

**CENTER FOR DRUG EVALUATION AND
RESEARCH**

APPLICATION NUMBER:

22-266

CHEMISTRY REVIEW(S)



NDA 22-266

ONSOLIS (fentanyl buccal soluble film)

Biodelivery Sciences International, Inc.

**Xavier Ysern, PhD
ONDQ/ DPA I/ Branch II**

Clinical Review Division: DAARP



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Chemistry Assessment	
Error! Bookmark not defined.	
I. Review Of Common Technical Document-Quality (Ctd-Q) Module 3.2: Body Of Data	
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See CMC Review #1	
Amendments 20-Mar-2009 and 27-Mar-2009	8
II. Review Of Common Technical Document-Quality (Ctd-Q) Module 1	
See CMC Review # 1	
III. List of Deficiencies To Be Communicated	<i>None</i>



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Chemistry Review Data Sheet

1. NDA: 22-266
2. REVIEW #: 3
3. REVIEW DATE: 28-Apr-2009
4. REVIEWER: Xavier Ysern, PhD
5. PREVIOUS DOCUMENTS:

Previous Documents

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Document Date

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6. SUBMISSION(S) BEING REVIEWED:

Submission(s) Reviewed

Document Date

Original submission:

31-Oct-2007

Amendment(s):

23-Mar-2009 (revised container labels) (Sequence: 0031)

31-Mar-2009 (revised container closure information) (Sequence: 0032)

7. NAME & ADDRESS OF APPLICANT:

Name: BioDelivery Sciences international
Address: 2501 Aerial Center Parkway
Suite 205
Morrisville, NC 27560
Representative: David T. Wright, PhD, RAC
Director of Regulatory Affairs
Telephone: (919) 653-5168

8. DRUG PRODUCT NAME/CODE/TYPE:

- a) Proprietary Name: Onsolis (accepted as tradename),
BEMA™ Fentanyl (originally proposed by applicant)
- b) Non-Proprietary Name (USAN): Fentanyl buccal soluble film (assigned by LNC)
- c) Code Name/# (ONDC only):
- d) Chem. Type/Submission Priority (ONDC only):
- Chem. Type: 3
 - Submission Priority: S

9. LEGAL BASIS FOR SUBMISSION: 505(b)(2)
[Reference Drug Product: Actiq (fentanyl citrate) oral transmucose lozenge.
Holder of approved application: Cephalon]

10. PHARMACOL. CATEGORY: Analgesic, narcotic (opiate)

11. DOSAGE FORM: Film

12. STRENGTH/POTENCY: 200-, 400-, 600-, 800-, and 1200-µg

13. ROUTE OF ADMINISTRATION: Buccal Transmucose



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14. Rx/OTC DISPENSED: Rx
15. SPOTS (SPECIAL PRODUCTS ON-LINE TRACKING SYSTEM): Not a SPOTS product
16. CHEMICAL NAME, STRUCTURAL FORMULA, MOLECULAR FORMULA, MOLECULAR WEIGHT:

Structure:

f

7

b(4)

Molecular Formula: $C_{22}H_{28}N_2O \cdot C_6H_8O_7$

Molecular Weight: Fentanyl citrate salt: 528.59, Fentanyl free base: 336.49

CAS: 990-73-8

Chemical Names:

- Propanamide *N*-Phenyl-*N*-[1-(2-phenylethyl)-4-piperidyl] citrate (1:1)
- *N*-Phenyl-*N*-(1-2-phenylethyl-4-piperidyl) propanamide citrate (1:1)
- *N*-(1-phenethylpiperidin-4-yl)-*N*-phenylpropionamide citrate

17. RELATED/SUPPORTING DOCUMENTS:

A. DMFs:

DMF #	HOLDER	ITEM REFERENCED	CODE ^a	STATUS ^b	DATE REVIEW COMPLETED	LOA
Type II						
				Adequate		31-Jul-2007
				Adequate		
				Adequate	S. Read (HFD-645) 26-Mar-2008	30-Jul-2007

^a Action codes for DMF Table: 1 – DMF Reviewed. Other codes indicate why the DMF was not reviewed, as follows: 2 – Type 1 DMF.
3 – Reviewed previously and no revision since last review. 4 – Sufficient information in application.
5 – Authority to reference not granted. 6 – DMF not available. 7 – Other (explain under "Comments")

^b Adequate, Inadequate, or N/A (There is enough data in the application, therefore the DMF did not need to be reviewed)

B. Other Documents:

DOCUMENT	APPLICATION NUMBER	DESCRIPTION
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18. STATUS:

CONSULTS	RECOMMENDATION	DATE	REVIEWER
Biometrics	--		
EES	Acceptable		
Pharm/Tox	--		
Biopharm	--		
LNC	Established name: Fentanyl buccal soluble film	27-Feb-2008	R. Lostritto, PhD/ONDQA/PDMAS Director
Methods Validation	Revalidation by Agency laboratories not recommended		Part of this review
Labeling (OSE)	Labeling issues still under review (multi disciplinary approach)		
EA	Acceptable		Part of this review
Microbiology	--		



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The Executive Summary

I. Recommendations

A. Recommendation and Conclusion on Approvability

From the CMC point of view the application is recommended for approval. Based on the submitted stability data, an expiry of 24 months is granted under the recommended storage conditions: "Store at _____ excursions permitted to 15-30 °C (59-86 °F) [see USP Controlled Room Temperature]." b(4)

B. Recommendation on Phase 4 (Post-Marketing) Commitments, Agreements, and/or Risk Management Steps, if Approvable

None.

