

# **CENTER FOR DRUG EVALUATION AND RESEARCH**

**Approval Package for:**

***APPLICATION NUMBER:***  
**ANDA 209356**

**Name:** Sucralfate Suspension, 1 g/10ml

**Sponsor:** Amneal Pharmaceuticals LLC

**Approval Date:** December 02, 2019

# CENTER FOR DRUG EVALUATION AND RESEARCH

***APPLICATION NUMBER:***  
**ANDA209356Orig1s000**  
**CONTENTS**

<b>Reviews / Information Included in this Review</b>
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<b>Approval Letter</b>	
<b>Tentative Approval Letter</b>	
<b>Labeling</b>	
<b>Labeling Review(s)</b>	
<b>Medical Review(s)</b>	
<b>Chemistry Review(s)</b>	<b>X</b>
<b>Pharm/Tox Review</b>	
<b>Bioequivalence Review(s)</b>	
<b>Statistical Review(s)</b>	
<b>Microbiology Review(s)</b>	
<b>Other Review(s)</b>	
<b>Administrative &amp; Correspondence Documents</b>	

**CENTER FOR DRUG EVALUATION AND RESEARCH**

*APPLICATION NUMBER:*  
**ANDA 209356**

**CHEMISTRY REVIEWS**

## RECOMMENDATION

<input checked="" type="checkbox"/> Approval
<input type="checkbox"/> Complete Response-Minor
<input type="checkbox"/> Complete Response-Major
<input type="checkbox"/> Complete Response-Major-Facilities Only

## ANDA 209356 Assessment # 3

<b>Drug Product Name</b>	Sucralfate
<b>Dosage Form</b>	Suspension
<b>Strength</b>	1g/10 ml
<b>Route of Administration</b>	Oral
<b>Rx/OTC Dispensed</b>	Rx
<b>Applicant</b>	Ameal Pharmaceutical, Ltd.
<b>US agent, if applicable</b>	Alpesh Patel

<b>Submission(s) Assessed</b>	<b>Document Date</b>	<b>Discipline(s) Affected</b>
Original ANDA (eCTD 0000)	05/27/2016	Drug Product, Process, Biopharmaceutics
Quality/Response to Information Request (eCTD 0001)	07/06/2016	Drug Product, Process, Biopharmaceutics
Quality/Response to Information Request (eCTD 0002)	10/28/2016	Drug Product (Samples Request)
Amendment (eCTD 0006)	04/10/2018	Drug Product, Process, Biopharmaceutics
Amendment (eCTD 0008)	02/22/2019	Bioequivalence
Quality/ Response to Complete Response (eCTD 0009)	06/03/2019	Drug Substance, Drug Product, Facilities
Quality/Quality Information (eCTD 0010)	08/07/2019	Drug Substance
Amendment (eCTD 0011)	11/05/2019	Drug Product
Amendment (eCTD 0012)	11/21/2019	Drug Product

eCTD 0003, 0005 include administrative information. eCTD 0004 includes mid-cycle meeting request with BE. eCTD 0007 includes labeling information.

### QUALITY ASSESSMENT TEAM

<b>Discipline</b>	<b>Primary Assessor</b>	<b>Secondary Assessor</b>
<b>Drug Substance</b>	Steve Kinsley	Erin Skoda
<b>Drug Product</b>	Hongmei Li	Asif Rasheed
<b>Manufacturing</b>	Ruth Herzog	Jane Chang/Kamal Tiwari
<b>Biopharmaceutics</b>	Kelly Kitchens	Tien Mien Chen
<b>Regulatory Business Process Manager</b>	Jaimie Jones	
<b>Application Technical Lead</b>	Asif Rasheed	
<b>Laboratory (OTR)</b>	n/a	

<b>Environmental</b>	n/a	
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# QUALITY ASSESMENT DATA SHEET

[IQA ANDA Assessment Guide Reference](#)

## 1. RELATED/SUPPORTING DOCUMENTS

### A. DMFs:

DMF #	Type	Holder	Item Referenced	Status	Date Assessment Completed	Comments
(b) (4)	Type II	(b) (4)	(b) (4)	Adequate	10/8/2019	By Steven Kinsley
	Type III			Adequate	09/10/2012 by Nina Ni	Referred by several approved ANDAs on darts
	Type III			Adequate	10/11/2013 by Andrew J Langowski	Referred by several approved ANDAs on darts
	Type III			Adequate	1/24/2012 by Gene W Holbert	Referred by several approved ANDAs on darts
	Type III			Adequate	08/20/2014 by Sulene Han	Referred by several approved ANDAs on darts
	Type III			Adequate	2/10/2012 by Gene W Holbert	Referred by several approved ANDAs on darts
	Type III			Adequate	04/22/2016 by Joel Hathaway	Referred by several approved ANDAs on darts
	Type III			Adequate	09/09/2014 by Sherita McLamore	Referred by several approved



(b) (4)		(b) (4)			ANDAs on darts
	Type III		Adequate	03/18/2016 by Rajiv Agarwal	Referred by several approved ANDAs on darts

