. However, Sanofi Aventis' Eloxatin® for Injection also contained lactose.

From a CMC standpoint, waiver for evidence of bioequivalence is recommended. Also refer to the Clinical Pharmacology review dated 30-NOV-2007 for further information.
B. Recommendation on Phase 4 (Post-Marketing) Commitments, Agreements, and/or Risk Management Steps, if Approvable
There are no Phase 4 CMC commitments.

## II. Summary of Chemistry Assessments

## A. Description of the Drug Product(s) and Drug Substance(s) Drug Product:

Oxaliplatin injection is formulated as $5 \mathrm{mg} / \mathrm{mL}$ sterile, preservative-free aqueous solution. This concentrate solution is further diluted in an infusion solution of $250-500 \mathrm{~mL}$ of $5 \%$ Dextrose Injection, USP for intravenous administration. The concentrate formulation includes lactose monohydrate.

The concentrate solution is manufactured by

The NDA submission included a batch analysis for Sanofi Aventis' Eloxatin® Injection (oxaliplatin injection) for the purpose of comparison. The test results obtained from Eloxatin Injection are very similar to the ones obtained for batches manufactured by SICOR.

The applicant proposed Pharmachemie B.V., Swensweg 5, 2031GA Haarlem, The Netherland as the drug product manufacturing site. An acceptable EES recommendation by the Office of Compliance was received on 05-FEB-2009.

The applicant provided long term $\left(25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}, 24\right.$ months) stability data for three commercial-scale batches of oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}$ ( $50 \mathrm{mg} / 10 \mathrm{~mL}$ Vial) and three batches of oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}(100 \mathrm{mg} / 20 \mathrm{~mL}$ Vial) stored in an inverted and upright positions. Photostability conditions were studied using one of the primary stability batches and found that the drug product is photostable. In addition, the applicant provided accelerated $\left(40^{\circ} \mathrm{C} \pm\right.$ $2^{\circ} \mathrm{C} / 75 \% \mathrm{RH} \pm 5 \% \mathrm{RH}, 6$ months) stability data in all batches submitted. All three primary stability batches were manufactured using the proposed commercial process. All batch analysis and stability data were all within the proposed drug product specification.

The applicant proposed a $\quad$ (b) (4) expiration dating period for the drug product, when stored under room temperature condition ( $25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}$ ), they submitted up to 24 months of long term and 6 months at accelerated storage conditions. However, the results of the long term stability study in three of the batches submitted do not meet the drug product specification for Total of Impurities after 18 months. The same three batches do not meet Impurity C specification after 2 months and Total of Impurities after three months at accelerated conditions. Based on these results, an $\quad$ (b) (4) expiration dating is recommended.
The applicant proposed to have acceptance criteria for related substances at release different from those for the shelf life or stability specification. After discussion with the Pharmacologv Team, the related substances should be maintained at the following levels: Impurity A: NMT Impurity B: NMT ${ }^{\text {(b) (4) }}$ Impurity C: NMT ${ }^{\text {(b) (4) }}$ Any other Related Substance: NMT ${ }^{\text {(b) (4) }}$ ) and Total of Impurities: NMT ${ }^{(b)}{ }^{(4)}$.

On 23-FEB-2009, the following deficiency was emailed to Teva:

1. We recommend that you maintain the currently-proposed drug product release specifications for related substances (Impurity A: NMT ${ }^{(\text {(b) (4) }}$ (4) Impurity B: ${ }^{(\text {(b) (4) }}$ Impurity C: ${ }^{(b)}{ }^{(4)}$ Any Other Related Substance: NMT ${ }^{(b)}{ }^{(4)}$, and Total of Impurities: NMT ${ }^{\text {(b) (4) }}$ to be the same as those proposed in the drug product shelf life specifications.

In a 24-FEB-2009 teleconference and subsequent official submission, Teva agreed to reduce their proposed $\quad$ (b) (4) expiration dating to $\quad$ (b) (4) In addition, Teva have provided the requested changes for the carton and container labels. A final review is still pending from DMEPA, OSE.

## Drug Substance:

Oxaliplatin is an organoplatinum complex in which the platinum atom is complexed with 1,2 diamino-cyclohexane(DACH) and with an oxalate ligand as a leaving group. It is a white or almost white crystalline powder. Oxaliplatin is slightly soluble in water, very slightly soluble in methanol, and practically insoluble in ethanol and acetone. There is no polymorphism. The Differential Scanning Calorimetry shows an exotherm at about $300^{\circ} \mathrm{C}$ followed by decomposition.

Executive Summary Section

## NDA 22-160 OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ )

Page 9 of 43 Pages
The control of starting materials and the synthesis are described in DMF 19,559, SICOR de Mexico.

The drug substance is tested by SICOR for description, identification (IR and HPLC), appearance of solution (clarity and color) <USP and EP>, acidity <USP and EP>. specific rotation (USP $<781>$, assay (HPLC), related substances (HPLC), residual solvents
, bacterial endotoxins (USP $<85>$ ), microbial purity (USP $<61>$ ) ${ }^{\text {(b) (4) }}$
$r<U S P$ and $E P>$.
Oxaliplatin was accepted as a United States Adopted Name (USAN) in 1998.
SICOR submitted batch analyses for eight (8) batches of oxaliplatin drug substance, but no stability data was provided in NDA 22-160. Since, the DMF Holder is one of their subsidiaries, they rely on the DMF Holder stability data. See DMF 19559 Reviews dated on 30-OCT-2007 and 20-FEB-2009 for stability data.
B. Description of How the Drug Product is Intended to be Used

Oxaliplatin is indicated for the adjuvant treatment of stage III colon cancer patients and treatment of advanced colorectal cancer. The recommended dose of Oxaliplatin is $85 \mathrm{mg} / \mathrm{m}^{2}$ intravenous (IV) infusion in $250-500 \mathrm{~mL} 5 \%$ Dextrose in combination with infusional 5 -fluorouracil ( $5-\mathrm{FU}$ ) and leucovorin (LV) every two (2) weeks.

