Active Ingredient: Desvenlafaxine fumarate

Dosage Form; Route: Extended-release tablet; oral

Recommended Studies: Three studies

1. Type of study: Fasting
   Design: Single-dose, two-way crossover in vivo
   Strength: 100 mg
   Subjects: Healthy males and nonpregnant females, general population
   Additional comments: None

2. Type of study: Fed
   Design: Single-dose, two-way crossover in vivo
   Strength: 100 mg
   Subjects: Healthy males and nonpregnant females, general population
   Additional comments: The test and reference products should be administered 30 minutes after start of the meal

3. Type of study: Fasting
   Design: Single-dose, two-way crossover in vivo
   Strength: 50 mg
   Subjects: Healthy males and nonpregnant females, general population
   Additional comments: None

Analytes to measure (in appropriate biological fluid): Desvenlafaxine in plasma

Bioequivalence based on (90% CI): Desvenlafaxine

Waiver request of in vivo testing: Not applicable

Dissolution test method and sampling times:

1. The dissolution information for this drug product can be found on the FDA-Recommended Dissolution Methods Web site, available to the public at the following location: http://www.accessdata.fda.gov/scripts/cder/dissolution/. Conduct comparative dissolution testing.
on 12 dosage units each of all strengths of the test and reference products. Specifications will be determined upon review of the abbreviated new drug application (ANDA).

2. In addition to the method above, for modified-release products, dissolution profiles on 12 dosage units each of test and reference products generated using U.S. Pharmacopeia (USP) Apparatus I at 100 rpm and/or Apparatus II at 50 rpm in at least three dissolution media (pH 1.2, 4.5, and 6.8 buffer) should be submitted in the application. Agitation speeds may have to be increased, if appropriate. It is acceptable to add a small amount of surfactant, if necessary. Include early sampling times of 1, 2, and 4 hours and continue every 2 hours until at least 80% of the drug is released, to provide assurance against premature release of drug (dose dumping) from the formulation. Specifications will be determined upon review of the data submitted in the application.

3. Due to a concern of dose dumping of drug from this drug product when taken with alcohol, the Agency currently requests that additional in vitro dissolution testing be conducted using various concentrations of ethanol in the dissolution medium, as follows:

Testing conditions: 900 mL, 0.1 N HCl, USP apparatus I (basket) at 100 rpm, with and without alcohol

Test 1: 12 units tested according to the proposed method (with 0.1N HCl), with data collected every 15 minutes for a total of 2 hours

Test 2: 12 units analyzed by substituting 5% (v/v) of test medium with Alcohol USP and data collection every 15 minutes for a total of 2 hours

Test 3: 12 units analyzed by substituting 20% (v/v) of test medium with Alcohol USP and data collection every 15 minutes for a total of 2 hours

Test 4: 12 units analyzed by substituting 40% (v/v) of test medium with Alcohol USP and data collection every 15 minutes for a total of 2 hours

All strengths of the test and the corresponding reference products must be tested accordingly, and data must be provided on individual unit, means, range, and %CV, including f2 similarity values and dissolution plots.