**B. OTHER DOCUMENTS: IND, RLD, RS, Approved ANDA**

Document	Application Number	Description
	NDA 019183	RLD CARAFATE® suspension
		(b) (4)

**2. CONSULTS n/a**

Discipline	Status	Recommendation	Date	Assessor
Biostatistics				
Pharmacology/Toxicology				
CDRH-ODE				
CDRH-OC				
Clinical				
Other				

## EXECUTIVE SUMMARY (APPROVALS ONLY)

[IQA ANDA Assessment Guide Reference](#)

### I. RECOMMENDATIONS AND CONCLUSION ON APPROVABILITY

ANDA 209356, Sucralfate Oral Suspension, 1 g/10 mL is recommended for approval with 24-month expiry date. All quality issues for drug substance, drug product, process and facilities have been adequately resolved in Quality Reviews 1 through 3.

### II. SUMMARY OF QUALITY ASSESSMENTS



## A. Product Overview

Drug product (DP) Sucralfate suspension is indicated in short-term treatment (up to 8 weeks) of active duodenal ulcer. The recommended adult oral dosage for duodenal ulcer is 1 g four times per day on an empty stomach. Sucralfate Suspension contains sucralfate and sucralfate is an  $\alpha$ -D-glucopyranoside,  $\beta$ -D-fructofuranosyl-, octakis-(hydrogen sulfate), aluminum complex. In vitro observations suggest that sucralfate's antiulcer activity is the result of formation of an ulcer-adherent complex that covers the ulcer site and protects it against further attack by acid, pepsin, and bile salts. There are approximately 14 to 16 mEq of acid-neutralizing capacity per 1g dose of sucralfate. Although the mechanism of sucralfate's ability to accelerate healing of duodenal ulcers remains to be fully defined, it is known that it exerts its effect through a local, rather than systemic action.

Final recommended dissolution method/specification acknowledged by Firm?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
Are there comparability protocols provided? If yes, how many?	<input type="checkbox"/> Yes How many: _____ <input checked="" type="checkbox"/> No
If USP monograph exists, do the specifications conform to the current USP?	<input type="checkbox"/> Yes <input type="checkbox"/> No *(see comments) <input checked="" type="checkbox"/> N/A
Is the application compliant with USP <232/233> requirements or ICH Q3D (regarding elemental impurities)?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No *(see comments) <input type="checkbox"/> N/A

<b>Proposed Indication(s) including Intended Patient Population</b>	Short-term (up to 8 weeks) treatment of active duodenal ulcer
<b>Duration of Treatment</b>	Up to 8 weeks
<b>Maximum Daily Dose</b>	4 g
<b>Alternative Methods of Administration</b>	None

## B. Quality Assessment Overview (Please note: ATLs should check the most recent policy alert list)

Drug substance (DS) Sucralfate is a synthetic sulfate oligosaccharide aluminum complex derived from sucrose. Sucralfate has an official monograph in USP and EP. (b) (4)

(b) (4)

Drug product (DP) Sucralfate is an oral suspension and non-compendial. Firm provided comparable physicochemical properties between the generic product and the RLD product during pharmaceutical development and in justification for DP specification. The firm updated stability study data up to 24 months under room temperature conditions, and the data is within the proposed specification.

(b) (4)

The dissolution method was determined to be adequate. The Applicant's proposed dissolution acceptance criteria – NLT (b) (4)% (Q) in 30 minutes, and NLT (b) (4) in 30 minutes – are also adequate.

Sucralfate suspension 1 g/10 mL is supplied as a pink suspension available in bottles of 14 fl oz (NDC 65162-062-05).

Recommended storage condition for the drug product is: Store at 20 to 25°C (68 to 77°F) [see USP Controlled Room Temperature].

### C. Risk Assessment

Drug Product CQAs	Initial Risk Ranking	Comments	Updated Risk Ranking After Assessment Cycle #3	Comments*
API sameness [for biowaiver]				
Physical stability (solid state)				

(b) (4)

Drug Product CQAs	Initial Risk Ranking	Comments	Updated Risk Ranking After Assessment Cycle #3	Comments*
<i>Physical Stability (Sedimentation for suspension only)</i>				
<i>Physical Stability (Particle size growth for suspension only)</i>				
<i>Chemical stability</i>				
<i>pH</i>				
<i>Assay</i>				
<i>Content uniformity</i>				
<i>Dosing Accuracy</i>				

(b) (4)

Drug Product CQAs	Initial Risk Ranking	Comments	Updated Risk Ranking After Assessment Cycle #3	Comments*
<i>Microbial limits</i>	(b) (4)			
<i>Preservative Content</i>				
<i>Leachable</i>				
<i>Dissolution</i>				

**Application Technical Lead Name and Date: Asif Rasheed, 11/22/2019**



Asif  
Rasheed

Digitally signed by Asif Rasheed

Date: 11/26/2019 04:55:19PM

GUID: 54943563003295d5fb908e815949f79d



**Recommendation: Approval**

**ANDA 209356**

**Review # 3c**

Drug Name/Dosage Form	Sucralfate Suspension
Strength	1 g/10 mL
Route of Administration	Oral
Rx/OTC Dispensed	Rx
Applicant	Amneal Pharmaceuticals LLC
US agent, if applicable	NA