After Oxaliplatin Injection dilution with $250-500 \mathrm{~mL}$ of $5 \%$ Dextrose Injection, USP, the shelf life is $\mathbf{6}$ hours at room temperature $\left[20-25^{\circ} \mathrm{C}\left(68-77^{\circ} \mathrm{F}\right)\right]$ or up to $\mathbf{2 4}$ hours under refrigeration [2$\left.8^{\circ} \mathrm{C}\left(36-46^{\circ} \mathrm{F}\right)\right]$. Oxaliplatin is incompatible in solution with alkaline medications or media (such as basic solutions of $5-\mathrm{FU}$ ) and must not be mixed with these or administered simultaneously through the same infusion line. The infusion line should be flushed with D5W prior to administration of any concomitant medication. Oxaliplatin is not light sensitive.

The marketed drug product would be supplied in clear, glass, single-use vials with gray elastomeric stoppers and aluminum flip-off seals containing 50 mg or 100 mg of oxaliplatin as a sterile, preservative-free aqueous solution at a concentation of $5 \mathrm{mg} / \mathrm{mL}$. Lactose monohydrate is present as an inactive ingredient at 450 mg and 900 mg in the 50 mg and 100 mg dosage strengths, respectively.

The NDC 1234-5678-90: 50 mg single-use vial with flip-off seal individually packaged in a carton. The NDC 1234-5678-90: 100 mg single-use vial with flip-off seal individually packaged in a carton. The recommended storage condition is at $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right)$; excursions permitted to $15-30^{\circ} \mathrm{C}\left(59-86^{\circ} \mathrm{F}\right)$ [see USP controlled room temperature].

The recommended handling and disposal statement is included in detail together with the applicable references.
C. Basis for Approvability or Not-Approval Recommendation

This NDA is recommended for Approval from a Chemistry, Manufacturing, and Controls standpoint pending on satisfactory carton and container labels. The stability updates (SICOR) for the drug product are acceptable in support of an ${ }^{(b)(4)}$ expiration dating period, the responses to our comments to DMF 19,559 , SICOR de Mexico, S.A. de C.V. are satisfactory, the microbiology consult recommended approval on 04-DEC-2007, and an overall acceptable recommendation was issued by the Office of Compliance on 05-FEB-2009.

## NDA 22-160

III. Administrative

This NDA was submitted electronically as a 505(b)(2) application. A Quality Overall Summary is included in the application. Although, Sanofi Aventis' Eloxatin® for Injection was withdrawn from the US market, a Citizen's Petition was filed requesting that the Commissioner make a determination that this product was not voluntarily withdrawn from sale due to safety or effectiveness reasons (refer to docket 2006P0291/CP1).

SICOR Pharmaceuticals, Inc. requests a waiver for evidence of bioavailability/bioequivalence in accordance with 21 CFR $\S 320.22(b)(1)$. The drug product met all the criteria under 21 CFR $\S 320.22(\mathrm{~b})(1)$; therefore, the waiver is recommended from a CMC standpoint.

## A. Reviewer's Signature

See electronic signatures in Division File System (DFS).
B. Endorsement Block

See electronic signatures in DFS
C. CC Block

See DFS

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/s/
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Josephine Jee
2/24/2009 05:13:31 PM
CHEMIST
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Haripada Sarker
2/24/2009 05:15:22 PM CHEMIST

Sarah Pope
2/25/2009 11:15:48 AM
CHEMIST

## 1. CHEM REVIEW AMENDMENT No. 1

2. REVIEW DATE: 20-FEB-2009

## 3. ITEM REVIEWED <br> A. IDENTIFICATION USAN: <br> rINN:

Chemical Name:

Trade Name:

CAS Number:
61825-94-3
Other Names:
Chemical Name:
Oxaliplatin $\mathrm{KO}^{1}, \mathrm{KO}^{2}$ ) platinum

N/A

None provided.
(SP-4-2)-( (1 R,2R)-Cyclohexane-1 ,2-diamine- $\kappa \mathrm{N}, \mathrm{\kappa N}^{\prime}$ ) (ethanedioato (2-)-


Molecular Weight: 397.3

## 4. DOCUMENTS

| Type of Document | Date of Document |  |
| :--- | :--- | :--- |
| Original | $\underline{\text { Location }}$ |  |
| Amend. | 20-AUG-2006 | Vol. 1.1, Vol., 1.2, (Reviewed on 10/30/07) |
| Amend. | 31-AUG-2008 | Vol. 1.3 |
|  |  | Vol. 2.1 |

## 5. NAME \& ADDRESS OF DMF HOLDER REPRESENTATIVE(S):

| Name (Holder): | TEVA Pharmaceutical - API Division (Sicor de México, S.A. de C.V.) |
| :---: | :--- |
| Address: | 5 Bazel St. |
|  | P.O. B. 3190 Petah <br> Tiqva 49131, Israel |
| Responsible Agent: | Hana Shahar, Regulatory Affairs Manager <br> TEVA Group, API Division |

## REPRESENTATIVE or U.S. AGENT: NAME: N/A

## Phone: N/A

CONTACT PERSON NAME: $\quad$| Hana Shahar, Regulatory Affairs Manager |
| :--- |
| Teva Pharmaceuticals - API Division |
|  |
| Teva Pharamceuticals |
|  |
|  |
|  |
|  |
|  |
| Petah Tiqua St,, P.O.B. 3190 49131, israel |

## 6. DMF REFERENCED FOR:

NDA: 22-160
Primary DMF: Yes
Applicant Name: Teva Parenteral Medicines, Inc.
LOA Date:
14-AUG-2006

| DRUG PRODUCT NAME: | Oxaliplatin <br> DOSAGE FORM: <br> Injection |
| :--- | :--- |
| STRENGTH: $5 \mathbf{m g} / \mathrm{mL}(\mathbf{5 0} \mathbf{~ m g} / \mathbf{1 0} \mathbf{~ m L}$ and $\mathbf{1 0 0} \mathbf{~ m g / 2 0 ~ m L})$ <br> ROUTE OF ADMINISTRATION: Intravenous by Infusion |  |

7. SUPPORTING DOCUMENTS: NDA 22-160

## 8. CURRENT STATUS OF DMF:

DATE OF LAST UPDATE OF DMF: 07-AUG-2006 (Original submission)
Date of most recent List of Companies for which LoA's Have Been Provided: August 7, 2007

## 9. CONSULTS: None

10.COMMENTS: DMF 19,559 Amendments submitted on 20-FEB-2008 and 31-AUG-2008 by Sicor de Mexico in response to comments submitted on Nov 7, 2007 have provided adequate information to support oxaliplatin API to be used for NDA 22-160.