II. Summary of Chemistry Assessments

A. Description of the Drug Product(s) and Drug Substance(s)

- Introduction

Fentanyl is a potent, short acting, synthetic opioid analgesic used in anesthesia, post-operative analgesia, and chronic pain management. Fentanyl acts as a selective μ -opioid receptor agonist with potency approximately 80-fold greater than that of morphine. Fentanyl was first discovered in the late 1950's by Dr. Paul Janssen and was later introduced as an analgesic into medical practice in the 1960s. The analgesic activity of fentanyl is well known and fentanyl has been marketed as an analgesic agent in several different dosage forms (e.g. intravenous or intramuscular administration, transdermal patch, lollipop or lozenge for oral transmucosal delivery). Due to its high potential for abuse, which may lead to severe psychological or physical dependence, fentanyl is listed as a Schedule II drug under the Controlled Substances Act for the United States. In this NDA, NDA 22-266, Biodelivery Sciences International proposes a new dosage form for fentanyl, Onsolis (fentanyl buccal soluble film), where fentanyl is delivered through the buccal mucosa. Actiq (fentanyl citrate) oral transmucose lozenge (Cephalon's NDA 20-747) is the reference drug product (comparator). Onsolis, the subject of this NDA, has better bioavailability than Actiq.

- Drug Substance

The drug substance is the citrate salt of the active component fentanyl. Fentanyl citrate, a well characterized compound, is supplied and manufactured by '_____ Chemistry, Manufacture and Controls' (CMC) information is referred to _____, proprietary Type _____ Drug Master File (DMF) _____ Fentanyl citrate is an off-white powder. Fentanyl is a weak base with pK_a values of 7.3 and 8.4. Its solubility is approximately 25 mg/mL in water at room temperature. b(4)

Potential impurities and degradation products in _____ fentanyl citrate drug substance include _____ b(4)

_____ The _____ are _____ and _____ are both _____ and degradation products. The final _____ of fentanyl citrate is an _____ No residual solvents, other than _____, are detected _____ b(4)

The specifications for fentanyl citrate drug substance that will be used by the drug product manufacturer, Aveva Drug Delivery Systems (Aveva), comprise Appearance (visual), Identification (IR and UV spectroscopy), Loss on Drying (USP <731>), Residue on Ignition (USP <281>), Heavy Metals (USP <231>), Ordinary Impurities (TLC), Assay (titration and HPLC), and Purity and Related Substances (HPLC). The content of fentanyl citrate, calculated on drv basis, is 98.0-102.0 %. The acceptance criteria for Related Substances such as the _____ is NMT _____ for each of them, and NMT _____ for _____ b(4)
The content of Unknown Related Substances (each) is _____, and the total content of Related Substances does not exceed _____. Fentanyl specifications meet USP fentanyl citrate monograph.



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_____ container closure systems for the _____, fentanyl citrate drug substance can be used for packaging, either _____.

b(4)

Supported by stability studies, a _____ retest date has been set for _____ fentanyl citrate drug substance.

b(4)

- Drug product

The drug product ONSOLIS, fentanyl buccal soluble film, is a flat bilayer rectangle with round corners, pink on one side and white on the other side. The pink mucoadhesive layer contains the drug substance, fentanyl citrate, and the white backing layer controls the erosion rate and residence time of the dosage form in the mouth. The white backing layer does not contain drug product, and it minimizes drug release into the oral cavity, maximizing transmucosal diffusion. The drug product is designed to provide drug release through the buccal mucosa when the pink side is placed on the inside of the cheek. The composition of the drug substance within the mucoadhesive layer is the same for all product strengths. The drug product units are designed to erode over a period of approximately 30 minutes. The product design results in delivery of approximately 70 % of the dose through the buccal mucosa and 30 % of the dose is swallowed (study FEN-114). Bioavailabilities of oral and ONSOLIS fentanyl are 35 % and 71 %, respectively.