### Quality Review Data Sheet

#### 1. RELATED/SUPPORTING DOCUMENTS

##### A. DMFs:

DMF #	Type	Holder	Item Referenced	Status	Date Review Completed	Comments
(b) (4)	Type II		(b) (4)	Adequate	10/17/2019	By Steven Kinsley
	Type III			Adequate	09/10/2012 by Nina Ni	Referred by several approved ANDAs on darts
	Type III			Adequate	10/11/2013 by Andrew J Langowski	Referred by several approved ANDAs on darts
	Type III			Adequate	1/24/2012 by Gene W Holbert	Referred by several approved ANDAs on darts
	Type III			Adequate	08/20/2014 by Sulene Han	Referred by several approved ANDAs on darts
	Type III			Adequate	2/10/2012 by Gene W Holbert	Referred by several approved ANDAs on darts

(b) (4)	Type III	(b) (4)	Adequate	04/22/2016 by Joel Hathaway	Referred by several approved ANDAs on darts
	Type III		Adequate	09/09/2014 by Sherita McLamore	Referred by several approved ANDAs on darts
	Type III		Adequate	03/18/2016 by Rajiv Agarwal	Referred by several approved ANDAs on darts
	Type IV		Adequate	By Hongmei Li	

## B. Other Documents: IND, RLD, or sister applications

DOCUMENT	APPLICATION NUMBER	DESCRIPTION
	NDA 019183	RLD CARAFATE® suspension
		(b) (4)

## 2. CONSULTS

DISCIPLINE	STATUS	RECOMMENDATION	DATE	REVIEWER
Biostatistics	N/A			
Pharmacology/Toxicology	N/A			
CDRH	N/A			
Clinical	N/A			
Other	N/A			

## Quality Review Team

DISCIPLINE	STATUS	RECOMMENDATION	DATE	REVIEWER
Bioequivalence	complete	Adequate	11/18/2019	Manjinder Kaur
Biopharmaceutics	complete	Adequate	8/20/2018	Kelly Kitchens
Labeling	complete	Adequate	6/11/2019	Esther Park
Other				

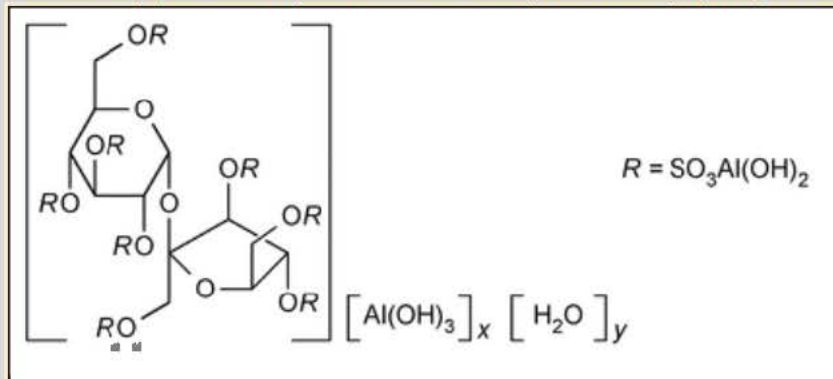


## Updated risk Assessment:

<i>PRODUCT PROPERTY/IMPACT OF CHANGE/CQAS</i>	<i>Initial FMEC A RPN</i>	<i>Comment</i>	<i>Update d FMEC A RPN</i>	<i>Comment</i>
<i>API sameness [for biowaiver]</i>				(b) (4)
<i>Physical stability (solid state)</i>				
<i>Physical Stability (Sedimentation for suspension only)</i>				
<i>Physical Stability (Particle size growth for suspension only)</i>				
<i>Chemical stability</i>				
<i>pH</i>				
<i>Assay</i>				
<i>Content uniformity</i>				
<i>Dosing Accuracy</i>				

(b) (4)

*Microbial limits**Preservative Content**Leachable**Dissolution*

**DRUG SUBSTANCE - Sucralfate****Product Background:****ANDA: 209356 Sucralfate suspension, 1 g/10 mL****Drug substance: Sucralfate, USP****Chemical Name and Structure: Sucralfate, USP** **$\alpha$ -D-Glucopyranoside,  $\beta$ -D-fructofuranosyl-, octakis(hydrogen sulfate), aluminum complex****DMF #:** (b) (4)**Applicant Name/DMF Holder: Amneal Pharmaceuticals/** (b) (4)**Review Summary: Adequate**

Drug substance (DS) Sucralfate is a synthetic sulfate oligosaccharide aluminum complex derived from sucrose. Sucralfate has an official monograph in USP and EP. (b) (4)

(b) (4)

(b) (4)

(b) (4) 1<sup>st</sup> generic ANDA application for sucralfate suspension. Currently DMF (b) (4) was found adequate, reviewed by Steven Kinsley (10/17/2019), however, no evaluation to address API sameness in DMF review. API sameness study was performed per PSG recommendation and provided in the application, which is found adequate. (b) (4)

(b) (4) Module 3.2.S.2.6 -Manufacturing Process Development of this Amendment. (b) (4)

(b) (4) which is found

satisfactory.