## 11. CONCLUSIONS: Adequate.

cc:
Orig. DMF 19,559
DDOP DMF File
DDOP/J.Jee/20-FEB-2008
DDOP/H. Sarker
DDOP/S. Pope
DDOP/A.Tilley
Doc: DMF 19559 Oxaliplatin.AMD

Josephine Jee
Review Chemist, CMC Branch V (Pre-Marketing)
Division of Pre-Market Assessment III \&
Manufacturing Science, ONDQA

Sarah C. Pope, Ph. D.
Chief, CMC Branch V (Pre-Marketing)
Division of Pre-Market Assessment III \&
Manufacturing Science, ONDQA.

Sponsor Name
SICOR DE MEXICO SA DE CV

Drug Name / Subject
OXALIPLATIN AS MANUFACTURED IN ESTADO DE MEXICO, MEXICO.

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/s/

JOSEPHINE M JEE
02/24/2009

SARAH C POPE
02/25/2009
Concur

HARIPADA SARKER
02/25/2009

## MEMORANDUM

Date : November 1, 2007
From: Ravi S. Harapanhalli, Ph.D., Branch Chief, ONDQA for Oxaliplatin on the approval of NDAs

## Background:

## SICOR's Formulation:

Oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{ml}$ contains the same active ingredient in the same concentration as the innovator drug product Eloxatin Injection, $5 \mathrm{mg} / \mathrm{ml}$ marketed by Sanofi Aventis. The only difference is that the innovator formulation contains oxaliplatin in water for injection whereas SICOR's formulation contains an additional ${ }^{\left({ }^{(0)}(4)\right.}$ of lactose monohydrate per ml along with 5 mg of oxaliplatin. It should be noted that Sanofi Aventis marketed (NDA 21-492 and 21-759) a lyophilized oxaliplatin formulation containing lactose during 1993 to 2004 and switched the formulation to an aqueous solution as mentioned above.

## Impurities of concern:

The following impurities are identified and are described in both NDAs.

Comparative specifications for impurities:

| Impurity | SICOR NDA | Sanofi Aventis |
| :--- | :--- | :--- |
|  | $22-068$ | NDAs 21-492/21-759 |
|  |  |  |
|  |  |  |
|  | $(\mathrm{b})(4)$ |  |

SICOR's Stability data (12 Months at room temperature storage):


Observations and Results:

- $\quad{ }^{(b)(4)} \operatorname{lot}$ found in the RLD is specified $a \quad{ }^{(b)}(4)$ n SICOR's NDA and is within the qualification threshold according to $I C H$ Q3B® since the maximum daily dose (MDD) is ${ }^{\text {(b) (4) }}$
- Assay range is tighter in SICOR's specifications than it is in the RLD
- Total impurities range in SICOR's NDA may be tightened to $\mathrm{NM}^{(b)(4)} / 0$ and SICOR may be asked to submit stability updates if they expect an expiration dating period beyond 12 months.


## Conclusion:

The Sanofi-Aventis petitioned that the Agency require all applicants for approval of generic formulations referencing Eloxatin solution (ANDAs and also 505(b)(2) applications), containing an acid other than oxalic acid or a conjugate base thereof, or solutions containing added sugars such as lactose, to demonstrate through sufficient preclinical and/or clinical testing that any new compound resulting from such formulations do not compromise the safety or efficacy of the drug product. As seen above, SICOR's specifications are within the specification limits for all Pt-containing degradation products listed in Sanofi-Aventis' NDA. These impurities are known and identified impurities described in SICOR's as well as Sanofi-Aventis' NDAs. Also, none of them exceeds the qualification threshold (which is NMT $0.2 \%$ in this case). Therefore, from the CMC view point, the approval of SICOR's NDA is not impacted by SanofiAventis' CP.

This is a representation of an electronic record that was signed electronically and this page is the manifestation of the electronic signature.

## /s/

Ravi Harapanhalli
12/4/2007 04:27:55 PM
CHEMIST
Impact of Sanofi-Aventis' CP on NDA approval

# CMC REVIEW OF NDA 22-160 

REVIEW \# 1<br>OXALIPLATIN INJECTION, 5 MG/ML<br>$50 \mathrm{mg} / \mathbf{1 0} \mathrm{mL}$ and $100 \mathrm{mg} / 20 \mathrm{~mL}$

JOSEPHINE M. JEE CMC REVIEWER

OFFICE OF NEW DRUG QUALITY ASSESSMENT DIVISION OF PREMARKETING

ASSESSMENT AND MANUFACTURING SCIENCE (BRANCH V)

FOR THE DIVISION OF DRUG ONCOLOGY PRODUCTS (HFD-150)
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Executive Summary Section

## Chemistry Review Data Sheet

1. NDA
2. REVIEW:
3. REVIEW DATE:

05-NOV-2007
4. REVIEWER:
5. PREVIOUS DOCUMENTS:
None
6. SUBMISSION(S) BEING REVIEWED:
Submission(s) Reviewed Document Date
NDA 21-801 - (Rolling Submission - CMC) 09-FEB-2007
Amendment
01-MAY-2007
Amendment
04-MAY-2007
Amendment
11-MAY-2007
Amendment
23-MAY-2007
Amendment
17-SEPT-2007
7. NAME \& ADDRESS OF APPLICANT:

| Name: | SICOR Pharmaceuticals, Inc. |
| :--- | :--- |
| Address: | 19 Hughes |
|  | Irvine, CA 92618-1902 |

8. DRUG PRODUCT NAME/CODE/TYPE: Oxaliplatin
a) Proprietary Name: None Proposed
b) Non-Proprietary Name (USAN): Oxaliplatin
International Nonproprietary Name (INN): Oxaliplatin
c) Code Name/\# (ONDC only): Internal Codes:
d) CAS Registry Number:
e) Laboratory Codes:
f) Chemical Name (IUPAC): $\quad S P-4-2)$-[(1R,2R)-Cyclohexane-1,2-diamine- $\left.\kappa N, \kappa N^{\prime}\right]$ [ethanedioato(2-)-
Alternative names: $\kappa O 1, \kappa O 2$ ]platinum
None provided. None provided. None provided.
None provided.