The drug product is available in five strengths: 200, 400, 600, 800, and 1200 mcg (μ g) fentanyl free base per unit. Fentanyl citrate, the drug substance, is contained in the mucoadhesive layer. The excipients sodium benzoate, methylparaben, propylparaben, citric acid, vitamin E, hydroxypropyl cellulose, hydroxyethyl cellulose, and water are found in both mucoadhesive and backing layers (common excipients). Besides the common excipients, the mucoadhesive layer contains propylene glycol, ferric oxide, monobasic sodium phosphate, sodium hydroxide, tribasic sodium phosphate, polycarbophil, and carboxymethylcellulose. In addition to the common excipients, the backing layer has titanium dioxide, saccharin sodium and peppermint oil. All excipients meet compendial requirements.

b(4)

b(4)

The commercial formulation is the same as that used in the Phase 3 clinical trials. The Phase 3 clinical formulation had the same excipients as the formulations used in the Phase 1 clinical trials, at the same concentrations, except the pH was adjusted to different values. The formulation used in the pivotal nonclinical study was the same as the Phase 1 formulation.

The drug product is manufactured mainly by _____.

b(4)

The units are packaged by _____ in preprinted pouches, and the pouches are boxed.

The thickness of the film product is fixed by design (mucoadhesive and backing layer thickness are _____, respectively), so the fentanyl dose is defined by size and defined by the surface area. Five strengths are proposed for commercialization, their film sizes are:

b(4)

- 200 μ g
 - 400 μ g
 - 600 μ g
 - 800 μ g
 - 1200 μ g
- (thickness x length x width)

b(4)

Drug product specifications include appearance (visual), identification (RP HPLC and UV-Vis spectroscopy), assay (RP HPLC), Purity (HPLC), content uniformity (RP HPLC), unit weight (gravimetry), pH (potentiometry), Dissolution (RP HPLC), water content (Karl Fischer titration), microbial limits (USP <61>), and pouch integrity. The acceptance criteria for purity requires that the content of the impurities _____ and _____ not to exceed _____ and _____, w/w) respectively, any unknown impurity no more than _____ and the total impurity _____.

b(4)



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content should be lower than (w/w). These impurity limits were acceptable based on the levels of impurities found in approved fentanyl products, ICH recommendations (ICH Q3B(r)), and the results of toxicology studies. Although the product is neither a tablet nor a capsule, dissolution testing is performed using USP apparatus 1 (25 mM Phosphate buffered medium, pH 6.4, 60-100 mL, 37 ± 0.5 °C, 100 rpm) as a quality control (O at 30 minutes). Since the formulation is immediate release dosage form, an *in vivo in vitro* correlation has not been performed. Also, the environment where the product erodes (oral surface) is different from the dissolution testing medium. All the proposed validated analytical methods fulfill their intended purpose.

b(4)

b(4)

Each individual unit is sealed in a multilayer including foil. The package material is multilayer. The product contact layer is approved for food contact under 21 CFR Part 177-Indirect Food Additives: Polymers Subpart B-Substances for Use as Basic Components of Single and Repeated Use Food Contact Surfaces.

b(4)

b(4)

Labeling is printed directly on the paper. The different strengths have different colored packages. They are child-resistant and must be opened with scissors. They are packaged into a cardboard carton.

Stability data is provided for 26 lots. Twenty-two represent the commercial formulation and four lots were formulated at different pHs. Based on statistical analysis extrapolation, the applicant requested a date for the drug product. Judged by the available data, 18 months at the storage condition (undergoing study) and 6 months under accelerated condition (completed study) from 18 lots, a 24-month expiry dating is granted by the Agency.

b(4)

B. Description of How the Drug Product is Intended to be Used

The drug product is indicated for the management of breakthrough pain in cancer patients who are already receiving and who are tolerant to opioid therapy for their underlying persistent cancer pain. The drug product is designed to provide drug release through the buccal mucosa (inner lining of cheek) when the mucoadhesive layer of the film side (pink side) is placed on the inside of the cheek.

Dose and frequency is prescribed by the physician. In order to use the drug product, the drug product film is removed from the foil package (pouch) according to the tearing instructions. The drug product should be placed on a dry finger, with the pink side facing up, and carefully placed inside the mouth with the pink side against the inside of the moistened cheek. The film should be pressed with the finger against the cheek holding for 5 seconds after that remove the finger from the film which will stick to the inside of the cheek. The dose unit is left in place until it dissolves, usually within 15 to 30 minutes after application.

C. Basis for Approvability or Not-Approval Recommendation

Adequate CMC information has been submitted to allow a satisfactory evaluation of the quality of both drug substance (DS) and drug product (DP) manufactured and packaged in accordance with the procedures and recommendations given in the original submission and pertinent amendments. All pending issues have been resolved satisfactorily; the manufacturing facilities have been found acceptable (District Office recommendation dated July 30, 2008).

III. Administrative

A. Reviewer's Signature	Xavier Ysern, PhD	Review Chemist/ ONDQA/ DPA I/ Branch II
B. Endorsement Block	Ali Al-Hakim, PhD	Branch Chief/ ONDQA/ DPA I/ Branch II
C. CC Block	Kimberly Compton	Project Manager/ OND/ ODE II/ DAARP

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✓ Trade Secret / Confidential (b4)

 Draft Labeling (b4)

 Draft Labeling (b5)

 Deliberative Process (b5)

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/s/

Xavier Ysern
4/30/2009 04:30:49 PM
CHEMIST

Ali Al-Hakim
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