The firm's DS specifications are based on the USP monograph and DS in the DMF, found acceptable.

**List Submissions being reviewed (table):**

Document	Date
Multiple categories/subcategories	02/22/2019
Multiple categories/subcategories (S0009)	06/03/2019

<i>Multiple categories/subcategories (S0010)</i>	<i>08/07/2019</i>
<i>Multiple categories/subcategories (S0011)</i>	<i>11/05/2019</i>
<i>Multiple categories/subcategories (S0012)</i>	<i>11/21/2019</i>

<i>Document reviewed in Review#2</i>	<i>Date</i>
<i>Multiple categories/subcategories</i>	<i>04/10/2018</i>
<i>Document reviewed in Review#1</i>	<i>Date</i>
<i>Original ANDA</i>	<i>05/27/2016</i>
<i>Quality/Response to Information Request</i>	<i>07/06/2016</i>
<i>Quality/Response to Information Request (S0002)</i>	<i>10/28/2016</i>

**Highlight Key Outstanding Issues from Last Cycle:**

- perform Spectroscopic characterizations per FDA draft guidance to demonstrate API sameness

**Concise Description Outstanding Issues Remaining: None****Chemistry Review Part I: Applicant's Response to CR#2 Deficiencies****Deficiencies sent in CR2 on 02/07/2019:**

We acknowledge you provided analysis study for API composition, elemental analysis and C/S and C/Al ratio as well as acid neutralizing capacity. However, there are no characterization study of DSC, TGA and UV for the drug substance used in the drug product. Please be aware that FDA draft guidance for Sucralfate suspension is official on Oct 2017. Please perform Spectroscopic characterizations per FDA draft guidance to demonstrate API sameness.

**Firm's response on 06/03/2019:**

Please note that Comparative Physicochemical Characterizations, Study No. 062-IV-CH was conducted as per the October 2017, Product Specific Bioequivalence Recommendation Guidance (BE Guidance) for sucralfate. The study report was provided in Module 5.3.1.3 of the Complete Response Amendment dated April 10, 2018 (Sequence# 0006).

For the API Sameness characterization, the study included the following tests:





(b) (4)

**Assessor's assessment: Satisfactory**

Physicochemical Characterizations Study report No. 062-IV-CH is located at Module 5.3.1.3 submitted on 04/10/2018.

**Product samples used:**

Details	API	Test Product	Reference Product
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(b) (4)

(b) (4)

**Assessor's assessment: Satisfactory**

(b) (4)

(b) (4)

the information provided is found acceptable.

**Part II: Chemistry Review #2****S.1 General Information: Satisfactory per Review#1****S.2 Manufacture: Satisfactory***Please refer to DMF (b) (4)***Reviewer's Assessment: Satisfactory**

(b) (4)



(b) (4)

**S.5 Reference Standard: Satisfactory per Review#2**

**S.6 Container Closure: Satisfactory per Review#1**

**S.7 Stability: Satisfactory per Review#1**

***List of Deficiencies:***

***None.***

***Primary Drug Substance Reviewer Name and Date: Hongmei Li, 9/30/2019; 11/08/2019; 11/22/2019***

***Secondary Reviewer Name and Date (and Secondary Summary, as needed): Asif Rasheed, 10/29/2019, 11/22/2019***

**DRUG PRODUCT – Sucralfate Oral Suspension****Product Background:**

Drug product (DP) Sucralfate suspension is indicated in short-term treatment (up to 8 weeks) of active duodenal ulcer. The recommended adult oral dosage for duodenal ulcer is 1 g four times per day on an empty stomach. Sucralfate Suspension contains sucralfate and sucralfate is an  $\alpha$ -D-glucopyranoside,  $\beta$ -D-fructofuranosyl-, octakis-(hydrogen sulfate), aluminum complex. In vitro observations suggest that sucralfate's antiulcer activity is the result of formation of an ulcer-adherent complex that covers the ulcer site and protects it against further attack by acid, pepsin, and bile salts. There are approximately 14 to 16 mEq of acid-neutralizing capacity per 1g dose of sucralfate. Although the mechanism of sucralfate's ability to accelerate healing of duodenal ulcers remains to be fully defined, it is known that it exerts its effect through a local, rather than systemic action.

DP Sucralfate Suspension for oral administration contains 1 g of sucralfate per 10 mL. Sucralfate Suspension also contains: colloidal silicon dioxide NF, FD&C Red #40, glycerin USP, methylcellulose USP, methylparaben NF, microcrystalline cellulose NF, purified water USP, simethicone USP sorbitol solution USP, and (b) (4) Cherry Flavor.

Sucralfate Suspension, 1 g/10 mL is a pink suspension supplied in bottles of 14 fl oz. It should be stored under controlled room temperature.