## Executive Summary Section

OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ )
Page 4 of Pages
g) Chem. Type/Submission Priority (ONDC only):

- Chem. Type:
- Submission Priority:

9. LEGAL BASIS FOR SUBMISSION:
10. PHARMACOL. CATEGORY:
11. DOSAGE FORM:
12. STRENGTH/POTENCY:
13. ROUTE OF ADMINISTRATION:

505(b)(2)
S
505(b)(2) - Reference: Eloxatin ${ }^{8}$ (oxaliplatin Injection), approved under NDA 21-759 (Lyophilized form) and NDA 21-492 (Solution form)

Treatment of Advanced Colorectal Cancer
Injection
$5 \mathrm{mg} / \mathrm{mL}$
$10 \mathrm{~mL}(50 \mathrm{mg} / 10 \mathrm{~mL})$, and $20 \mathrm{~mL}(100 \mathrm{mg} / 20 \mathrm{ml})$ vials Intravenously
14. Rx/OTC DISPENSED: __X_Rx

OTC
15. SPOTS (SPECIAL PRODUCTS ON-LINE TRACKING SYSTEM): N/A
16. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:
(SP-4-2)-[(1R,2R)-Cyclohexane-1,2-diamine- $\left.\mathrm{\kappa} N, \mathrm{\kappa}^{\prime}\right]$ [ethanedioato(2-)- $\left.\mathrm{\kappa Ol}, \mathrm{\kappa} O 2\right]$ platinum


Molecular Formula: $\mathrm{C}_{8} \mathrm{H}_{14} \mathrm{~N}_{2} \mathrm{O}_{4} \mathrm{Pt}$
Molecular Weight: 397.3
17. RELATED/SUPPORTING DOCUMENTS:
A. DMFs:

| $\begin{gathered} \text { DMF } \\ \# \end{gathered}$ | $\begin{aligned} & \mathbf{T} \\ & \mathbf{Y} \\ & \mathbf{P} \\ & \mathbf{E} \end{aligned}$ | $\begin{aligned} & \text { HOLD } \\ & \text { ER } \end{aligned}$ | $\begin{aligned} & \text { ITEM } \\ & \text { REFEREN } \\ & \text { CED } \end{aligned}$ |  | $\begin{aligned} & \hline \mathbf{C} \\ & \mathbf{O} \\ & \mathbf{D} \\ & \mathbf{E} \\ & \mathbf{1} \end{aligned}$ | $\begin{aligned} & \text { STA } \\ & \text { TUS } \end{aligned}$ | DATE REVIEW COMPLE TED | $\begin{gathered} \text { COMME } \\ \text { NTS } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \hline \text { DMF } \\ & 19559 \end{aligned}$ | I | Sicor de México, S.A. de C.V. | Oxaliplatin DS |  | 1 | Inade quate | $\begin{aligned} & \text { 30-0СТ- } \\ & 2007 \end{aligned}$ | Reviewed by J.Jee |
| (b) (4) | III | (b) (4) |  |  | 3 | Adequate | $\begin{aligned} & \text { 22-APR- } \\ & 2002 \end{aligned}$ | Reviewed by Yvonne Yang, Ph.D. |
|  | III |  |  |  | 3 | Adequate | $\begin{aligned} & \text { 19-APR- } \\ & 2002 \end{aligned}$ | Reviewed by Yvonne Yang, Ph.D. |
|  | III |  |  |  | 3 | Adequate | 10-0CT-2002 | Reviewed by Elsbeth Chikhale, Ph.D. |

${ }^{1}$ Action codes for DMF Table:
1 - DMF Reviewed.
Other codes indicate why the DMF was not reviewed, as follows:

Executive Summary Section
NDA 22-160
OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ )
Page 5 of Pages
2-Type 1 DMF
3 - Reviewed previously and no revision since last review
4 - Sufficient information in application
5 - Authority to reference not granted
6 - DMF not available
7 - Other (explain under "Comments")
${ }^{2}$ Adequate, Inadequate, or N/A (There is enough data in the application, therefore the DMF did not need to be reviewed)
Other Documents:
$\left.\begin{array}{|c|c|c|}\hline \text { DOCUMENT } & \text { APPLICATION } & \text { NUMBER }\end{array}\right]$ DESCRIPTION
18. CONSULTS/CMC-RELATED REVIEWS:

| CONSULTS | SUBJECT | DATE <br> FORWARDED | STATUS/ <br> REVIEWER | COMMENTS |
| :--- | :--- | :--- | :--- | :--- |
| Biometrics | N/A |  |  |  |
| EES | Site inspections | 21-FEB-2007 | S.Adams | Acceptable on 27-NOV-2007 |
| Biopharm | N/A |  |  | Consult pending |
| ODS/DMETS | N/A |  | No validation is needed |  |
| Methods <br> Validation |  <br> Proposed USP | N/A | J.Jee | Categorical exclusion granted (see <br> attached review). |
| EA | N/A | Dr. S. Langille | Acceptable recommendation provided <br> on 03-DEC-2007. |  |
| Microbiology | Consulted to the <br> Office of <br> Microbiology | $01-$ MAR-2007 |  |  |

## The Chemistry Review for NDA 22-160

## The Executive Summary

## I. Recommendations

A. Recommendation and Conclusion on Approvability The Office of Compliance deemed all facilities acceptable for cGMP Compliance on 27-NOV2007. The Product Quality Microbiology recommended approval on 03-DEC-2007. However, from a Chemistry, Manufacturing and Controls standpoint, this New Drug Application is approvable, pending the resolution of the CMC issues listed at the end of the review, acceptable responses to our comments for DMF 19,559 (Oxaliplatin, Sicor de Mexico).
SICOR Pharmaceuticals, Inc. requests a waiver for evidence of bioavailability/bioequivalence in accordance with 21 CFR $\S 320.22$ (b)(1). SICOR's drug product meets the required criteria:

1) Oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}$ is a parenteral drug product intended for administration by intravenous infusion.
2) SICOR's proposed drug product has the same active pharmaceutical moiety, dosage form, strength, route of administration, and conditions of use as Sanofi Aventis' Eloxatin® Injection (oxaliplatin injection), previously approved under NDA No. 21-759.
3) The only difference between the proposed drug product and Eloxatin $(B$ Injection is that SICOR's product contains lactose as an excipient. However, Sanofi Aventis' discontinued formulation, Eloxatin® for Injection also _contained lactose.