There is no USP monograph for Sucralfate suspension, and RLD is Carafate (sucralfate) suspension 1g/10 mL, NDA 019183, approved in 1993 and held by Forest lab Inc.

=====

**ANDA: 209365**

**Drug Product Name / Strength: Sucralfate Suspension, 1 g/10 mL**

**Route of Administration: Oral**

**Applicant Name: Amneal Pharmaceuticals Inc.**

***Review Summary: Adequate***

DP Sucralfate suspension does not have a USP monograph. BE guidance for sucralfate suspension was revised and become available in Oct 2017. The BE guidance includes recommendations for demonstration of API sameness, Q1/Q2 formulation as RLD, comparative physicochemical characterization of the test and RLD product, and acceptable bioassays. API



sameness refers to drug substance section; and bioassay evaluation will be covered by bioequivalence review.

This ANDA proposed Q1/Q2 formulation except for flavor and color, which is found acceptable. The firm proposed DP specifications based on Sucralfate Tablet USP monograph and the stability data of the exhibit batches. The firm provided comparable physicochemical properties between the generic product and the RLD product during pharmaceutical development and in justification for DP specification. The firm updated stability study data up to 24 month under room temperature conditions, and the data is within the proposed specification.

It is noted that Acid Neutralizing Capacity is (b) (4) in RLD specification, and approx. 14 to 16 mEq per RLD product labeling insert, (b) (4)

(b) (4)

**List Submissions being reviewed (table):**

<i>Document</i>	<i>Date</i>
<i>Multiple categories/subcategories</i>	<i>02/22/2019</i>
<i>Multiple categories/subcategories (S0009)</i>	<i>06/03/2019</i>
<i>Multiple categories/subcategories (S0010)</i>	<i>08/07/2019</i>
<i>Multiple categories/subcategories (S0011)</i>	<i>11/05/2019</i>
<i>Multiple categories/subcategories (S0012)</i>	<i>11/21/2019</i>

<i>Document reviewed in Review#2</i>	<i>Date</i>
<i>Multiple categories/subcategories</i>	<i>04/10/2018</i>
<i>Document reviewed in Review#1</i>	<i>Date</i>
<i>Original ANDA</i>	<i>05/27/2016</i>
<i>Quality/Response to Information Request</i>	<i>07/06/2016</i>
<i>Quality/Response to Information Request (S0002)</i>	<i>10/28/2016</i>

**Highlight Key Outstanding Issues from Last Cycle:**

- minor deficiencies for acid neutralizing capacity and aluminium in DP release and stability specification
- comparative study for viscosity with (b) (4) t addition of acid
- Comparative aluminum release at pH 1.2

**Concise Description Outstanding Issues Remaining: None**

### **Chemistry Review Part I: Applicant's Response to CR#2 Deficiencies**

(b) (4)

(b) (4)

**R Regional Information: satisfactory per review #1*****List of Deficiencies***

None.

***Primary Drug Product Reviewer Name and Date: Hongmei Li, 7/1/2019; 9/30/2019;  
11/8/2019; 11/22/2019***

***Secondary Reviewer Name and Date (and Secondary Summary, as needed):***

***Asif Rasheed, 10/29/2019, 11/22/2019***

***Tertiary Reviewer Name and Date (and Secondary Summary, as needed):***

**LABELING***{For ANDA only}***R Regional Information****1.14 Labeling*****Labeling & Package Insert******DESCRIPTION section***Is the information accurate? ☒ Yes ☐ No

If "No," explain.

Is the drug product subject of a USP monograph? ☐ Yes ☒ No

If "Yes," state if labeling needs a special USP statement in the Description. (e.g., USP test pending. Meets USP assay test 2. Meets USP organic impurities test 3.)

Note: If there is a potential that USP statement needs to be added or modified in the Description, alert the labeling reviewer.

***HOW SUPPLIED section***i) Is the information accurate? ☒ Yes ☐ No

If "No," explain.

ii) Are the storage conditions acceptable? ☒ Yes ☐ No

If "No," explain.

***DOSAGE AND ADMINISTRATION section, for injectables, and where applicable:***Did the applicant provide quality data to support in-use conditions (e.g. diluent compatibility studies)? ☐ Yes ☐ No ☒ N/A



If "No," explain.

**For OTC Drugs and Controlled Substances: NA**

Is tamper evident feature provided in the container/closure? ☐ Yes ☐ No

If "No," explain.

**For solid oral drug products, only: drug product length(s) of commercial batch(es): NA**

ANDA Strength	Length (mm)	Imprint Code

**Describe issue(s) sent to and/or received from the OGD Labeling Reviewer:**

None

**List of Deficiencies:** None

**Primary Drug Product Reviewer Name and Date:** Hongmei Li/09/30/2019

**Secondary Drug Product Reviewer Name and Date:** Asif Rasheed, 10/29/2019





Asif  
Rasheed

Digitally signed by Asif Rasheed  
Date: 11/22/2019 02:08:34PM  
GUID: 54943563003295d5fb908e815949f79d



Hongmei  
Li

Digitally signed by Hongmei Li  
Date: 11/22/2019 02:08:57PM  
GUID: 54c94ca000084932f06afe87774bef34

**PROCESS**

**Product Background:** Drug product Sucralfate Suspension is indicated for short-term (up to 8 weeks) treatment of active duodenal ulcer. Sucralfate is also used for the treatment of gastroesophageal reflux disease (GERD) and stress ulcers.

**ANDA: 209356**

**Drug Product Name / Strength: Sucralfate Suspension / 1g/10mL**

**Route of Administration: Oral**

**Applicant Name: Amneal Pharmaceutical, Ltd.**

**Review Recommendation:** Adequate

**Review Summary:**

(b) (4)

(b) (4) A second cycle

review resulted in no deficiencies and process review is adequate.

**List Submissions being reviewed (table):**

➤ Document(s) Reviewed (SD-#)	➤ Date Received
Amendment (SD-7)	April 10, 2018
New/ANDA (SD-1)	May 27, 2016

**Highlight Key Outstanding Issues from Last Cycle:**

The firm had adequately addressed process deficiencies identified during the first review cycle regarding in-process controls and compliance with 21 CFR 177.

**Concise Description Outstanding Issues Remaining:**

None.

**List Number of Comparability Protocols: None**

R2 Assessment: Adequate

***Summary of Process Validation Studies Conducted: N/A***

***Assessment of Microbiological Controls: Please refer to DP review***

***Comparability Protocols: None***

***Post-Approval Commitments: N/A***

***Lifecycle Management Considerations: N/A***

***List of Deficiencies:*** None.

***Primary Process Reviewer Name and Date:***

Ruth Herzog  
2/2/2017, 5/7/2018

***Secondary Reviewer Name and Date:***

Kamal Tiwari  
7/3/2017, 09/21/2018



Ruth  
Herzog

Digitally signed by Ruth Herzog

Date: 9/21/2018 09:23:02AM

GUID: 525daa8500038fae65842c9cebffd2d6



Kamal  
Tiwari

Digitally signed by Kamal Tiwari

Date: 9/21/2018 08:31:29AM

GUID: 508da7040002897e4750ca8cb60b8dc8

BIOPHARMACEUTICS REVIEW for ANDA SUBMISSIONS	
<b>Application No.</b>	209356-ORIG-1-AMEND-7
<b>Product Name</b>	Sucralfate Suspension
<b>Applicant</b>	Amneal Pharmaceuticals
<b>Dosage Form/Strengths</b>	Suspension, 1 g/10 mL
<b>Route of Administration</b>	Oral
<b>Indication for Use</b>	Short-term (up to 8 weeks) treatment of active duodenal ulcer
<b>Submission Date</b>	April 10, 2018
<b>Review Date</b>	August 15, 2018
<b>Primary Reviewer</b>	Kelly M. Kitchens, Ph.D.
<b>Secondary Reviewer</b>	TienMien Chen, Ph.D.
<b>Recommendation</b>	ADEQUATE

## 1. REVIEW SUMMARY:

### ***Background:***

The Applicant is seeking approval of Sucralfate Suspension, 1 g/10 mL, under the 505(j) path. The reference listed drug (RLD), Carafate® (sucralfate) suspension, was approved under NDA 19183 for the 1 g/10 mL strength.

The original Biopharmaceutics review for this ANDA was completed by Dr. Kelly Kitchens on July 7, 2017.

### ***Submission:***

This resubmission is in response to the Complete Response (CR) letter dated August 24, 2017. The Biopharmaceutics deficiencies identified in the CR letter were: submit the complete dissolution data for all exhibit batches; submit the aluminum dissolution data as both mass (in milligrams) and as % release.

### ***Review's Objective:***

The Biopharmaceutics review is focused on the adequacy of the Applicant's response to the Biopharmaceutics deficiencies regarding the dissolution data.

### ***Reviewer's Assessment:***

The dissolution method was previously determined to be adequate (see the Biopharmaceutics Review by Dr. Kelly Kitchens dated July 7, 2017 in Panorama). The Applicant's proposed dissolution acceptance criteria – NLT (b) (4) % (Q) in 30 minutes, and NLT (b) (4) in 30 minutes – are also adequate.



**Conclusion and Recommendation:**

From the Biopharmaceutics perspective, ANDA 209356 for Sucralfate Suspension, 1 g/10 mL, is recommended for approval.

**2. REVIEW:**

**a) List Submissions being reviewed:**

April 10, 2018	Resubmission 1 <sup>st</sup> major – complete response amendment
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**b) Highlight Key Outstanding Issues from Last Review Cycle:** The Applicant was requested to submit the complete dissolution data for all the exhibit batches, and to report the dissolution data as both mass (in milligrams) and as % release.