From a CMC standpoint, waiver for evidence of bioequivalence is recommended.
B. Recommendation on Phase 4 (Post-Marketing) Commitments, Agreements, and/or Risk Management Steps, if Approvable
There are no Phase 4 CMC commitments.
II. Summary of Chemistry Assessments
A. Description of the Drug Product(s) and Drug Substance(s)

## Drug Product:

Oxaliplatin injection is formulated as $5 \mathrm{mg} / \mathrm{mL}$ sterile, preservative-free aqueous solution. This concentrate solution is further diluted in an infusion solution of $250-500 \mathrm{~mL}$ of $5 \%$ Dextrose Injection, USP for intravenous administration. The concentrate formulation includes lactose monohydrate.

The concentrate is manufactured by
${ }^{(b)}{ }^{(4)}$ The NDA submission included a batch analysis for Sanofi Aventis' Eloxatin® Injection (oxaliplatin injection) for the purpose of comparison. The test results obtained from Eloxatin Injection are very similar to the ones obtained for batches manufactured by SICOR.

The applicant proposed Pharmachemie B.V., Swensweg 5, 2031GA Haarlem, The Netherland as the drug product manufacturing site. An EES recommendation by the Office of Compliance is pending.

The applicant provided long term $\left(25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}, 12\right.$ months) stability data for three commercial-scale batches of oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}(50 \mathrm{mg} / 10 \mathrm{~mL}$ Vial) and one batch of oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}(100 \mathrm{mg} / 20 \mathrm{~mL}$ Vial), and two batches of oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}\left(100 \mathrm{mg} / 20 \mathrm{~mL}\right.$ Vial) at ( $25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}, 9$ months)when stored in an inverted and upright positions. Photostability conditions were studied using one of the primary stability batches. In addition, the applicant provided accelerated $\left(40^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 75 \% \mathrm{RH}\right.$ $\pm 5 \% \mathrm{RH}, 6$ months) stability data for all submitted batches. All three primary stability batches were manufactured using the proposed commercial process. All batch analysis and stability data were all within the proposed drug product specification.

The applicant proposed: $\quad{ }^{(b)}{ }^{(4)}$ expiration dating period for the concentrate, when stored under room temperature conditions $\left(25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}\right)$, however, they submitted only up to twelve months of data and are expected to submit additional update.

## Drug Substance:

Oxaliplatin is an organoplatinum complex in which the platinum atom is complexed with 1,2 diamino-cyclohexane(DACH) and with an oxalate ligand as a leaving group. It is a white or almost white crystalline powder. Oxaliplatin is slightly soluble in water, very slightly soluble in methanol, and practically insoluble in ethanol and acetone. There is no polymorphism. The differential Scanning Calorimetry shows an exotherm at about $300^{\circ} \mathrm{C}$ followed by decomposition. The control of starting materials and the synthesis are described in DMF 19,559, SICOR de Mexico.

The drug substance is tested by SICOR for description, identification (IR and HPLC), appearance of solution (clarity and color) <USP and EP>, acidity <USP and EP>, specific rotation (USP $<781>$, assay (HPLC), related substances (HPLC), residual solvents

$$
\text { , bacterial endotoxins (USP }<85>\text { ), microbial purity (USP }<61>\text { ), }{ }^{\text {(b) (4) }}
$$

<USP and EP>.
Oxaliplatin was accepted as a United States Adopted Name (USAN) in 1998.
SICOR submitted batch analyses for eight (8) batches of oxaliplatin drug substance, but no stability data was provided in NDA 22-160. Since, the DMF Holder is one of their subsidiaries, they rely on the DMF Holder stability data. Up to 12 months of long-term stability data and 6 months of accelerated stability data are submitted for 6 batches of oxaliplatin drug substance by the DMF Holder. The stability data obtained from batches tested by SICOR de Mexico conform with the Oxaliplatin Drug Substance specification.
B. Description of How the Drug Product is Intended to be Used Oxaliplatin is indicated for the adjuvant treatment of stage III colon cancer patients and treatment of advanced colorectal cancer. The recommended dose of Oxaliplatin is $85 \mathrm{mg} / \mathrm{m}^{2}$ intravenous (IV) infusion in $250-500 \mathrm{~mL} \mathrm{5} \mathrm{\%}$ Dextrose in combination with infusional 5 -fluorouracil ( $5-\mathrm{FU}$ ) and leucovorin (LV) every two (2) weeks.

## (12MMSTRY REVIH

## NDA 22-160

## Executive Summary Section

OXALIPLATIN INJECTION ( $5 \mathrm{mg} / \mathrm{mL}$ )
Page 8 of Pages
After Oxaliplatin Injection dilution with $250-500 \mathrm{~mL}$ of $5 \%$ Dextrose Injection, USP, the shelf life is $\mathbf{6}$ hours at room temperature [ $\left.20-25^{\circ} \mathrm{C}\left(68-77^{\circ} \mathrm{F}\right)\right]$ or up to 24 hours under refrigeration [2$\left.8^{\circ} \mathrm{C}\left(\mathbf{3 6 - 4 6}{ }^{\circ} \mathrm{F}\right)\right]$. Oxaliplatin is incompatible in solution with alkaline medications or media (such as basic solutions of $5-\mathrm{FU}$ ) and must not be mixed with these or administered simultaneously through the same infusion line. The infusion line should be flushed with D5W prior to administration of any concomitant medication. Oxaliplatin is not light sensitive.

The marketed drug product will be supplied in clear, glass, single-use vials with gray elastomeric stoppers and aluminum flip-off seals containing 50 mg or 100 mg of oxaliplatin as a sterile, preservative-free aqueous solution at a concentration of $5 \mathrm{mg} / \mathrm{mL}$. Lactose monohydrate is present as an inactive ingredient at 450 mg and 900 mg in the 50 mg and 100 mg dosage strengths, respectively.
The NDC 1234-5678-90: 50 mg single-use vial with flip-off seal individually packaged in a carton.
The NDC 1234-5678-90: 100 mg single-use vial with flip-off seal individually packaged in a carton. The recommended storage condition is at $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right)$; excursions permitted to $15-30^{\circ} \mathrm{C}\left(59-86^{\circ} \mathrm{F}\right)$ [see USP controlled room temperature].
The recommended handling and disposal statement is included in detail together with the applicable references.
C. Basis for Approvability or Not-Approval Recommendation

This NDA is approvable from a Chemistry, Manufacturing, and Controls standpoint pending satisfactory responses to the deficiencies in DMF 19,559.
Acceptable cGMP recommendation from the Office of Compliance was dated 27-NOV-2007. Acceptable recommendation from the Product Quality Microbiology on 03-DEC-2007.
III. Administrative

This NDA was submitted electronically as a $505(\mathrm{~b})(2)$ application. A Quality Overall Summary is included in the application. Although, Sanofi Aventis' Eloxatin® for Injection was withdrawn from the US market, a citizen petition has been filed requesting the Commissioner to make a determination that this product was not voluntarily withdrawn from sale due to safety or effectiveness reasons (refer to docket 2006P0291/CP1).