**c) Concise Description of Outstanding Issues:** there are no outstanding issues

**d) Dissolution method and acceptance criteria proposed by the Applicant:**

Method Source	USP Apparatus	Speed (RPMs)	Medium/ Temperature	Volume (mL)	Sampling Times (min)	Acceptance Criteria
FDA	II (paddle)	75	0.01 N HCl/0.067 M KCl, pH 1.0	900	10, 20, 30, 45	NLT (b) (4) % (Q) of the theoretical amount of Aluminum is dissolved in 30 minutes
						NLT (b) (4) of Aluminum is dissolved in 30 minutes

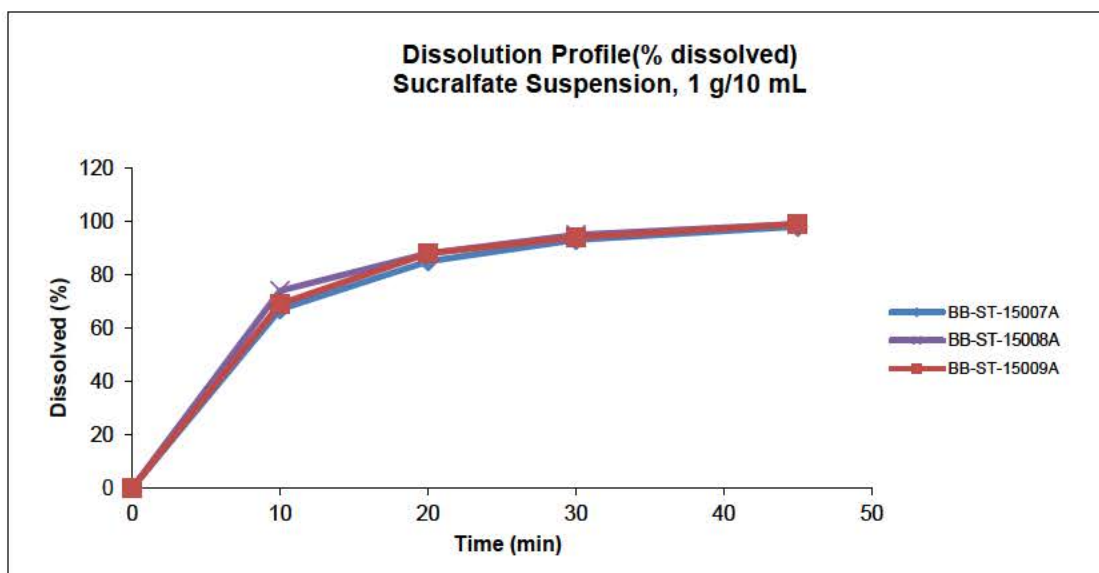
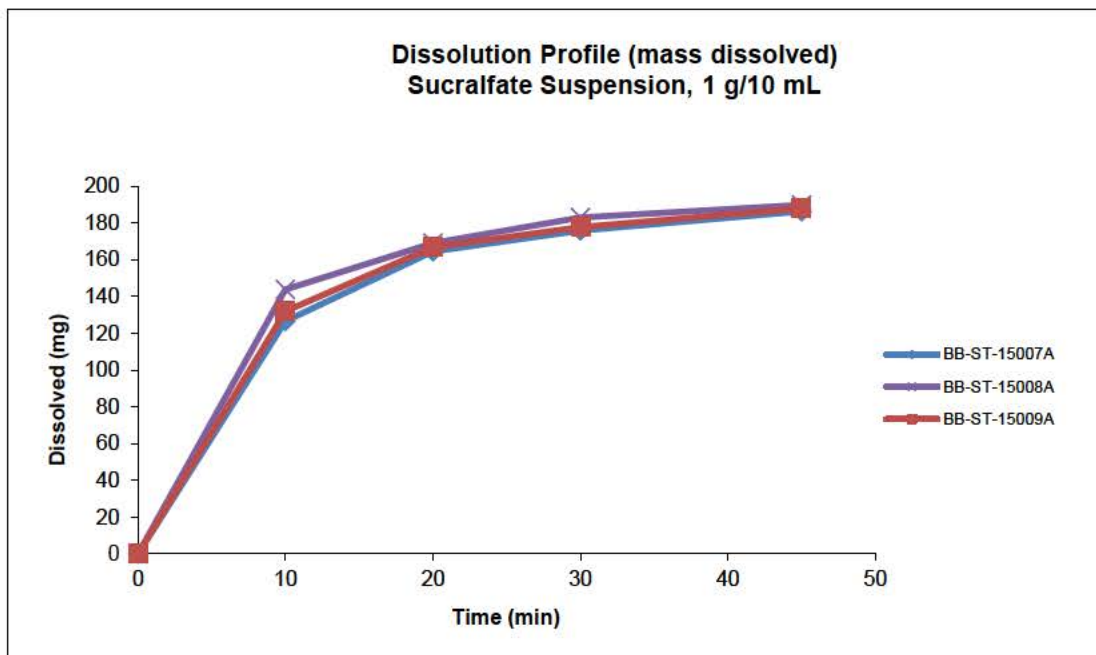
**e) In Vitro Dissolution Data**

**Table 1:** Summary of mean in vitro dissolution data for the proposed drug product

Time (minutes)	Mass/% Dissolution		
	Batch No.		
	BB-ST-15007A	BB-ST-15008A*	BB-ST-15009A
10	126.490 mg / 67%	143.742 mg / 74%	131.960 mg / 69%
20	162.402 mg / 85%	169.035 mg / 88%	166.802 mg / 88%

30	175.819 mg / 93%	182.852 mg / 95%	177.762 mg / 94%
45	186.250 mg / 98%	189.748 mg / 99%	187.935 mg / 99%

\*Biobatch



See Appendix 1 for the complete dissolution data of the test product exhibit batches.