SICOR Pharmaceuticals, Inc. requests a waiver for evidence of bioavailability/bioequivalence in accordance with 21 CFR $\S 320.22$ (b)(1). The drug product met all the criteria under 21 CFR $\S 320.22(\mathrm{~b})(1)$; therefore, the waiver is recommended from a CMC standpoint.

## A. Reviewer's. Signature <br> See electronic signatures in Division File System (DFS).

B. Endorsement Block

See electronic signatures in DFS

## C. CC Block

See DFS

This is a representation of an electronic record that was signed electronically and this page is the manifestation of the electronic signature.
/s/
Josephine Jee
12/3/2007 03:08:58 PM CHEMIST

```
Ravi Harapanhalli
12/3/2007 03:12:02 PM
CHEMIST
AE recommendation
```


# DIVISION OF PREMARKETING ASSESSMENT AND MANUFACTURING SCIENCE (BRANCH V) CMC REVIEW OF NDA 22-160 FOR THE DIVISION OF ONCOLOGY DRUG PRODUCTS (HFD-150) 

| OND Division: | Division of Drug Oncology Products |
| :--- | :--- |
| NDA: | $22-160$ |
| Applicant: | SICOR Pharmaceuticals, Inc. |
| Assigned Date: | 20-FEB-2007 |
| Stamp date: | 09-FEB-2007 |
| PDUFA Date: | 09-DEC-2007 |
| Proposed Trade Name: | None proposed. |
| Established Name: | Oxaliplatin Injection |
| Laboratory Code: | None |
| Dosage Form: | Oxaliplatin Injection, $\mathbf{5} \mathbf{~ m g / \mathbf { m L }}$ |
|  | in $\mathbf{1 0} \mathbf{~ m L} \mathbf{( 5 0 \mathbf { m g } / \mathbf { 1 0 } \mathbf { ~ m L } ) , \mathbf { a n d } \mathbf { 2 0 } \mathbf { ~ m L } \mathbf { ( 1 0 0 } \mathbf { ~ m g / 2 0 ~ m l ) ~ v i a l s }}$ |
| Route of Administration: | Intravenously. |
|  |  |
|  |  |
| CMC Reviewer: | Josephine Jee |


|  | YES | NO |
| :--- | :--- | :--- |
| ONDQA Fileability: | $\frac{\sqrt{ }}{\sqrt{V}}$ | - |
| Draft Comments for 74-Day Letter: | - |  |

## Summary, Critical Issues and Comments

## A. Summaries <br> Background Summary

NDA 22-160 has been submitted under Section $505(\mathrm{~b})(2)$ for Oxaliplatin Injection, $5 \mathrm{mg} / \mathrm{mL}$, intended for treatment of advanced colorectal cancer. Reference is made to Eloxatin $®$ (oxaliplatin injection), as approved under NDA 21759 and NDA 21-492. The basis for NDA 22-160 is a formulation revision to the reference listed drug Eloxatin (oxaliplatin injection). The approved and proposed products have the same active ingredient, dosage form, strength, route of administration, and conditions of use as the innovator drug Eloxatin $®$ (oxaliplatin injection). However, the proposed drug product also contains lactose, which was present at the same concentration in Sanofi-Aventis's previously marketed lyophilized dosage form of Eloxatin (®) (oxaliplatin injection). SICOR's liquid formulation of the drug was developed to match the assay and impurity profiles of the innovator's discontinued lyophilized drug after reconstitution.

A full comparison of SICOR's proposed drug to the innovator's drugs is provided in the NDA.

## Drug Substance Summary

Oxaliplatin is a white to almost white crystalline powder, which is slightly soluble in water, very slightly soluble in methanol, and practically insoluble in ethanol. Oxaliplatin thermally decomposes at $300^{\circ} \mathrm{C}$, is isomorphic (confirmed by X-ray diffraction), and the specific optical rotation is $74.5^{\circ}-78.0^{\circ}$.

The chemical structure of Oxaliplatin is as follows:


## Chemical Name:

(SP-4-2)-[(1R,2R)-Cyclohexane-1,2-diamine- $\left.\kappa N, \kappa N^{\prime}\right]$ [ethanedioato(2-)-кOl, $\mathrm{\kappa O} 2$ ]platinum

## Molecular Formula:

$$
\mathrm{C}_{8} \mathrm{H}_{14} \mathrm{~N}_{2} \mathrm{O}_{4} \mathrm{Pt}
$$

Molecular Weight:
397.3

The Chemistry, Manufacturing and Controls information for oxaliplatin is cross-referenced to DMF 19,559 (Sicor de México, S.A. de C.V). DMF 19,559 was filed with the Agency on 16-JUN-2006.

The active substance will be re-tested at Pharmachemie after
The proposed manufacturing site is listed below:
Site(s) of Drug Substance Manufacturing:
Sicor de México, S.A. de C.V.,
Av. San Rafael No. 35
Parque Industrial Lerma
Lerma, Estado de México, C.P. 52000

México

## Drug Product Summary

The formulation is a sterile, preservative-free solution for parenteral administration via intravenous infusion. Two fill volumes are proposed: a $10-\mathrm{mL}(50 \mathrm{mg})$ fill volume and a $20-\mathrm{mL}(100 \mathrm{mg})$ fill volume. Both vials contain the same $5 \mathrm{mg} / \mathrm{mL}$ solution. The drug product also includes the following compendial inactive ingredients: lactose monohydrate and water for injection.
The proposed batch size is ${ }^{(b)}$ (4).

## Composition:

Composition, unit formila per vial

| Component | Unit formula per vial |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $10 \mathrm{~mL}^{2}$ |  | 20 mL |  |
| Dras substame |  |  |  |  |
| Oxalipiatin | 50 mg |  | 100 mg |  |
| Excipients |  |  |  |  |
| Eactose momohydrase | 450 mm |  | 900 ${ }^{2} \mathrm{za}$ | (b) (4) |
| Water for Injection |  |  |  |  |
|  |  |  |  |  |
| Primary packagies |  |  |  |  |
| Container | Colorless glass wisl <br> (b) (4) | (b) (4) | Colorfess glass wial <br> (b) (4) <br> (b) (4) | (b) (4) |
|  | (b) (4) |  |  |  |
| Closure |  |  |  | (b) (4) |
|  | n- |  | --.-. |  |
| Snap-cap | Aluminum seal (b) <br> (b) (4) |  | Alumanam 5 ea: <br> (b) (4): |  |

## B. Preliminary Comments and Recommendations

## Drug Substance Section

All drug substance information has been cross-referenced to DMF 19,559 (see Letter of Authorization dated 07-AUG-2006).

## Drug Product Section

The Sponsor has provided three pilot batches for the 10 mL fill volume (two batches $\quad$ (b) (4) and three batches for the 20 mL fill volume $\quad{ }^{(b)}$ (4) ). The proposed commercial batch size is ${ }^{(b)}$ (4) Twelve (12) months of longterm $\left(25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \pm 5 \% \mathrm{RH}\right)$ stability data and six (6) months of the corresponding accelerated $\left(40^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 75 \% \pm 5 \%\right.$ RH) stability data. The proposed marketed stability protocol are:

> Long-term testing conditions
> Storage conditions: $25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}$.
> Testing frequency: $0,3,6,9,12,18,24$ and 36 months.
> Accelerated testing conditions
> Storage conditions: $40^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 75 \% \mathrm{RH} \pm 5 \% \mathrm{RH}$.
> Testing frequency: 0,3 and 6 months.

The Sponsor has proposed a $\quad$ (b) (4) expiration dating period for the drug product, when stored at $25^{\circ} \mathrm{C} \pm 2^{\circ} \mathrm{C} / 60 \% \mathrm{RH} \pm 5 \% \mathrm{RH}$.

## C. Critical issues for review and recommendation

## Drug Substance

a. DMF 19559 was received by the Agency (29-JUN-2006), and it has never been formally reviewed. A thorough CMC review should be conducted for the included drug substance manufacturing information.
b. Due to the previous approval of Oxaliplatin Injection (NDA 21-759), a pharmacology/toxicology consult will not be filed for this NDA. If Pharmacology/Toxicology feedback or confirmation is necessary during the CMC review cycle, this should be obtained as soon as possible.

Drug Product

[^0]b. Due to the injectable nature of the formulation, all sterility assurance information will also be consulted to the Office of Microbiology for review (The request for Micro. Consult is already been sent on 01-MAR-2007). The proposed manufacturing facility is listed below:

Site(s) of Drug Product Manufacturing, Packaging, Labeling, Testing (Release and Stability), and Warehousing and Distribution of Drug Product:

Pharmachemie B.V.
Swensweg 5
NL-2031 GA Haarlem
The Netherlands
D. Comments for 74-day Letter:

Stability data analysis and the appropriate SAS transport files should be provided as soon as possible.
Updated primary stability data should be provided as soon as possible.
E. Recommendation for fileability: Fileable

Fileability Template


## Have all DMF References been identified? Yes ( $\sqrt{ }$ ) No ()

| DMF Number | Holder | Description | LOA <br> Included |
| :--- | :--- | :--- | :--- |
| 19559 | Sicor de México, S.A. <br> de C.V. | Oxaliplatin | Yes |
|  |  | (b) (4) | Yes |
|  | Yes |  |  |

## Recommendation for Team Review:

This NDA includes a significant portion of drug substance manufacturing information, as cross-referenced to a recently-filed Drug Master File (DMF 19559). However, the drug product information is conventional in nature, and the CMC review will be conducted in conjunction with a microbiological assessment/review. The majority of the critical quality attributes for the drug product are microbiological (sterility, endotoxin limits, etc.), and the CMC review for the drug product should be straightforward.

The team review approach is not recommended for this NDA.

| Josephine Jee | 02-MAR-2007 |
| :---: | :---: |
| CMC Reviewer | Date |
| Ravi Haranpahalli | Date |

This is a representation of an electronic record that was signed electronically and this page is the manifestation of the electronic signature.

```
    /s/
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Josephine Jee
4/9/2007 07:45:02 AM
CHEMIST
```

Ravi Harapanhalli
4/16/2007 10:53:04 AM
CHEMIST

## DMF REVIEW

Title: Oxaliplatin

Number: 19,559
DMF No. 19,559

## DMF Type: II

## 1. CHEM REVIEW No. 1

## 3. ITEM REVIEWED

A. IDENTIFICATION

USAN:
rINN: Oxaliplatin
Chemical Name:
(SP-4-2)-( (1 R,2R)-Cyclohexane-1 ,2-diamine- $\kappa \mathrm{N}, \kappa \mathrm{N}^{\prime}$ ) (ethanedioato (2-)$\kappa \mathrm{O}^{1}, \kappa \mathrm{O}^{2}$ ) platinum

Trade Name: N/A

CAS Number: 61825-94-3

Other Names: None provided. Chemical Name:


Molecular Weight: 397.3
Molecular Formula: $\mathrm{C}_{8} \mathrm{H}_{14} \mathrm{~N}_{2} \mathrm{O}_{4} \mathrm{Pt}$

## 4. DOCUMENTS

| Type of Document | $\frac{\text { Date of Document }}{\text { Original }} \quad \frac{\text { Location }}{\text { Vol. 1.1, Vol., 1.2, Vol. } 1.3} 10-2006$ |  |
| :--- | :--- | :--- |

## 5. NAME \& ADDRESS OF DMF HOLDER REPRESENTATIVE(S):

Name (Holder): $\quad$ Sicor de México, S.A. de C.V. Address: Av. San Rafael 35

Parque Industrial Lerma
CP 52000 Lerma, Estado de Mexico
Mexico
Responsible Agent: Jovita Trinidad, Regulatory Manager
Name (Agent): Plantex USA, Inc
2 University Plaza, Suite 305
Hackensack, New Jersey 07601
Tel: (201) 343-4141
Fax: (201) 343-3833

REPRESENTATIVE or U.S. AGENT: NAME: N/A Phone: N/A
CONTACT PERSON NAME: Carolyn Leitgeb
Administrative Assistant - Customer Service
ADDRESS: Plantex USA, Inc
2 University Plaza, Suite 305
Hackensack, New Jersey 07601
6.DMF REFERENCED FOR:

NDA:
22-160
PRIMARY DMF:
Applicant Name:
Yes

LOA DATE:
Teva Parenteral Medicines, Inc.
14-AUG-2006

| DRUG PRODUCT NAME: | Oxaliplatin <br> DOSAGE FORM: |
| :--- | :--- |
| Injection |  |
| CODE: |  |
| STRENGTH: | $5 \mathrm{mg} / \mathrm{mL}(50 \mathrm{mg} / 10 \mathrm{~mL}$ and $100 \mathrm{mg} / 20 \mathrm{~mL})$ |
| ROUTE OF ADMINISTRATION: | Oral |

7. SUPPORTING DOCUMENTS: NDA 22-160

## 8. CURRENT STATUS OF DMF:

DATE OF LAST UPDATE OF DMF: 07-AUG-2006 (Original submission)
Date of most recent List of Companies for which LoA's Have Been Provided: August 7, 2007

## 9. CONSULTS: None

10. COMMENTS: DMF 19,559 has not provided all required information; see pp 23-24 of this review for comments.
11. CONCLUSIONS: Inadequate.

cc:
Orig. DMF 19,559
DDOP DMF File
DDOP/J.Jee/30-OCT-2007
DDOP/R.Harapanhalli
DDOP/D.Pease
Doc: DMF 19559 Oxaliplatin.doc

## ESTABLISHMENT EVALUATION REQUEST

DETAIL REPORT

| Application: | NDA $22160 / 000$ | Action Goal: |  |
| :--- | :--- | :--- | :--- |
| Stamp: | O9-FEB-2007 | District Goal: | 01-JAN-2009 |
| Regulatory Due: | 02-MAR-2009 | Brand Name: | OXALIPLATIN INJECTION |
| Applicant: | TEVA PARENTERAL | Estab. Name: |  |
|  | 19 HUGHES | Generic Name: | OXALIPLATIN INJECTION |
|  | IRVINE, CA 92618 |  |  |
| Priority: | $5 S$ | Dosage Form: | (INJECTION) |
| Org Code: | 150 |  | Strength: |

Application Comment: APPLICATION WAS RESUBMITTED ON 2-SEPTEMBER-2008, SO ESTABLISHMENTS ARE BEING RESUBMITTED. (on 09-DEC-2008 by D. MESMER (HFD-800) 301-796-4023)

PHARMACHEMIE PERFORMS THE FOLLOWING: DRUG PRODUCT MANUFACTURING, PACKAGING, LABELING, TESTING (RELEASE AND STABILITY), AND WAREHOUSING AND DISTRIBUTION OF DRUG PRODUCT. PLEASE CHECK FOR FACILITY ADEQUACY FOR THESE FUNCTIONS.

SICOR DE MEXICO IS THE MANUFACTURER OF OXALIPLATIN DRUG SUBSTANCE. CHECK FOR ADEQUACY. (on 21-FEB-2007 by J. JEE () 301-796-1375)

| FDA Contacts: | D. MESMER | (HFD-800) | $301-796-4023, ~ P r o j e c t ~ M a n a g e r ~$ |
| :--- | :--- | :--- | :--- |$\quad 301-796-1375$, Review Chemist

Overall Recommendation:

DM No: $8786 \quad$ AADA:
Responsibilities: FINISHED DOSAGE MANUFACTURER


```
INSPECTION PERFORMED 05-JUL-2007
This was a drug CGMP and pre-approval (PDUFA) EI of a \({ }^{(b)(4)}\) manufacturer, initiated by CDER/OC/DMPQ/IPCB. FACTS assignment ID: 3800173.
CGMP coverage was a full-option inspection, covering the Quality, Facilities \& Equipment, Production, and Laboratory Systems. Pre-Approval coverage included: NDA 022-160
Oxaliplatin Injection, \(5 \mathrm{mg} / \mathrm{mL}\); \(\square\) (b)(4)
```

$\square$

The previous inspection (5/3-7/04) covered Profile Classes (b) (4) and was classified OAI. That inspection revealed CGMP deficiencies associated with: (b) (4)
$\square$
$\square$

At the beginning of the current inspection, we identified ourselves to Jan P.P. Moors, Vice-President, Quality Assurance. The current inspection revealed corrections to the previous observations. However, the current inspection revealed other CGMP deficiencies


| Establishment: | CFN $9616073 \quad$ FEI 3002808102 |
| :--- | :--- |
|  | SICOR DE MEXICO S.A. DE C.V. |
|  | AVENIDA SAN RAFAEL 35 |

LERMA, EDO. DE. MEXICO, MX

DMF No: 19559 AADA:
Responsibilities: DRUG SUBSTANCE MANUFACTURER

OAI Status: NONE


This pre-approval inspection of an API manufacturer was initiated in response to FACTS Assignment \# 3960790, Operation ID \# 3171828 and an assignment from International District Pre-Approval Manager requesting coverage of APIs used in manufacturing of

Corrections implemented by the firm in response to these deficiencies were evaluated during the current inspection.

The current inspection revealed that the firm continues as a manufacturer of API's
cributed worldwide. Quality, Laboratory Control, Facilities and Equipment and Production Systems were evaluated. The following deficiencies were documented on the Form FDA-483 issued to the firm's management at the conclusion of this inspection:
incomplete investigation into customer complaint, no assurance of reproducibility of $H P L C$ instrument used in Oxaliplatin API assay testing and no record of standard weights used during related substance analysis of Oxaliplatin (b)(4) ${ }^{(b)}{ }^{(4)}$. The firm's management promised corrections. There were no samples collected and no refusals were encountered.

INSPECTION SCHEDULED
21-MAY-2007
ACCEPTABLE
ADAMSS
INSPECTION
, RECOMMENDATION
16-AUG-2007
ACCEPTABLE
ADAMSS
DISTRICT RECOMMENDATION
SUBMITTED TO OC
09-DEC-2008
MESMERD

OC RECOMMENDATION
15-DEC-2008
ACCEPTABLE
ADAMSS

DETAIL REPORT


[^0]:    a. The proposed manufacturing process is conventional for (b) (4) injectable formulations, and compendial excipients are stated in the drug product composition. While the submitted manufacturing and compositional information should be completely assessed, there are no significant (high-risk) triggers in the provided process and compositional information.