### 3. REVIEWER'S ASSESSMENT:

**Dissolution Method:** Adequate. Sucralfate is a synthetic sulfate oligosaccharide aluminum complex derived from sucrose. Therefore, Aluminum is the measured analyte from the dissolution samples.

**Dissolution Acceptance Criteria:** Adequate

### 4. BIOPHARMACEUTICS COMMENTS:

See Appendix 2 for details of the CR letter deficiencies and the Applicant's responses.

The Applicant provided the requested data, and the Applicant's responses are acceptable.

### 5. CONCLUSION and RECOMMENDATION:

The following dissolution method and acceptance criteria are adequate for the test product:

USP Apparatus	Speed (RPMs)	Medium/Temperature	Volume (mL)	Acceptance Criteria
II (paddle)	75	0.01 N HCl/0.067 M KCl, pH 1.0	900	NLT (b) (4) % (Q) of the theoretical amount of Aluminum is dissolved in 30 minutes
				NLT (b) (4) of Aluminum is dissolved in 30 minutes

This ANDA is recommended for approval.

### 6. SIGNATURE BLOCK:

**Primary Biopharmaceutics Reviewer:**

Kelly M. Kitchens, Ph.D., August 15, 2018

**Secondary Biopharmaceutics Reviewer: I concur. 08/20/18**

TienMien Chen, Ph.D.,  
Acting Biopharm. Lead,  
DB/ONDP/OPQ

***APPENDIX 1***

***Dissolution Data Tables***



(b) (4)



(b) (4)

(b) (4)

(b) (4)

(b) (4)

(b) (4)

## *APPENDIX 2*

### *Applicant's Complete Response*

1. The detailed dissolution profile data at release for the other exhibit batches using the proposed dissolution method, however, could not be located in this submission. Therefore, submit the complete dissolution profile data (individual, mean of n=12, %RSD, range, and mean profile) and batch information (batch no., manufacturing dates, site, size, and date of dissolution testing) for all the exhibit batches, including batches BB-ST-15007A and BB-ST-15009A. These dissolution data are needed to establish an appropriate dissolution acceptance criterion.

**Applicant's Response:**

Amneal acknowledges the Agency's comment. The complete dissolution profile data (individual, mean of n=12, %RSD, range, and mean profile) and batch information (batch no., manufacturing dates, site, size, and date of dissolution testing) for all the exhibit batches are provided in Report # 062-DS-OGD in Module 5.3.1.3.

2. We request that you submit the aluminum dissolution data as both
  - a. Mass in milligrams; and
  - b. % release of aluminum based on total aluminum present in the dosage form.The dissolution acceptance criteria should be expressed as both mass released and % released.

**Applicant's Response:**

Amneal acknowledges the Agency's comment. The aluminum dissolution data as both Mass in milligrams; and % release of aluminum based on total aluminum present in the dosage form, for all the exhibit batches are provided in Report # 062-DS-OGD in Module 5.3.1.3.

Based on the results Amneal proposes the following acceptance criteria for dissolution.

NLT (b) (4) % (Q) of the theoretical amount of Aluminum in 30 minutes;

NLT (b) (4) of Aluminum in 30 minutes.

Please refer to Module 3.2.P.5.1 for the revised drug product release/stability specifications.



Kelly  
Kitchens

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Tien Mien  
Chen

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## FACILITIES

**Product Background:** **First Review;** Indicated for the treatment of active duodenal ulcers.

**NDA/ANDA:** ANDA 209356

**Drug Product Name/Strength:** **First Generic;** Sucralfate Suspension, 1 g/10 mL

**Route of Administration:** Oral

**Applicant Name:** AMNEAL PHARMACEUTICALS

**Review Summary:** **ADEQUATE**

**List Submissions being reviewed (table):**

Submission(s) Reviewed	Date Received
Submission amendment (Administrative / Last 356h form)	25-JUL-2017
Submission amendment (Response to IR)	06-JUL-2016
Original submission	27-MAY-2016

**Highlight Key Outstanding Issues from Last Cycle:** Not Applicable

**Concise Description Outstanding Issues Remaining:** None



## QUALITY ASSESSMENT



***Primary Facilities Reviewer Name and Date:***

**ADEQUATE**

Frank Wackes, 27JULY2017  
Consumer Safety Officer, OPQ/OPF/DIA/LABII

***Secondary Reviewer Name and Date:***

I concur with the acceptable recommendation.

Christina Capacci-Daniel, PhD – 11August2017  
Acting QAL, OPQ/OPF/DIA/LABII



Frank  
Wackes

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Christina  
Capacci-Daniel

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Rasheed

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